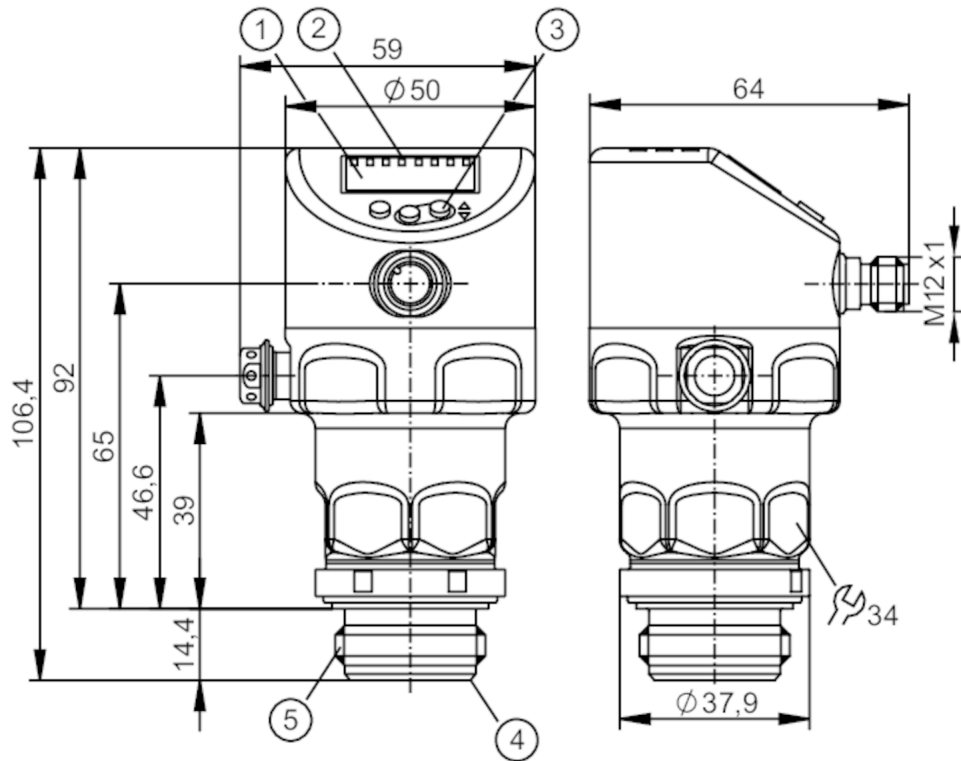


Flush pressure sensor with display

PI-025-RES30-MFRKG/US/ /P

Please do not use for new projects.
no more adapters available as accessories



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 Aseptoflex - sealing contour
- 5 external thread Aseptoflex S30x2



EC 1935/2004

EHEDG Tested

FCM



Hygienic Cleanable



IO-Link

TSDP/TÜV



Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-1...25 bar	-14.5...362.5 psi	-0.1...2.5 MPa
Process connection	threaded connection S30x2 external thread Aseptoflex		

Application

System	gold-plated contacts		
Design	replacement for PI10xx, PI20xx, PI709x, PIM09x, PL205x, PM205x, PF205x		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	350 bar	5075 psi	35 MPa
Pressure rating	100 bar	1450 psi	10 MPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		



Flush pressure sensor with display

PI-025-RES30-MFRKG/US/ /P

Electrical data			
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Operating voltage	[V]	20...30 DC	
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	< 1	
3-wire			
Operating voltage	[V]	18...30 DC	
Current consumption	[mA]	5...45; (430 bei max. Laststrom)	
Power-on delay time	[s]	< 0.5	
Inputs / outputs			
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1	
Outputs			
Total number of outputs		2	
Output signal		switching signal; analog signal; IO-Link	
Electrical design		PNP/NPN	
Number of digital outputs		2	
Output function		normally open / closed; (configurable)	
Number of analog outputs		1	
Analog current output	[mA]	4...20, invertible; (scalable)	
Short-circuit protection		yes	
Type of short-circuit protection		yes (non-latching)	
Overload protection		yes	
2-wire			
Max. load	[Ω]	300	
3-wire			
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	100	
Switching frequency DC	[Hz]	125	
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)	
Measuring/setting range			
Measuring range		-1...25 bar	-14.5...362.5 psi
Set point SP		-0.96...25 bar	-14...362.6 psi
Reset point rP		-1...24.96 bar	-14.5...362.1 psi
Analog start point		-1...20 bar	-14.5...290.1 psi
Analog end point		4...25 bar	58...362.6 psi
Min. difference between SP and rP		0.04 bar	0.6 psi
In steps of		0.01 bar	0.1 psi
			0.001 MPa



Flush pressure sensor with display

PI-025-RES30-MFRKG/US/ /P

Factory setting		SP1 = 6.25 bar	rP1 = 5.75 bar
		SP2 = 18.75 bar	rP2 = 18.25 bar
		ASP = 0.00 bar	AEP = 25.00 bar
		dAP = 0.06 s	dAA = 0.06 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-025-RES30-MFRKG/US/ IP

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.001	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1157

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 68; IP 69K

Tests / approvals

EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	201	
UL approval	UL approval number	J035
	File number UL	E174189

Mechanical data

Weight [g]	348.9
Housing	tubular
Dimensions [mm]	Ø 50 / L = 106.4
Material	stainless steel sleeve top: stainless steel (1.4404 / 316L); Pushbuttons: FKM; sealing: PTFE; M12 connector: PBT; M12 connector: PEI; Display: PFA
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al ₂ O ₃); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE
Min. pressure cycles	100 million
Tightening torque [Nm]	25
Process connection	threaded connection S30x2 external thread Aseptoflex

Displays / operating elements

Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa	

PI1003



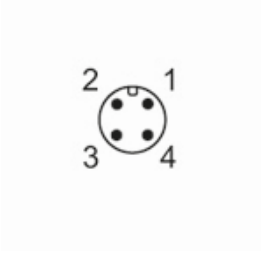
Flush pressure sensor with display

PI-025-RES30-MFRKG/US/ /P

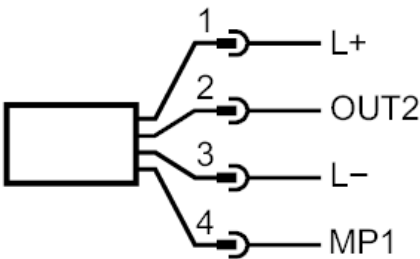
Remarks		
Notes	Please do not use for new projects.; no more adapters available as accessories	
Pack quantity	1 pcs.	

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

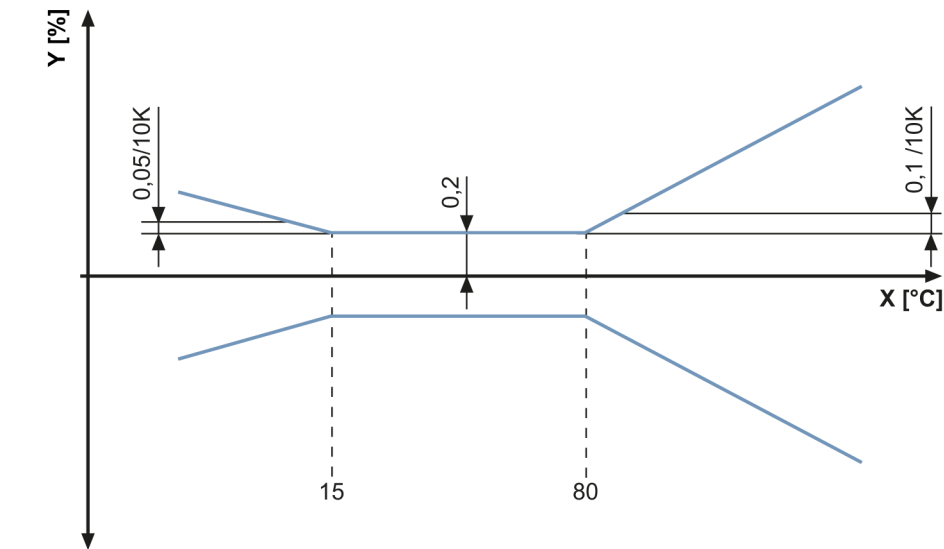


Flush pressure sensor with display

PI-025-RES30-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on
the accuracy



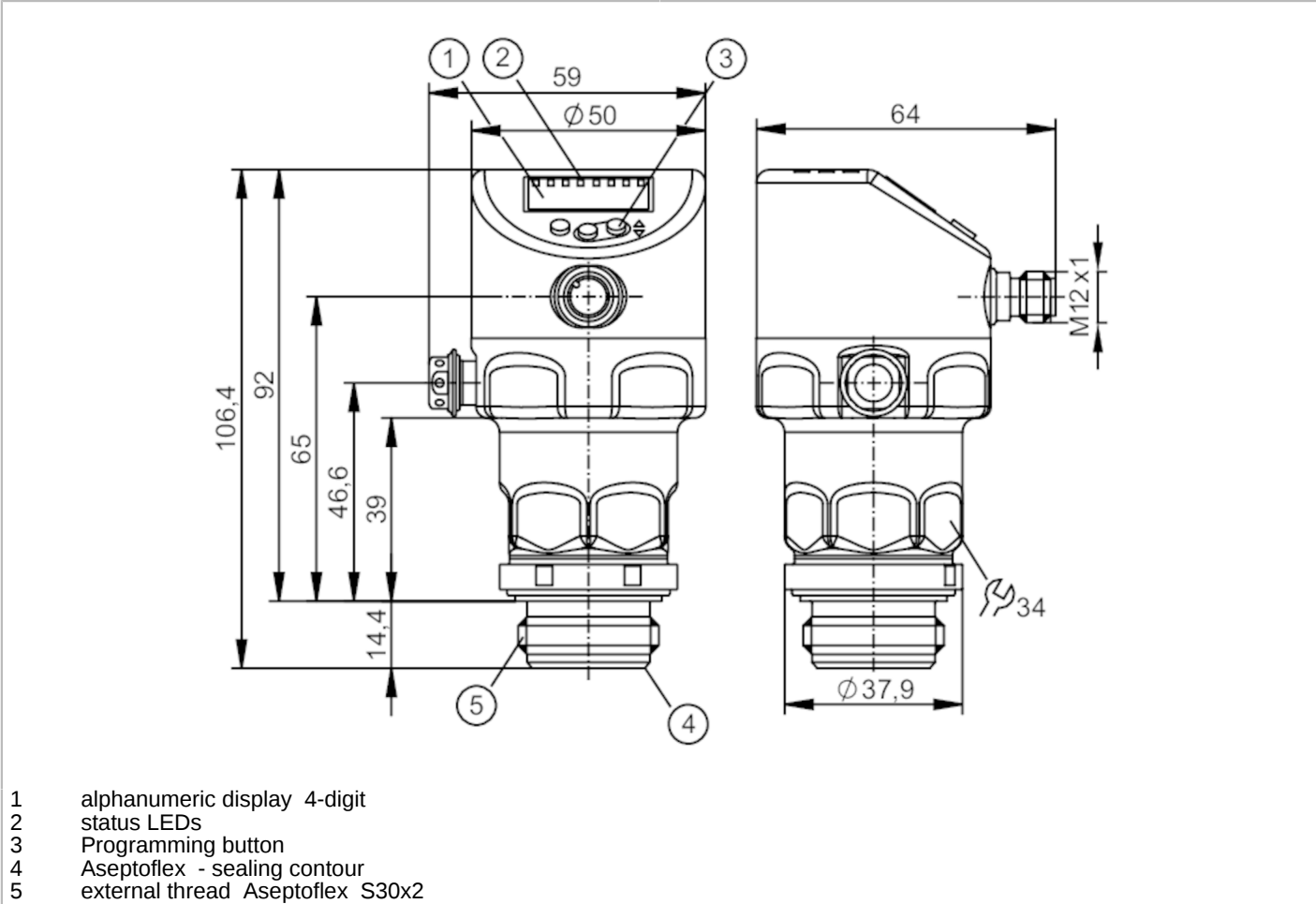
X temperature
Y total deviation



Flush pressure sensor with display

PI-010-RES30-MFRKG/US/ /P

Please do not use for new projects.
no more adapters available as accessories





Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-1...10 bar	-14.6...145 psi	-0.1...1 MPa
Process connection	threaded connection S30x2 external thread Aseptoflex		
Application			
System	gold-plated contacts		
Design	replacement for PI10xx, PI20xx, PI709x, PIM09x, PL205x, PM205x, PF205x		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature	-25...150		
Min. burst pressure	150 bar	2175 psi	15 MPa
Pressure rating	50 bar	725 psi	5 MPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		



Flush pressure sensor with display

PI-010-RES30-MFRKG/US/ /P

Electrical data				
Min. insulation resistance	[MΩ]	100; (500 V DC)		
Protection class		III		
Reverse polarity protection		yes		
Integrated watchdog		yes		
2-wire				
Operating voltage	[V]	20...30 DC		
Current consumption	[mA]	3.5...21.5		
Power-on delay time	[s]	< 1		
3-wire				
Operating voltage	[V]	18...30 DC		
Current consumption	[mA]	5...45; (430 bei max. Laststrom)		
Power-on delay time	[s]	< 0.5		
Inputs / outputs				
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1		
Outputs				
Total number of outputs		2		
Output signal		switching signal; analog signal; IO-Link		
Electrical design		PNP/NPN		
Number of digital outputs		2		
Output function		normally open / closed; (configurable)		
Number of analog outputs		1		
Analog current output	[mA]	4...20, invertible; (scalable)		
Short-circuit protection		yes		
Type of short-circuit protection		yes (non-latching)		
Overload protection		yes		
2-wire				
Max. load	[Ω]	300		
3-wire				
Max. voltage drop switching output DC	[V]	2		
Permanent current rating of switching output DC	[mA]	100		
Switching frequency DC	[Hz]	125		
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)		
Measuring/setting range				
Measuring range		-1...10 bar	-14.6...145 psi	-0.1...1 MPa
Set point SP		-0.99...10 bar	-14.3...145 psi	-0.099...1 MPa
Reset point rP		-1...9.99 bar	-14.5...144.8 psi	-0.1...0.999 MPa
Analog start point		-1...8 bar	-14.5...116 psi	-0.1...0.8 MPa
Analog end point		1...10 bar	14.5...145 psi	0.1...1 MPa
Min. difference between SP and rP		0.02 bar	0.3 psi	0.002 MPa
In steps of		0.01 bar	0.1 psi	0.001 MPa



Flush pressure sensor with display

PI-010-RES30-MFRKG/US/ /P

Factory setting		SP1 = 2.50 bar	rP1 = 2.30 bar
		SP2 = 7.50 bar	rP2 = 7.30 bar
		ASP = 0.00 bar	AEP = 10.00 bar
		dAP = 0.06 s	dAA = 0.06 s
Temperature monitoring			
Measuring range		-25...150 °C	-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]		< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]		< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]		< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]		< ± 0,15; (Turn down 1:1)	
Zero-point stabilization [% of the span]		IO-Link, analog output	0,15; (see operating instructions zero-point behavior)
		Display, Switching output	0,2
Hysteresis deviation [% of the span]		< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]		< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range		Temperature range	total deviation
		-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
		15...80 °C	Characteristics deviation
		80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation		for further details see section Diagrams and graphs	
Temperature monitoring			
Accuracy [K]		± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))	
Repeatability [K]		± 0,2	
Resolution [K]		0.2	
Reaction times			
Damping process value dAP [s]		0...99.99	
Damping for the analog output dAA [s]		0...99.99	
2-wire			
Step response time analog output [ms]		30	
3-wire			
Min. response time of switching output (dAP) [ms]		3	
Step response time analog output [ms]		7	
Interfaces			
Communication interface		IO-Link	
Transmission type		COM2 (38,4 kBaud)	



Flush pressure sensor with display

PI-010-RES30-MFRKG/US/ /P

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.0005	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1156

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 68; IP 69K

Tests / approvals

EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	201	
UL approval	UL approval number	J048
	File number UL	E174189

Mechanical data

Weight [g]	349.1
Housing	tubular
Dimensions [mm]	Ø 50 / L = 106.4
Material	stainless steel sleeve top: stainless steel (1.4404 / 316L); Pushbuttons: FKM; sealing: PTFE; M12 connector: PBT; M12 connector: PEI; Display: PFA
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al ₂ O ₃); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE
Min. pressure cycles	100 million
Tightening torque [Nm]	25
Process connection	threaded connection S30x2 external thread Aseptoflex

Displays / operating elements

Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa	

PI1004



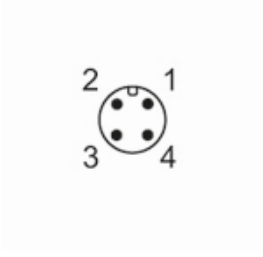
Flush pressure sensor with display

PI-010-RES30-MFRKG/US/ /P

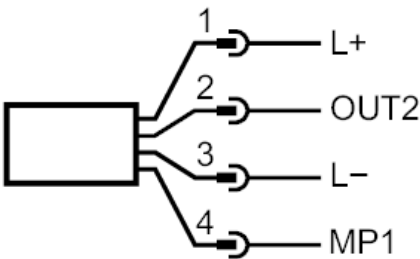
Remarks		
Notes	Please do not use for new projects.; no more adapters available as accessories	
Pack quantity	1 pcs.	

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

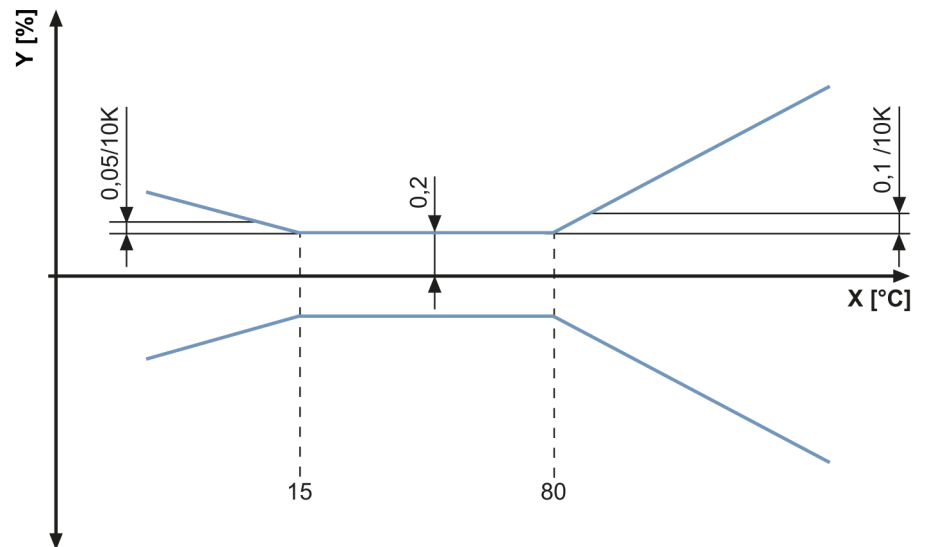


Flush pressure sensor with display

PI-010-RES30-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on
the accuracy



