# SERIES SD31

# Reliable Control and Application Flexibility in a Compact Package



### Accurate PID control with auto-tune

· Improves process yield

# INFOSENSE™ sensor technology

 Thermal sensing technology improves accuracy by a minimum of 50 percent

# Optional countdown timer

Enhances process control capability

#### User defined menu system

- · Simplifies control operation
- Reduces operator errors

#### **Serial communications**

 Connectivity with WATVIEW (Human Machine Interface) HMI software

#### Ramp to set point

· Controls temperature rise

# Variable burst fire

- · Provides tighter control
- Prolongs heater life

# Agency approvals

• UL®, C-uL®, CE NEMA 4X/IP65, CSA and NSF

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# **Your Authorized Watlow Distributor Is:**



The SERIES SD family of PID temperature controllers utilizes today's advanced micro-electronics technology to provide the value, benefits and accuracy you've come to expect from Watlow. The SERIES SD31 offers improved accuracy of 0.1 percent of span as well as a faster sampling rate of 6.5Hz in a ½2 DIN package.

An optional full featured countdown timer operates in a choice of delay-on, delay-off, signal-on or signal-off modes. This timer supports set point tracking during countdown for both heat and cool process variables.

The SERIES SD31 controller delivers many flexible, user-friendly options. Easily choose factory or user defaults and display either process or set point values. Process inputs are scalable and invertible from the front panel. Other features include Variable Burst Fire and flexible Outputs, that users can select as On-Off, Heat/Cool or as Process or Deviation Alarms. Users can also select between 11 different Thermocouples, a 100 Ohm RTD, a 0 to 20mA or 0 to 10V process input - all from the front panel - which eliminates the need for dip-switches.

With optional EIA-485 communications, you can configure, monitor and data log with such optional software products like WATVIEW.



1241 Bundy Boulevard Winona, Minnesota 55987-5580 USA Phone: 507-454-5300

Fax: 507-452-4507 Internet: www.watlow.com e-mail: info@watlow.com WIN-SD31-1004



To be automatically connected to the nearest North American Technical and Sales Office call:

1-800-WATLOW2

International Technical and Sales Offices: Australia, +61 (39) 335-6449 • China, +86 (21) 6277-2138 • France, +33 (01) 3073-2425 • Germany, +49 (0) 7253-9400-0 • Italy, +39 (02) 458-8841 • Japan, +81 (03) 5403-4688 • Korea, +82 (02) 575-9804 • Malaysia, +60 (4) 641-5977 • Mexico, +52 (442) 217-6235 • Singapore, +65 6778-5488 • Spain, +34 916 759 192 • Sweden, +46 31 7014959 • Taiwan, +886 (0) 7-288-5168 • Sweden, +46 31 7014959 • United Kingdom, +44 (0) 115-964-0777

# **Specifications**

# Line Voltage/Power

- 100 to 240V~(ac), +10/-15 percent; (85-264V~[ac]) 50/60Hz, ±5 percent
- 24V=(ac/dc), +10/-15 percent; 50/60Hz, ±5 percent
- 10VA maximum power consumption
- Data retention upon power failure via nonvolatile memory

#### **Environment**

- -18 to 65°C (0 to 149°F) operating temperature
- -40 to 85°C (-40 to 185°F) storage temperature
- 0 to 90 percent RH, non-condensing

#### **Accuracy**

- Calibration accuracy and sensor conformity: ±0.1 percent of span, ±1°C @ the calibrated ambient temperature and rated line voltage
- Calibration ambient temperature = 25°C ±3°C (77°F ±5°F)
- Accuracy span: 540°C (1000°F) minimum
- Temperature stability: ±0.1°C/°C (±0.2°F/°F) rise in ambient maximum

# **Agency Approvals**

- UL® 3121, C-UL®, CSA, CE, IP65/NEMA 4X
- NSF for Type J, K, T and E thermocouples

#### Controller

- · Microprocessor based user-selectable control modes
- · Single universal input, up to three outputs
- Control sampling rates: Input = 6.5Hz, Display = 10Hz, Outputs = 6.5Hz

