

# Rosemount™ 975

## Flame Detectors





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## Safety precautions

### ⚠ WARNING

#### Follow installation guidelines.

Failure to follow these installation guidelines could result in death or serious injury.

Ensure that only qualified personnel perform the installation.

### ⚠ WARNING

Do not open the housing while the power is on.

### ⚠ WARNING

#### Physical access

Unauthorized personnel may potentially cause significant damage to and/or misconfiguration of end users' equipment. This could be intentional or unintentional and needs to be protected against.

Physical security is an important part of any security program and fundamental to protecting your system. Restrict physical access by unauthorized personnel to protect end users' assets. This is true for all systems used within the facility.

## NOTICE

Disconnect external devices, such as fire alarms and automatic extinguishing systems, before performing maintenance.

- Do not expose the detector to radiation of any kind unless required for testing purposes.
- Do not open the electronic compartment. Keep this part closed at all times. It can only be opened in the factory. Opening the electronic component side invalidates the warranty.
- Only access the wiring compartment to wire or remove the detector or access RS-485 terminals for maintenance.

## Abbreviations and acronyms

Abbreviation or acronym	Definition
ATEX	Atmospheric explosives
AWG	American wire gauge
BIT	Built-in test
EMC	Electromagnetic compatibility



Abbreviation or acronym	Definition
EOL	End of line
FOV	Field of view
HART®	Highway addressable remote transducer - communication protocol
IAD	Immune at any distance
IECEX	International Electrotechnical Commission Explosion
IPA	Isopropyl alcohol
IR	Infrared
JP5	Type of jet fuel
Latching	Refers to relays remaining in the ON state even after the ON condition has been removed.
LED	Light emitting diode
LPG	Liquified petroleum gas
mA	Milliamps (0.001 amps)
Modbus®	Master-slave messaging structure
N/A	Not applicable
NFPA	National Fire Protection Association
NPT	National pipe thread
RS-485	Communication protocol allowing bi-directional communication
PN	Part number
SIL	Safety integrity level
UNC	Unified coarse thread
Vac	Volts alternating current
Vdc	Volts direct current







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# 1 Introduction

## 1.1 Product overview

The Rosemount 975 series is based on proven technologies, including triple infrared (IR3) and ultraviolet infrared (UV/IR). The Rosemount 975 series provides the fastest response to fire, longest distance detection, and revolutionary UV/IR technology, coupled with superior immunity to false alarms, functioning in harsh conditions with unparalleled reliability and durability.

The series is suited to meet the challenges of wide range of industrial and commercial applications with long distance and fast response detection, providing superior protection of high value property and personnel to keep an eye on your safety.

Detection performance can be easily adapted to all environments, applications, and requirements, by changing the detector's configuration parameters. Adjusting these parameters, as well as performing other maintenance and monitoring tasks, is possible by means of RS-485-based Modbus® communication or HART® communication.

## 1.2 Models

The Rosemount 975 Flame Detectors are electro-optical devices designed to identify fire events, enabling alarm activation. The detectors are intended for indoor or outdoor use and can be used stand alone or connected to an alarm or automatic extinguishing system.

The Rosemount 975 series comprises the following detectors:

### **Rosemount 975MR**

The Rosemount 975MR Ultra Fast Multi-spectrum Triple Infrared (IR3) Flame Detector provides superior, longest distance detection of hydrocarbon fires at up to 300 ft. (90 m), exceptional ultra-fast detection in under 50 msec, and unparalleled reliability. The Rosemount 975MR is based on proven IR3 technology, ensuring highest sensitivity with best immunity to false alarms.

### **Rosemount 975HR**

The Rosemount 975HR Multi-Spectrum IR Flame Detector provides superior, longest distance detection of hydrogen (at up to 165 ft. [50 m]) and hydrocarbon (at up to 300 ft. [90 m]) fires, exceptional ultra-fast detection in under 50 msec, and unparalleled reliability. The Rosemount 975HR is designed to deal with the challenges of invisible fires based on proven triple IR (IR3) technology, ensuring highest sensitivity with best immunity to false alarms.

### **Rosemount 975UF**

The Rosemount 975UF Ultra Fast UV/IR Flame Detector can detect fire in under 20 msec and features a unique dual sensor with selectable UV and IR channels that can be used separately or combined. The detector is designed to detect a range of fires, such as hydrocarbon-based fuel and gas, hydroxyl, hydrogen, metal, and inorganic.

### **Rosemount 975UR**

The Rosemount 975UR Ultra Fast UV/IR Flame Detector can detect fire in under 20 msec and features a unique dual sensor with selectable UV and IR channels that can be used separately or combined. The detector is designed to detect hydrocarbon-based fuel and gas fires.



**Table 1-1: Rosemount 975 Series general technical specifications**

Spectral response	Infrared and ultraviolet bands
Response time	Varies according to model, typically under 5 seconds
Field of view	Varies according to model, up to 100 degrees
Output	4-20 mA, relays, communication
Enclosure	Stainless steel 316 or aluminum polyurethane painted
Operating voltage	18-32 VDC
Relay contacts	2A/30 VDC
Over voltage category	2
Relative humidity	Non-condensing relative humidity up to 100%

**Table 1-2: Typical current consumption**

Typical current consumption	975MR 975HR	975UF 975UR
Normal power consumption without heater - mA (Watts)	60 (1.4)	90 (2.2)
Normal power consumption without heater with alarm - mA (Watts)	90 (2.2)	120 (2.9)
Low power heater with alarm - mA (Watts)	140 (3.4)	180 (4.3)
Standard power mode heater with alarm - mA (Watts)	280 (6.7)	320 (7.7)

## NOTICE

- If the product is used outside of specified limits, this voids the product certification, and our company is not responsible for any incurred warranty expense.
- Do not open this product, except for the terminal compartment as listed in this document, under any circumstances.
- The detector is not field-repairable. Do not attempt to modify or repair the internal circuits or change their settings, as this will impair the system's performance and void the product warranty.
- Opening the attachment screws to dismantle the front part of the detector from remaining parts is restricted and voids the product warranty.



## 2 Installation

### 2.1 Installation guidelines

Ensure that installation guidelines align with the National Fire Protection Association (NFPA) 72E or any other local and international regulations and standards, as applicable to flame detectors and installation of Ex-approved products. To ensure optimal performance and efficient installation, consider the following guidelines.

#### Sensitivity

To determine the level of sensitivity, consider the following:

- size of fire at the required distance to be detected
- type of flammable materials
- proximity to false alarm sources

#### Wiring

The wire gauge must be designed according to the distance from the detector to the controller and the number of detectors on the same power line.

#### NOTICE

To fully comply with Electromagnetic Control (EMC) directive and protect against interference caused by radio frequency interference (RFI) and electromagnetic interference (EMI), the cable to the detector must be shielded and the detector must be grounded. The shield should be grounded at the detector end.

#### Spacing and location

The number of detectors and their locations in the protected area are determined by:

- size of the protected area
- sensitivity of the detectors
- obstructed lines of sight
- cone of view of the detectors

#### Environment

Dust, snow, or rain can reduce the detector's sensitivity and require more maintenance activities.

The presence of high intensity emission sources may affect sensitivity.

### 2.2 Preparation for use

The installation sequence may vary according to the physical structure of the site.

#### Note

Installation steps are also detailed in the [Rosemount 975 Quick Start Guide](#) supplied with the detector.



The following tools are required for installation. These are standard tools and are not supplied with the detector.

**Table 2-1: Required tools**

Tool	Function
Hex key 1.5 mm	Fasten back cover security screw.
Hex key 6 mm	Adjust the tilt mount.
Hex key 10 mm	Affix the detector to the tilt mount.
Hex key ⅛-in	Attach protective cover to detector.
Flat screwdriver 6 mm	Connect ground terminal.
Flat screwdriver 2.5 mm	Connect wires to the terminal blocks.
Hex key ⅜-in	Stop plug ¾-in. NPT.
Open wrench 28 mm	Stop plug M25 only.

## 2.2.1 Field of view

### Note

The field of view at maximal distance corresponds to the angle specification required in EN 54-10.