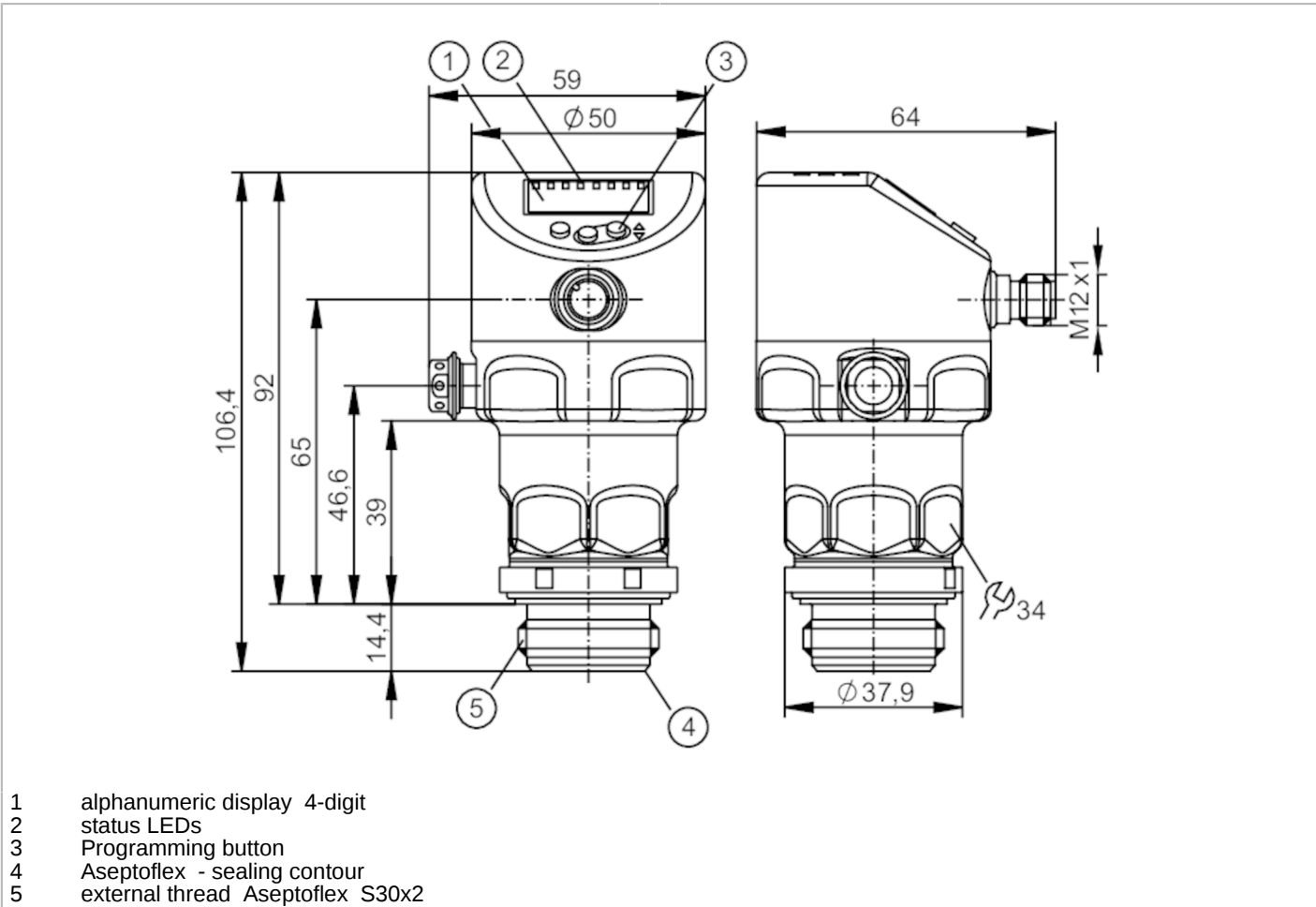
X temperature
Y total deviation



Flush pressure sensor with display

PI-004-RES30-MFRKG/US/ /P

Please do not use for new projects.
no more adapters available as accessories



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 Aseptoflex - sealing contour
- 5 external thread Aseptoflex S30x2



Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-1...4 bar	-14.5...58 psi	-100...400 kPa
Process connection	threaded connection S30x2 external thread Aseptoflex		
Application			
System	gold-plated contacts		
Design	replacement for PI10xx, PI20xx, PI709x, PIM09x, PL205x, PM205x, PF205x		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	100 bar	1450 psi	10000 kPa
Pressure rating	30 bar	435 psi	3000 kPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		



Flush pressure sensor with display

PI-004-RES30-MFRKG/US/ /P

Electrical data			
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Operating voltage	[V]	20...30 DC	
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	< 1	
3-wire			
Operating voltage	[V]	18...30 DC	
Current consumption	[mA]	5...45; (430 bei max. Laststrom)	
Power-on delay time	[s]	< 0.5	
Inputs / outputs			
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1	
Outputs			
Total number of outputs		2	
Output signal		switching signal; analog signal; IO-Link	
Electrical design		PNP/NPN	
Number of digital outputs		2	
Output function		normally open / closed; (configurable)	
Number of analog outputs		1	
Analog current output	[mA]	4...20, invertible; (scalable)	
Short-circuit protection		yes	
Type of short-circuit protection		yes (non-latching)	
Overload protection		yes	
2-wire			
Max. load	[Ω]	300	
3-wire			
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	100	
Switching frequency DC	[Hz]	125	
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)	
Measuring/setting range			
Measuring range	-1...4 bar	-14.5...58 psi	-100...400 kPa
Set point SP	-0.994...4 bar	-14.4...58 psi	-99.4...400 kPa
Reset point rP	-1...3.994 bar	-14.5...57.9 psi	-100...399.4 kPa
Analog start point	-1...3.2 bar	-14.5...46.4 psi	-100...320 kPa
Analog end point	0.2...4 bar	-2.9...58 psi	-20...400 kPa
Min. difference between SP and rP	0.006 bar	0.1 psi	0.6 kPa
In steps of	0.001 bar	0.1 psi	0.1 kPa



Flush pressure sensor with display

PI-004-RES30-MFRKG/US/ /P

Factory setting		SP1 = 1.00 bar	rP1 = 0.92 bar
		SP2 = 3.00 bar	rP2 = 2.92 bar
		ASP = 0.00 bar	AEP = 4.00 bar
		dAP = 2.00 s	dAA =2.00 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-004-RES30-MFRKG/US/ /P

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.0002	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1155

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 68; IP 69K

Tests / approvals

EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	201	
UL approval	UL approval number	J048
	File number UL	E174189

Mechanical data

Weight [g]	348.6
Housing	tubular
Dimensions [mm]	Ø 50 / L = 106.4
Material	stainless steel sleeve top: stainless steel (1.4404 / 316L); Pushbuttons: FKM; sealing: PTFE; M12 connector: PBT; M12 connector: PEI; Display: PFA
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al ₂ O ₃); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE
Min. pressure cycles	100 million
Tightening torque [Nm]	25
Process connection	threaded connection S30x2 external thread Aseptoflex

Displays / operating elements

Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; kPa	

PI1005



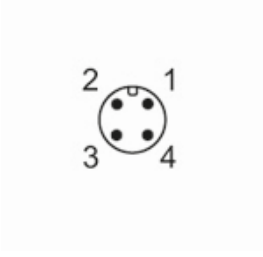
Flush pressure sensor with display

PI-004-RES30-MFRKG/US/ /P

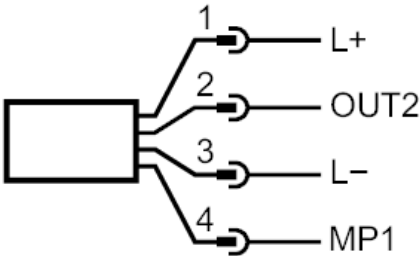
Remarks		
Notes	Please do not use for new projects.; no more adapters available as accessories	
Pack quantity	1 pcs.	

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

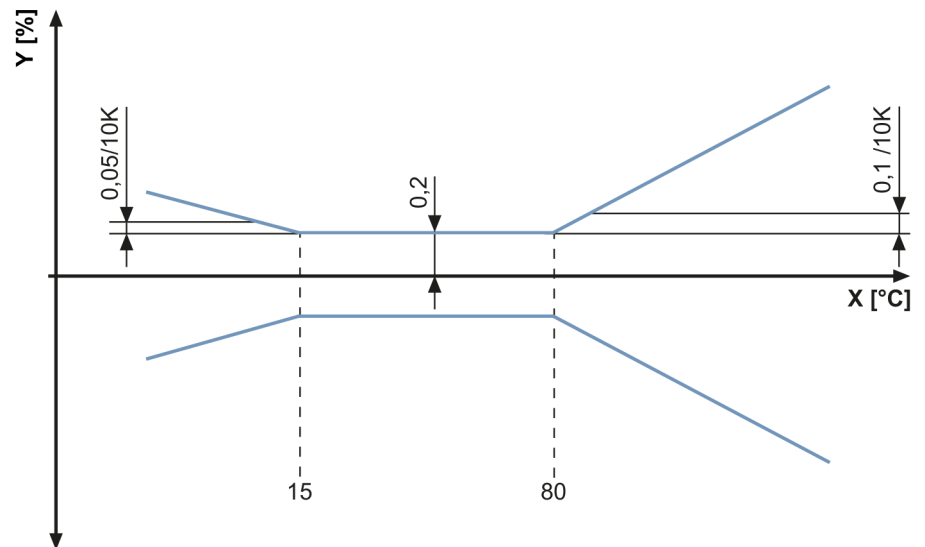


Flush pressure sensor with display

PI-004-RES30-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on
the accuracy



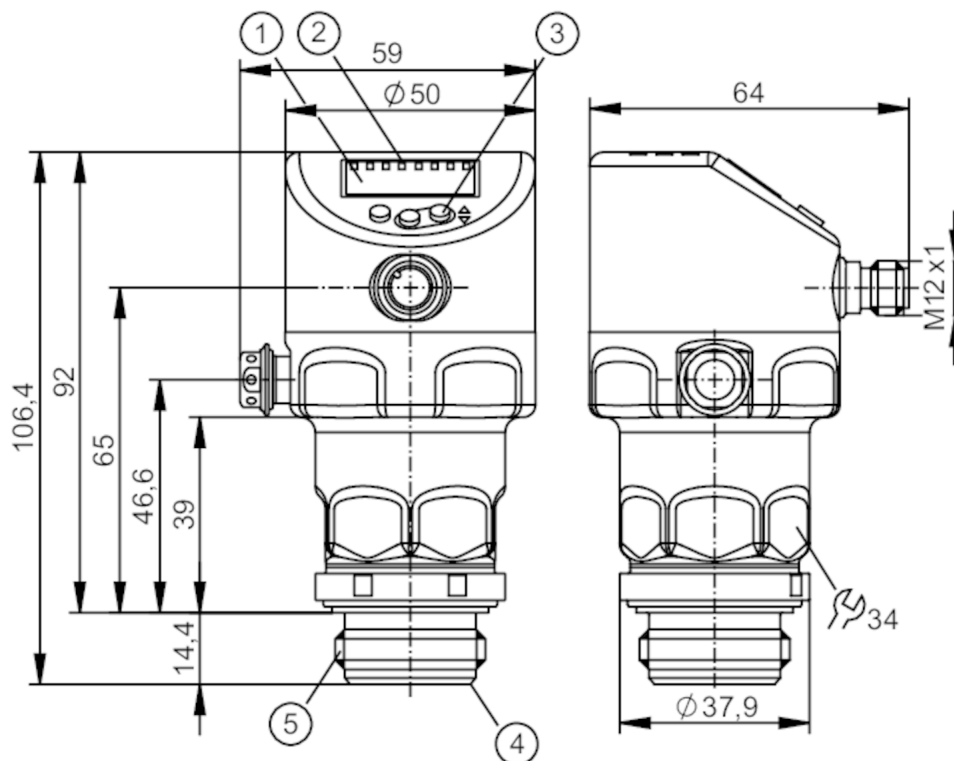
X temperature
Y total deviation



Flush pressure sensor with display

PI-,25BRES30-MFRKG/US/ IP

Please do not use for new projects.
no more adapters available as accessories



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 Aseptoflex - sealing contour
- 5 external thread Aseptoflex S30x2



EC 1935/2004

EHEDG Tested

FCM



Hygienic Cleanable



IO-Link

TSDP/TÜV



Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1			
Measuring range	-12.4...250 mbar	-5...100.4 inH ₂ O	-1.24...25 kPa	-126...2550 mmWS
Process connection	threaded connection S30x2 external thread Aseptoflex			

Application

System	gold-plated contacts		
Design	replacement for PI10xx, PI20xx, PI709x, PIM09x, PL205x, PM205x, PF205x		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	30000 mbar	12044 inH2O	3000 kPa
Pressure rating	6000 mbar	2400 inH2O	600 kPa
Vacuum resistance	-1000 mbar		-0.1 MPa
Type of pressure	relative pressure; vacuum		
No dead space	yes		



Flush pressure sensor with display

PI-,25BRES30-MFRKG/US/ IP

Electrical data				
Min. insulation resistance [MΩ]	100; (500 V DC)			
Protection class	III			
Reverse polarity protection	yes			
Integrated watchdog	yes			
2-wire				
Operating voltage [V]	20...30 DC			
Current consumption [mA]	3.5...21.5			
Power-on delay time [s]	< 1			
3-wire				
Operating voltage [V]	18...30 DC			
Current consumption [mA]	5...45; (430 bei max. Laststrom)			
Power-on delay time [s]	< 0.5			
Inputs / outputs				
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1			
Outputs				
Total number of outputs	2			
Output signal	switching signal; analog signal; IO-Link			
Electrical design	PNP/NPN			
Number of digital outputs	2			
Output function	normally open / closed; (configurable)			
Number of analog outputs	1			
Analog current output [mA]	4...20, invertible; (scalable)			
Short-circuit protection	yes			
Type of short-circuit protection	yes (non-latching)			
Overload protection	yes			
2-wire				
Max. load [Ω]	300			
3-wire				
Max. voltage drop switching output DC [V]	2			
Permanent current rating of switching output DC [mA]	100			
Switching frequency DC [Hz]	125			
Max. load [Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)			
Measuring/setting range				
Measuring range	-12.4...250 mbar	-5...100.4 inH2O	-1.24...25 kPa	-126...2550 mmWS
Set point SP	-12...250 mbar	-4.8...100.4 inH2O	-1.2...25 kPa	-122...2549 mmWS
Reset point rP	-12.4...249.6 mbar	-5...100.2 inH2O	-1.24...24.96 kPa	-126...2545 mmWS
Analog start point	-12.4...199.4 mbar	-5...80.1 inH2O	-1.24...19.94 kPa	-126...2033 mmWS
Analog end point	38.2...250 mbar	15.3...100.4 inH2O	3.82...25 kPa	390...2549 mmWS
Min. difference between SP and rP	0.5 mbar	0.2 inH2O	0.05 kPa	5 mmWS
In steps of	0.1 mbar	0.1 inH2O	0.01 kPa	1 mmWS



Flush pressure sensor with display

PI-,25BRES30-MFRKG/US/ IP

Factory setting		SP1 =62.5 mbar	rP1 = 57.5 mbar
		SP2 = 187.5 mbar	rP2 = 182.5 mbar
		ASP = 0.00 mbar	AEP = 250 mbar
		dAP = 2.00 s	dAA =2.00 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,1 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,15 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-,25BRES30-MFRKG/US/ IP

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [mbar]	0.01	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1152

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 68; IP 69K

Tests / approvals

EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	201	
UL approval	UL approval number	J048
	File number UL	E174189

Mechanical data

Weight [g]	347.9
Housing	tubular
Dimensions [mm]	Ø 50 / L = 106.4
Material	stainless steel sleeve top: stainless steel (1.4404 / 316L); Pushbuttons: FKM; sealing: PTFE; M12 connector: PBT; M12 connector: PEI; Display: PFA
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al ₂ O ₃); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE
Min. pressure cycles	100 million
Tightening torque [Nm]	25
Process connection	threaded connection S30x2 external thread Aseptoflex

Displays / operating elements

Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	mbar; kPa; inH ₂ O; mmWS	

PI1008



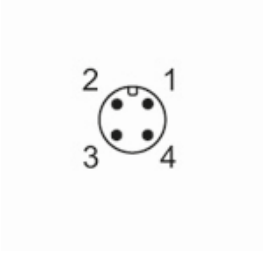
Flush pressure sensor with display

PI-,25BRES30-MFRKG/US/ /P

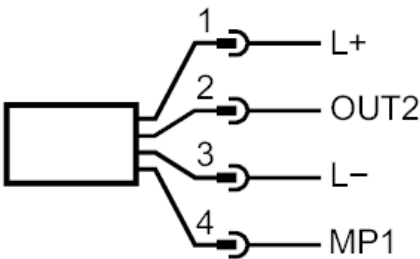
Remarks	
Notes	Please do not use for new projects.; no more adapters available as accessories
Pack quantity	1 pcs.

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

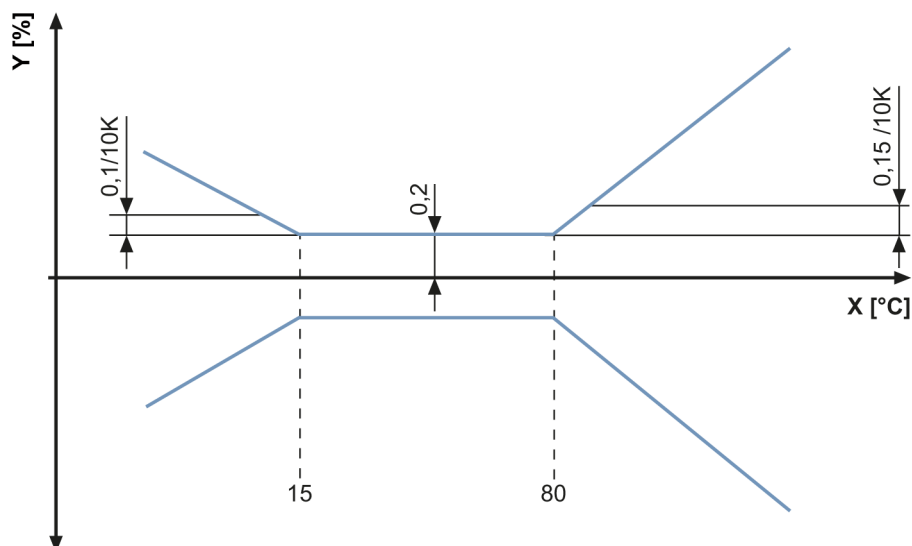


Flush pressure sensor with display

PI-,25BRES30-MFRKG/US/ IP

Diagrams and graphs

ambient temperature influence on the accuracy



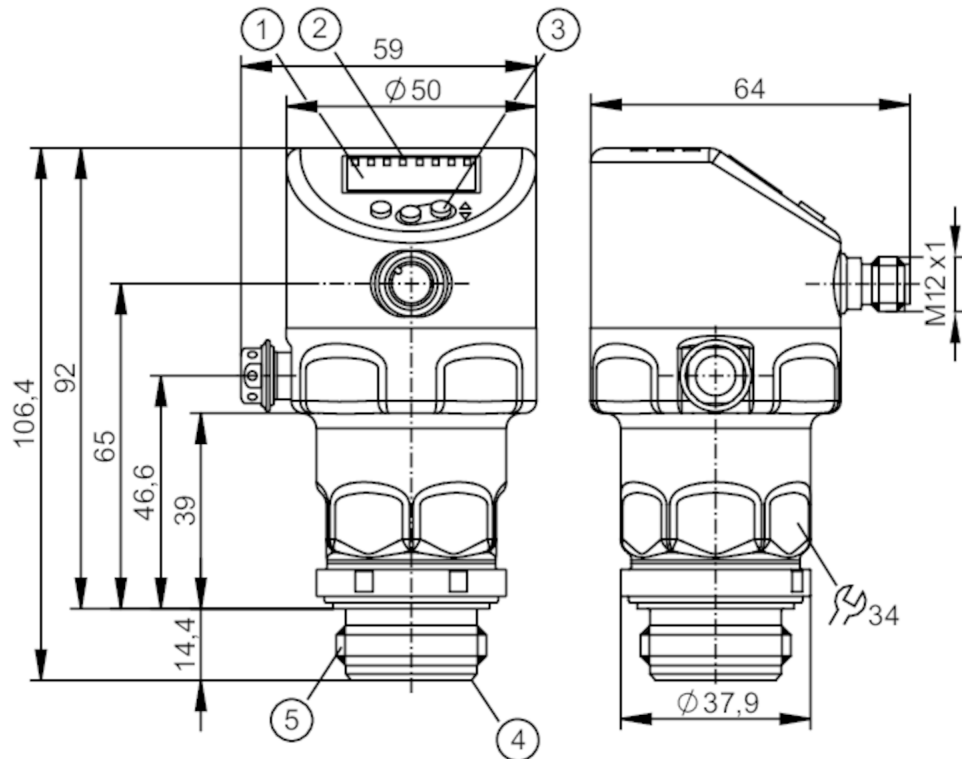
X temperature
Y total deviation



Flush pressure sensor with display

PI-1-1BRES30-MFRKG/US/ /P

Please do not use for new projects.
no more adapters available as accessories



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 Aseptoflex - sealing contour
- 5 external thread Aseptoflex S30x2



EC 1935/2004

EHEDG

Tested

FCM



**Hygienic
Cleanable**



O-Link

TSDP/TÜV



Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1			
Measuring range	-1000...1000 mbar	-14.5...14.5 psi	-401...401 inH2O	-100...100 kPa
Process connection	threaded connection S30x2 external thread Aseptoflex			

Application

System	gold-plated contacts		
Design	replacement for PI10xx, PI20xx, PI709x, PIM09x, PL205x, PM205x, PF205x		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	30000 mbar	435 psi	3000 kPa
Pressure rating	10000 mbar	145 psi	1000 kPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		



