

## TIDALFLUX IFM 4110 PF and IFM 4210 PF Electromagnetic Flowmeter

for partially filled pipelines



- Measurement in partially filled pipelines
- Patented, non-contact level measurement up to DN 1800 / 72"
- Electromagnetic process flow measurement system, proven in more than 40 years in the water and wastewater sector

Variable area flowmeters

Vortex flowmeters

Flow controllers

**Electromagnetic flowmeters**

Ultrasonic flowmeters

Mass flowmeters

Level measuring instruments

Communications technology

Engineering systems & solutions

Switches, counters, displays and recorders

Heat metering

Pressure and temperature



## TIDALFLUX

**flowmeters measure the volumetric flowrate of electrically conductive liquids in partially filled pipelines**

### Innovative combination of time-proven measuring principles

The electromagnetic flowmeter and capacitive flow-level measuring system built into the wall of the measuring tube provide accurate flow measurements in partially filled pipelines, with levels between 10 and 100 % of the pipe cross-section.

TIDALFLUX flowmeters measure the volumetric flowrate of electrically conductive liquids in partially filled pipelines.

### Fields of application

- Wastewater measurement in partially filled pipelines
- Abrasion resistance: very high
- Chemical resistance:  
alkaline solutions (e.g. NaOH)  
up to 10% at 30°C / 86°F  
acids (e.g. HNO<sub>3</sub>)  
up to 5% at 20°C / 68°F

Calibrated on **EN 17 025** accredited calibration rigs, accuracy of calibration better than 99.97% of the measured value.



### Precision from KROHNE

- Developed for the water and waste water sector.
- In-depth testing in cooperation with leading companies in the waste water sector.
- Steady display of measured values, even when product surface is rough or the flow profile distorted.
- Precise factory calibration ensures a level of measurement accuracy never possible before in partially filled pipes.

Measuring error < 1% of the measured value  
Exact measurements with a low time constant, even in cases of wave motion and heavy contamination

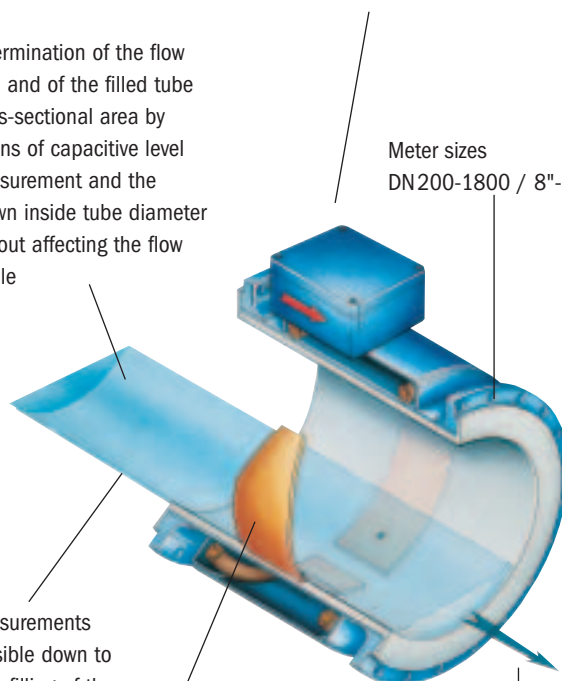
Determination of the flow level and of the filled tube cross-sectional area by means of capacitive level measurement and the known inside tube diameter without affecting the flow profile

Meter sizes  
DN200-1800 / 8"-72"

Measurements possible down to 10% filling of the measuring tube

Patented, capacitive and non-contact flow level measuring system, integrated in the liner

Determination of the flow velocity by means of the proven electromagnetic measuring principle



## Measuring principle

The TIDALFLUX IFM 4110 PF is an electromagnetic flowmeter with an integrated capacitive level measurement system.

The flow rate  $Q(t)$  through the tube is:  $Q(t) = v \times A$

$v$  = flow velocity of liquid product

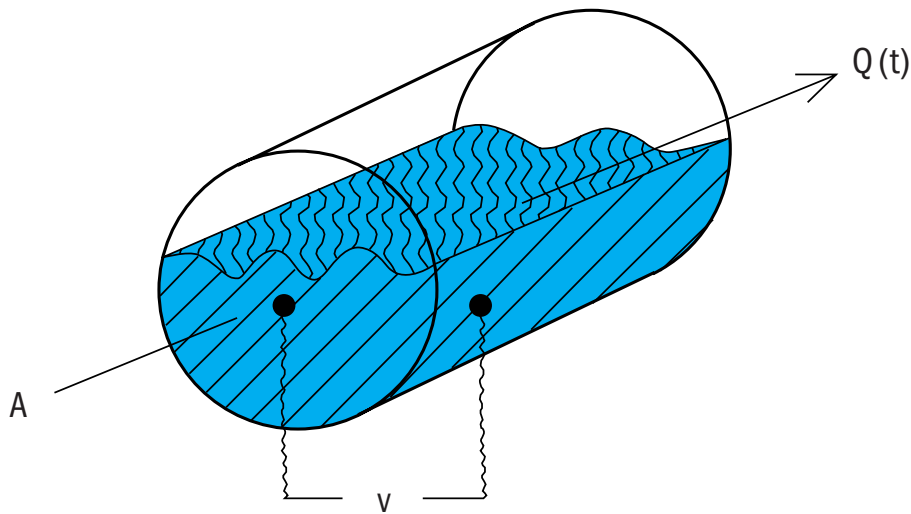
$A$  = wetted tube cross-section

Flow velocity  $v$  is determined on the basis of the known electromagnetic measurement principle.