**Figure 2-1: Horizontal field of view for Rosemount 975MR**

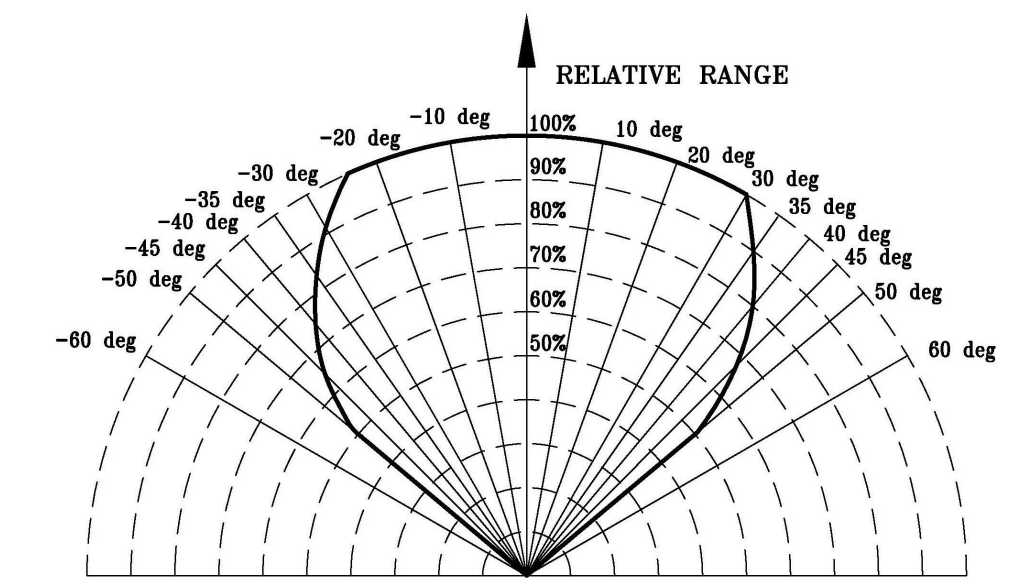




Figure 2-2: Vertical field of view for Rosemount 975MR

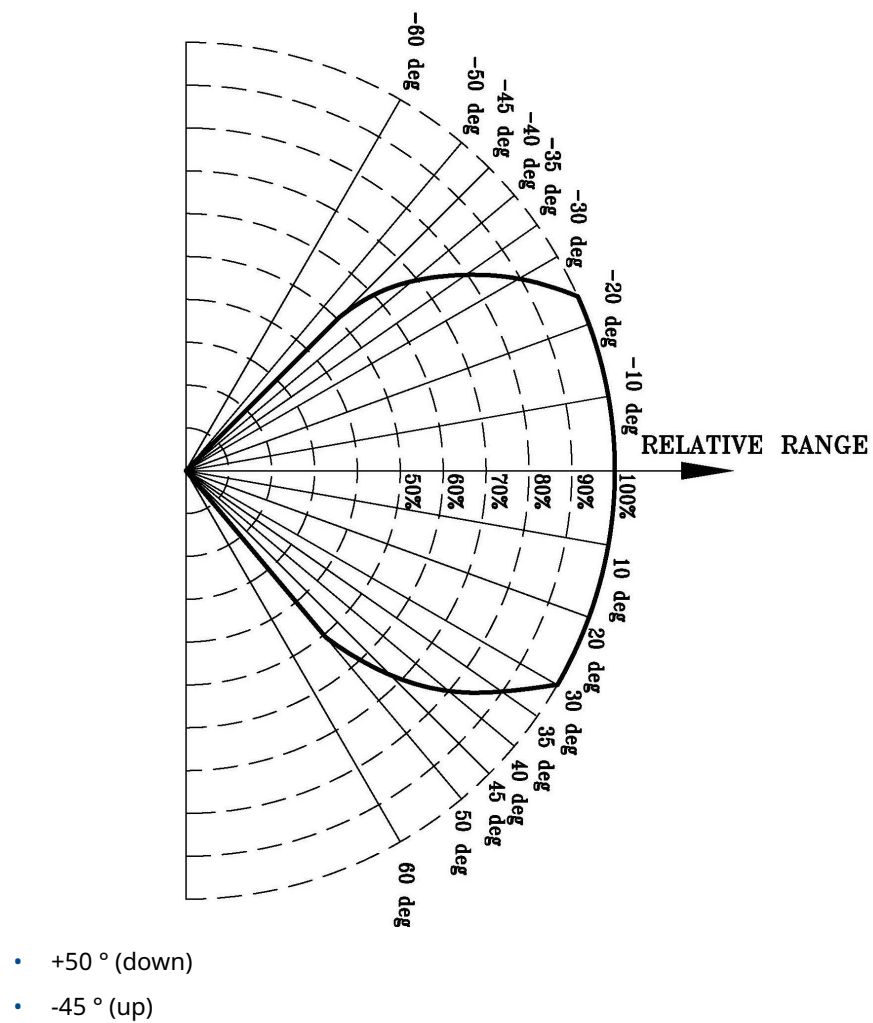




Figure 2-3: Horizontal field of view for Rosemount 975UF and 975UR

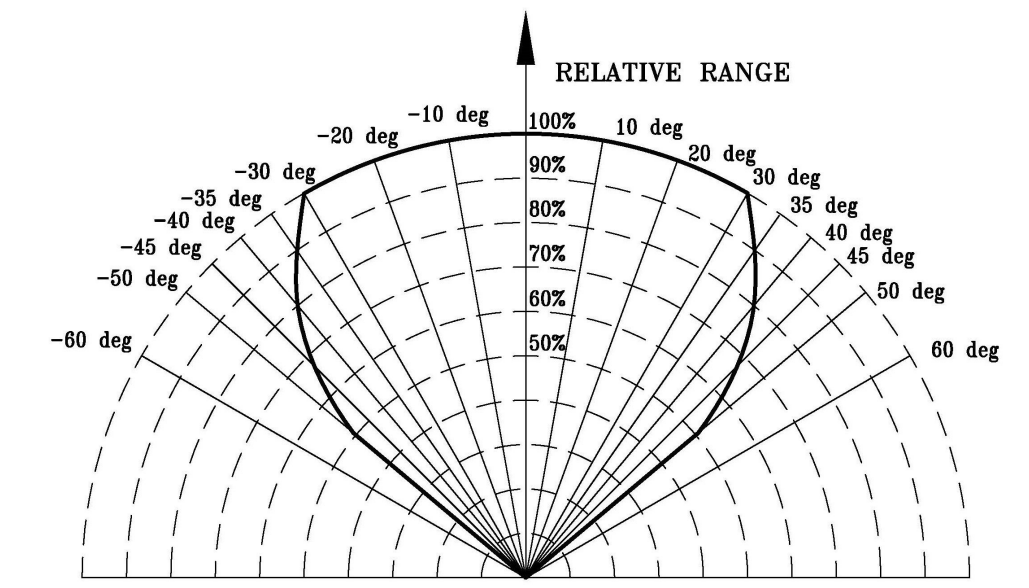
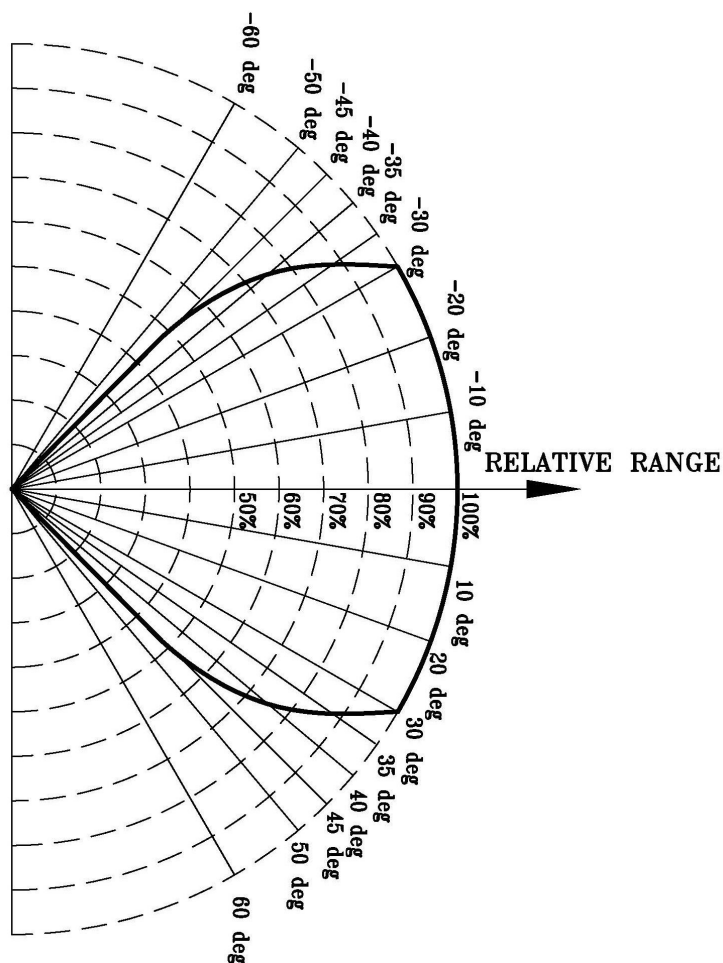