Flush pressure sensor with display

PI-1-1BRES30-MFRKG/US/ /P

Electrical data					
Min. insulation resistance	[MΩ]	100; (500 V DC)			
Protection class		III			
Reverse polarity protection		yes			
Integrated watchdog		yes			
2-wire					
Operating voltage	[V]	20...30 DC			
Current consumption	[mA]	3.5...21.5			
Power-on delay time	[s]	< 1			
3-wire					
Operating voltage	[V]	18...30 DC			
Current consumption	[mA]	5...45; (430 bei max. Laststrom)			
Power-on delay time	[s]	< 0.5			
Inputs / outputs					
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1			
Outputs					
Total number of outputs		2			
Output signal		switching signal; analog signal; IO-Link			
Electrical design		PNP/NPN			
Number of digital outputs		2			
Output function		normally open / closed; (configurable)			
Number of analog outputs		1			
Analog current output	[mA]	4...20, invertible; (scalable)			
Short-circuit protection		yes			
Type of short-circuit protection		yes (non-latching)			
Overload protection		yes			
2-wire					
Max. load	[Ω]	300			
3-wire					
Max. voltage drop switching output DC	[V]	2			
Permanent current rating of switching output DC	[mA]	100			
Switching frequency DC	[Hz]	125			
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)			
Measuring/setting range					
Measuring range		-1000...1000 mbar	-14.5...14.5 psi	-401...401 inH2O	-100...100 kPa
Set point SP		-997...1000 mbar	-14.46...14.5 psi	-400...401 inH2O	-4.9...100 kPa
Reset point rP		-1000...997 mbar	-14.5...14.46 psi	-401...400 inH2O	-100...99.7 kPa
Analog start point		-1000...599 mbar	-14.5...8.68 psi	-401...240 inH2O	-100...59.9 kPa
Analog end point		-599...1000 mbar	-8.68...14.5 psi	-240...401 inH2O	-59.9...100 kPa
Min. difference between SP and rP		3 mbar	0.05 psi	2 inH2O	0.3 kPa
In steps of		1 mbar	0.01 psi	1 inH2O	0.1 kPa



Flush pressure sensor with display

PI-1-1BRES30-MFRKG/US/ /P

Factory setting		SP1 = 250 mbar	rP1 = 230 mbar
		SP2 = 750 mbar	rP2 = 730 mbar
		ASP = 0 mbar	AEP = 1000 mbar
		dAP = 2.00 s	dAA =2.00 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-1-1BRES30-MFRKG/US/ /P

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [mbar]	0.1	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1151

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 68; IP 69K

Tests / approvals

EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	201	
UL approval	UL approval number	J048
	File number UL	E174189

Mechanical data

Weight [g]	348.8
Housing	tubular
Dimensions [mm]	Ø 50 / L = 106.4
Material	stainless steel sleeve top: stainless steel (1.4404 / 316L); Pushbuttons: FKM; sealing: PTFE; M12 connector: PBT; M12 connector: PEI; Display: PFA
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al ₂ O ₃); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE
Min. pressure cycles	100 million
Tightening torque [Nm]	25
Process connection	threaded connection S30x2 external thread Aseptoflex

Displays / operating elements

Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	mbar; psi; kPa; inH ₂ O	



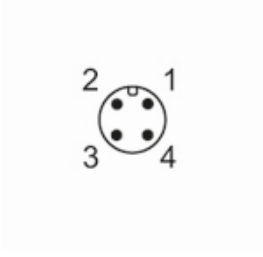
Flush pressure sensor with display

PI-1-1BRES30-MFRKG/US/ /P

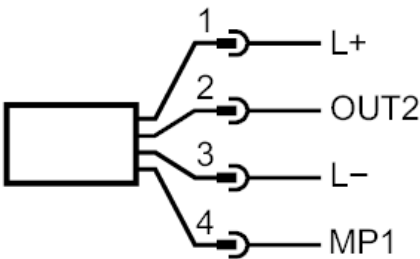
Remarks	
Notes	Please do not use for new projects.; no more adapters available as accessories
Pack quantity	1 pcs.

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

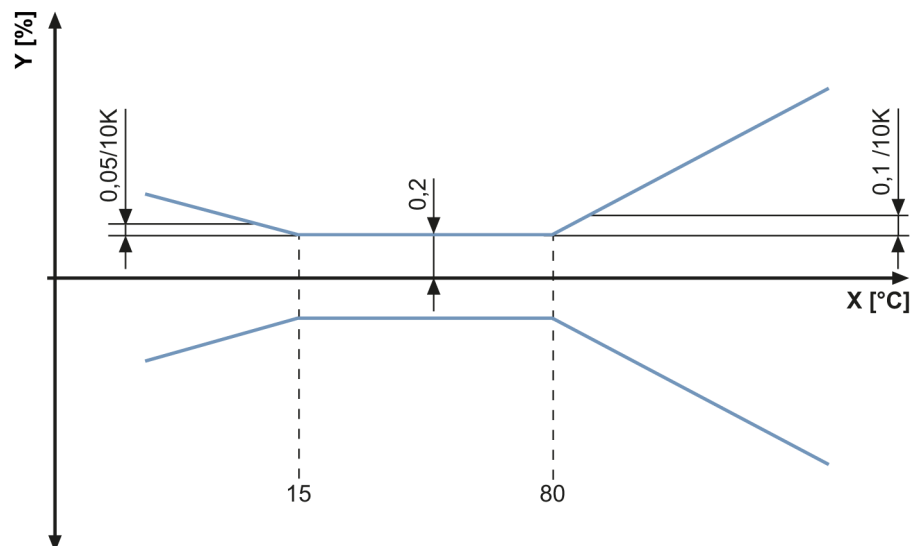


Flush pressure sensor with display

PI-1-1BRES30-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on the accuracy



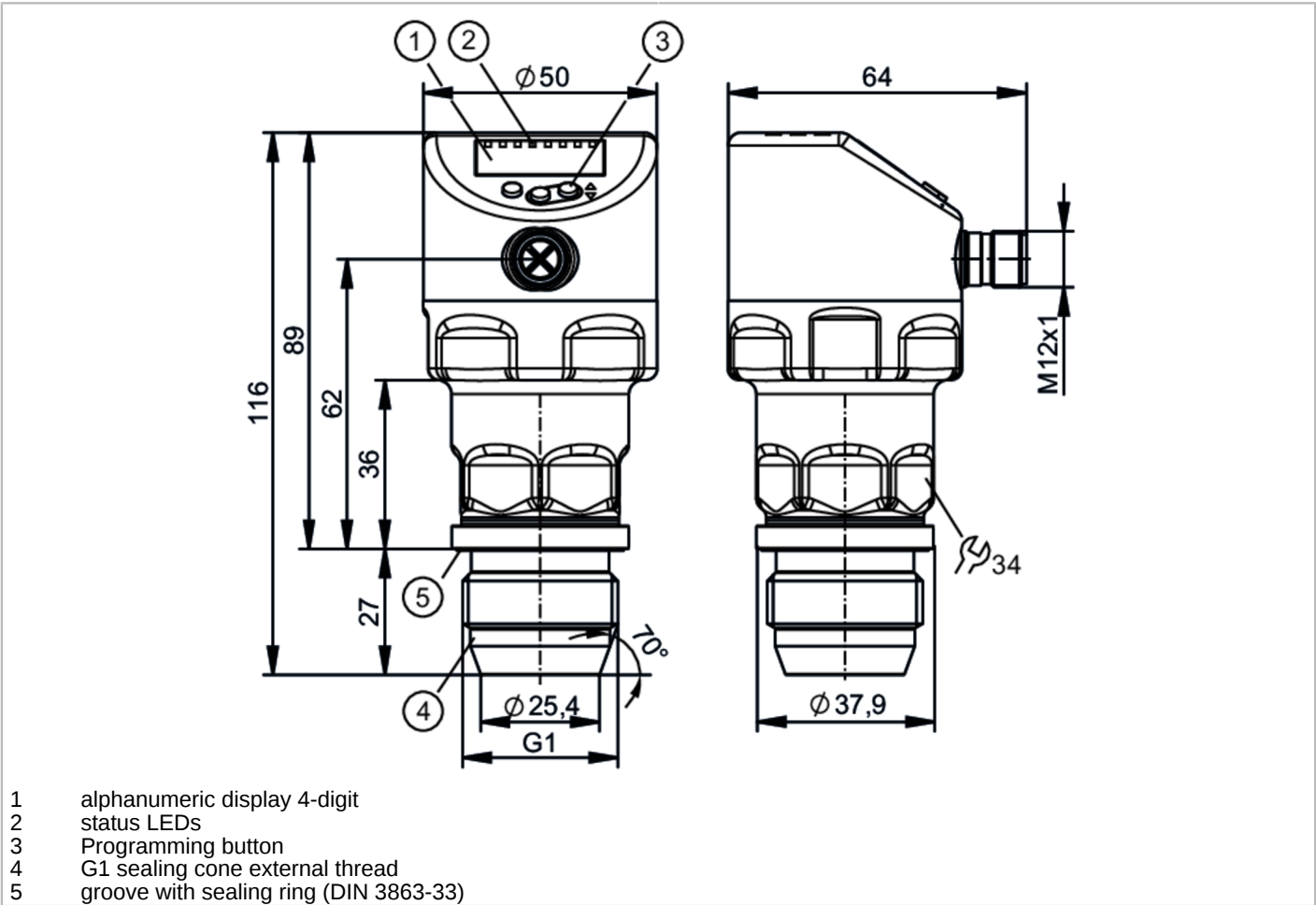
X temperature
Y total deviation

PI1602



Flush pressure sensor with display

PI-100-REA01-MFRKG/US/ I/P



ACS EC 1935/2004 EHEDG Tested FCM Reg31

TSDP/TÜV

Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-1...100 bar	-14...1450 psi	-0.1...10 MPa
Process connection	threaded connection G 1 external thread sealing cone		
Application			
System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases; use in gases at pressures > 25 bar only on request		
Medium temperature [°C]	-25...150		
Min. burst pressure	650 bar	9425 psi	65 MPa
Pressure rating	200 bar	2900 psi	20 MPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		
Electrical data			
Min. insulation resistance [MΩ]	100; (500 V DC)		



Flush pressure sensor with display

PI-100-REA01-MFRKG/US/ /P

Protection class	III		
Reverse polarity protection	yes		
Integrated watchdog	yes		
2-wire			
Operating voltage	[V]	20...30 DC	
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	< 1	
3-wire			
Operating voltage	[V]	18...30 DC	
Current consumption	[mA]	5...45; (430 bei max. Laststrom)	
Power-on delay time	[s]	< 0.5	
Inputs / outputs			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Outputs			
Total number of outputs	2		
Output signal	switching signal; analog signal; IO-Link		
Electrical design	PNP/NPN		
Number of digital outputs	2		
Output function	normally open / closed; (configurable)		
Number of analog outputs	1		
Analog current output	[mA]	4...20, invertible; (scalable)	
Short-circuit protection	yes		
Type of short-circuit protection	yes (non-latching)		
Overload protection	yes		
2-wire			
Max. load	[Ω]	300	
3-wire			
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	100	
Switching frequency DC	[Hz]	125	
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)	
Measuring/setting range			
Measuring range	-1...100 bar	-14...1450 psi	-0.1...10 MPa
Set point SP	-0.9...100 bar	-12...1450 psi	-0.09...10 MPa
Reset point rP	-1...99.9 bar	-15...1448 psi	-0.1...9.9 MPa
Analog start point	-1...80 bar	-15...1160 psi	-0.1...8 MPa
Analog end point	19...100 bar	276...1450 psi	1.9...10 MPa
Min. difference between SP and rP	0.2 bar	3 psi	0.02 MPa
In steps of	0.1 bar	1 psi	0.01 MPa



Flush pressure sensor with display

PI-100-REA01-MFRKG/US/ /P

Factory setting		SP1 = 25 bar	rP1 = 23 bar
		SP2 = 75 bar	rP2 = 73 bar
		ASP = 0.00 bar	AEP = 100 bar
		dAP = 0.06 s	dAA = 0.06 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,5; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,5; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,15 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,2 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-100-REA01-MFRKG/US/ /P

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.005	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1150
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J034
	File number UL	E174189
Mechanical data		
Weight [g]	395.1	
Housing	tubular	
Dimensions [mm]	Ø 50 / L = 116	
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	20	
Process connection	threaded connection G 1 external thread sealing cone	
Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa	

PI1602



Flush pressure sensor with display

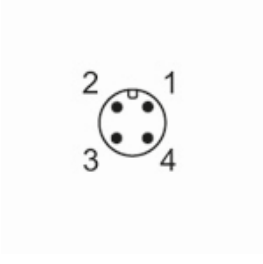
PI-100-REA01-MFRKG/US/ /P

Remarks

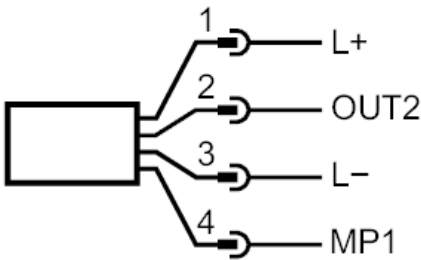
Pack quantity	1 pcs.
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Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

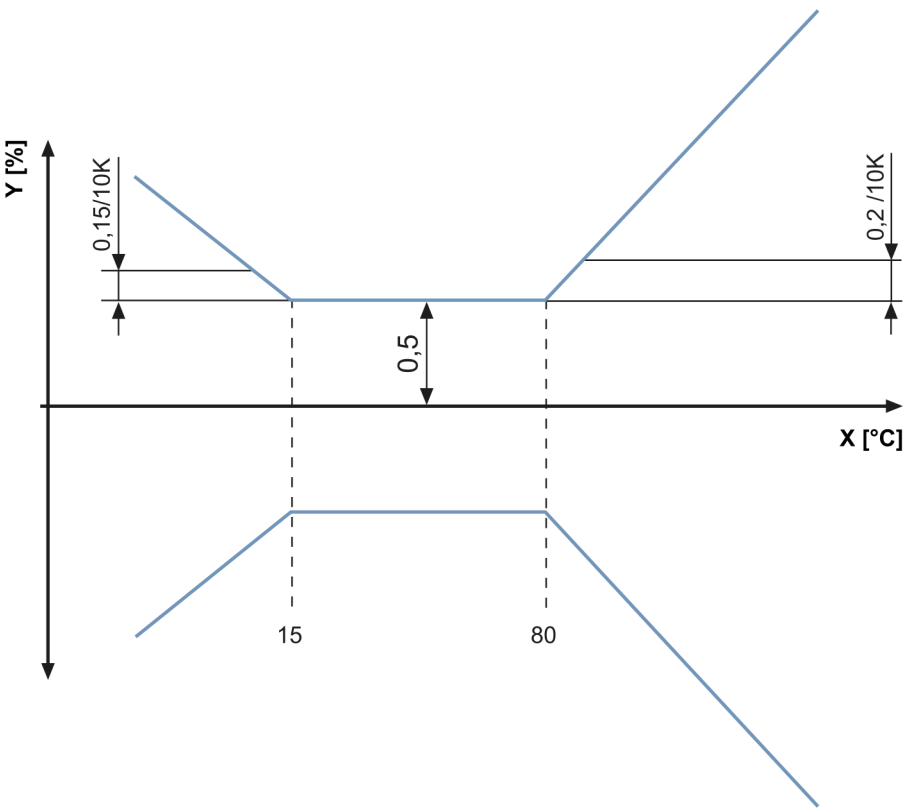
PI1602



Flush pressure sensor with display

PI-100-REA01-MFRKG/US/ IP

Diagrams and graphs

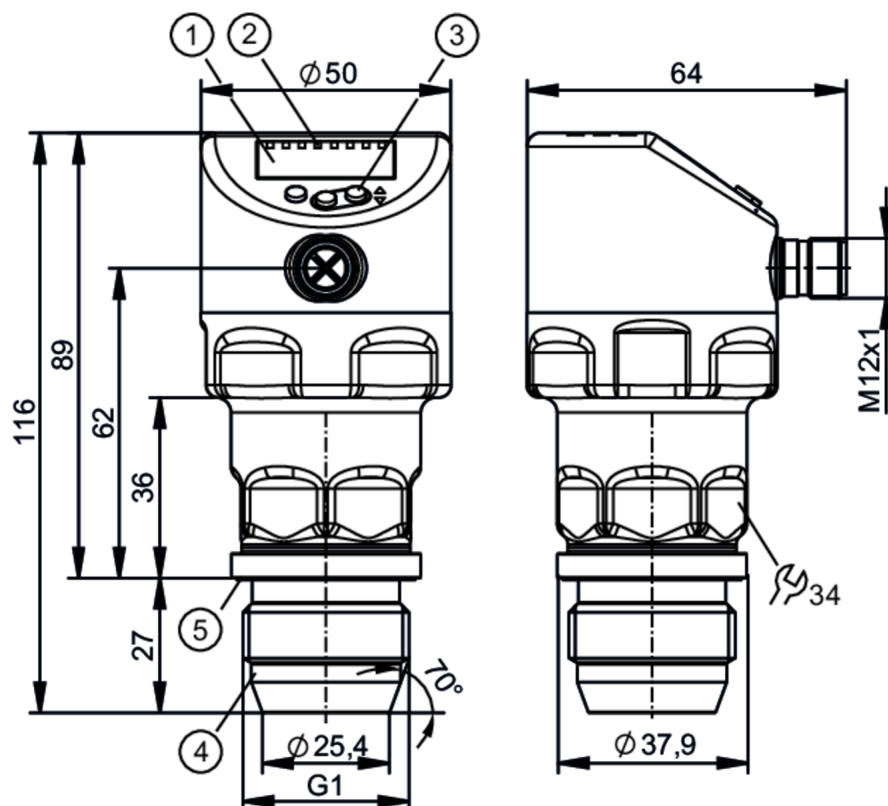


X temperature
Y total deviation



Flush pressure sensor with display

PI-160-REA01-MFRKG/US/ I/P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 G1 sealing cone external thread
- 5 groove with sealing ring (DIN 3863-33)



ACS



EC 1935/2004

FCM



Hygienic Cleanable



IO-Link



NSF

TSDP/TÜV



Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	0...160 bar	0...2320 psi	0...16 MPa
Process connection	threaded connection G 1 external thread sealing cone		

Application

System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases; use in gases at pressures > 25 bar only on request		
Medium temperature [°C]	-25...150		
Min. burst pressure	650 bar	9425 psi	65 MPa
Pressure rating	200 bar	2900 psi	20 MPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		

Electrical data

Min. insulation resistance [MΩ]	100; (500 V DC)		
Protection class	III		
Reverse polarity protection	yes		



Flush pressure sensor with display

PI-160-REA01-MFRKG/US/ /P

Integrated watchdog	yes		
2-wire			
Operating voltage	[V]	20...30 DC	
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	< 1	
3-wire			
Operating voltage	[V]	18...30 DC	
Current consumption	[mA]	5...45; (430 bei max. Laststrom)	
Power-on delay time	[s]	< 0.5	
Inputs / outputs			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Outputs			
Total number of outputs	2		
Output signal	switching signal; analog signal; IO-Link		
Electrical design	PNP/NPN		
Number of digital outputs	2		
Output function	normally open / closed; (configurable)		
Number of analog outputs	1		
Analog current output	[mA]	4...20, invertible; (scalable)	
Short-circuit protection	yes		
Type of short-circuit protection	yes (non-latching)		
Overload protection	yes		
2-wire			
Max. load	[Ω]	300	
3-wire			
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	100	
Switching frequency DC	[Hz]	125	
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)	
Measuring/setting range			
Measuring range	0...160 bar	0...2320 psi	0...16 MPa
Set point SP	0.2...160 bar	3...2321 psi	0.02...16 MPa
Reset point rP	0...159.8 bar	0...2317 psi	0...15.98 MPa
Analog start point	0...128 bar	0...1856 psi	0...12.8 MPa
Analog end point	32...160 bar	464...2321 psi	3.2...16 MPa
Min. difference between SP and rP	0.2 bar	3 psi	0.02 MPa
In steps of	0.1 bar	1 psi	0.01 MPa
Factory setting		SP1 = 40 bar	rP1 = 36.8 bar
		SP2 = 120 bar	rP2 = 116.8 bar
		ASP = 0.00 bar	AEP = 160 bar
		dAP = 0.06 s	dAA = 0.06 s



Flush pressure sensor with display

PI-160-REA01-MFRKG/US/ /P

Temperature monitoring		
Measuring range	-25...150 °C	-13...302 °F
Accuracy / deviations		
Switch point accuracy [% of the span]	< ± 0,5; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,5; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)
	Display, Switching output	0,2
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,15 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,2 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	
Temperature monitoring		
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))	
Repeatability [K]	± 0,2	
Resolution [K]	0.2	
Reaction times		
Damping process value dAP [s]	0...99.99	
Damping for the analog output dAA [s]	0...99.99	
2-wire		
Step response time analog output [ms]	30	
3-wire		
Min. response time of switching output (dAP) [ms]	3	
Step response time analog output [ms]	7	
Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution



Flush pressure sensor with display

PI-160-REA01-MFRKG/US/ /P

SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.005	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1825

Operating conditions		
Ambient temperature [°C]		-25...80
Storage temperature [°C]		-40...100
Protection		IP 67; IP 68; IP 69K

Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]		201
UL approval	File number UL	E174189

Mechanical data		
Weight [g]		399.6
Housing		tubular
Dimensions [mm]		Ø 50 / L = 116
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al ₂ O ₃); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles		100 million
Tightening torque [Nm]		20
Process connection	threaded connection G 1 external thread sealing cone	

Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa	

Remarks		
Pack quantity		1 pcs.