The two measuring electrodes are located in the lower part of the measuring tube, on a level of approx. 10% of inside tube diameter.

## Patented level measurement system

The wetted area  $A$  is computed from the known inside diameter of the tube by the capacitive level measurement system that is built into the measuring tube liner. The required electronics unit is accommodated in an integral housing that is mounted direct on the primary head. Communication with the remote signal converter is by way of an RS 485 interface.



## Capacitive flow level measurement

- Capacitive level measuring system built into the measuring tube liner.
- Non-contact and accurate measurement of the flow level, with no additional flow obstructions.
- Independent of flow profile influences, such as super-critical flow.
- Exact measurement of the flow level with low time constant, even when waves are generated in the measuring tube.
- Reliable measurements, also when product is heavily contaminated.

## Electromagnetic flow measurement

- No constriction of the pipe cross-section.
- No additional pressure drop or backpressure.
- Linear and accurate flow measurements.
- Electromagnetic flowmeters from KROHNE are practice-proven for over 40 years in the water and waste water sector

**Measuring range and accuracies**

<b>Full-scale range <math>Q_{100\%}</math></b>	in pipe running full between 34 m <sup>3</sup> /h or 160 US Gal/min (minimum for DN 200 / 8") and 100000m <sup>3</sup> /h or 500000US Gal/min (maximum for DN 1800 / 72") equivalent flow velocity 0,3 - 12 m/s or 1 - 40 ft/s	
<b>Units</b>	m <sup>3</sup> , litres or US gallons per second, minute or hour, and 1 user-defined unit, e.g. litres per day or US million gallons per day	
<b>Error limits to reference conditions</b>		
Partially filled pipe	for full-scale ranges	$v \geq 1 \text{ m/s } (\geq 3.3 \text{ ft/s}): \leq 1 \% \text{ of full-scale range}$
Completely filled pipe	for current measured values	$v \geq 1 \text{ m/s } (\geq 3.3 \text{ ft/s}): \leq 1 \% \text{ of measured value}$ $v < 1 \text{ m/s } (\geq 3.3 \text{ ft/s}): \leq 0.5 \% \text{ of measured value} + 5 \text{ mm/s or}$ $\leq 0.5 \% \text{ of measured value} + 0.20 \text{ inches/s}$
<b>Reference conditions:</b>		
Product	water at 10 - 30°C / 50 - 86°F	
Electrical conductivity	> 300 µS/cm	
Power supply (line voltage)	UN (± 2%)	
Ambient temperature	20 - 22°C / 68 - 71.6°F	
Warm-up time	60 min	
Max. error of calibration system	10 x smaller than F	
Inlet / outlet runs	10 x DN / 5 x DN (DN = meter size)	
Primary head	properly grounded and centered	



**Technical data****Meter sizes and versions**

<b>Meter sizes</b>	DN200 - 1600 / 8" - 64",
<b>Connecting flanges</b>	
DIN 2501	DN200 - 1800 / PN2.5 - PN10
ANSI B16.5	8" - 72" / 150lb
AWWA and others	on request
<b>Protection category</b> (IEC 529 / EN 60529)	IP 67, equivalent to NEMA 6
<b>Hazardous-duty version</b>	optionally Ex N, Zone 2

**Process data**

<b>Liquid product</b>	water, waste water and chemical
<b>Electrical conductivity</b>	≥ 50 μS/cm
<b>Flow level in pipe</b>	min. 10 % of inside tube diameter
<b>Process temperature</b>	- 5 to + 60°C / + 23 to + 140°F
<b>Ambient temperature</b>	- 25 to + 60°C / - 13 to + 140°F
<b>Operating pressure</b>	max. 10 bar / 150 psig

**Integrated flow measuring system**

<b>Measuring principle</b>	electromagnetic flow measurement
<b>Full-scale range</b> $Q_{100\%}$	in pipe running full between 34 m <sup>3</sup> /h or 160 US Gal/min (minimum for DN200 / 8") and 100 000 m <sup>3</sup> /h or 500 000 US Gal/min (maximum for DN1600 / 64") equivalent flow velocity 0.3 - 12 m/s or 1 - 40 ft/s
<b>Electrode design</b>	1 pair of electrodes, solidly fitted, surface polished
<b>Power for field coils</b>	from signal converter
<b>Grounding rings</b>	available as an option

**Integrated level measuring system**

<b>Measuring principle</b>	capacitive level measurement, built into the measuring tube liner
<b>Pipe fill</b>	min. 10% of inside tube diameter, outputs go to "zero" below 10% fill
<b>Power for level measuring system</b>	
Voltage / frequency	230 / 115 V AC, 50 - 60 Hz, others on request
Power consumption	14 VA
<b>Communication with signal converter</b>	via RS 485 interface
<b>Electronics housing</b>	integral, mounted directly on the primary head
<b>Cable entries</b>	3 x PG 16 and 1 x PG 9, optionally 1/2" NPT or 1/2" PF