Figure 2-4: Vertical field of view for Rosemount 975UF and 975UR



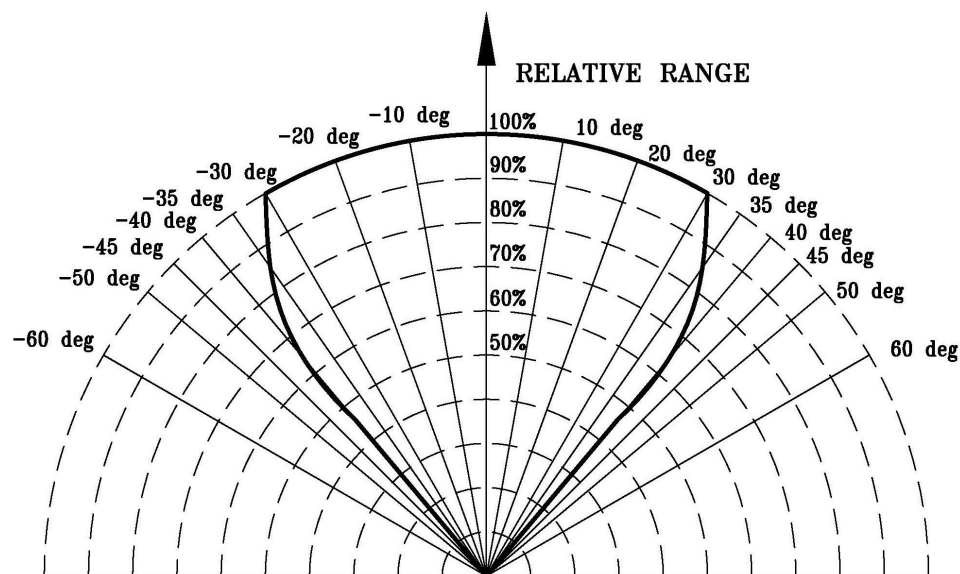
## Gasoline

For Rosemount 975HR.

- Horizontal: 80 °
- Vertical: 80 °



Figure 2-5: Vertical and horizontal field of view for gasoline



## Hydrogen

For Rosemount 975HR.

- Horizontal: 90°
- Vertical: 90°

Figure 2-6: Horizontal field of view for hydrogen

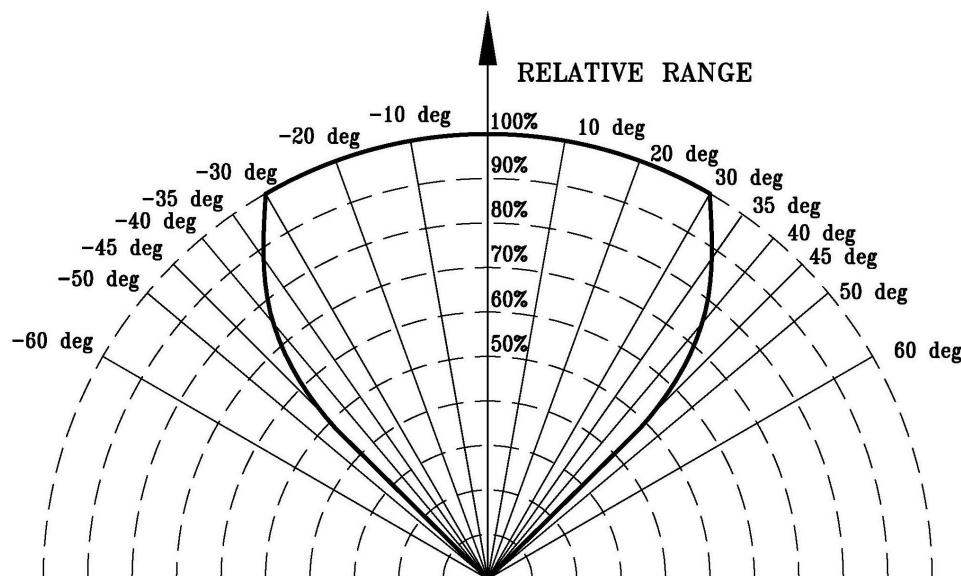
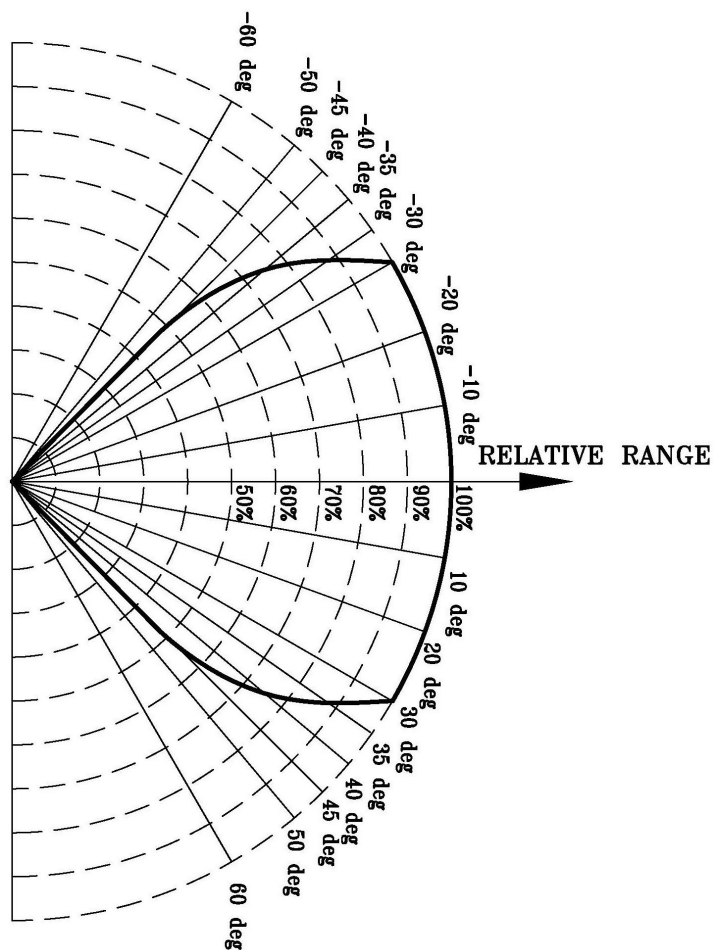




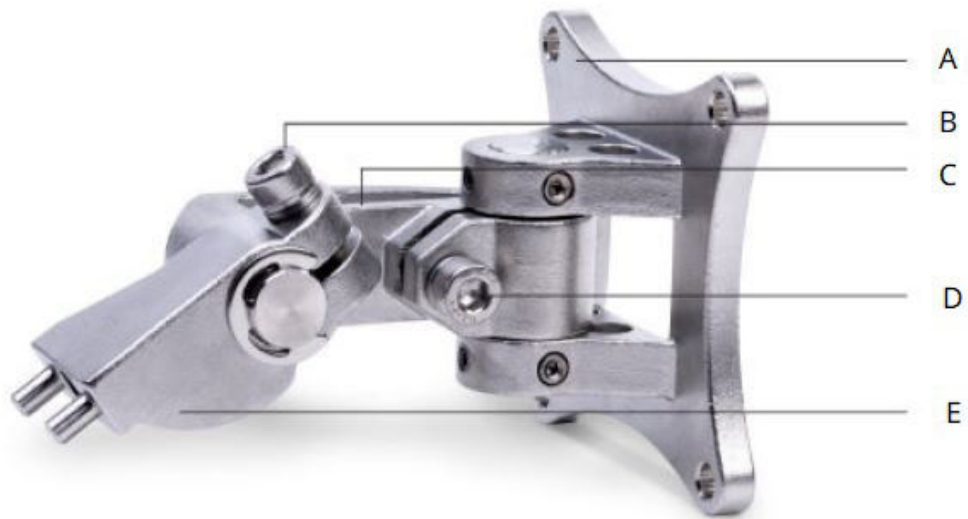
Figure 2-7: Vertical field of view for hydrogen