PI1612

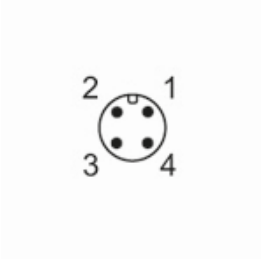


Flush pressure sensor with display

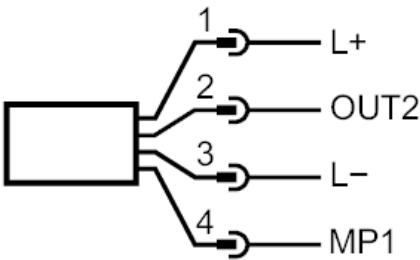
PI-160-REA01-MFRKG/US/ IP

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

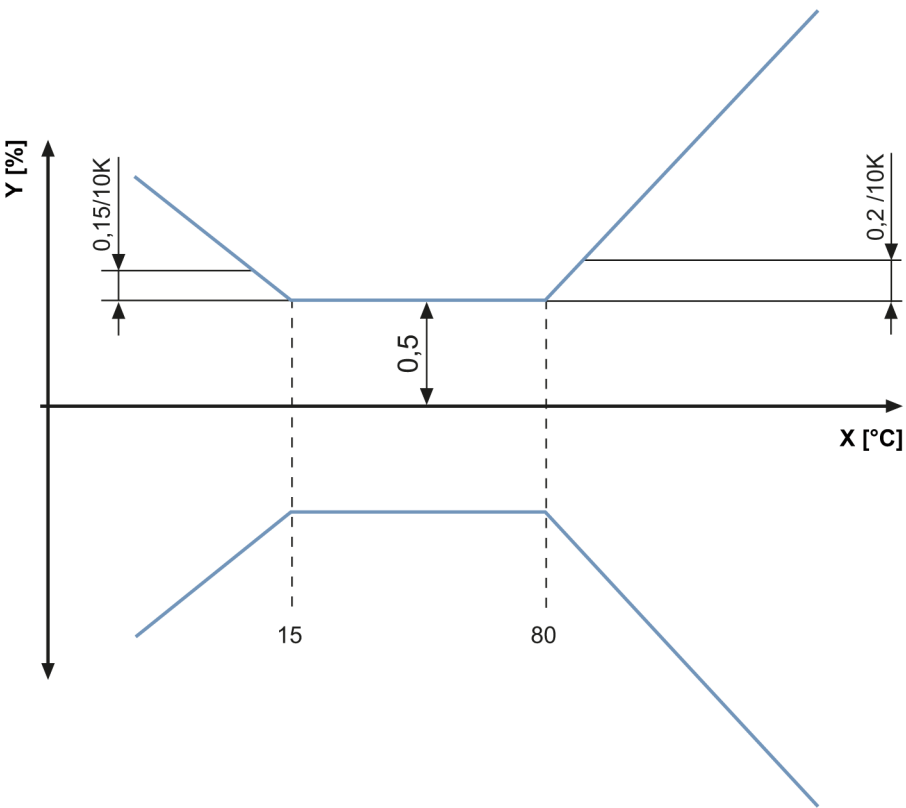
PI1612



Flush pressure sensor with display

PI-160-REA01-MFRKG/US/ /P

Diagrams and graphs

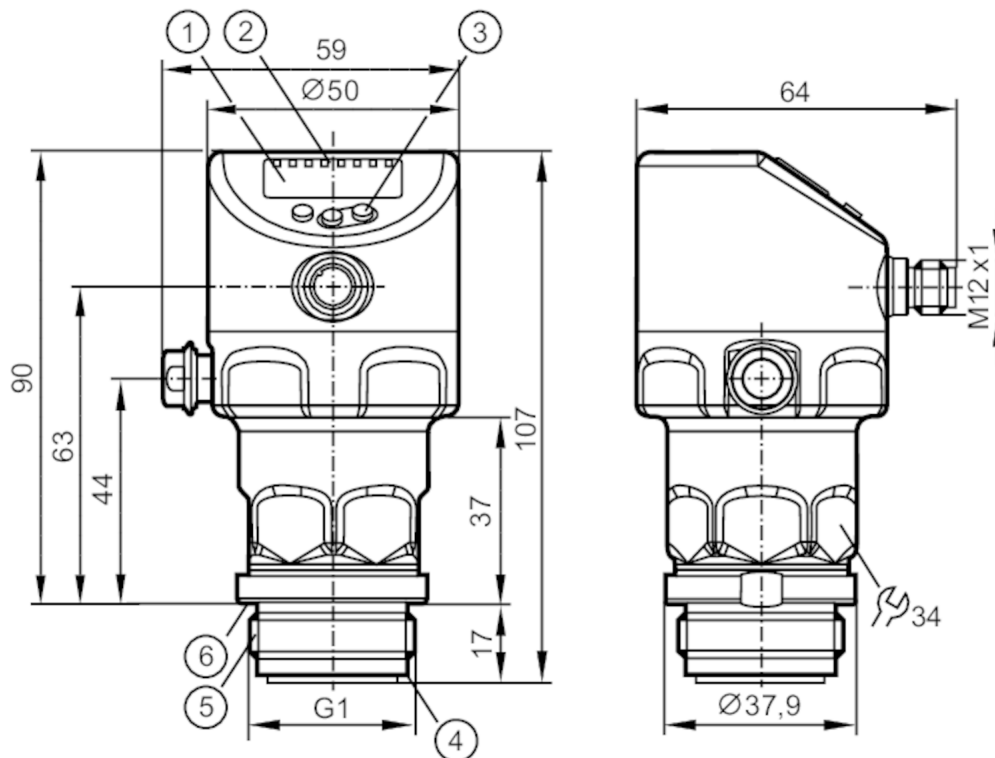


X temperature
Y total deviation



Flush pressure sensor with display

PI-025-REA01-MFRKG/US/ I/P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 groove for sealing ring
- 5 external thread G1 Aseptoflex Vario
- 6 groove with sealing ring (DIN 3869-33)



ACS



CRN



EC 1935/2004

EHEDG Certified

FCM



IO-Link



Reg31

TSDP/TÜV



Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-1...25 bar	-14.5...362.5 psi	-0.1...2.5 MPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario		

Application

System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	350 bar	5075 psi	35 MPa
Pressure rating	100 bar	1450 psi	10 MPa
Vacuum resistance	-1000 mbar -0.1 MPa		
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	61		



Flush pressure sensor with display

PI-025-REA01-MFRKG/US/ /P

Electrical data			
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Operating voltage	[V]	20...30 DC	
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	< 1	
3-wire			
Operating voltage	[V]	18...30 DC	
Current consumption	[mA]	5...45; (430 bei max. Laststrom)	
Power-on delay time	[s]	< 0.5	
Inputs / outputs			
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1	
Outputs			
Total number of outputs		2	
Output signal		switching signal; analog signal; IO-Link	
Electrical design		PNP/NPN	
Number of digital outputs		2	
Output function		normally open / closed; (configurable)	
Number of analog outputs		1	
Analog current output	[mA]	4...20, invertible; (scalable)	
Short-circuit protection		yes	
Type of short-circuit protection		yes (non-latching)	
Overload protection		yes	
2-wire			
Max. load	[Ω]	300	
3-wire			
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	100	
Switching frequency DC	[Hz]	125	
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)	
Measuring/setting range			
Measuring range		-1...25 bar	-14.5...362.5 psi
Set point SP		-0.96...25 bar	-14...362.6 psi
Reset point rP		-1...24.96 bar	-14.5...362.1 psi
Analog start point		-1...20 bar	-14.5...290.1 psi
Analog end point		4...25 bar	58...362.6 psi
Min. difference between SP and rP		0.04 bar	0.6 psi
In steps of		0.01 bar	0.1 psi
			0.001 MPa



Flush pressure sensor with display

PI-025-REA01-MFRKG/US/ /P

Factory setting		SP1 = 6.25 bar	rP1 = 5.75 bar
		SP2 = 18.75 bar	rP2 = 18.25 bar
		ASP = 0.00 bar	AEP = 25.00 bar
		dAP = 0.06 s	dAA = 0.06 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-025-REA01-MFRKG/US/ /P

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.001	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1157

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 68; IP 69K

Tests / approvals

EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J035
	File number UL	E174189

Mechanical data

Weight [g]	358.2
Housing	tubular
Dimensions [mm]	Ø 50 / L = 107
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al ₂ O ₃); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE
Min. pressure cycles	100 million
Tightening torque [Nm]	35
Process connection	threaded connection G 1 external thread Aseptoflex Vario

Displays / operating elements

Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa	

PI1703



Flush pressure sensor with display

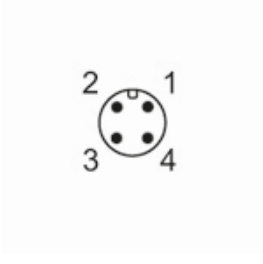
PI-025-REA01-MFRKG/US/ /P

Remarks

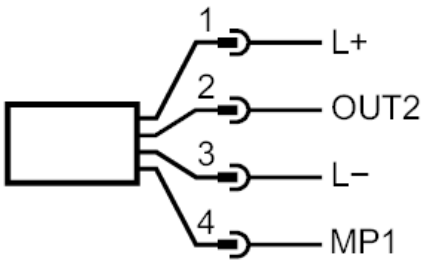
Pack quantity	1 pcs.
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Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

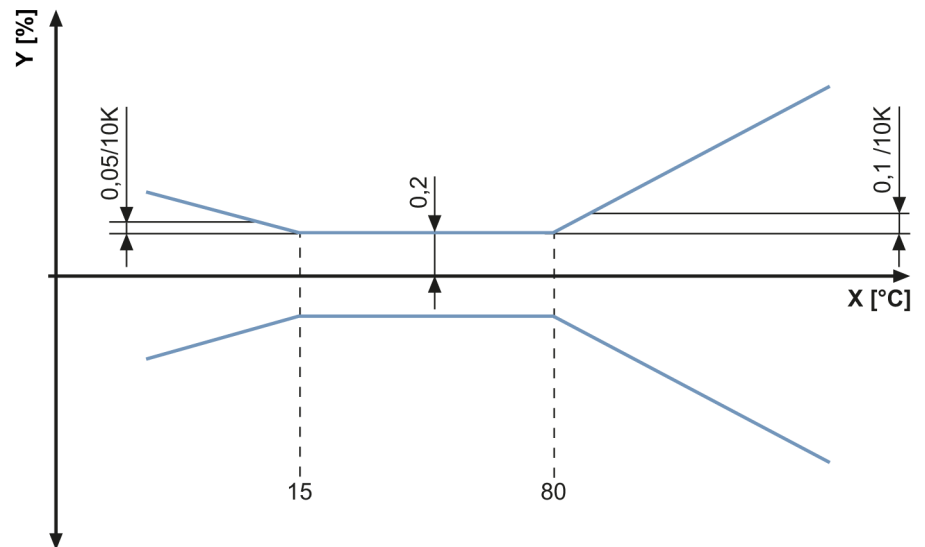


Flush pressure sensor with display

PI-025-REA01-MFRKG/US/ IP

Diagrams and graphs

ambient temperature influence on the accuracy

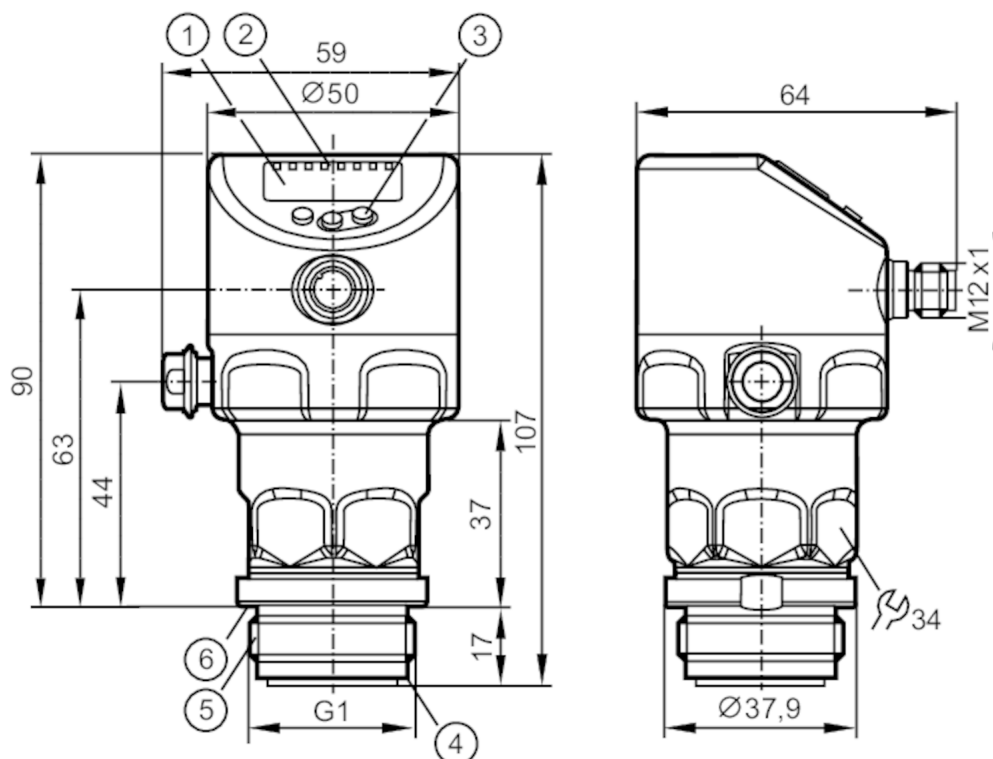


X temperature
Y total deviation



Flush pressure sensor with display

PI-010-REA01-MFRKG/US/ /P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 groove for sealing ring
- 5 external thread G1 Aseptoflex Vario
- 6 groove with sealing ring (DIN 3869-33)



ACS



CRN



US

EC 1935/2004

EHEDG Certified

FCM



IO-Link



Reg31

TSDP/TÜV UK CA

Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-1...10 bar	-14.6...145 psi	-0.1...1 MPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario		

Application

System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	150 bar	2175 psi	15 MPa
Pressure rating	50 bar	725 psi	5 MPa
Vacuum resistance	-1000 mbar		-0.1 MPa
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	10		



Flush pressure sensor with display

PI-010-REA01-MFRKG/US/ /P

Electrical data			
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Operating voltage	[V]	20...30 DC	
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	< 1	
3-wire			
Operating voltage	[V]	18...30 DC	
Current consumption	[mA]	5...45; (430 bei max. Laststrom)	
Power-on delay time	[s]	< 0.5	
Inputs / outputs			
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1	
Outputs			
Total number of outputs		2	
Output signal		switching signal; analog signal; IO-Link	
Electrical design		PNP/NPN	
Number of digital outputs		2	
Output function		normally open / closed; (configurable)	
Number of analog outputs		1	
Analog current output	[mA]	4...20, invertible; (scalable)	
Short-circuit protection		yes	
Type of short-circuit protection		yes (non-latching)	
Overload protection		yes	
2-wire			
Max. load	[Ω]	300	
3-wire			
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	100	
Switching frequency DC	[Hz]	125	
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)	
Measuring/setting range			
Measuring range	-1...10 bar	-14.6...145 psi	-0.1...1 MPa
Set point SP	-0.99...10 bar	-14.3...145 psi	-0.099...1 MPa
Reset point rP	-1...9.99 bar	-14.5...144.8 psi	-0.1...0.999 MPa
Analog start point	-1...8 bar	-14.5...116 psi	-0.1...0.8 MPa
Analog end point	1...10 bar	14.5...145 psi	0.1...1 MPa
Min. difference between SP and rP	0.02 bar	0.3 psi	0.002 MPa
In steps of	0.01 bar	0.1 psi	0.001 MPa



Flush pressure sensor with display

PI-010-REA01-MFRKG/US/ /P

Factory setting		SP1 = 2.50 bar	rP1 = 2.30 bar
		SP2 = 7.50 bar	rP2 = 7.30 bar
		ASP = 0.00 bar	AEP = 10.00 bar
		dAP = 0.06 s	dAA = 0.06 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-010-REA01-MFRKG/US/ /P

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.0005	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1156

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 68; IP 69K

Tests / approvals

EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J048
	File number UL	E174189

Mechanical data

Weight [g]	360
Housing	tubular
Dimensions [mm]	Ø 50 / L = 107
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al ₂ O ₃); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE
Min. pressure cycles	100 million
Tightening torque [Nm]	35
Process connection	threaded connection G 1 external thread Aseptoflex Vario

Displays / operating elements

Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa	

PI1704



Flush pressure sensor with display

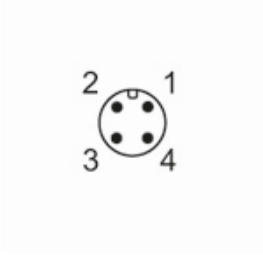
PI-010-REA01-MFRKG/US/ /P

Remarks

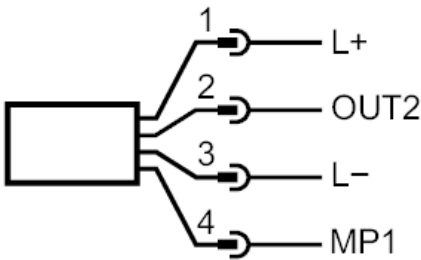
Pack quantity	1 pcs.
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Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

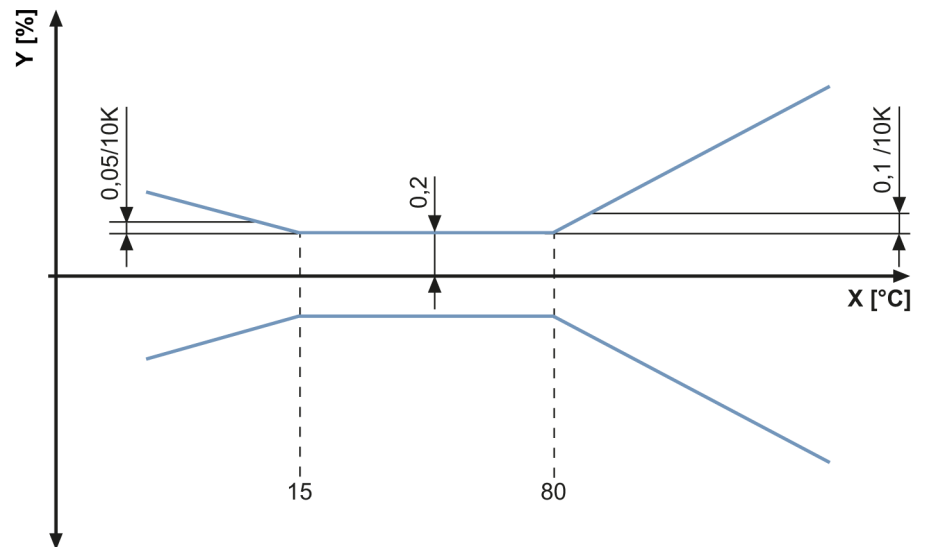


Flush pressure sensor with display

PI-010-REA01-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on
the accuracy