#### **Operator Interface**

- · Single 4 digit, 7 segment LED displays
- · "Set" infinity and up down keys
- Isolated EIA-485 Modbus™ serial communications, 9600, 19.2K or 38.4K baud rates

### **Wiring Termination - Touch Safe Terminals**

- Input power and control outputs 12 to 22 AWG
- Sensor inputs and process outputs 20 to 28 AWG

#### **Universal Input**

- Thermocouple, grounded or ungrounded sensors
- RTD 2- or 3-wire, platinum, 100 @ 0°C calibration to DIN-curve (0.00385 / /°C)
- Process, 0-20mA @ 100 , or 0-10V=(dc) @ 20k input impedance; Scalable
- · Inverse scaling
- >20M input impedance
- Maximum of 20 source resistance

#### **Allowable Operating Range**

| Type J:                      | 0      | to | 815°C  | or | 32   | to | 1500°F |
|------------------------------|--------|----|--------|----|------|----|--------|
| Type K:                      | -200   | to | 1370°C | or | -328 | to | 2500°F |
| Type T:                      | -200   | to | 400°C  | or | -328 | to | 750°F  |
| Type N:                      | 0      | to | 1300°C | or | 32   | to | 2372°F |
| Type E:                      | -200   | to | 800°C  | or | -328 | to | 1470°F |
| Type C:                      | 0      | to | 2315°C | or | 32   | to | 4200°F |
| Type D:                      | 0      | to | 2315°C | or | 32   | to | 4200°F |
| Type PTII:                   | 0      | to | 1395°C | or | 32   | to | 2543°F |
| Type R:                      | 0      | to | 1760°C | or | 32   | to | 3200°F |
| Type S:                      | 0      | to | 1760°C | or | 32   | to | 3200°F |
| Type B:                      | 0      | to | 1816°C | or | 32   | to | 3300°F |
| RTD (DIN)                    | : -200 | to | 800°C  | or | -328 | to | 1472°F |
| Process: -1999 to 9999 units |        |    |        |    |      |    |        |

Modbus™ is a trademark of Schneider Automation, Inc.

# **Control Outputs**

#### Outputs 1 or 2

- User selectable for heat/cool as on-off, P, PI, PD, PID or Alarm action
- Electromechanical relay. Form A, rated 2A @ 120V~(ac), 2A @ 240V~(ac) or 2A @ 30V∞(dc)
- Switched dc non-isolated minimum turn on voltage of 6V=(dc) into a minimum 500 load with a maximum on voltage of not greater than 12V=(dc) into an infinite load. Maximum switched dc power supply current available for up to two outputs is 60mA
- Solid-state relay, Form A, 0.5A @ 24V~(ac) minimum, 264V~(ac) maximum, opto-isolated, without contact suppression
- Process output (Non Isolated)
  User-selectable 0-10V=(dc), 0-5V=(dc), 1-5V=(dc) @
  1K minimum, 0-20mA, 4-20mA @ 800 maximum
- Open collector 42V=(dc) @ 250mA maximum
- EIA-485 serial communications with Modbus<sup>™</sup> protocol (output 2 only)
- · 9600, 19.2K or 38.4 baud rates

# Communications

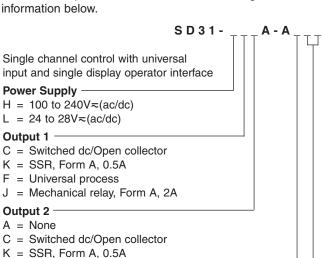
- Modbus™ EIA-485
- WATVIEW

#### **Dimensions**

- 1/32 DIN size
- 97.8 mm (3.85 in.) behind panel maximum
- Width 52.6 mm (2.07 in.)
- Height 29.7 mm (1.17 in.)

# **Ordering Information**

To order, complete the model number on the right with the information below



**Control Options** 

A = Standard controller

T = Standard controller with timer

J = Mechanical relay, Form A, 2A U = EIA-484 Modbus™ communications

# **Display Colors and Custom Options**

0R = Red display

0G = Green display