## 2.3 Attach detector to tilt mount

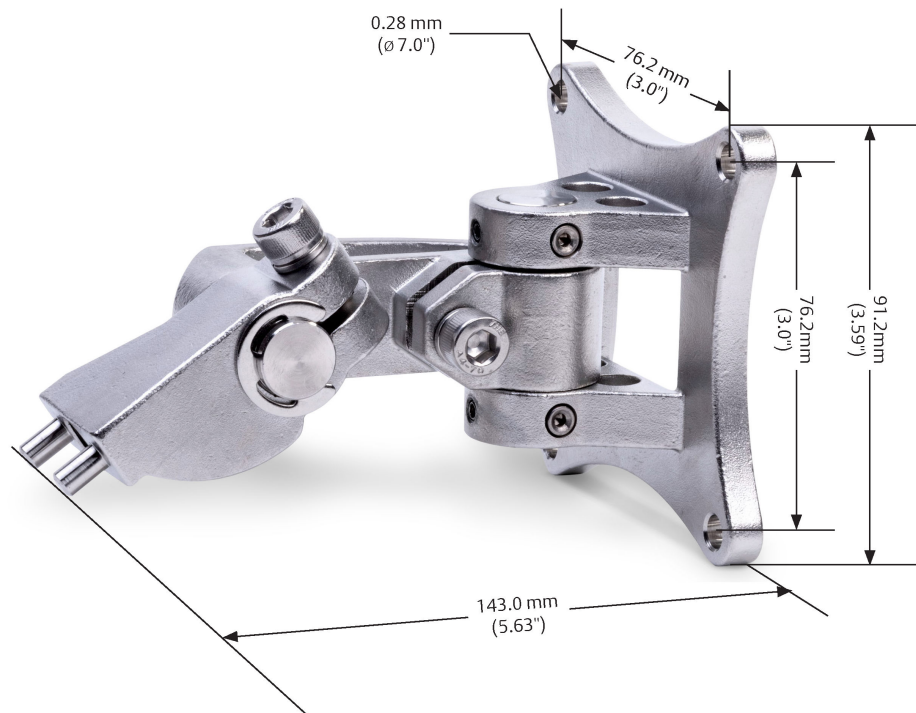
Figure 2-8: Tilt mount



- A. Tilt holding plate
- B. Horizontal locking screw
- C. Tilt mount
- D. Vertical locking screw
- E. Detector holding plate



**Figure 2-9: Tilt mount with dimensions**

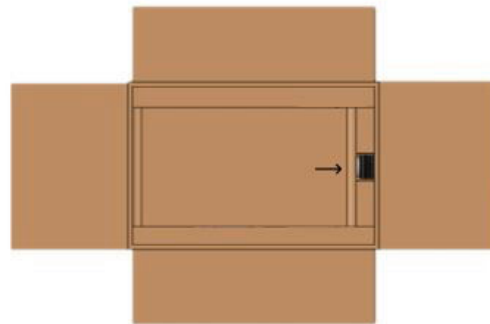


**Procedure**

1. Unpack the detector.
2. The device is provided with two plastic plugs (See [image](#) below). The stainless-steel stop plug used to seal the unused conduit will be included in the device.  
Remember, seal the detector with the stainless-steel plug before use. Refrain from losing the plug in any case



A



B

A. Detector with two plastic plugs

B. Product packaging with stainless-steel plug attachment



3. Insert location pins on the tilt mount into the openings on detector housing.



4. Thread the holding screw and tighten it.

---

**Note**

To change the detector field of view, release the horizontal and vertical locking screws.

---

5. Point the detector toward the protected area and ensure the view of the area is unobstructed.
6. Secure the detector in that position by tightening the locking screws on the tilt mount.  
The detector is now correctly located, aligned, and ready to be connected to the system.

## 2.4 Open the back cover

### Procedure

1. Loosen the back cover security screw.
- 



- A. Back cover security screw  
B. Protective plug
- 

2. Unscrew the back cover.



---

**Note**

The back cover is attached by a security cable.

---

3. Remove the protective plug.



## 2.5 Wire terminals and ground cable

**NOTICE**

Improper wiring may damage the detector.

**Procedure**

- 1. Connect the terminals according to [Table 2-2](#).  
The terminal details are also on the inside back cover.

**Figure 2-10: Terminal box**





**Table 2-2: Terminal box**

Terminal	Function
T1	24 VDC (+)
T2	24 VDC (-)
T3	External built-in test (BIT) switch
T4	Fault relay - normally open (NO)
T5	Fault relay
T6	Fault relay - normally closed (NC)
T7	Alarm relay - NO
T8	Alarm relay
T9	Alarm relay - NC
T10	0-20 mA (+)
T11	0-20 mA (-)
T12	Alarm output
T13	RS-485 (+)
T14	RS-485 (-)
T15	Accessory relay - normally open
T16	Accessory relay
T17	Accessory relay - normally closed

When the fault relay wiring option is NC, the relay contact is open in normal status (energized) and closed in fault status (de-energized).

When the fault relay wiring option is NO, the relay contact is closed in normal status (energized) and open in fault status (de-energized).

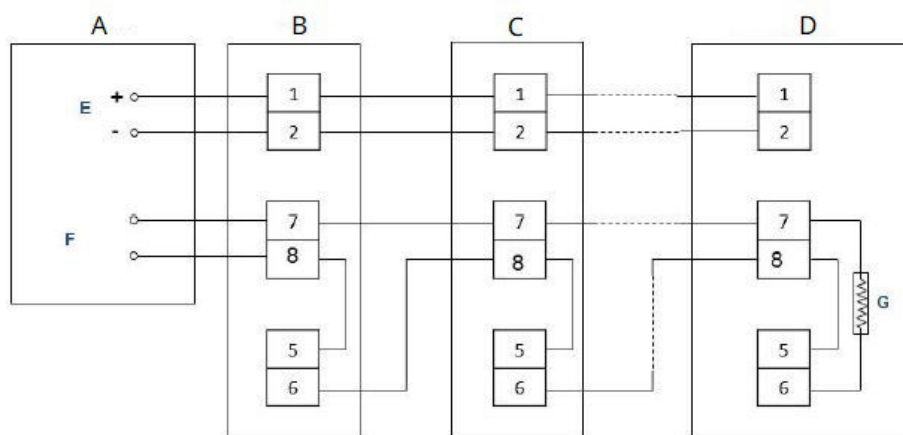
When the alarm/accessories relay wiring option is NC, the relay contact is closed in normal status (de-energized) and open in alarm status (energized).

When the alarm/accessories relay wiring option is NO, the relay contact is open in normal status (de-energized) and closed in alarm status (energized).