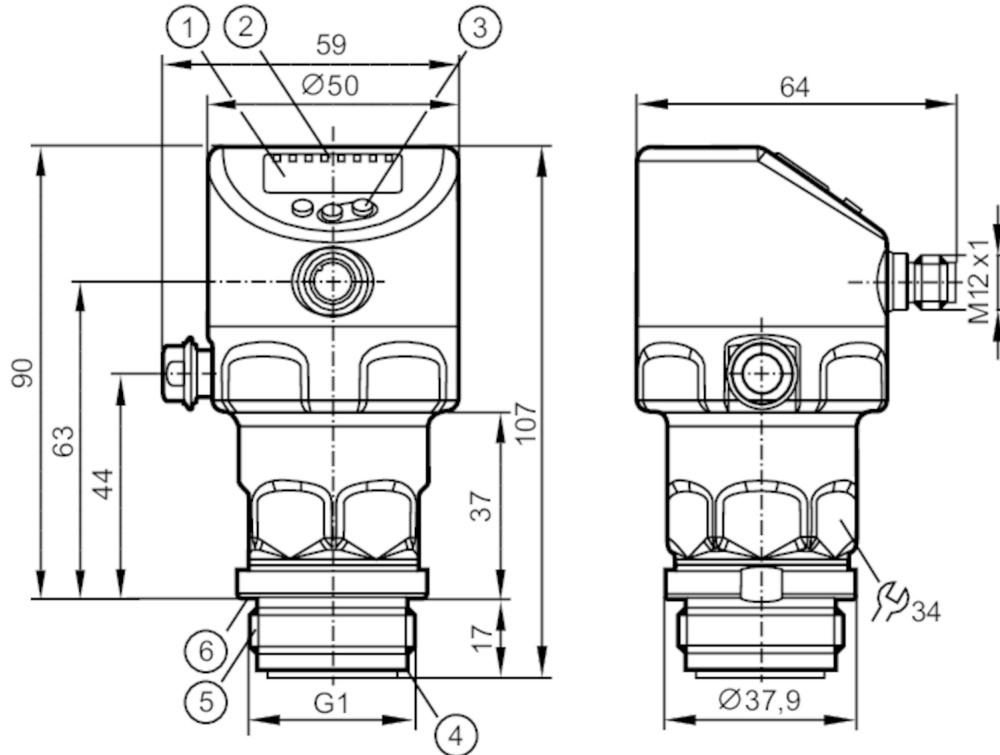


X temperature
Y total deviation



Flush pressure sensor with display

PI-004-REA01-MFRKG/US/ I/P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 groove for sealing ring
- 5 external thread G1 Aseptoflex Vario
- 6 groove with sealing ring (DIN 3869-33)



ACS



CRN



US

EC 1935/2004

EHEDG Certified

FCM



IO-Link



Reg31

TSDP/TÜV UK CA

Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-1...4 bar	-14.5...58 psi	-100...400 kPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario		

Application

System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	100 bar	1450 psi	10000 kPa
Pressure rating	30 bar	435 psi	3000 kPa
Vacuum resistance	-1000 mbar		-0.1 MPa
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	4		



Flush pressure sensor with display

PI-004-REA01-MFRKG/US/ /P

Electrical data			
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Operating voltage	[V]	20...30 DC	
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	< 1	
3-wire			
Operating voltage	[V]	18...30 DC	
Current consumption	[mA]	5...45; (430 bei max. Laststrom)	
Power-on delay time	[s]	< 0.5	
Inputs / outputs			
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1	
Outputs			
Total number of outputs		2	
Output signal		switching signal; analog signal; IO-Link	
Electrical design		PNP/NPN	
Number of digital outputs		2	
Output function		normally open / closed; (configurable)	
Number of analog outputs		1	
Analog current output	[mA]	4...20, invertible; (scalable)	
Short-circuit protection		yes	
Type of short-circuit protection		yes (non-latching)	
Overload protection		yes	
2-wire			
Max. load	[Ω]	300	
3-wire			
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	100	
Switching frequency DC	[Hz]	125	
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)	
Measuring/setting range			
Measuring range	-1...4 bar	-14.5...58 psi	-100...400 kPa
Set point SP	-0.994...4 bar	-14.4...58 psi	-99.4...400 kPa
Reset point rP	-1...3.994 bar	-14.5...57.9 psi	-100...399.4 kPa
Analog start point	-1...3.2 bar	-14.5...46.4 psi	-100...320 kPa
Analog end point	0.2...4 bar	-2.9...58 psi	-20...400 kPa
Min. difference between SP and rP	0.006 bar	0.1 psi	0.6 kPa
In steps of	0.001 bar	0.1 psi	0.1 kPa



Flush pressure sensor with display

PI-004-REA01-MFRKG/US/ /P

Factory setting		SP1 = 1.00 bar	rP1 = 0.92 bar
		SP2 = 3.00 bar	rP2 = 2.92 bar
		ASP = 0.00 bar	AEP = 4.00 bar
		dAP = 2.00 s	dAA =2.00 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-004-REA01-MFRKG/US/ /P

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.0002	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1155
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J048
	File number UL	E174189
Mechanical data		
Weight [g]	359.9	
Housing	tubular	
Dimensions [mm]	Ø 50 / L = 107	
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	35	
Process connection	threaded connection G 1 external thread Aseptoflex Vario	
Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; kPa	

PI1705



Flush pressure sensor with display

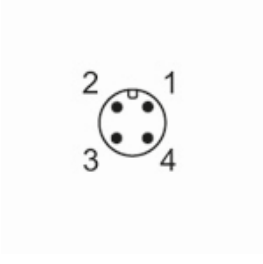
PI-004-REA01-MFRKG/US/ /P

Remarks

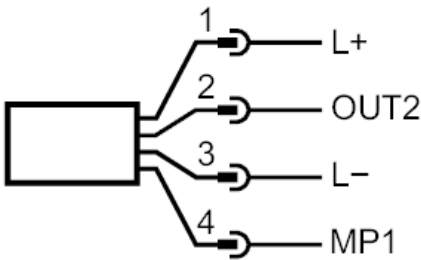
Pack quantity	1 pcs.
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Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

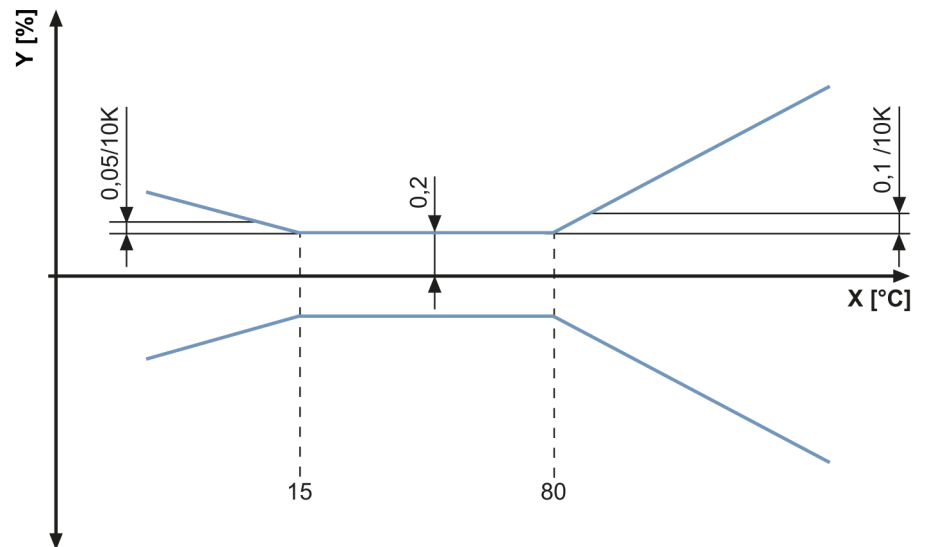


Flush pressure sensor with display

PI-004-REA01-MFRKG/US/ IP

Diagrams and graphs

ambient temperature influence on the accuracy

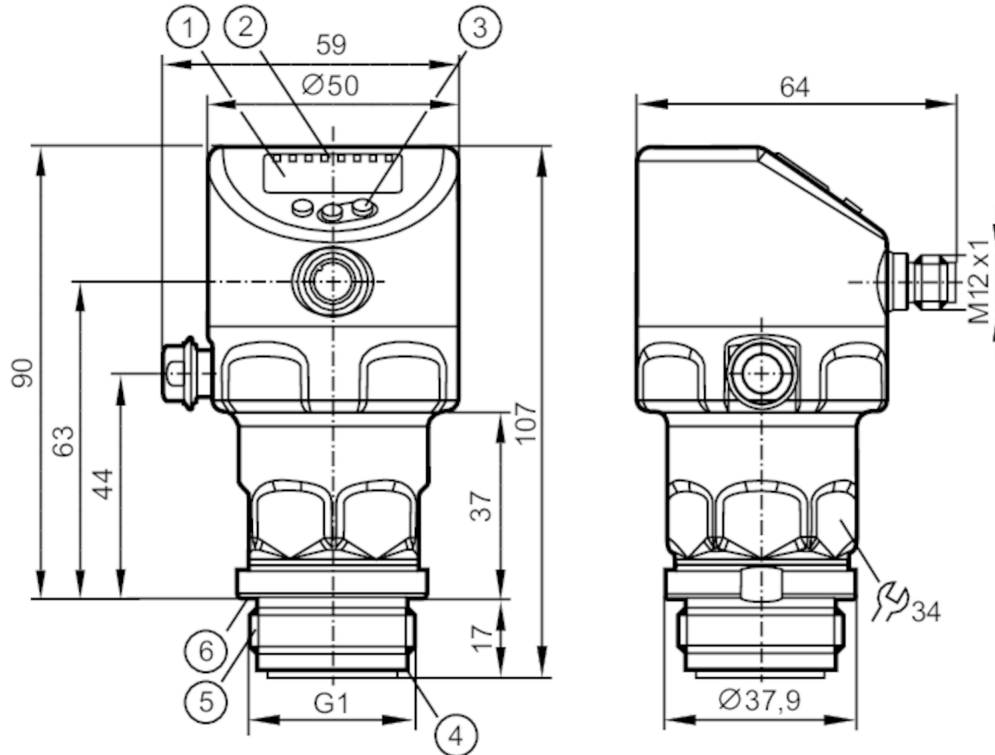


X temperature
Y total deviation



Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ IP



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 groove for sealing ring
- 5 external thread G1 Aseptoflex Vario
- 6 groove with sealing ring (DIN 3869-33)



ACS



CRN



EC 1935/2004

EHEDG Certified

FCM



IO-Link



Reg31

TSDP/TÜV UK CA

Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1			
Measuring range	-0.124...2.5 bar	-1.8...36.25 psi	-50...1004 inH2O	-12.4...250 kPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario			

Application

System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	50 bar	725 psi	5000 kPa
Pressure rating	20 bar	290 psi	2000 kPa
Vacuum resistance	-1000 mbar		-0.1 MPa
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	2.5		



Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ /P

Electrical data					
Min. insulation resistance	[MΩ]	100; (500 V DC)			
Protection class		III			
Reverse polarity protection		yes			
Integrated watchdog		yes			
2-wire					
Operating voltage	[V]	20...30 DC			
Current consumption	[mA]	3.5...21.5			
Power-on delay time	[s]	< 1			
3-wire					
Operating voltage	[V]	18...30 DC			
Current consumption	[mA]	5...45; (430 bei max. Laststrom)			
Power-on delay time	[s]	< 0.5			
Inputs / outputs					
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1			
Outputs					
Total number of outputs		2			
Output signal		switching signal; analog signal; IO-Link			
Electrical design		PNP/NPN			
Number of digital outputs		2			
Output function		normally open / closed; (configurable)			
Number of analog outputs		1			
Analog current output	[mA]	4...20, invertible; (scalable)			
Short-circuit protection		yes			
Type of short-circuit protection		yes (non-latching)			
Overload protection		yes			
2-wire					
Max. load	[Ω]	300			
3-wire					
Max. voltage drop switching output DC	[V]	2			
Permanent current rating of switching output DC	[mA]	100			
Switching frequency DC	[Hz]	125			
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)			
Measuring/setting range					
Measuring range		-0.124...2.5 bar	-1.8...36.25 psi	-50...1004 inH2O	-12.4...250 kPa
Set point SP		-0.12...2.5 bar	-1.74...36.26 psi	-48...1004 inH2O	-12...250 kPa
Reset point rP		-0.124...2.496 bar	-1.8...36.2 psi	-50...1002 inH2O	-12.4...249.6 kPa
Analog start point		-0.124...1.994 bar	-1.8...28.92 psi	-50...801 inH2O	-12.4...199.4 kPa
Analog end point		0.382...2.5 bar	5.54...36.26 psi	153...1004 inH2O	38.2...250 kPa
Min. difference between SP and rP		0.004 bar	0.06 psi	2 inH2O	0.4 kPa
In steps of		0.001 bar	0.01 psi	1 inH2O	0.1 kPa



Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ /P

Factory setting		SP1 = 0.625 bar	rP1 = 0.575 bar
		SP2 = 1.875 bar	rP2 = 1.825 bar
		ASP = 0.00 bar	AEP = 2.50 bar
		dAP = 2.00 s	dAA =2.00 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ IP

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.0001	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1154

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 68; IP 69K

Tests / approvals

EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J048
	File number UL	E174189

Mechanical data

Weight [g]	358.1
Housing	tubular
Dimensions [mm]	Ø 50 / L = 107
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al ₂ O ₃); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE
Min. pressure cycles	100 million
Tightening torque [Nm]	35
Process connection	threaded connection G 1 external thread Aseptoflex Vario

Displays / operating elements

Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; kPa; inH ₂ O	

PI1706



Flush pressure sensor with display

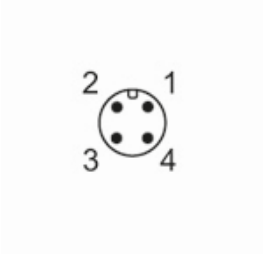
PI-2,5-REA01-MFRKG/US/ IP

Remarks

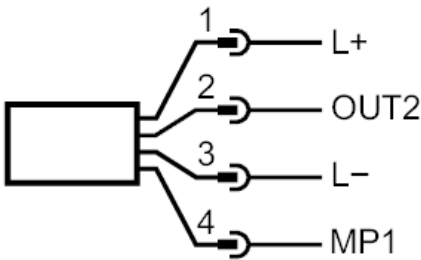
Pack quantity	1 pcs.
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Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

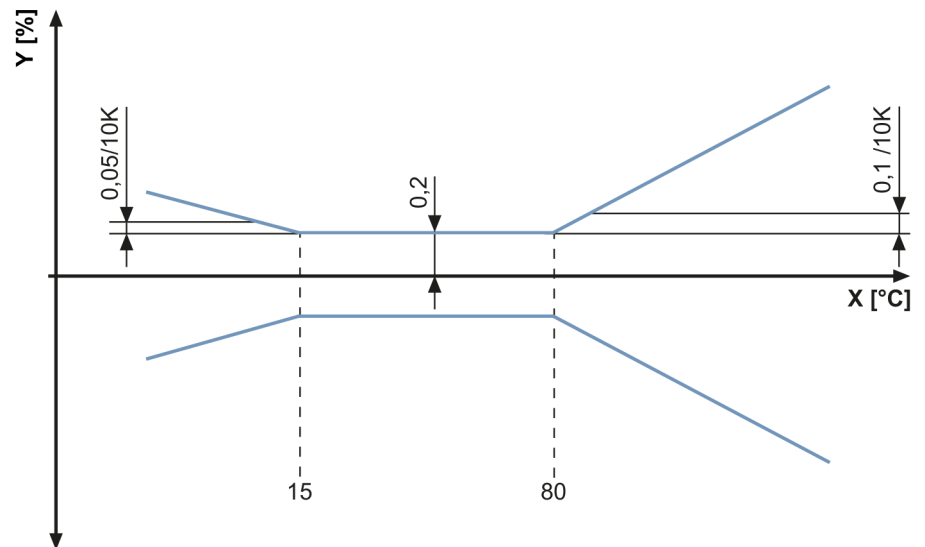


Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on the accuracy

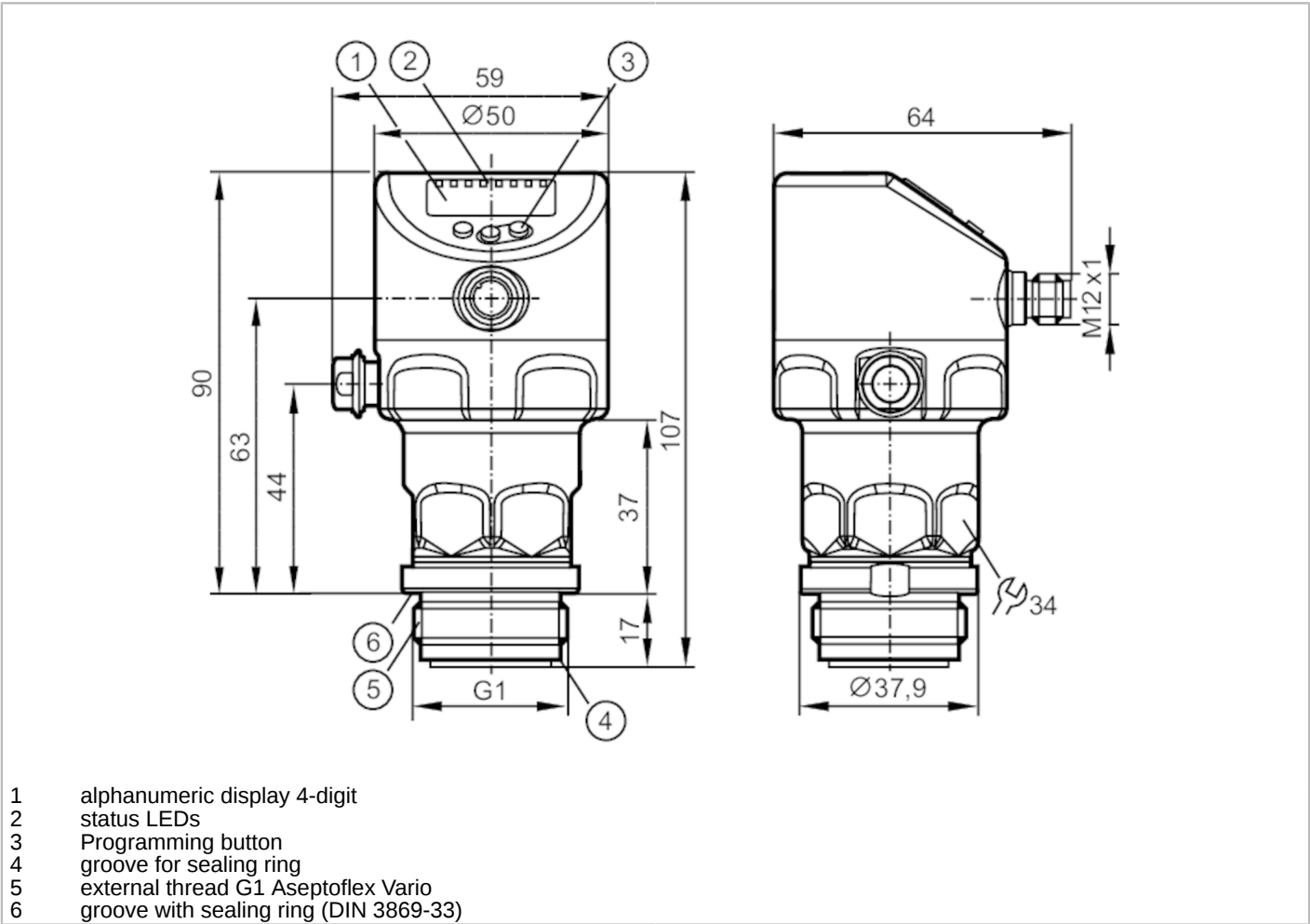


X temperature
Y total deviation



Flush pressure sensor with display

PI-001BREA01-MFRKG/US/ /P



ACS CRN EC 1935/2004 EHEDG Certified FCM Reg31

Product characteristics				
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1			
Measuring range	-50...1000 mbar	-0.72...14.5 psi	-20...401.5 inH2O	-5...100 kPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario			
Application				
System	gold-plated contacts			
Application	flush mountable for the food and beverage industry			
Media	viscous media and liquids with suspended particles; liquids and gases			
Medium temperature [°C]	-25...150			
Min. burst pressure	30000 mbar	435 psi	3000 kPa	
Pressure rating	10000 mbar	145 psi	1000 kPa	
Vacuum resistance	-1000 mbar		-0.1 MPa	
Type of pressure	relative pressure; vacuum			
No dead space	yes			
MAWP (for applications according to CRN) [bar]	10			