**Materials of construction**

<b>Measuring tube</b>	stainless steel 1.4301 (or higher materials number) / AISI 304
<b>Liner</b>	Irathane®, 12 mm / 0.47"
<b>Electrodes</b>	Hastelloy C4, others on request
<b>Connecting flanges*</b>	steel 1.0038 (RST 37.2)
<b>Converter housing*</b>	sheet steel
<b>Electronics housing*</b>	cast aluminium
<b>PG cable entries</b>	nickel-plated brass
<b>Grounding rings</b> (option)	stainless steel 1.4571 / AISI 316 Ti

\* with polyurethane finish 143 RAL 5015

**IFC 110 PF Signal converter**

<b>Version</b>		IFC 110 PF		Display version, with local display / control elements (15 keys)	
<b>Current output</b>		Function			
Current:	fixed ranges variable ranges	<ul style="list-style-type: none"> <li>- all operating data configurable</li> <li>- galvanically isolated from all input and output circuits</li> <li>0 - 20 mA und 4 - 20 mA</li> <li>for Q = 0% <math>I_{0\%} = 0 - 16 \text{ mA}</math></li> <li>for Q = 100% <math>I_{100\%} = 4 - 20 \text{ mA}</math></li> <li>for Q &gt; 100% <math>I &gt; 20 - 22 \text{ mA (maximum)}</math></li> </ul>			
Load		min. 15 Ω			
Error identification		0 / 22 mA and variable			
<b>Pulse outputs (passive)</b>		<b>P</b>		<b>A1</b> (can also be operated as status output)	
Function		<ul style="list-style-type: none"> <li>- for electronic totalizers</li> <li>- all operating data configurable</li> </ul>		<ul style="list-style-type: none"> <li>- for electromechanical totalizers</li> <li>- all operating data configurable</li> </ul>	
Terminals		P / P		A1 / A⊥	
Pulse rate		0 - 10 000 pulses per s [= Hz], min, h, m <sup>3</sup> , liter, etc., any scaling		0 - 50 pulses per s [= Hz], min, h, m <sup>3</sup> , liter, etc., any scaling	
Electrical data		galvanically isolated U ≤ 32V DC / ≤ 24V AC I ≤ 30 mA, any polarity		galvanically isolated, but not from A2 U ≤ 32V DC / ≤ 24V AC I ≤ 100 mA, any polarity or U ≤ 32V DC, I ≤ 200 mA, note polarity	
Pulse width		automatic: pulse duty cycle 1:1, max. 10 000 pulses/s = 10 kHz  variable: 10 ms - 1 s, $P_{100\%} [\text{pulses/s}] = f_{\text{max}} [\text{Hz}] = \frac{1}{2 \times \text{pulse width}}$  digital pulse division, interpulse period non-uniform, therefore if frequency and cycle meters connected allow for minimum counting interval:  gate time, totalizer ≥ $\frac{1000}{P_{100\%} [\text{Hz}]}$			
<b>Status outputs (passive)</b>		<b>D1 / D2 / A2</b>		<b>A1</b> (can also be operated as pulse output)	
Function, set for		trip point automatic range change error identification overdriving empty pipeline, < 10%		trip point automatic range change error identification overdriving empty pipeline, < 10%	
Terminals		D1 / D⊥ D2 / D⊥ A2 / A⊥		A1 / A⊥	
		<b>Please note:</b> D⊥ common reference potential for D1 and D2 A⊥ common reference potential for A1 and A2			
Electrical data		galvanically isolated U ≤ 32V DC / ≤ 24V AC I ≤ 100 mA, any polarity		galvanically isolated, but not from A2 U ≤ 32V DC / ≤ 24V AC I ≤ 100 mA, any polarity or U ≤ 32V DC, I ≤ 200 mA, please note polarity	



<b>Control inputs C1 and C2 (passive)</b>		
Function, set for		automatic range change, totalizer reset, error reset, start self-test, set outputs to min. values or hold last measured values of outputs
Terminals		C1 / C $\perp$ and C2 / C $\perp$ ( <b>Please note:</b> C $\perp$ common reference potential for C1 and C2)
Electrical data		galvanically isolated, U = 8 - 32V DC, I $\leq$ 10 mA, any polarity
<b>Internal power supply</b>		
Terminals		E + and E -, please note polarity
Electrical data		galvanically isolated / U = 24V DC / R $i$ = approx. 15 $\Omega$ / I $\leq$ 100 mA
<b>Time constant</b>		0.2 - 99.9s, adjustable in increments of 0.1 second
<b>Local display</b>		
Display function		3-line back-lit LCD actual flowrate, sum totalizers (7 digits) or 25-character bar graph with percent display, status messages, level
Units:	actual flowrate	m <sup>3</sup> /h, liter/s., US gallons/min or user-defined unit,
	totalizer	e. g. hecto liter/h or US million gallons/day
	level	m <sup>3</sup> , liter, or US gallons or user-defined unit, e. g. hecto liter or US million gallons (adjustable counting time till overflow)
Language of plain texts		percent of tube diameter
Display:	1st line	English, German, French, others on request
	2nd line	8-character, 7-segment, numerical and sign display, and symbols for key acknowledgement
	3rd line	10-character, 14-segment, text display 6 markers to identify display in measuring mode
<b>Field power supply</b>		
Type		pulsed bipolar DC field for all KROHNE primary heads, galvanically isolated from all input and output circuits
Terminals		7 and 8, each 2 x
Current / voltage		$\pm$ 0.125A ( $\pm$ 5%) / maximum 40V
Clock frequency		$\frac{1}{36}$ to $\frac{1}{6}$ of power frequency, configurable to the calibration data of the primary head
<b>Power supply</b>		<b>AC version</b>
Voltage range (without change over)		115/230V AC
Frequency		48 - 63 Hz
Power consumption (incl. primary head)		12W, typical (max. 18W)
<b>Field housing</b>		
Material		die-cast aluminium with polyurethane finish
Ambient temperature		operation: - 25 to + 60°C / - 13 to + 140°F storage: - 40 to + 60°C / - 40 to + 140°F
Protection category (IEC529 / EN60529)		IP 65, equivalent to NEMA 4 / 4X