2. Use [Figure 2-11](#), [Figure 2-12](#), [Figure 2-13](#), and [Figure 2-14](#) for typical wiring configurations.

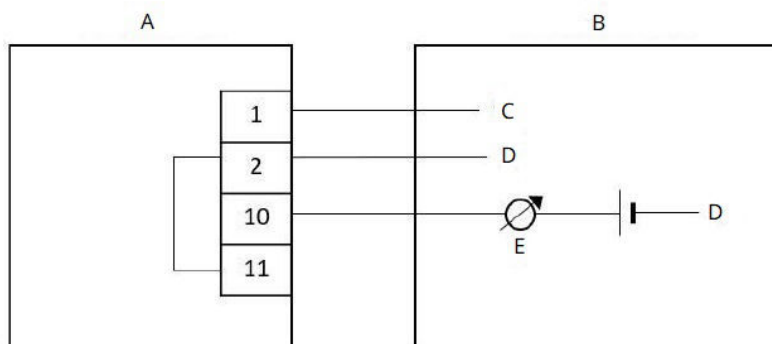


**Figure 2-11: Typical wiring for four-wire controllers**



- A. Controller
- B. First detector
- C. Second detector
- D. Last detector
- E. Power supply
- F. Alarm loop
- G. End of line

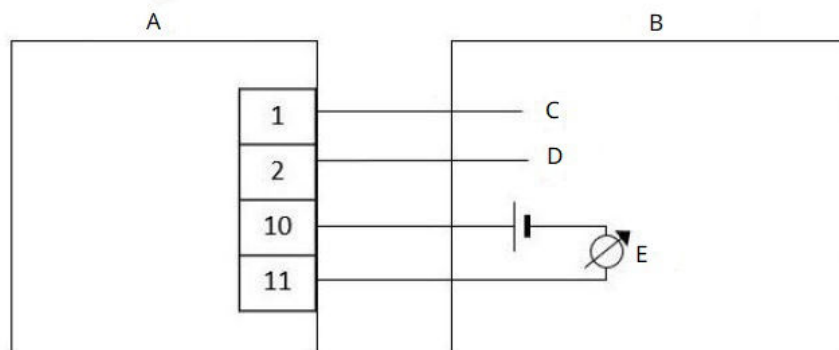
**Figure 2-12: Non-isolated sink (three wires)**



- A. Detector
- B. Controller
- C. Input power: 18 to 32 VDC
- D. Return
- E. 0-20 mA meter

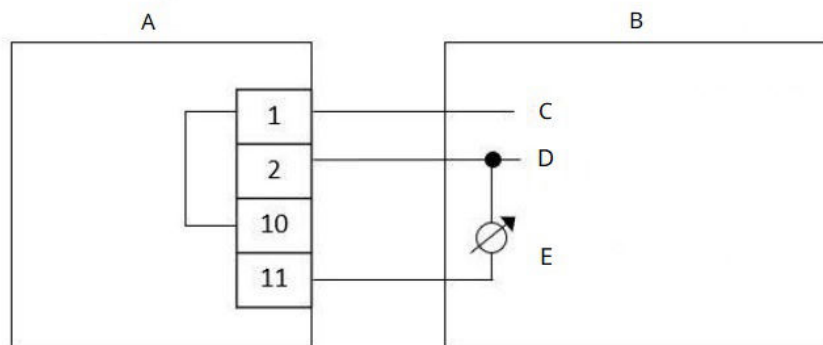


**Figure 2-13: Sink four-wire**



- A. Detector
- B. Controller
- C. Input power: 18 to 32 VDC
- D. Return
- E. 0-20 mA meter

**Figure 2-14: Source three-wire**



- A. Detector
- B. Controller
- C. Input power: 18-32 VDC
- D. Return
- E. 0-20 mA meter

**Note**

For additional configuration options, please refer to the [Flame Detectors](#).

3. Check the wires for secure mechanical connection and press them neatly against the terminal to prevent them from interfering while closing the back cover.
4. Close the terminal compartment by screwing the back cover on to the housing.



5. Tighten the back cover security screw.

**Figure 2-15: Tilt mount**

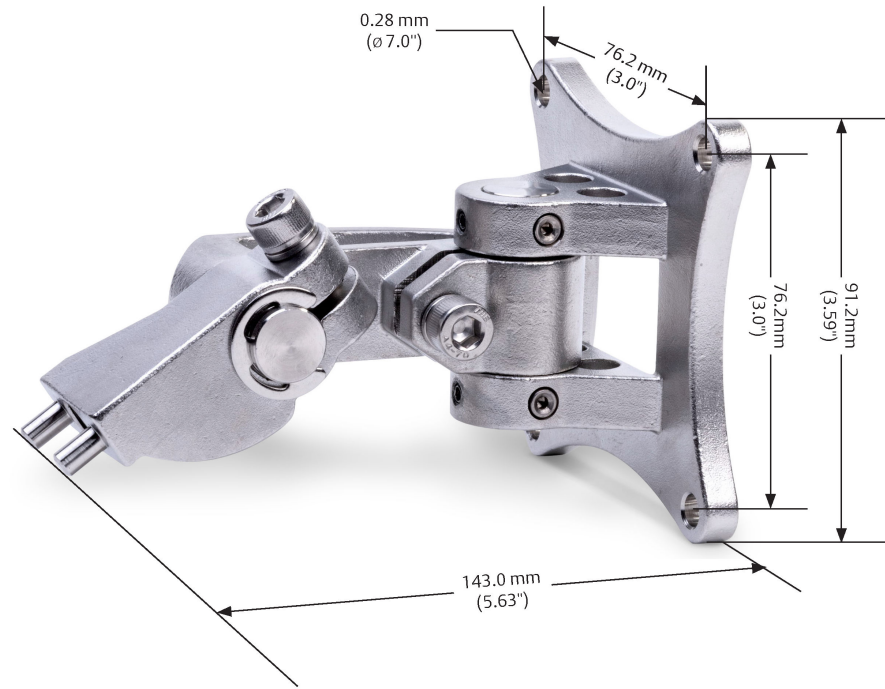




Figure 2-16: Closing security screw



- A. Back cover security screw
- B. Ground cable connection point

6. Connect the ground cable.

#### NOTICE

When the enclosed threaded plug is utilized in the conduit opening, it must be installed with a minimum thread engagement in order to comply with explosion-proof requirements. For straight threads, a minimum of seven threads must be engaged. For tapered threads, a minimum of five threads must be engaged. Plug and seal the unused conduit connection with the provided conduit plug.

#### NOTICE

To comply with EMC directive 2014/30/EU and protect against interference caused by radio frequency interference (RFI) and electromagnetic interference (EMI), shield the cable to the detector and ground the detector.

## 2.6 Install the protective cover

#### NOTICE

Always install the protective cover with the detector.

The protective cover is available in ABS plastic or stainless steel.



**Table 2-3: Protective cover**

Material	Part number
ABS plastic	PN 877263
Stainless steel	PN 877163

**Procedure**

1. Place the protective cover on top of the detector.



2. Secure the protective cover by tightening the screw.

**Note**

When installing the stainless steel protective cover, the same installation instructions apply.

## 2.7 Aim the detector

Aim the detector toward the center of the detection zone and make sure you have a completely unobstructed view of the protected area.

We recommend positioning the detector tilted down at a 45° angle to maximize coverage and prevent accumulation of dust and dirt.

Do not begin installation until all conceivable considerations regarding detection location have been taken into account.

## 2.8 Changing default detector settings

You can modify the following settings using the Modbus® Manager or HART® communication.

- Built-in test (BIT)
- Detection options
- Lock option
- 4-20 mA settings
- Modbus Manager settings



- Sensitivity
- Response time
- Heated optics functionality
- Alarm delay
- Accessory relay options
- Alarm latch
- Field of view integrity indication

Refer to the [Rosemount 975 Flame Detectors Modbus Manager Manual](#) or the [Rosemount 975 Flame Detectors HART Manual](#) for instructions on changing these settings.

Refer to the *Rosemount Rosemount 975 Flame Detectors Modbus Manager Manual* or the *Rosemount Rosemount 975 Flame Detectors HART Manual* for instructions on changing these settings.







## 3 Operation

### 3.1 Power up the detector

#### Procedure

After connecting the detector to power, wait up to 60<sup>(1)</sup> seconds for the detector to completed the initial start-up procedure.

#### Note

Turning on the detector initiates the following sequence of events:

- a. The yellow light-emitting diode (LED) flashes at 4 Hz.
- b. The built-in test (BIT) is executed.
- c. BIT completes.
- d. Detector enters Normal mode, indicated by:
  - Flashing green LED at 1 Hz.
  - Fault relay contacts closing.
  - mA output is 4 mA (for models featuring analog [voltage] output, this will be 2 V).

### 3.2 Test flame detectors

You can use the Rosemount flame simulators to test the Rosemount 975 flame detectors. You can also use the manual built-in text (BIT) to test the flame detectors.