Flush pressure sensor with display

PI-001BREA01-MFRKG/US/ /P

Electrical data					
Min. insulation resistance	[MΩ]	100; (500 V DC)			
Protection class		III			
Reverse polarity protection		yes			
Integrated watchdog		yes			
2-wire					
Operating voltage	[V]	20...30 DC			
Current consumption	[mA]	3.5...21.5			
Power-on delay time	[s]	< 1			
3-wire					
Operating voltage	[V]	18...30 DC			
Current consumption	[mA]	5...45; (430 bei max. Laststrom)			
Power-on delay time	[s]	< 0.5			
Inputs / outputs					
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1			
Outputs					
Total number of outputs		2			
Output signal		switching signal; analog signal; IO-Link			
Electrical design		PNP/NPN			
Number of digital outputs		2			
Output function		normally open / closed; (configurable)			
Number of analog outputs		1			
Analog current output	[mA]	4...20, invertible; (scalable)			
Short-circuit protection		yes			
Type of short-circuit protection		yes (non-latching)			
Overload protection		yes			
2-wire					
Max. load	[Ω]	300			
3-wire					
Max. voltage drop switching output DC	[V]	2			
Permanent current rating of switching output DC	[mA]	100			
Switching frequency DC	[Hz]	125			
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)			
Measuring/setting range					
Measuring range		-50...1000 mbar	-0.72...14.5 psi	-20...401.5 inH2O	-5...100 kPa
Set point SP		-49...1000 mbar	-0.7...14.5 psi	-19.5...401.5 inH2O	-4.9...100 kPa
Reset point rP		-50...999 mbar	-0.73...14.48 psi	-20.1...400.9 inH2O	-5...99.9 kPa
Analog start point		-50...800 mbar	-0.73...11.6 psi	-20.1...321.2 inH2O	-5...80 kPa
Analog end point		150...1000 mbar	2.18...14.5 psi	60.2...401.5 inH2O	15...100 kPa
Min. difference between SP and rP		2 mbar	0.03 psi	0.6 inH2O	0.2 kPa
In steps of		1 mbar	0.01 psi	0.1 inH2O	0.1 kPa



Flush pressure sensor with display

PI-001BREA01-MFRKG/US/ /P

Factory setting		SP1 =250 mbar	rP1 = 230 mbar
		SP2 = 750 mbar	rP2 = 730 mbar
		ASP = 0.00 mbar	AEP = 1000 mbar
		dAP = 2.00 s	dAA =2.00 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-001BREA01-MFRKG/US/ /P

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [mbar]	0.05	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1153

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 68; IP 69K

Tests / approvals

EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J048
	File number UL	E174189

Mechanical data

Weight [g]	356.9
Housing	tubular
Dimensions [mm]	Ø 50 / L = 107
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al ₂ O ₃); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE
Min. pressure cycles	100 million
Tightening torque [Nm]	35
Process connection	threaded connection G 1 external thread Aseptoflex Vario

Displays / operating elements

Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	mbar; psi; kPa; inH ₂ O	

PI1707



Flush pressure sensor with display

PI-001BREA01-MFRKG/US/ /P

Remarks

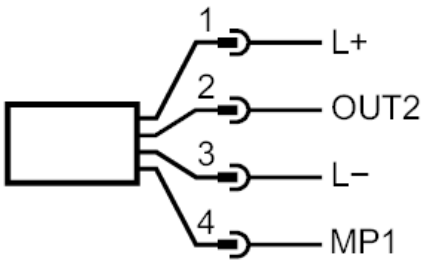
Pack quantity	1 pcs.
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Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

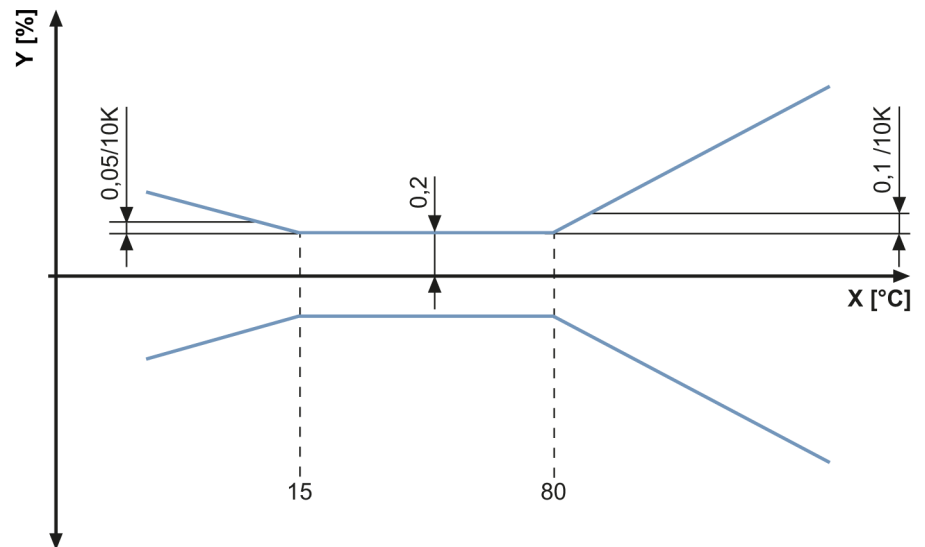


Flush pressure sensor with display

PI-001BREA01-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on the accuracy



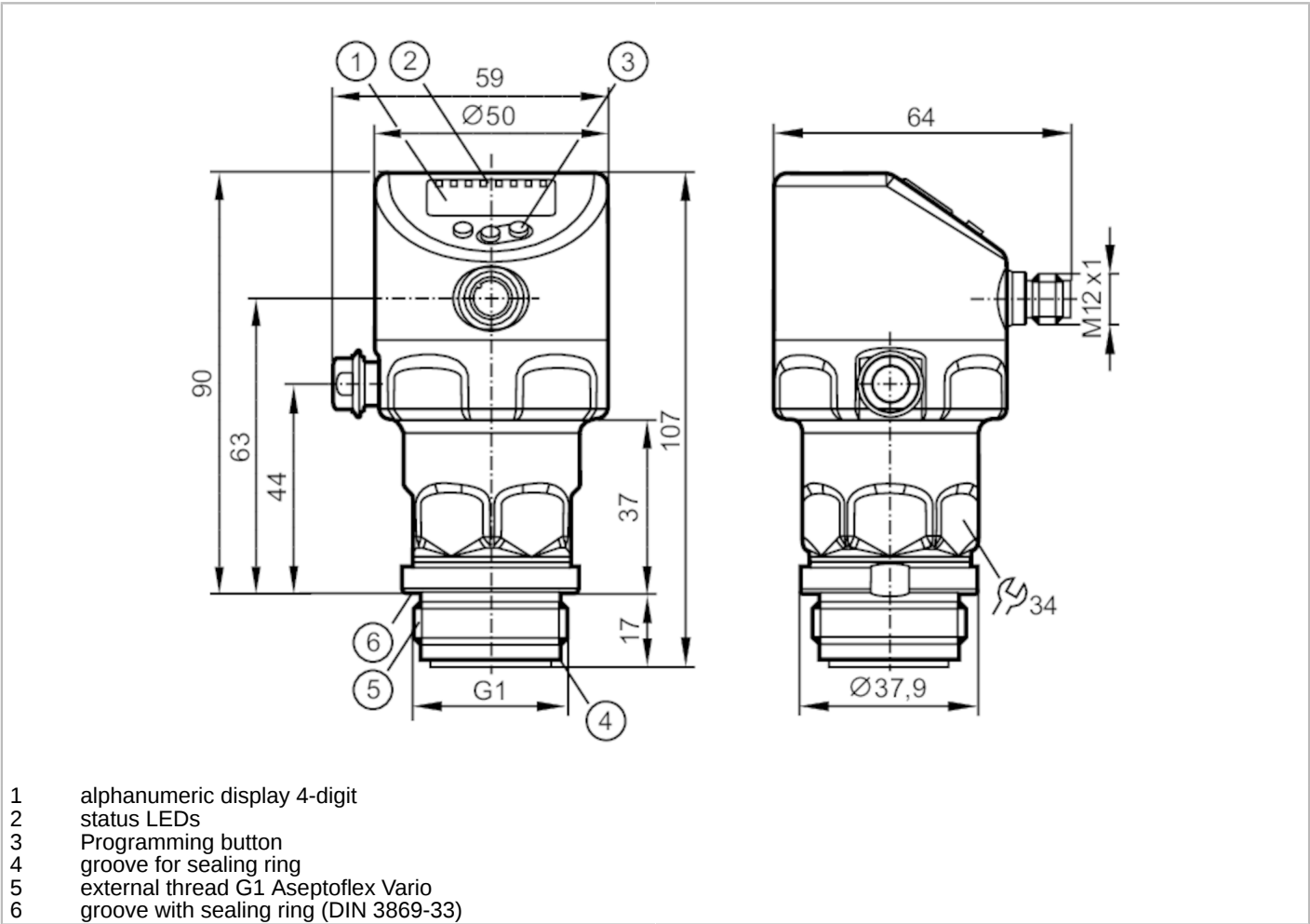
X temperature
Y total deviation

PI1708



Flush pressure sensor with display

PI-,25BREA01-MFRKG/US/ I/P



ACS CRN EC 1935/2004 EHEDG Certified FCM Reg31

Product characteristics				
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1			
Measuring range	-12.4...250 mbar	-5...100.4 inH2O	-1.24...25 kPa	-126...2550 mmWS
Process connection	threaded connection G 1 external thread mit Dichtkontur Aseptoflex Vario			
Note	G1 Gewinde nach ISO 228. Alternativ dichtend über rückwärtige Dichtkontur mit Dichtung in Anlehnung an DIN EN ISO 1179-2.			
Application				
System	gold-plated contacts			
Application	flush mountable for the food and beverage industry			
Media	viscous media and liquids with suspended particles; liquids and gases			
Medium temperature	-25...150			
Min. burst pressure	30000 mbar	12044 inH2O	3000 kPa	
Pressure rating	6000 mbar	2400 inH2O	600 kPa	
Vacuum resistance	-1000 mbar		-0.1 MPa	
Type of pressure	relative pressure; vacuum			
No dead space	yes			



Flush pressure sensor with display

PI-,25BREA01-MFRKG/US/ /P

MAWP (for applications according to CRN)	[bar]	6			
Electrical data					
Min. insulation resistance	[MΩ]	100; (500 V DC)			
Protection class		III			
Reverse polarity protection		yes			
Integrated watchdog		yes			
2-wire					
Operating voltage	[V]	20...30 DC			
Current consumption	[mA]	3.5...21.5			
Power-on delay time	[s]	< 1			
3-wire					
Operating voltage	[V]	18...30 DC			
Current consumption	[mA]	5...45; (430 bei max. Laststrom)			
Power-on delay time	[s]	< 0.5			
Inputs / outputs					
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1			
Outputs					
Total number of outputs		2			
Output signal		switching signal; analog signal; IO-Link			
Electrical design		PNP/NPN			
Number of digital outputs		2			
Output function		normally open / closed; (configurable)			
Number of analog outputs		1			
Analog current output	[mA]	4...20, invertible; (scalable)			
Short-circuit protection		yes			
Type of short-circuit protection		yes (non-latching)			
Overload protection		yes			
2-wire					
Max. load	[Ω]	300			
3-wire					
Max. voltage drop switching output DC	[V]	2			
Permanent current rating of switching output DC	[mA]	100			
Switching frequency DC	[Hz]	125			
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)			
Measuring/setting range					
Measuring range		-12.4...250 mbar	-5...100.4 inH2O	-1.24...25 kPa	-126...2550 mmWS
Set point SP		-12...250 mbar	-4.8...100.4 inH2O	-1.2...25 kPa	-122...2549 mmWS
Reset point rP		-12.4...249.6 mbar	-5...100.2 inH2O	-1.24...24.96 kPa	-126...2545 mmWS
Analog start point		-12.4...199.4 mbar	-5...80.1 inH2O	-1.24...19.94 kPa	-126...2033 mmWS
Analog end point		38.2...250 mbar	15.3...100.4 inH2O	3.82...25 kPa	390...2549 mmWS



Flush pressure sensor with display

PI-25BREA01-MFRKG/US/ /P

Min. difference between SP and rP	0.5 mbar	0.2 inH2O	0.05 kPa	5 mmWS
In steps of	0.1 mbar	0.1 inH2O	0.01 kPa	1 mmWS
Factory setting	SP1 = 62.5 mbar		rP1 = 57.5 mbar	
	SP2 = 187.5 mbar		rP2 = 182.5 mbar	
	ASP = 0.00 mbar		AEP = 250 mbar	
	dAP = 2.00 s		dAA = 2.00 s	

Temperature monitoring		
Measuring range	-25...150 °C	-13...302 °F

Accuracy / deviations

Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)
	Display, Switching output	0,2
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,1 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,15 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Temperature monitoring		
Accuracy	[K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))
Repeatability	[K]	± 0,2
Resolution	[K]	0.2

Reaction times

Damping process value dAP	[s]	0...99.99
Damping for the analog output dAA	[s]	0...99.99

2-wire		
Step response time analog output	[ms]	30

3-wire		
Min. response time of switching output (dAP)	[ms]	3
Step response time analog output	[ms]	7



Flush pressure sensor with display

PI-,25BRE01-MFRKG/US/ /P

Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [mbar]	0.01	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1152
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J048
	File number UL	E174189
Mechanical data		
Weight [g]	375.6	
Housing	tubular	
Dimensions [mm]	Ø 50 / L = 107	
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	35	
Process connection	threaded connection G 1 external thread mit Dichtkontur Aseptoflex Vario	

PI1708



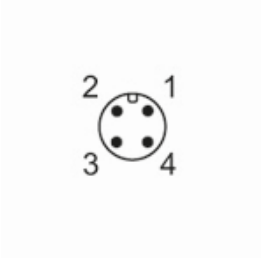
Flush pressure sensor with display

PI-,25BREA01-MFRKG/US/ /P

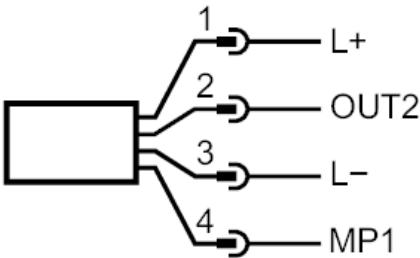
Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	mbar; kPa; inH2O; mmWS	

Remarks	
Pack quantity	1 pcs.

Electrical connection
Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire			
1	L+		
2	OUT2	AO	
3-wire			
1	L+		
2	OUT2	DO2 (NO/NC), AO	
3	L-		
4	MP1	DO1 (NO/NC), IO-Link	
Parameter setting			
1	L+		
3	L-		
4	MP1	IO-Link	

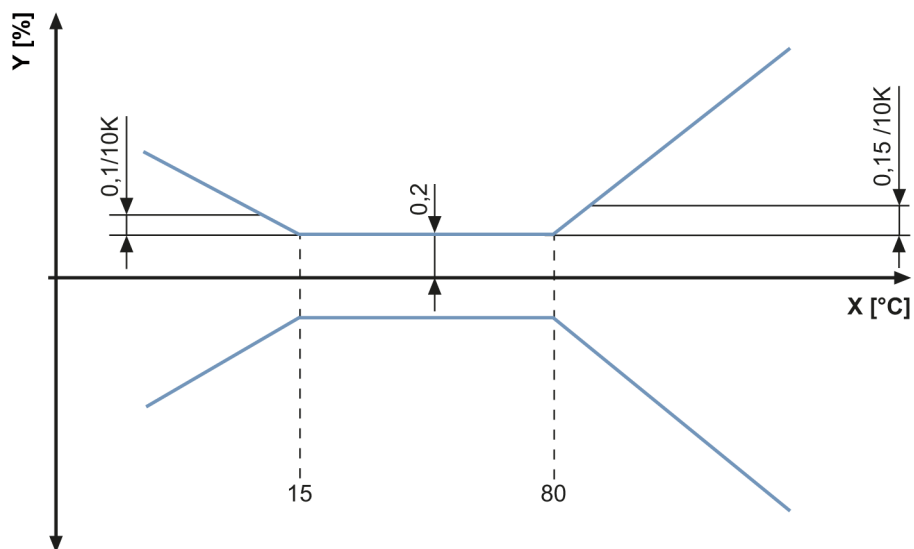


Flush pressure sensor with display

PI-,25BREA01-MFRKG/US/ /P

Diagrams and graphs

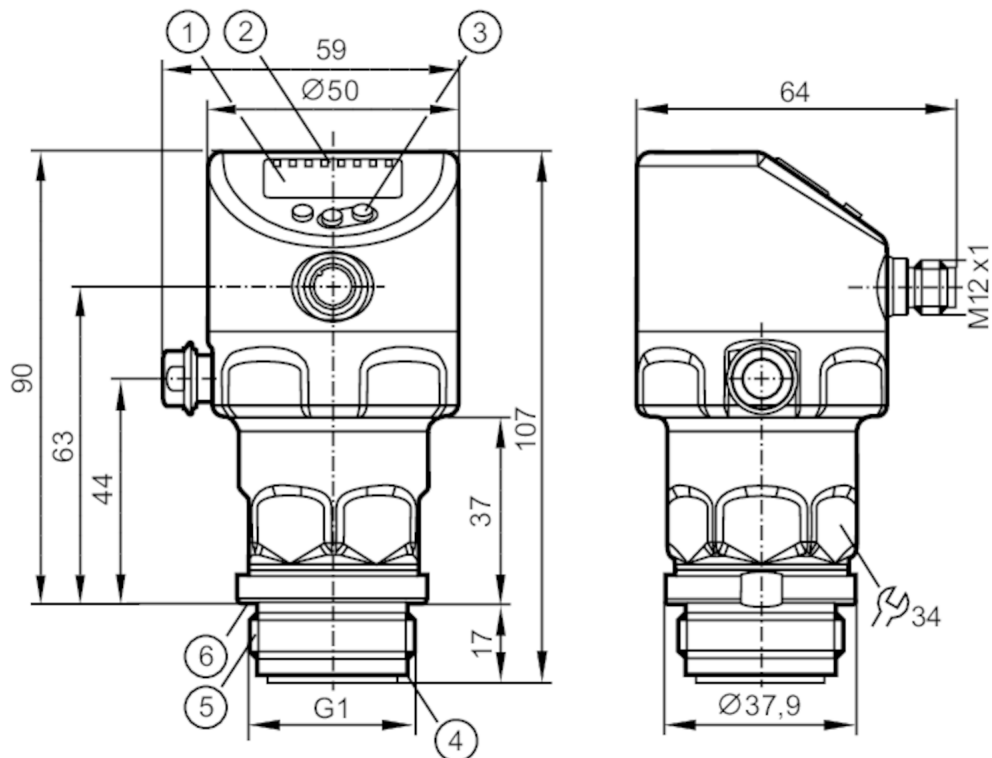
ambient temperature influence on the accuracy



X temperature
Y total deviation

Flush pressure sensor with display

PI-1-1BREA01-MFRKG/USI /P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 groove for sealing ring
- 5 external thread G1 Aseptoflex Vario
- 6 groove with sealing ring (DIN 3869-33)



ACS



CRN



US

EC 1935/2004

EHEDG Certified

FCM



IO-Link



Reg31



TSDP/TÜV

UK CA

Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1			
Measuring range	-1000...1000 mbar	-14.5...14.5 psi	-401...401 inH2O	-100...100 kPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario			

Application

System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	30000 mbar	435 psi	3000 kPa
Pressure rating	10000 mbar	145 psi	1000 kPa
Vacuum resistance	-1000 mbar		-0.1 MPa
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	10		



Flush pressure sensor with display

PI-1-1BREA01-MFRKG/US/ /P

Electrical data					
Min. insulation resistance	[MΩ]	100; (500 V DC)			
Protection class		III			
Reverse polarity protection		yes			
Integrated watchdog		yes			
2-wire					
Operating voltage	[V]	20...30 DC			
Current consumption	[mA]	3.5...21.5			
Power-on delay time	[s]	< 1			
3-wire					
Operating voltage	[V]	18...30 DC			
Current consumption	[mA]	5...45; (430 bei max. Laststrom)			
Power-on delay time	[s]	< 0.5			
Inputs / outputs					
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1			
Outputs					
Total number of outputs		2			
Output signal		switching signal; analog signal; IO-Link			
Electrical design		PNP/NPN			
Number of digital outputs		2			
Output function		normally open / closed; (configurable)			
Number of analog outputs		1			
Analog current output	[mA]	4...20, invertible; (scalable)			
Short-circuit protection		yes			
Type of short-circuit protection		yes (non-latching)			
Overload protection		yes			
2-wire					
Max. load	[Ω]	300			
3-wire					
Max. voltage drop switching output DC	[V]	2			
Permanent current rating of switching output DC	[mA]	100			
Switching frequency DC	[Hz]	125			
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)			
Measuring/setting range					
Measuring range		-1000...1000 mbar	-14.5...14.5 psi	-401...401 inH2O	-100...100 kPa
Set point SP		-997...1000 mbar	-14.46...14.5 psi	-400...401 inH2O	-4.9...100 kPa
Reset point rP		-1000...997 mbar	-14.5...14.46 psi	-401...400 inH2O	-100...99.7 kPa
Analog start point		-1000...599 mbar	-14.5...8.68 psi	-401...240 inH2O	-100...59.9 kPa
Analog end point		-599...1000 mbar	-8.68...14.5 psi	-240...401 inH2O	-59.9...100 kPa
Min. difference between SP and rP		3 mbar	0.05 psi	2 inH2O	0.3 kPa
In steps of		1 mbar	0.01 psi	1 inH2O	0.1 kPa