## IFC 210 PF Signal converter

### Versions

IFC 210 E (standard)	- standard version with large graphics LC display and integrated HART® interface
IFC 210 E / <b>RS 485</b> (option)	- same as standard version, additional with RS 485 interface
IFC 210 E / <b>_ / Ex</b> (option)	- same as standard version, for operation with primary heads used in hazardous areas
Interface module (option)	- RS 485 / Profibus PA (in preparation)

### Full-scale range

Flowrate for Q = 100%	6 Liter/h to 86850 m <sup>3</sup> /h <b>or</b> 0.03 to 400000 US Gal/min, corresponding to flow velocity v = 0.3 – 12 m/s <b>or</b> v = 1 to 40 ft/s
Units	m <sup>3</sup> /h, liter/s, US Gal/min or user-defined unit, e. g. liter/day or US Gal/day

### Current output

Function	- all operating data configurable - galvanically isolated from all input and output circuits - active and passive operation
Current: fixed ranges variable ranges	0 – 20 mA and 4 – 20 mA for Q = 0%      I <sub>0%</sub> = 0 – 16 mA for Q = 100%    I <sub>100%</sub> = 4 – 20 mA for Q > 100%    I <sub>max.</sub> = 22 mA } adjustable in 1mA increments
Load (active operation)	max. 800 Ω
Error identification	0 / 22 mA and variable
Forward/reverse flow measurement	direction identified via status output

### Pulse output

Interface module (option)	- RS 485 / Profibus PA (in preparation)
Function	- all operating data configurable - galvanically isolated from all input and output circuits - digital pulse division, interpulse period non-uniform, therefore if frequency and cycle meters connected allow for minimum counting interval:
Active mode	gate time, totalizer $\geq \frac{1000}{P_{100\%} [\text{Hz}]}$
Passive mode	connection: electronic totalizers
Electrical data	connection: electronic or electromechanical totalizers
Pulse width	see "Connection diagrams" on Pages 8 and 9 automatic: pulse duty cycle 1:1, max 10000 pulses/s = 10 kHz variable: 10 ms – 1 s      P <sub>100%</sub> [pulses/s] = f <sub>max</sub> [Hz] = $\frac{1}{2 \times \text{pulse width}}$
Forward/reverse flow measurement	flow direction identified via status output

### Status output (passive)

Function	configurable as measuring range identification for BA mode, indicator for flow direction, errors or trip point
Electrical data	see "Connection diagrams" on Page 9

### Control input (passive)

Function	- configurable for range change, totalizer reset, error reset, set outputs to min. values or hold actual output values - initiate function by "low" or "high" control signals
Control signals	U <sub>max</sub> : 24 V <b>AC</b> 32 V <b>DC</b> (any polarity) low: ≤ 1,4 V      ≤ 2 V high: ≥ 3 V      ≥ 4 V

### Time constant

0.2 – 99.9 s, adjustable in increments of 0.1 second

### Low-flow cutoff

Cutoff "on" value: 1 – 19%  
Cutoff "off" value: 2 – 20% } of Q<sub>100%</sub>, adjustable in 1% increments

**Local display**

	high-contrast, illuminated graphics LC display, temperature-compensated, excellent readability, 128 x 64 dots, view surface approx. 69 mm x 36 mm (2.70" x 1.40")
Display function	actual flowrate, forward, reverse, sum totalizers, or bar graph and status messages
Units: actual flowrate	m <sup>3</sup> /h, liter/s., US gallons/min or user-defined unit, e. g. hecto liter/h or US million gallons/day
totalizer	m <sup>3</sup> , liter, or US gallons or user-defined unit, e. g. hecto liter or US million gallons (adjustable counting time till overflow)
Language of plain texts	English, German, French, others on request

**Field power supply**

Type	pulsed bipolar DC field for all KROHNE primary heads, galvanically isolated from all input and output circuits
Terminals	2 x 7 and 8
Current / voltage	± 0.125 A (± 5%) / maximum 40V
Clock frequency	1/36 to 1/2 of power frequency, configurable to the calibration data of the primary head

**Power supply**

	<b>AC version</b> standard	<b>AC / DC version</b> (switch-selectable) option	
Voltage range (without change over)	100 - 230 V AC	24 V AC	24 V DC
Tolerance band	85 - 255 VAC	20.4 - 26.4 V AC	18 - 31.2 V DC
Frequency	48 - 63 Hz	48 - 63 Hz	-
Power consumption (incl. primary head)	11 W, typical (max. 14 W)	11 W, typical (max. 14 W)	11 W, typical (max. 14 W)

When connected to a functional extra-low voltage, 24 V AC / DC, protective separation (PELV) must be ensured (VDE 0100 / VDE 0106 and IEC 364 / IEC 536 or equivalent national standards).