**Table 3-1: Flame simulator compatibility**

Rosemount flame simulator model	Rosemount 975 flame detector model
FS-HR-975	Rosemount 975HR
FS-IR-975	Rosemount 975MR
FS-UVIR-975	Rosemount 975UF and 975UR

To test a flame detector:

#### Procedure

1. Power up the system and wait for up to 60 seconds for the detector to return to normal status.  
The **Power** light-emitting diode (LED) turns on.
2. Ensure all indicators show Normal.

#### Postrequisites

For full instructions on testing with a flame simulator, see the relevant Reference Manual.

<sup>(1)</sup> During startup, the device conducts an automated System Verification Self-Test (SVST) to validate the proper functioning of all components and systems. It will remain in standby mode until the SVST successfully completes, confirming the device's operational readiness for accurate measurements. The SVST may trigger the 4-20 output for period of maximum 10 ms.



**Table 3-2: Flame simulator Reference Manuals**

Rosemount flame simulator	Reference Manual
FS-HR-975	<a href="#">00809-0900-4975</a>
FS-IR-975	<a href="#">00809-0500-4975</a>
FS-UVIR-975	<a href="#">00809-0800-4975</a>

**Related information**

[Power up the detector](#)



## 4 Initial setup

### 4.1 Continuous feature test

The detector is supplied with default settings, including a continuous feature test.

To change these settings, refer to the [Rosemount 975 Flame Detectors Modbus® Manager Manual](#).

During normal operation, the detector tests itself continuously and indicates a fault if a failure is found. This type of test complies with SIL-2 requirements.

The detector continuously tests:

- input voltage level
- all internal regulator voltage level
- voltage level status of sensor and sensor circuitry for noise or disconnection in the electronic circuitry
- 0-20 mA level output
- relays and heater operation
- processor watch dog
- software
- memory
- oscillator frequency

### 4.2 Response to fault indication

If a failure is found, the detector indicates by:

- Light-emitting diode (LED): yellow flashes (4 Hz)
- fault relay opens
- 0-20 mA: 1 mA default
- Analog voltage output: 0 V output

The fault indications remain until the detector is turned off. The fault indications return if the fault is still found when power is restored.

### 4.3 Built-in test (BIT)

The detector's BIT checks the following:

- sensors
- window cleanliness
- electronic circuitry

The detector can be set to perform the BIT in the following modes:

- automatically and manually
- manually only



### BIT operation

The BIT is intended to check optical integrity and electronic circuitry. The detector's status remains unchanged if the result of a BIT is the same as the current status (Normal or BIT Fault). The detector's status changes if the BIT differs from the current status.

---

#### Note

In BIT Fault status, the detector can continue to detect a fire in most cases.

---

### Automatic BIT

The detector automatically performs a BIT every 15 minutes. A successful BIT sequence does not activate any indicator. If required, you can modify the automatic BIT interval using the RS-485 Modbus® Manager or HART® communicator. In case of a BIT fault, this sequence continues until a successful BIT occurs, when the detector resumes normal operation.

- As the result of a **successful** automatic/manual BIT, the fault relay remains **energized**.
- As the result of an **unsuccessful** automatic/manual BIT (which occurs after three failures), the fault relay **de-energizes**.

### Manual BIT

You can initiate manual BIT using the Modbus Manager or HART communicator or by connecting terminal **3** to ground. You can also use the Modbus Manager or HART communicator to configure the manual BIT's alarm duration.



## 5 Maintenance

### 5.1 Keep maintenance records

Record all maintenance operations performed on a detector in accordance with site guidance and requirements.

### 5.2 Clean the detector

#### Procedure

1. Disconnect power from the flame detector.
2. Wipe the detector housing with clean water and a damp cloth.

#### NOTICE

Do not use a brush or sharp tools.

3. Identify where dust, dirt, or moisture accumulates on the detector window.
  - a) Clean with a soft optical cloth.
  - b) Rinse with clean water.
4. Detector performs a functional self-test every 15 minutes, checking dirty optics, electronic circuitry, and sensors' health.
5. Configure the frequency of the functional built-in test (BIT) using HART or Modbus.
6. Follow local codes and regulations for maintenance and consider the site conditions.







## 6 Troubleshooting

### 6.1 Light-emitting diode (LED) is off, fault relay is open, 0-20 mA shows 0 mA, analog voltage output is 0 V

#### Potential cause

No power to the device.

#### Recommended actions

1. Check that the operating voltage is correct, according to [Electrical specifications](#).
2. Check power polarity.
3. Check the terminal wiring.

### 6.2 Light-emitting diode (LED) flashes yellow at 4 Hz, fault relay is open, 0-20 mA shows 1 mA

#### Potential cause

Low voltage.

#### Recommended action

Check that the operating voltage is correct, according to [Electrical specifications](#).

#### Potential cause

Faulty detector.

#### Recommended action

Re-power the detector.

### 6.3 Light-emitting diode (LED) flashes yellow at 4 Hz, relay is open, 0-20 mA shows 2 mA

#### Potential cause

Built-in test (BIT) fault.

#### Recommended action

Ensure the detector window and reflector mirror are clean.

#### Potential cause

Faulty detector.

#### Recommended action

Re-power the detector.



## 6.4 Light-emitting diode (LED) constantly red, alarm relay energized, 0-20 mA indicates alarm

### Potential cause

Existing alarm condition.

### Recommended action

Check cause of alarm.

### Potential cause

Alarm latched.

### Recommended action

Ensure the alarm latch is not enabled in the detector settings.

### Potential cause

Faulty detector.

### Recommended action

Re-power the detector.

## 6.5 No HART<sup>®</sup> communication, 0-20 mA shows 0 mA

### Potential cause

No HART is available at 0 mA level.

### Recommended action

For Fault mode, the default indication is 1 mA. Configure this to 0 mA.

Emerson does not recommend this when using a HART connection in order to preserve the HART communication.



# 7 Specifications

## 7.1 Technical specifications

### Spectral response

<b>Rosemount 975MR</b>	Four infrared (IR) bands between 4 µm and 5 µm
<b>Rosemount 975HR</b>	Four IR bands between 2 µm and 5 µm
<b>Rosemount 975UF</b>	Ultraviolet (UV): 0.185 - 0.260 µm IR: 2.5-3.0 µm
<b>Rosemount 975UR</b>	UV: 0.185 - 0.260 µm IR: 4.3 – 4.8µm

### Detection range per fuel (ft./m)

#### Note

The ranges shown are at highest sensitivity setting for 1 ft.<sup>2</sup> (0.1 m<sup>2</sup>) pan fire.

**Table 7-1: Rosemount 975 Models**

Fuel	Rosemount 975MR	Rosemount 975HR	Rosemount 975UF	Rosemount 975UR
Gasoline	300 ft. (90 m)		93 ft. (28 m)	
N-Heptane	300 ft. (90 m)		93 ft. (28 m)	
Diesel fuel	207 ft. (63 m)		70 ft. (21 m)	
Kerosene	207 ft. (63 m)		70 ft. (21 m)	
Alcohol 95%	185 ft. (55 m)		57 ft. (17 m)	
Isopropyl alcohol (IPA)	185 ft. (55 m)		70 ft. (21 m)	
Methanol	185 ft. (55 m)		57 ft. (17 m)	
Methane	207 ft. (63 m)		60 ft. (18 m)	
Liquified petroleum gas (LPG)	207 ft. (63 m)		60 ft. (18 m)	
Polypropylene	160 ft. (49 m)		60 ft. (18 m)	
Paper	112 ft. (34 m)		33 ft. (10 m)	
Hydrogen	N/A	164 ft. (50 M)	70 ft. (21 m)	N/A
Magnesium alloy <sup>(1)</sup>	N/A		33 ft. (10 m)	
Gun powder <sup>(2)</sup>	197 ft. (60 m)		66 ft. (20 m)	93 ft. (28 m)
Fireworks	33 ft. (10 m)		10 ft. (3 m)	
Cooking oil	207 ft. (63 m)		70 ft. (21 m)	
Mineral oil: 20 w 50	207 ft. (63 m)		70 ft. (21 m)	
Wood	112 ft. (34 m)		33 ft. (10 m)	



**Table 7-1: Rosemount 975 Models (continued)**

Fuel	Rosemount 975MR	Rosemount 975HR	Rosemount 975UF	Rosemount 975UR
Ethylene glycol	164 ft. (50 m)		23 ft. (7 m)	
Butyl acrylate	246 ft. (75 m)		70 ft. (21 m)	
Vinyl acetate	246 ft. (75 m)		70 ft. (21 m)	
Flammable adhesive	207 ft. (63 m)		70 ft. (21 m)	
Solvents	246 ft. (75 m)		70 ft. (21 m)	
Oil paint	207 ft. (63 m)		70 ft. (21 m)	
Jet fuel JP5	207 ft. (63 m)		70 ft. (21 m)	
Jet fuel A1	207 ft. (63 m)		70 ft. (21 m)	
Battery <sup>(3)</sup>	279 ft. (85 m)		75 ft. (23 m)	
Acetylene	203 ft. (61 m)		60 ft. (18 m)	
Ammonia fire <sup>(4)</sup>	N/A	117 ft. (35 m)	30 ft. (9 m)	17.5 ft. (5 m)
Silane fire <sup>(5)</sup>	N/A	N/A	67 ft. (20 m)	N/A

(1) Contact Emerson representative for guidance on detecting magnesium alloy.