Flush pressure sensor with display

PI-1-1BREA01-MFRKG/USI /P

Factory setting		SP1 = -500 mbar	rP1 = -540 mbar
		SP2 = 500 mbar	rP2 = 460 mbar
		ASP = -1000 mbar	AEP = 1000 mbar
		dAP = 2.00 s	dAA =2.00 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-1-1BREA01-MFRKG/US/ /P

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [mbar]	0.1	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1151

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 68; IP 69K

Tests / approvals

EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J048
	File number UL	E174189

Mechanical data

Weight [g]	357.5
Housing	tubular
Dimensions [mm]	Ø 50 / L = 107
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al ₂ O ₃); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE
Min. pressure cycles	100 million
Tightening torque [Nm]	35
Process connection	threaded connection G 1 external thread Aseptoflex Vario

Displays / operating elements

Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	mbar; psi; kPa; inH ₂ O	

PI1709



Flush pressure sensor with display

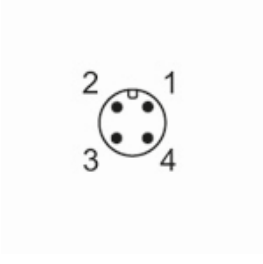
PI-1-1BREA01-MFRKG/US/ /P

Remarks

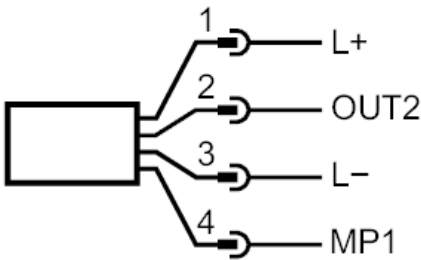
Pack quantity	1 pcs.
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Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

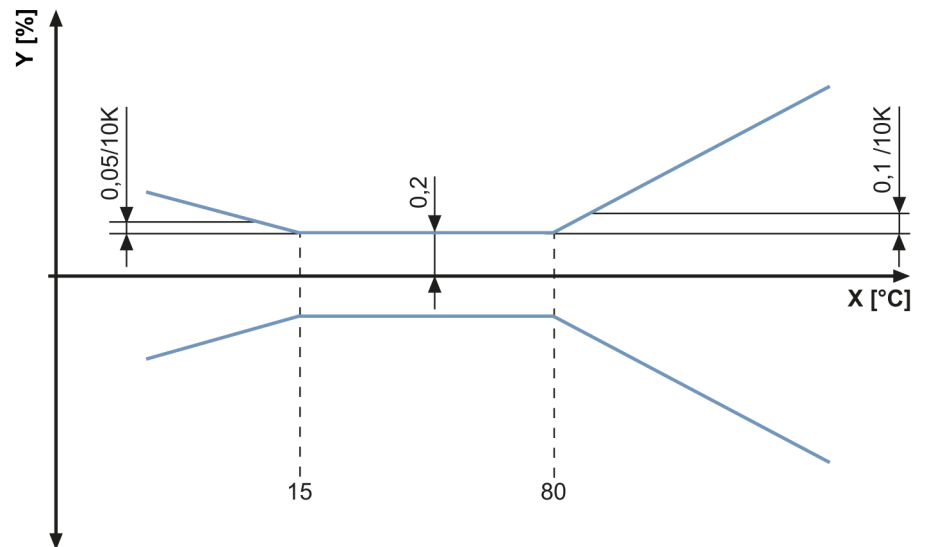


Flush pressure sensor with display

PI-1-1BREA01-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on the accuracy

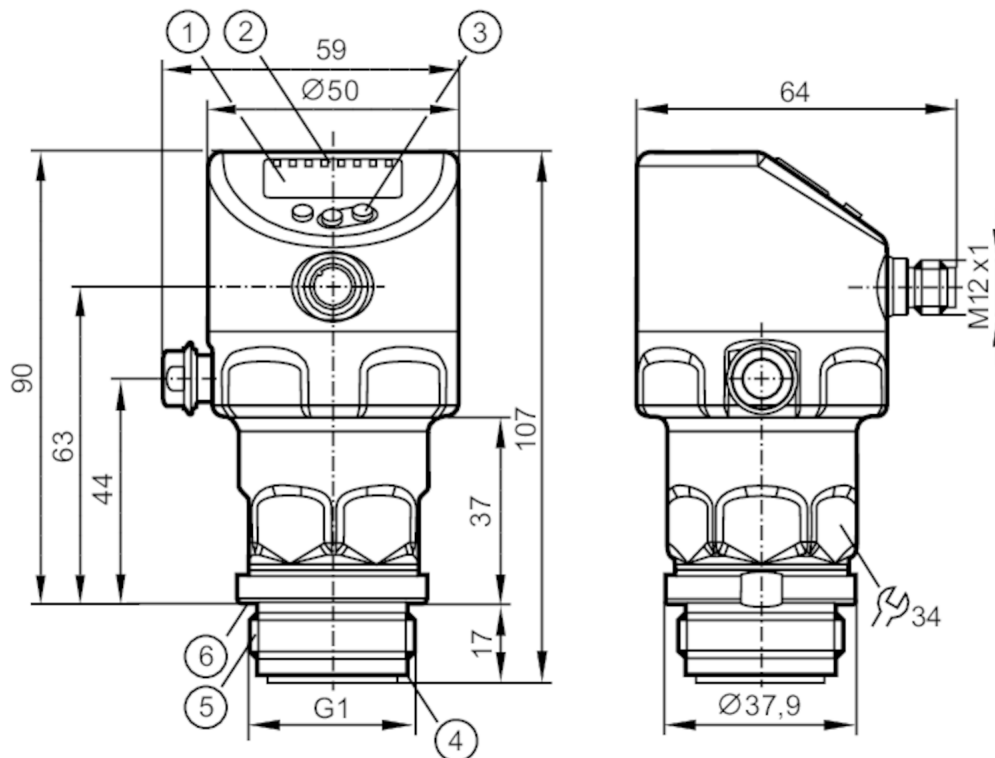


X temperature
Y total deviation



Flush pressure sensor with display

PI-016-REA01-MFRKG/US/ /P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 groove for sealing ring
- 5 external thread G1 Aseptoflex Vario
- 6 groove with sealing ring (DIN 3869-33)



ACS



CRN



EC 1935/2004

EHEDG Certified

FCM



IO-Link



Reg31

TSDP/TÜV



Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-1...16 bar	-14.6...232 psi	-0.1...1.6 MPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario		

Application

System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	250 bar	3625 psi	25 MPa
Pressure rating	75 bar	1085 psi	7.5 MPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	50		



Flush pressure sensor with display

PI-016-REA01-MFRKG/US/ /P

Electrical data			
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Operating voltage	[V]	20...30 DC	
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	< 1	
3-wire			
Operating voltage	[V]	18...30 DC	
Current consumption	[mA]	5...45; (430 bei max. Laststrom)	
Power-on delay time	[s]	< 0.5	
Inputs / outputs			
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1	
Outputs			
Total number of outputs		2	
Output signal		switching signal; analog signal; IO-Link	
Electrical design		PNP/NPN	
Number of digital outputs		2	
Output function		normally open / closed; (configurable)	
Number of analog outputs		1	
Analog current output	[mA]	4...20, invertible; (scalable)	
Short-circuit protection		yes	
Type of short-circuit protection		yes (non-latching)	
Overload protection		yes	
2-wire			
Max. load	[Ω]	300	
3-wire			
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	100	
Switching frequency DC	[Hz]	125	
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)	
Measuring/setting range			
Measuring range	-1...16 bar	-14.6...232 psi	-0.1...1.6 MPa
Set point SP	-0.98...16 bar	-14.2...232.1 psi	-0.098...1.6 MPa
Reset point rP	-1...15.98 bar	-14.5...231.7 psi	-0.1...1.598 MPa
Analog start point	-1...12.8 bar	-14.5...185.6 psi	-0.1...1.28 MPa
Analog end point	2.2...16 bar	31.9...232.1 psi	0.22...1.6 MPa
Min. difference between SP and rP	0.03 bar	0.4 psi	0.003 MPa
In steps of	0.01 bar	0.1 psi	0.001 MPa



Flush pressure sensor with display

PI-016-REA01-MFRKG/US/ /P

Factory setting		SP1 = 4.00bar	rP1 = 3.68 bar
		SP2 = 12.00 bar	rP2 = 11.68 bar
		ASP = 0.00 bar	AEP = 16.00 bar
		dAP = 0.06 s	dAA = 0.06 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-016-REA01-MFRKG/US/ /P

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.0005	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1147

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 68; IP 69K

Tests / approvals

EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J048
	File number UL	E174189

Mechanical data

Weight [g]	357.8
Housing	tubular
Dimensions [mm]	Ø 50 / L = 107
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al ₂ O ₃); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE
Min. pressure cycles	100 million
Tightening torque [Nm]	35
Process connection	threaded connection G 1 external thread Aseptoflex Vario

Displays / operating elements

Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa	

PI1714



Flush pressure sensor with display

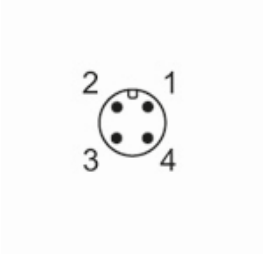
PI-016-REA01-MFRKG/US/ /P

Remarks

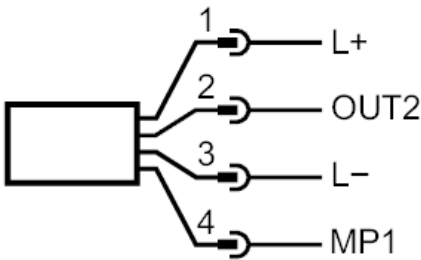
Pack quantity	1 pcs.
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Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

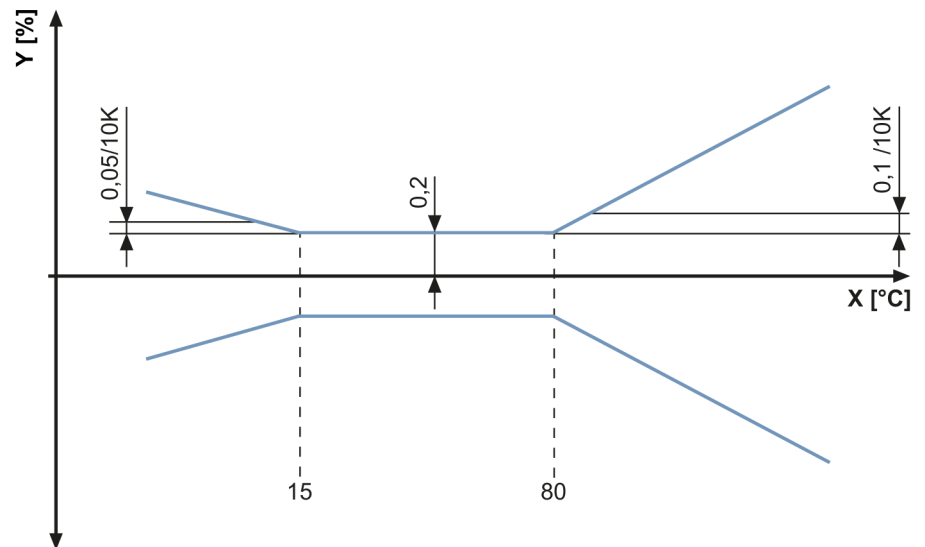


Flush pressure sensor with display

PI-016-REA01-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on
the accuracy



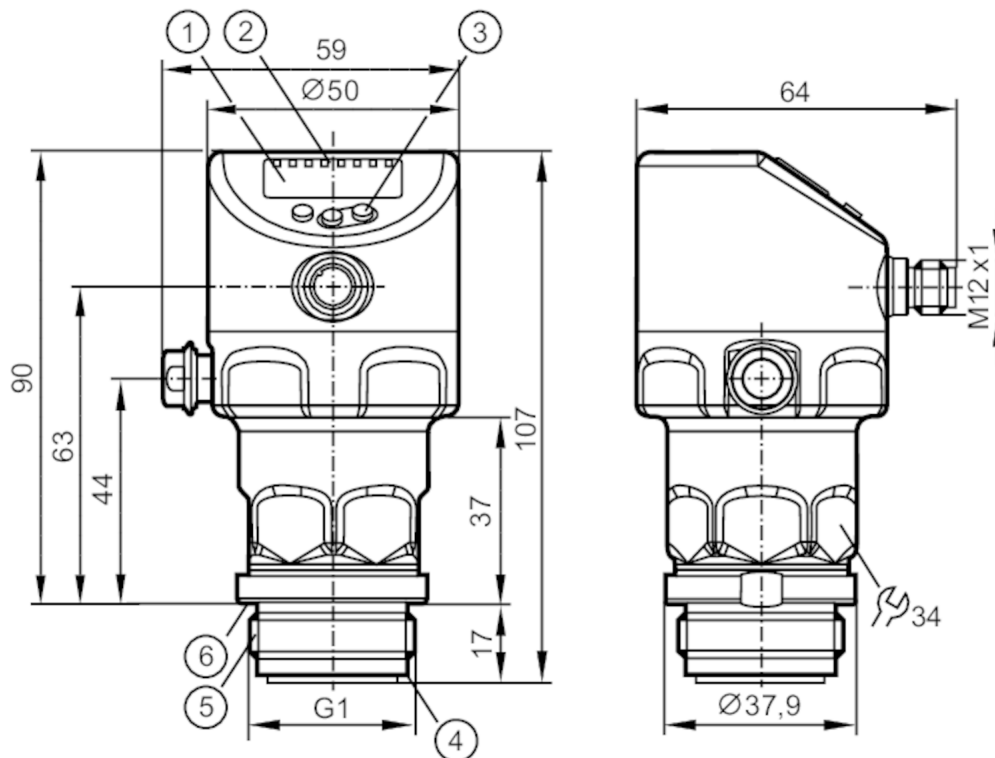
X temperature
Y total deviation

PI1715



Flush pressure sensor with display

PI-006-REA01-MFRKG/US/ I/P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 groove for sealing ring
- 5 external thread G1 Aseptoflex Vario
- 6 groove with sealing ring (DIN 3869-33)



ACS



CRN



EC 1935/2004

EHEDG Certified

FCM



IO-Link



Reg31

TSDP/TÜV UK CA

Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-1...6 bar	-14.5...87 psi	-100...600 kPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario		

Application

System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	100 bar	1450 psi	10000 MPa
Pressure rating	30 bar	435 psi	3000 kPa
Vacuum resistance	-1000 mbar		-0.1 MPa
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	6		



Flush pressure sensor with display

PI-006-REA01-MFRKG/US/ /P

Electrical data			
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Operating voltage	[V]	20...30 DC	
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	< 1	
3-wire			
Operating voltage	[V]	18...30 DC	
Current consumption	[mA]	5...45; (430 bei max. Laststrom)	
Power-on delay time	[s]	< 0.5	
Inputs / outputs			
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1	
Outputs			
Total number of outputs		2	
Output signal		switching signal; analog signal; IO-Link	
Electrical design		PNP/NPN	
Number of digital outputs		2	
Output function		normally open / closed; (configurable)	
Number of analog outputs		1	
Analog current output	[mA]	4...20, invertible; (scalable)	
Short-circuit protection		yes	
Type of short-circuit protection		yes (non-latching)	
Overload protection		yes	
2-wire			
Max. load	[Ω]	300	
3-wire			
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	100	
Switching frequency DC	[Hz]	125	
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)	
Measuring/setting range			
Measuring range	-1...6 bar	-14.5...87 psi	-100...600 kPa
Set point SP	-0.991...6 bar	-14.4...87 psi	-99...600 kPa
Reset point rP	-1...5.991 bar	-14.5...86.9 psi	-100...599 kPa
Analog start point	-1...4.8 bar	-14.5...69.6 psi	-100...480 kPa
Analog end point	0.2...6 bar	2.9...87 psi	20...600 kPa
Min. difference between SP and rP	0.009 bar	0.2 psi	1 kPa
In steps of	0.001 bar	0.1 psi	1 kPa



Flush pressure sensor with display

PI-006-REA01-MFRKG/US/ /P

Factory setting		SP1 = 1.50 bar	rP1 = 1.38 bar
		SP2 = 4.50 bar	rP2 = 4.38 bar
		ASP = 0.00 bar	AEP = 6.00 bar
		dAP = 0.06 s	dAA =0.06 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-006-REA01-MFRKG/US/ /P

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.0002	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1148

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 68; IP 69K

Tests / approvals

EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J048
	File number UL	E174189

Mechanical data

Weight [g]	358
Housing	tubular
Dimensions [mm]	Ø 50 / L = 107
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al ₂ O ₃); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE
Min. pressure cycles	100 million
Tightening torque [Nm]	35
Process connection	threaded connection G 1 external thread Aseptoflex Vario

Displays / operating elements

Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; kPa	

PI1715



Flush pressure sensor with display

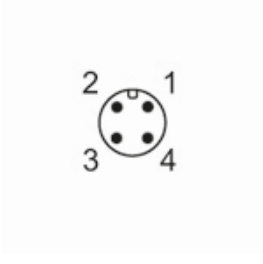
PI-006-REA01-MFRKG/US/ /P

Remarks

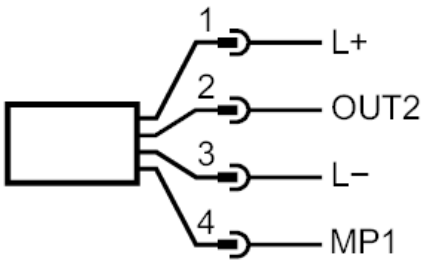
Pack quantity	1 pcs.
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Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