**Housing**

Material	aluminium section, stainless steel and aluminium sheet, partially polyester coated
Ambient temperature	operation: - 25 to + 60°C / - 13 to + 140°F storage: - 25 to + 60°C / - 13 to + 140°F
Protection category (IEC 529 / EN 60 529)	IP 20, equivalent to NEMA 1

**Terminal strips XA-XC (XD)**

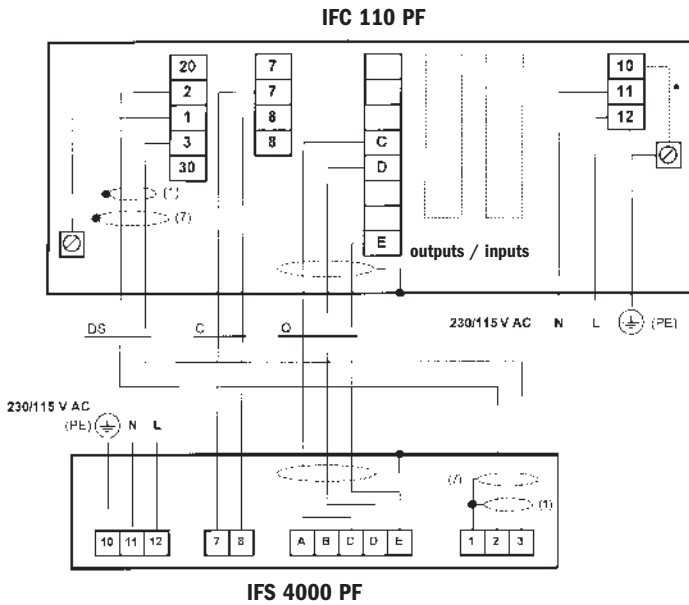
Standard	<ul style="list-style-type: none"> <li>- 32-pin, contact surface gold-plated</li> <li>- male multipoint connector, style F to DIN 41 612</li> <li>- female multipoint connector, style F to DIN 41 612, and transverse soldered connections (supply included)</li> </ul>
Special versions	on request
Electrical connections	XA : primary head XB : power supply XC : outputs and inputs (XD) : option RS 485



**IFC 110 PF Signal converter**

- Protect signal converter or switchgear cabinets with built-in converters from direct sunlight, fit a sunshade if necessary.
- When installing one or several signal converters in switchgear cabinets, ensure adequate cooling with fans or heat exchangers.
- Do not expose to heavy vibration.
- Mount the signal converter as close as possible to the primary head.
- Use the supplied signal cable DS and data transmission cable Q, standard length of each cable: 10 m / 30 ft.

**Electrical connection IFS 4000 PF ↔ IFC 110 PF**



**Max. permissible cable lengths**

**C Field power supply cable**, not included in supply, to be provided by customer

Max. permissible length	Type		
≤ 150 m	≤ 500 ft	2 x 0.75 mm <sup>2</sup>	2 x 18 AWG
≤ 300 m	≤ 1000 ft	2 x 1.50 mm <sup>2</sup>	2 x 14 AWG
≤ 600 m	≤ 2000 ft	4 x 1.50 mm <sup>2</sup>	4 x 14 AWG

**DS Signal cable**, with double shielding, 10 m / 30 ft cable in supply

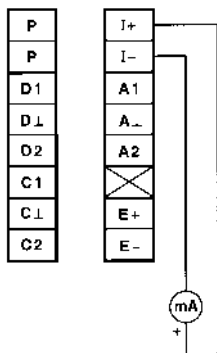
Max. permissible length	Electrical conductivity	
≤ 100 m	≤ 330 ft	≥ 50 μS/cm **
≤ 200 m	≤ 660 ft	≥ 100 μS/cm **
≤ 600 m	≤ 2000 ft	≥ 400 μS/cm

**Q Data transmission cable**, with single shielding, 3 x 0.75 mm<sup>2</sup> / 3 x 14 AWG, e.g. LiYCY, 10 m / 30 ft cable in supply, max. permissible length 600 m / 2000 ft