(2) 1.5 x 1.5-in. (3.8 x 3.8 cm) wide, 4-in. (10 cm) tall.

(3) One battery cell.

(4) Available for Rosemount 975HR, 975UF and 975UR only.

(5) Available for Rosemount 975UF only.

### Standard response time

**Table 7-2: Rosemount 975 Models**

Rosemount 975MR	Rosemount 975HR	Rosemount 975UF	Rosemount 975UR
Typically <2 sec at 131 ft. (40 m) 10 sec at 300 ft. (90 m)		Typically 5 sec at 93 ft. (28 m)	

### Ultra fast response time

**Table 7-3: Rosemount 975 Models**

Rosemount 975MR	Rosemount 975HR	Rosemount 975UF	Rosemount 975UR
Typically <1 sec at 100 ft. (30 m)		20 msec for flash fire at 10 ft. (3 m)	

### High speed response time

**Table 7-4: Rosemount 975 Models**

Rosemount 975MR	Rosemount 975HR	Rosemount 975UF	Rosemount 975UR
50 msec for 1 ft. <sup>2</sup> (0.1 m <sup>2</sup> ) diameter sphere LPG-air mixture explosion at 66 ft. (20 m)		50 msec for 1 ft. <sup>2</sup> (0.1 m <sup>2</sup> ) diameter sphere LPG-air mixture explosion at 33 ft. (10 m)	

### Sensitivity ranges

#### Note

All distances relate to detection of a 1 ft.<sup>2</sup> (0.1 m<sup>2</sup>) n-heptane fire.



**Table 7-5: Rosemount 975 Models**

Rosemount 975MR	Rosemount 975HR	Rosemount 975UF	Rosemount 975UR
Six ranges: <ul style="list-style-type: none"> <li>10 ft. (3 m)</li> <li>50 ft. (15 m)</li> <li>100 ft. (30 m)</li> <li>150 ft. (45 m)</li> <li>215 ft. (65 m)</li> <li>300 ft. (90 m)</li> </ul>		Three ranges: <ul style="list-style-type: none"> <li>10 ft. (3 m)</li> <li>50 ft. (15 m)</li> <li>92 ft. (28 m)</li> </ul>	

### Field of view

**Table 7-6: Rosemount 975 Models**

Rosemount 975MR	Rosemount 975HR	Rosemount 975UF	Rosemount 975UR
Horizontal: 100° Vertical: 95°	Hydrogen Horizontal: 90° Vertical: 90°	Horizontal: 100° Vertical: 95°	
	Other fuels Horizontal: 80° Vertical: 80°		

### Temperature range (operating and storage)

**Table 7-7: Rosemount 975 Models**

Rosemount 975MR	Rosemount 975HR	Rosemount 975UF	Rosemount 975UR
-76 °F (-60 °C) to +185 °F (+85 °C)			

### Humidity

Non-condensing relative humidity up to 100 percent.

## 7.2 Electrical specifications

The electrical specifications apply to all models unless stated otherwise.

<b>Operating voltage</b>	24 Vdc nominal (18-32 Vdc)
<b>Cable entries</b>	2 x ¾-in - 14 NPT conduits or 2 x M25 x 1.5 mm International Organization for Standardization (ISO)
<b>Electrical input protection</b>	According to EN 50130
<b>Electromagnetic capability</b>	Electromagnetic interference/Radio frequency interference (EMI/RFI) protected to EN61000-6-3 and EN 50130
<b>Electrical interface</b>	The detector includes 17 terminals, one wiring option.

**Table 7-8: Typical current consumption**

Typical current consumption	Rosemount 975MR and 975HR	Rosemount 975UF and 975UR
Normal power consumption without heater: mA (Watts)	60 (1.4)	90 (2.2)



**Table 7-8: Typical current consumption (continued)**

Typical current consumption	Rosemount 975MR and 975HR	Rosemount 975UF and 975UR
Normal power consumption without heater with alarm: mA (Watts)	90 (2.2)	120 (2.9)
Low power heater with alarm: mA (Watts)	140 (3.4)	180 (4.3)
Standard power mode heater with alarm: mA (Watts)	280 (6.7)	320 (7.7)

### Electrical input protection

The input circuit is protected against voltage-reversed polarity, voltage transients, surges, and spikes according to EN 54-10.

### Outputs

<b>Relays</b>	Alarm, fault, and auxiliary SPDT volt-free contacts rated 2A at 30 Vdc
<b>Analog</b>	5 V at detection, 0 V at fault, 2 V at normal
<b>0-20 mA (stepped)</b>	Fault: 0 +1 mA Built-in test (BIT) Fault: 2 mA ± 0.3 mA Normal: 4 mA ± 0.3 mA Warning: 16 mA ± 0.3 mA Alarm: 20 mA ± 0.3 mA

### Heated optics

The front window can be heated to improve performance in ice, condensation, and snow conditions. The heater increases the temperature of the optical surface by 5 °C to 25 °C above the ambient temperature. The heated optics can be configured in three ways:

<b>OFF</b>	Heating is always OFF.
<b>ON-LOW</b>	Heating is always ON - low power
<b>ON-HIGH</b>	Heating is always ON - high power
<b>AUTO - LOW</b>	Low power
<b>AUTO - HIGH</b>	High power

### Note

In Auto mode, the starting heat temperature can be defined between 32 °F ( 0 °C) and 95 °F (35 °C). The detector stops heating the window when the temperature is 15 °C above the start temperature.

## 7.3 Mechanical specifications

### Enclosure options

Stainless steel 316 with electropolish finish  
Heavy duty copper free aluminum (less than one percent), polyurethane painted



**Tilt mount**

Stainless steel 316 with electropolish finish

**Detector dimensions**

4 in. (100.6 mm) x 4.6 in. (117 mm) x 6.18 in. (155 mm)

**Weight**

Stainless steel detector: 6.3 lb (2.9 kg)

Aluminum detector: 2.8 lb (1.3 kg)

Tilt mount 2.5 lb (1.13 kg)

**Environmental standards**

DNV 2-4

**Water and dust**

IP66 and IP68 per EN 60529







## A Reference data

### A.1 Ordering information, specifications, dimensional drawings, and installation drawings

To view current Rosemount 975 Series ordering information, specifications, and dimensional drawings, follow these steps:

#### Procedure

1. Go to [Emerson.com/en-us/catalog/flame-detectors](https://emerson.com/en-us/catalog/flame-detectors).
2. Select the appropriate product.
3. Scroll down to **Documents and Drawings**.
4. Select **DATA SHEETS & BULLETINS**.
5. Select the appropriate Product Data Sheet.

### A.2 Product certifications

To view current Rosemount 975 Series product certifications, see [Rosemount 975 Series Flame Detectors Certification Information](#).