- \* internal connection, do not remove
- \*\* greater cable length on request

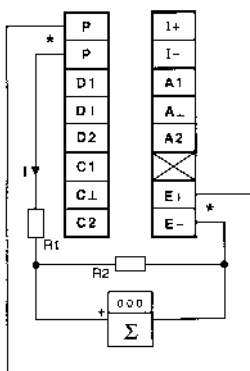
**Connection of outputs**

**Current output I**

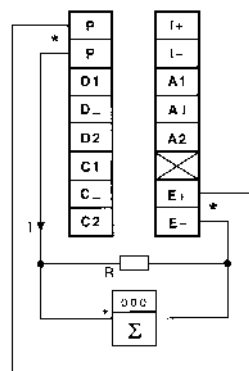


$R_1 = 15 - 500 \Omega$

**Pulse output P<sub>active</sub>** for electronic totalizer (EC)  
for frequencies ≤ 1 kHz      for frequencies > 1 kHz



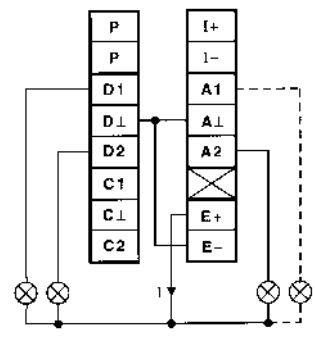
$R_1 = 1k\Omega / 0.5 W$   
 $I \leq 20 mA$   
 $R_{f EC} > 100 k\Omega$



$R = 1k\Omega / 0.35 W$      $I \leq 30 mA$

**Status outputs**

**D1 / D2 / A1 / A2 active**



$I \leq 100 mA$

⊗ e.g. signal indicator

R2 / 0.2 W	10 kΩ	1k Ω	270 Ω
U <sub>EC max</sub>	22 V	12 V	5 V

Please refer to pages 6 and 7 for technical data of the outputs and inputs.

**Choice of location and installation in the pipeline**

- **Straight and unimpeded**  
 inlet run > 5 x DN } (DN = meter size)  
 outlet run > 3 x DN }
- **Pipeline gradient** < 1 %
- **Turning the electrode axis out of the horizontal**  
 < 2° (using DN 500/20" as an example:  
 < 10 mm/< 0.40" turn at flange edge)
- **Electrical conductivity** of the liquid product ≥ 50 µS/cm
- **Operating pressure** max. 10 bar/150 psig
- **Process temperature** - 5 to + 60°C (+ 23 to + 140°F)
- **Ambient temperature** - 25 to + 60°C (- 13 to + 140°F)
- **To fit stud bolts and nuts**  
 ensure there is sufficient room next to the pipe flanges.
- **Vibration**, support pipeline on both sides of the primary head.
- **Use adapter pipes** to permit axial shifting of counterflanges to facilitate installation.
- Avoid **strong electromagnetic fields**  
 in the vicinity of the primary head.
- **On insulated pipelines,**  
 use grounding rings for measurement reasons.

**Internal diameter of the EMF**

Primary head		
Meter size		Measuring tube dia. d <sub>i</sub>
DN 200	8"	189 (7.44)
DN 250	10"	231 (9.09)
DN 300	12"	281 (11.06)
DN 350	14"	316 (12.44)
DN 400	16"	365 (14.37)
DN 500	20"	467 (18.39)
DN 600	24"	567 (22.32)

- **Larger-sized particles,**  
 trap by fitting a coarse screen upstream of the inlet run.
- Please order the application information.
- Provide an inspection and cleaning opening upstream of the TIDALFLUX, in the direction of flow, so that the inside wall of the measuring tube can be periodically checked for deposits and cleaned if necessary, with water jet max. 10 bar.

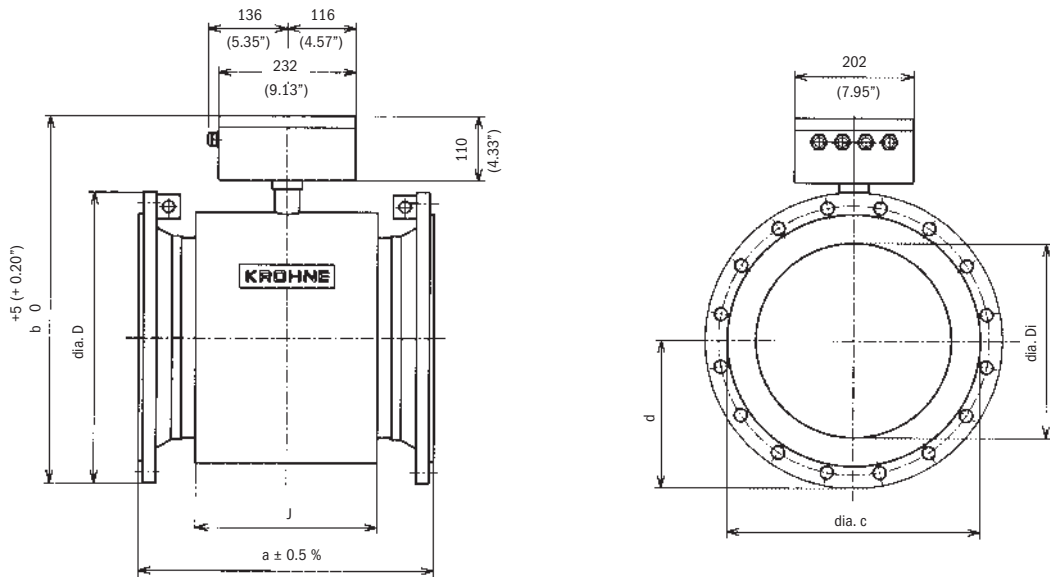


### IFS 4000 PF Dimensions and weights

Dimension **a** without flange gaskets, not included with flowmeter, to be provided by customer

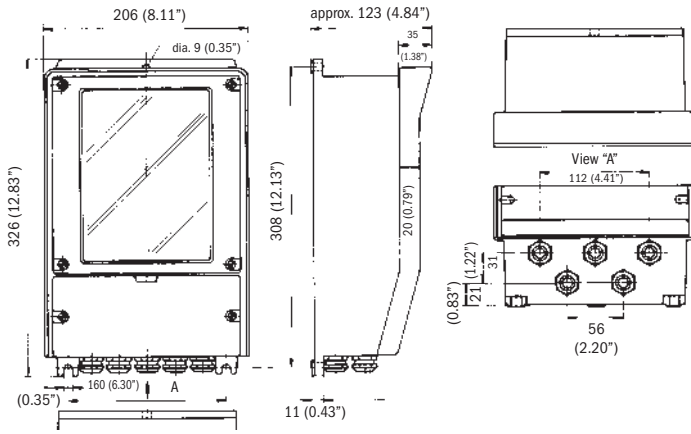
Meter size				Dimensions in mm and inches								Approx. weight		
DIN 2501		ANSI B16.5		DIN 2501		ANSI B16.5		Øc	d	j	ØD	ØDi	kg	lb
DN mm	PN	inches	Class	a	b	a	b							
200	10	8	150lb	350 (13.78)	482 (18.98)	350 (13.78)	483 (19.02)	291 (11.46)	146 (5.75)	177 (6.97)	340 (13.39)	189 (7.44)	40	(90)
250	10	10	150lb	400 (15.75)	530 (20.87)	400 (15.75)	535 (21.06)	331 (13.03)	166 (6.54)	205 (8.07)	395 (15.55)	231 (9.09)	54	(120)
300	10	12	150lb	500 (19.69)	580 (22.83)	500 (19.69)	598 (23.54)	381 (15.00)	191 (7.52)	235 (9.25)	445 (17.52)	281 (11.06)	66	(145)
350	10	14	150lb	500 (19.69)	618 (24.33)	700 (27.56)	646 (25.43)	428 (16.85)	214 (9.80)	306 (12.05)	505 (19.88)	316 (12.44)	95	(210)
400	10	16	150lb	600 (23.62)	674 (26.54)	800 (31.50)	704 (27.72)	483 (19.02)	242 (9.53)	386 (15.20)	565 (22.24)	365 (14.37)	115	(255)
500	10	20	150lb	600 (23.62)	778 (30.63)	800 (31.50)	806 (31.73)	585 (23.03)	293 (11.54)	386 (15.20)	670 (26.38)	467 (18.39)	145	(320)
600	10	24	150lb	600 (23.62)	876 (34.49)	800 (31.50)	918 (36.14)	694 (27.32)	347 (13.66)	386 (15.20)	780 (30.71)	567 (22.32)	180	(400)

Dimensions > DN 700 / > 28" on request



**IFC 110 PF Dimensions and weights**

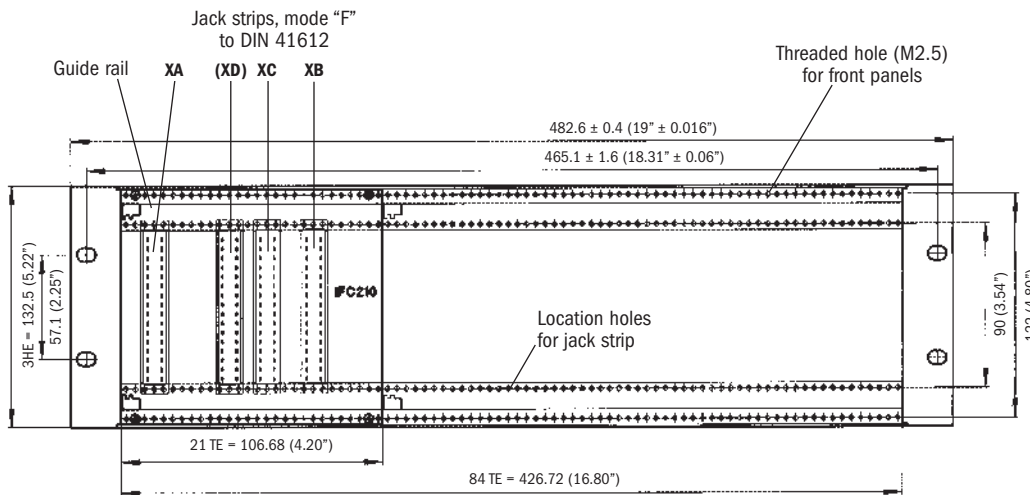
Dimensions in mm (inches)  
Weight approx. 4.5 kg (10lb)



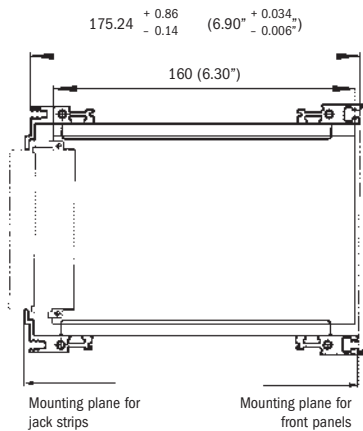
**IFC 210 E-PF Dimensions and weights**

Dimensions in mm and (inches)  
Weight approx. 1.3 kg (2.9 lb)

19" subrack 3 HE, dimensions to DIN 41494, part 5



1 TE = 5.08 mm  
= 0.20 inches  
1 HE = 44.17 mm  
= 1.74 inches



- Jack strips**
- XA** primary head (Pages 12 + 13)
  - XB** power supply (Pages 12 + 13)
  - XC** outputs and inputs (Pages 8 + 9)
  - (XD)** option RS 485 (Page 9)

**TIDALFLUX Electromagnetic primary head for partially filled pipelines**

Signal converter IFC 110 PF or IFC 210 E-PF see next Page.