## B FM fuel test responses

Results of the FM fuel tests are as follows:

**Table B-1: Rosemount 975 Models**

Fuel	Rosemount 975MR	Rosemount 975HR	Rosemount 975UF	Rosemount 975UR
Gasoline <sup>(1)</sup>	300 (90)		93 (28)	
N-Heptane <sup>(1)</sup>	300 (90)		93 (28)	
Diesel fuel <sup>(1)</sup>	210 (63)		70 (21)	
JP5 <sup>(1)</sup>	210 (63)		70 (21)	
Kerosene <sup>(1)</sup>	210 (63)		70 (21)	
Alcohol 95% <sup>(1)</sup>	185 (55)		57 (17)	
Isopropyl alcohol <sup>(1)</sup>	185 (55)		70 (21)	
Methanol <sup>(1)</sup>	185 (55)		56 ft	
Methane <sup>(2)</sup>	210 (63)		60 (18)	
Liquified petroleum gas (LPG) <sup>(1)</sup>	210 (63)		60 (18)	
Polypropylene <sup>(1)</sup>	163 (49)		60 (18)	
Paper <sup>(1)</sup>	115 (34)		33 (10)	
Hydrogen <sup>(1)</sup>	N/A	166 (50)	70 (21)	N/A
Magnesium alloy <sup>(3)</sup>	N/A		33 (10)	
Gun powder <sup>(4)</sup>	197 (60)		66 (20)	93 (28)
Fireworks <sup>(5)</sup>	33 (10)		10 (3)	
Cooking oil <sup>(1)</sup>	210 (63)		70 (21)	
Mineral oil: 20 w 50 <sup>(1)</sup>	210 (63)		70 (21)	
Wood <sup>(1)</sup>	111 (34)		33 (10)	
Ethylene glycol <sup>(1)</sup>	164 (50)		23 (7)	
Butyl acrylate <sup>(1)</sup>	246 (75)		70 (21)	
Vinyl acetate <sup>(1)</sup>	246 (75)		70 (21)	
Flammable adhesive <sup>(1)</sup>	210 (63)		70 (21)	
Solvents <sup>(1)</sup>	246 (75)		70 (21)	
Oil paint <sup>(1)</sup>	210 (63)		70 (21)	
Jet fuel A1 <sup>(1)</sup>	210 (63)		70 (21)	
Battery <sup>(6)</sup>	279 (85)		75 (23)	

(1) 1 ft.<sup>2</sup> (0.1 m<sup>2</sup>) pan fire

(2) Plume fire: 2.5 ft. (0.75 m) high, 0.8 ft. (0.25 m) wide

(3) Only for ultraviolet (UV) detector

(4) 1.5 in.<sup>2</sup> (10 cm<sup>2</sup>) pan fire

(5) Ten pieces per test

(6) One lithium ion battery. Height: 2.6 in. (65 mm). Diameter: 0.7 in. (18.4 mm)







## C Immunity to false alarm sources

**Table C-1: Immunity to false alarm sources**

IAD: Immunity at any distance

Radiation source	Immunity distance			
	Rosemount 975MR	Rosemount 975HR	Rosemount 975UF	Rosemount 975UR
Indirect or reflected sunlight	IAD	IAD	IAD	IAD
Vehicle headlights (low beam) conforming to MS53023	IAD	IAD	IAD	IAD
Incandescent frosted glass light, 300 W	IAD	IAD	IAD	IAD
Fluorescent light with white enamel reflector, standard office or shop, 80 W (or two 40 W)	IAD	IAD	IAD	IAD
Electric arc (15/32-in (12 mm)) gap at 4000 Vac, 60 Hz	IAD	IAD	IAD	IAD
Arc welding (5/16-in (6 mm)) rod, 210 A	See <a href="#">Table C-2</a> .			
Ambient light extremes (darkness to bright light with snow, water, rain, desert glare, or fog)	IAD	IAD	IAD	IAD
Bright colored clothing, including red and safety orange	IAD	IAD	IAD	IAD
Electronic flash (180 W seconds minimum output)	IAD	IAD	IAD	IAD
Movie light, 625 W quartz DWY lamp (Sylvania S.G. 55 or equivalent)	>6.5 ft. (2 m)	>6.5 ft. (2 m)	>13 ft. (4 m)	>3 ft. (1 m)
Blue green dome light conforming to M251073	IAD	IAD	IAD	IAD
Flashlight (MX 991/U)	IAD	IAD	IAD	IAD
Radiation heater, 3000 W	>3 ft. (1 m)	>3 ft. (1 m)	IAD	IAD
Radiation heater, 1000 W with fan	IAD	IAD	IAD	IAD
Quartz lamp (1000 W)	>3 ft. (1 m)	>3 ft. (1 m)	See <a href="#">Table C-3</a> .	
Mercury vapor lamp	IAD	IAD	IAD	IAD
Grinding metal	IAD	IAD	IAD	IAD
Lit cigar	>1 ft. (0.3 m)	>1 ft. (0.3 m)	IAD	IAD
Lit cigarette	>1 ft. (0.3 m)	>1 ft. (0.3 m)	IAD	IAD
Match, wood, stick, including flare up	>20 ft. (6 m)	>10 ft. (3 m)	>7 ft. (2 m)	>7 ft. (2 m)
Vehicle exhaust diesel fume For Rosemount 975MR only	IAD	IAD	N/A	N/A

**Table C-2: Welding immunity distance**

Level	Range	Distance
1	>10 ft. (3 m)	>1.6 ft. (0.5 m)



**Table C-2: Welding immunity distance (*continued*)**

Level	Range	Distance
2	>50 ft. (15 m)	>6 ft. (2 m)
3	>100 ft. (30 m)	>12 ft. (4 m)
4	>150 ft. (45 m)	>17 ft. (6 m)
5	>215 ft. (65 m)	>25 ft. (7.5 m)
6	>295 ft. (90 m)	>33 ft. (10 m)

**Table C-3: Halogen immunity distance**

Sensitivity level	Detection range	Halogen distance			
		Rosemount 975975UF		Rosemount 975975UR	
		750 W	1000 W	750 W	1000 W
1	10 ft. (3 m)	>13 ft. (4 m)	>15 ft. (4.5 m)	>6 ft. (2 m)	>8 ft. (2.5 m)
2	50 ft. (15 m)	>43 ft. (13 m)	>50 ft. (15 m)	>15 ft. (4.5 m)	>16 ft. (5 m)
3	93 ft. (28 m)	>66 ft. (20 m)	>70 ft. (21 m)	>27 ft. (8 m)	>30 ft. (9 m)



# D Wiring instructions

## D.1 General instructions for electrical wiring

### Prerequisites

Follow the instructions detailed in this section for determining the correct wire gauge to be used for the installation.

### Procedure

1. Use [Table D-1](#) to determine the required wire gauge/size for general wiring, such as relay wiring. Calculate the permitted voltage drop with respect to load current, wire gauge, and length of wires.

**Table D-1: Maximum DC resistance at 68 °F/20 °C for copper wire**

AWG No.	mm <sup>2</sup>	Ohm per 100 ft	Ohm per 100 m
20	0.51 – 0.61	1.07	3.50
18	0.81 – 0.96	0.67	2.20
16	1.22 – 1.43	0.43	1.40
14	1.94 – 2.28	0.27	0.88

2. Use [Table D-2](#) to select wire gauge for power supply wires. **DO NOT** connect any circuit or load to detectors' supply inputs.
  - Select **number of detectors** connected in 1 circuit.
  - Select wiring **length** per your installation requirements.
  - Refer to **power supply** range for voltage extreme applied.

**Table D-2: Wiring length (ft/m)**

Number of detectors	Recommended Wire Diameter (AWG)						Power supply range (VDC)
24	18	16	14	-	-		22-32
20	18	16	14	-	-		22-32
16	20	18	16	14	-		22-32
12	20	18	16	14	-		20-32
8	20	18	16	14	-		20-32
4 and less	20	18	16	16	14		20-32
ft/m	164/50	328/100	492/150	656/200	820/240		
	Maximum length from power supply to last detector						

3. Use [Table D-3](#) to select the compatible ferrule size for the wire.
  - The **minimum ferrule length** required is 10mm of ferrule conductive material.



- The **bridge connection** between Vin to 4-20+ terminal should be with 20 AWG wire.

**Table D-3: Ferrule size**

Single wire connection		Dual wire connection	
Wire size (AWG)	Ferrule size (AWG)	Wire size (AWG)	Ferrule size (AWG)
20	20	20 + 20	16
18	18	18 + 20	16
16	16	16 + 20	16
14	14	14 + 20	14







For more information: [Emerson.com/global](https://emerson.com/global)

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