**Ordering code of Primary head**

V315 0 4 4 0	<b>E</b>	IFS 4000 PF	DN 200	/	8"	Irathane		
	<b>F</b>	IFS 4000 PF	DN 250	/	10"	Irathane		
	<b>G</b>	IFS 4000 PF	DN 300	/	12"	Irathane		
	<b>H</b>	IFS 4000 PF	DN 350	/	14"	Irathane		
	<b>K</b>	IFS 4000 PF	DN 400	/	16"	Irathane		
	<b>M</b>	IFS 4000 PF	DN 500	/	20"	Irathane		
	<b>N</b>	IFS 4000 PF	DN 600	/	24"	Irathane		
	<b>P</b>	IFS 4000 PF	DN 700	/	28"	Irathane		
	<b>R</b>	IFS 4000 PF	DN 800	/	32"	Irathane		
	<b>S</b>	IFS 4000 PF	DN 900	/	36"	Irathane		
	<b>T</b>	IFS 4000 PF	DN 1000	/	40"	Irathane		
	<b>U</b>	IFS 4000 PF	DN 1200	/	48"	Irathane		
	bigger meter sizes up to DN 1800 / 72" on request							
	<b>Druckstufe</b>							
	1 PN 6 DIN 2501 smooth packing strip (DN 1200 / 48")							
2 PN 10 DIN 2501 smooth packing strip								
<b>A</b> ANSI 150 lb RF								
<b>Protection category / Approval</b>								
1 IP 67								
3 IP 67 Ex nA zone 2								
7 IP 68 BTS / LIYCY, 10 m / 30 ft								
8 IP 68 DS / LIYCY, 10 m / 30 ft								
<b>Power supply</b>								
4 24 V DC in preparation								
5 24 V AC								
8 115 / 120 V AC								
<b>C</b> 230 / 240 V AC								
<b>Language Manual</b>				<b>Cable connections</b>				
1	D	2	GB	3	US	4	F	PG 13,5
5	D	6	GB	7	US	8	F	1/2" NPT
A	D	B	GB	C	US	D	F	PF 1/2
R	D	S	GB	T	US	U	F	M20 x 1,5
<b>Version / signal converter</b>								
1 IFM 4110 PF (with signal converter IFC 110 PF)								
R IFM 4210 E-PF (with signal converter IFC 210 E-PF in preparation)								
2 IFS 4000 PF with connection box								
<b>Elektroden</b>								
1 Edelstahl 1.4571								
3 Hastelloy C4								
V315	0	E						<b>Complete ordering code</b>

**IFC 110 F PF Signal converter for connection to primary head TIDALFLUX IFS 4000 PF**

Code Signal converter										
V302	0	M	IFC 110 F PF	(RS 485 to primary head)						
		N	IFC 110 F PF MP	(RS 485 to primary head)						
<b>Power supply</b>										
		4	24	V	DC / AC					
		D	100 - 230	V	AC					
<b>Ex-version</b>										
		0	none							
		N	Ex nA Zone 2							
<b>Cable connection</b>										
		0	without							
		1	3 x	PG 16	+ 1x	PG 9				
		2	3 x	1/2" NPT	+ 1x	PG 9				
		3	3 x	PF 1/2"	+ 1x	PG 9				
		4	3 x	M 20	+ 1x	PG 9				
<b>Operating manual / Operating language</b>										
		1	german	/	german					
		2	english GB	/	english GB					
		3	english US	/	english US					
		4	french	/	french					
<b>Special version</b>										
		0	none							
V302	0							0	Complete ordering code	

**IFC 210 E PF 19" signal converter for connection to primary head TIDALFLUX IFS 4000 PF**

Code Signal converter										
VN09	0	M	IFC 210 E PF	(no HART!)						
<b>Power supply</b>										
		4	24	V	DC / AC					
		D	100 - 230	V	AC					
<b>Ex-version</b>										
		0	none							
		N	Ex nA Zone 2 (IFC 210 E-PF always outside of hazardous duty area!)							
<b>Cable connection</b>										
		0	without							
		1	strip: tag							
		2	strip: screw terminal (not with hazardous duty version!)							
		3	strip: wire - wrap (not with hazardous duty version!)							
		4	strip: termi - point (not with hazardous duty version!)							
<b>Operating manual / Operating language</b>										
		1	german	/	german					
		2	english GB	/	english GB					
		3	english US	/	english US					
		4	french	/	french					
<b>Special version</b>										
		0	none							
VN09	0							0	Complete ordering code	