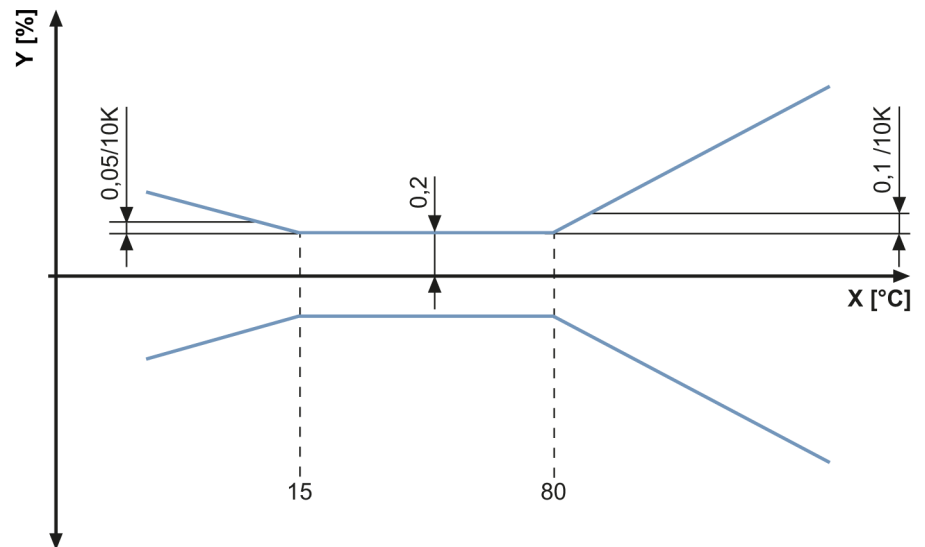


Flush pressure sensor with display

PI-006-REA01-MFRKG/US/ IP

Diagrams and graphs

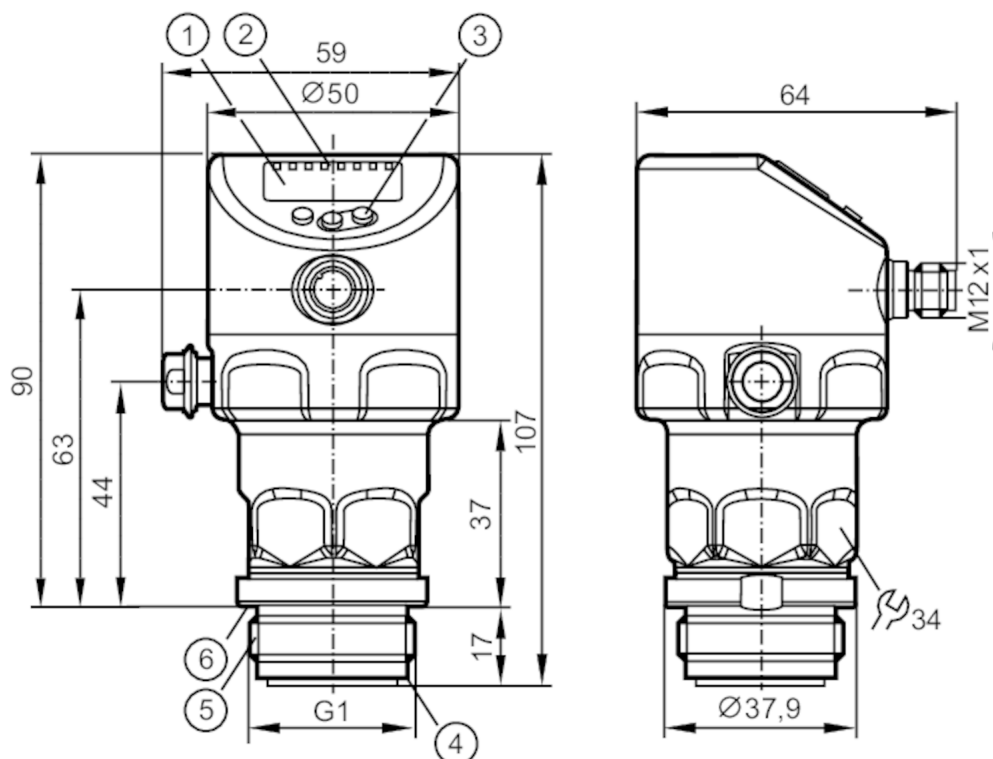
ambient temperature influence on
the accuracy



X temperature
Y total deviation

Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ IP



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 groove for sealing ring
- 5 external thread G1 Aseptoflex Vario
- 6 groove with sealing ring (DIN 3869-33)



ACS



CRN



EC 1935/2004

EHEDG Certified

FCM



IO-Link



Reg31

TSDP/TÜV UK CA

Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1			
Measuring range	-100...1600 mbar	-1.46...23.2 psi	-40...642.5 inH ₂ O	-10...160 kPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario			

Application

System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	40000 mbar	580 psi	4000 kPa
Pressure rating	15000 mbar	215 psi	1500 kPa
Vacuum resistance	-1000 mbar		-0.1 MPa
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	1.6		



Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ /P

Electrical data					
Min. insulation resistance	[MΩ]	100; (500 V DC)			
Protection class		III			
Reverse polarity protection		yes			
Integrated watchdog		yes			
2-wire					
Operating voltage	[V]	20...30 DC			
Current consumption	[mA]	3.5...21.5			
Power-on delay time	[s]	< 1			
3-wire					
Operating voltage	[V]	18...30 DC			
Current consumption	[mA]	5...45; (430 bei max. Laststrom)			
Power-on delay time	[s]	< 0.5			
Inputs / outputs					
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1			
Outputs					
Total number of outputs		2			
Output signal		switching signal; analog signal; IO-Link			
Electrical design		PNP/NPN			
Number of digital outputs		2			
Output function		normally open / closed; (configurable)			
Number of analog outputs		1			
Analog current output	[mA]	4...20, invertible; (scalable)			
Short-circuit protection		yes			
Type of short-circuit protection		yes (non-latching)			
Overload protection		yes			
2-wire					
Max. load	[Ω]	300			
3-wire					
Max. voltage drop switching output DC	[V]	2			
Permanent current rating of switching output DC	[mA]	100			
Switching frequency DC	[Hz]	125			
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)			
Measuring/setting range					
Measuring range		-100...1600 mbar	-1.46...23.2 psi	-40...642.5 inH2O	-10...160 kPa
Set point SP		-98...1600 mbar	-1.42...23.21 psi	-39.2...642.3 inH2O	-9.8...160 kPa
Reset point rP		-100...1598 mbar	-1.45...23.17 psi	-40.1...641.4 inH2O	-10...159.8 kPa
Analog start point		-100...1272 mbar	-1.45...18.45 psi	-40.1...510.6 inH2O	-10...127.2 kPa
Analog end point		228...1600 mbar	3.31...23.21 psi	91.6...642.3 inH2O	22.8...160 kPa
Min. difference between SP and rP		3 mbar	0.04 psi	1 inH2O	0.3 kPa
In steps of		1 mbar	0.01 psi	0.1 inH2O	0.1 kPa



Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ /P

Factory setting		SP1 =400 mbar	rP1 = 368 mbar
		SP2 = 1200 mbar	rP2 = 1168 mbar
		ASP = 0.00 mbar	AEP = 1600 mbar
		dAP = 2.00 s	dAA =2.00 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ IP

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [mbar]	0.05	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1149

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 68; IP 69K

Tests / approvals

EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J048
	File number UL	E174189

Mechanical data

Weight [g]	357.3
Housing	tubular
Dimensions [mm]	Ø 50 / L = 107
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al ₂ O ₃); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE
Min. pressure cycles	100 million
Tightening torque [Nm]	35
Process connection	threaded connection G 1 external thread Aseptoflex Vario

Displays / operating elements

Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	mbar; psi; kPa; inH ₂ O	

PI1717



Flush pressure sensor with display

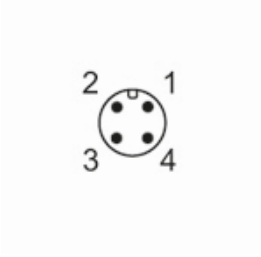
PI-1,6-REA01-MFRKG/US/ /P

Remarks

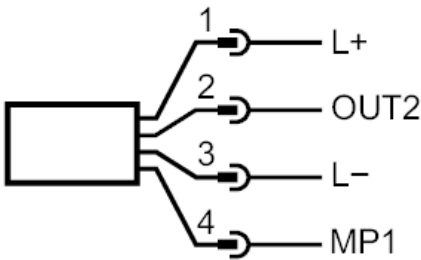
Pack quantity 1 pcs.

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

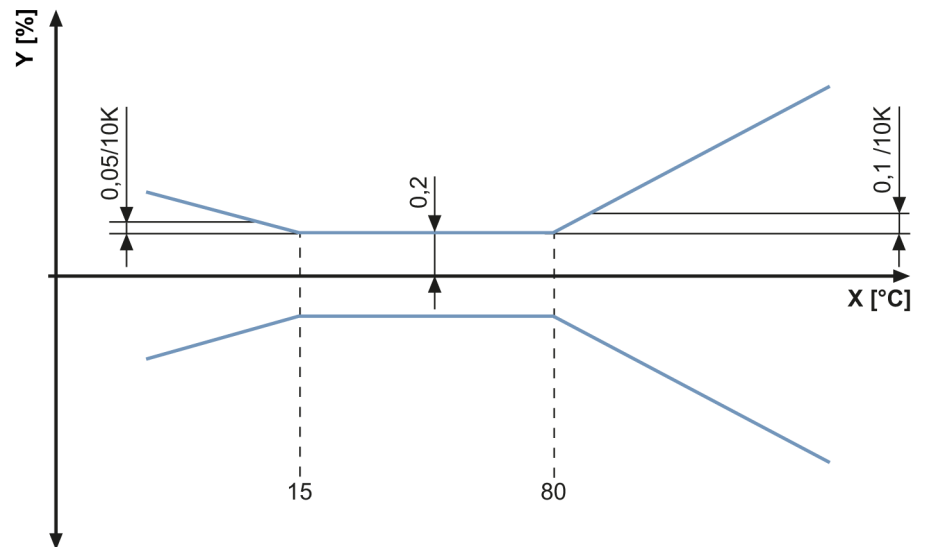


Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on
the accuracy

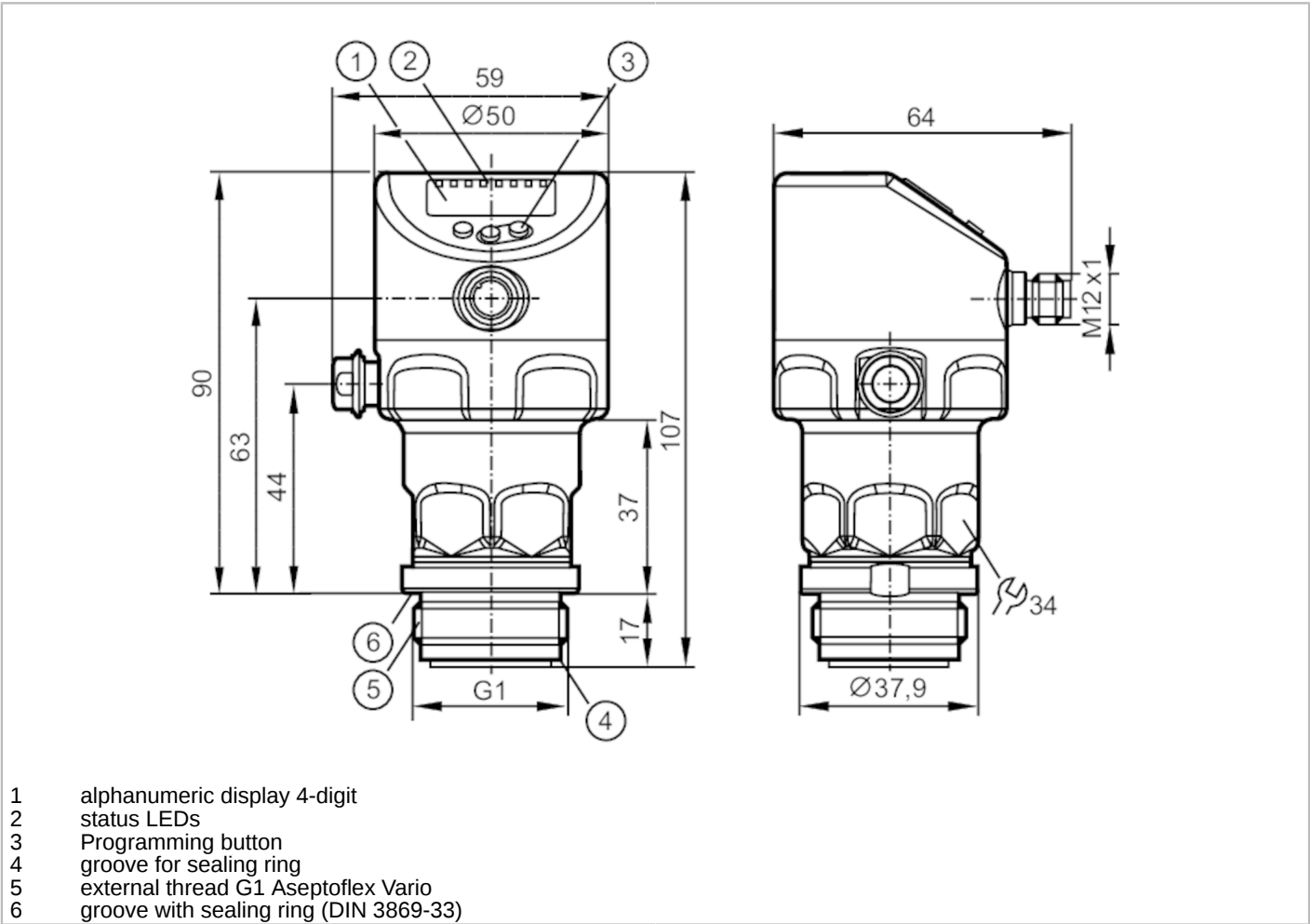


X temperature
Y total deviation



Flush pressure sensor with display

PI-,40BREA01-MFRKG/US/ /P



ACS CRN EC 1935/2004 EHEDG Certified FCM Reg31

Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-50...400 mbar	-20...160.6 inH2O	-5...40 kPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario		
Application			
System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	30000 mbar	12044 inH2O	3000 kPa
Pressure rating	8000 mbar	3200 inH2O	800 kPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	8		



Flush pressure sensor with display

PI-,40BREA01-MFRKG/US/ /P

Electrical data			
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Operating voltage	[V]	20...30 DC	
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	< 1	
3-wire			
Operating voltage	[V]	18...30 DC	
Current consumption	[mA]	5...45; (430 bei max. Laststrom)	
Power-on delay time	[s]	< 0.5	
Inputs / outputs			
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1	
Outputs			
Total number of outputs		2	
Output signal		switching signal; analog signal; IO-Link	
Electrical design		PNP/NPN	
Number of digital outputs		2	
Output function		normally open / closed; (configurable)	
Number of analog outputs		1	
Analog current output	[mA]	4...20, invertible; (scalable)	
Short-circuit protection		yes	
Type of short-circuit protection		yes (non-latching)	
Overload protection		yes	
2-wire			
Max. load	[Ω]	300	
3-wire			
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	100	
Switching frequency DC	[Hz]	125	
Max. load	[Ω]	(U _b - 10 V) / 21,5 mA; 650 Ω (U _b = 24 V)	
Measuring/setting range			
Measuring range	-50...400 mbar	-20...160.6 inH2O	-5...40 kPa
Set point SP	-49.4...400 mbar	-19.8...160.6 inH2O	-4.94...40 kPa
Reset point rP	-50...399.4 mbar	-20.1...160.3 inH2O	-5...39.94 kPa
Analog start point	-50...320 mbar	-20.1...128.5 inH2O	-5...32 kPa
Analog end point	30...400 mbar	12...160.6 inH2O	3...40 kPa
Min. difference between SP and rP	0.6 mbar	0.3 inH2O	0.06 kPa
In steps of	0.1 mbar	0.1 inH2O	0.01 kPa



Flush pressure sensor with display

PI-,40BREA01-MFRKG/US/ /P

Factory setting		SP1 =100 mbar	rP1 = 92 mbar
		SP2 = 300 mbar	rP2 = 292 mbar
		ASP = 0.00 mbar	AEP = 400 mbar
		dAP = 2.00 s	dAA =2.00 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,1 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,15 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-,40BREA01-MFRKG/US/ /P

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [mbar]	0.02	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1189
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J048
	File number UL	E174189
Mechanical data		
Weight [g]	356.4	
Housing	tubular	
Dimensions [mm]	Ø 50 / L = 107	
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	35	
Process connection	threaded connection G 1 external thread Aseptoflex Vario	
Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	mbar; kPa; inH2O	

PI1718



Flush pressure sensor with display

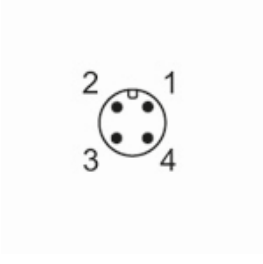
PI-,40BREA01-MFRKG/US/ /P

Remarks

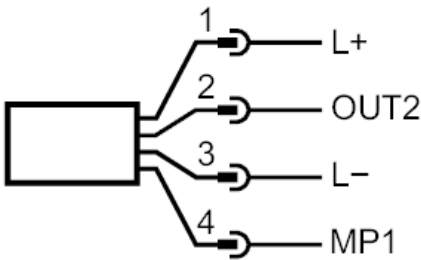
Pack quantity 1 pcs.

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

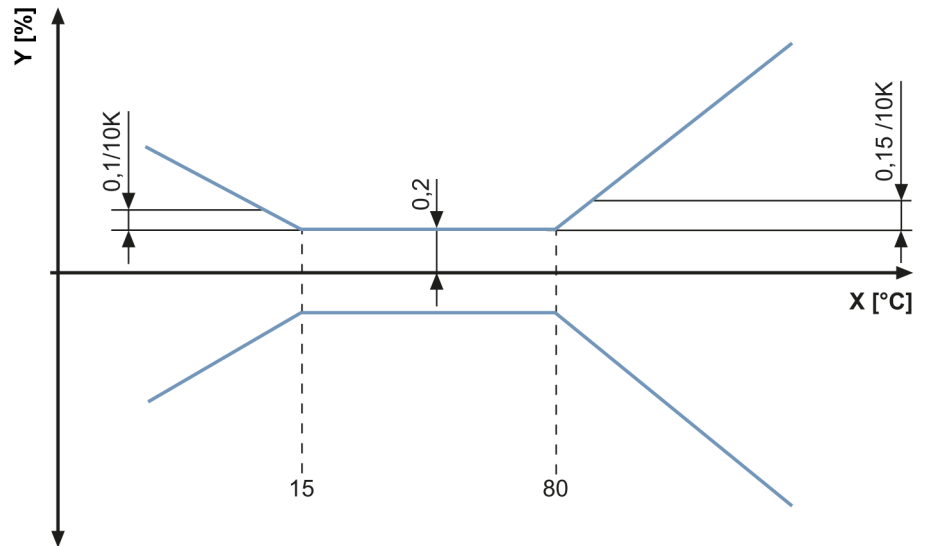


Flush pressure sensor with display

PI-,40BREA01-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on
the accuracy

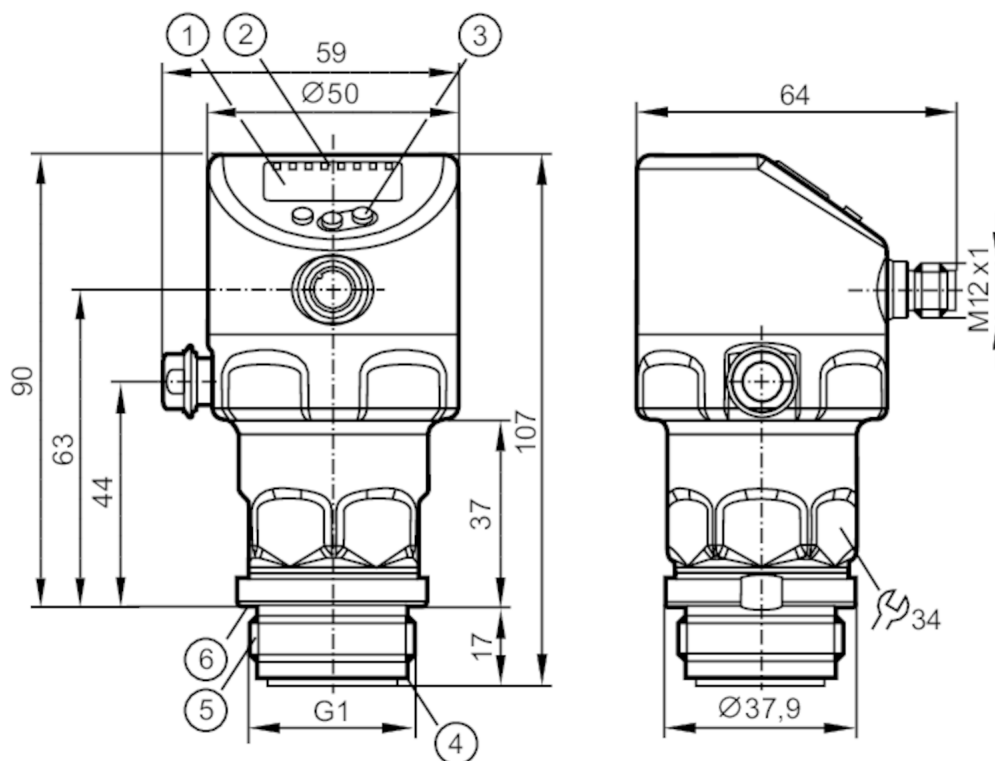


X temperature
Y total deviation



Flush pressure sensor with display

PI-040-REA01-MFRKG/US/ I/P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 groove for sealing ring
- 5 external thread G1 Aseptoflex Vario
- 6 groove with sealing ring (DIN 3869-33)



ACS



CRN



EC 1935/2004

EHEDG Certified

FCM



IO-Link



Reg31

TSDP/TÜV UK CA

Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-1...40 bar	-14.5...580 psi	-0.1...4 MPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario		

Application

System	gold-plated contacts		
Measuring element	ceramic-capacitive pressure measuring cell		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Conditionally suitable for	use in gases at pressures > 25 bar only on request		
Medium temperature [°C]	-25...150		
Min. burst pressure	400 bar	5800 psi	40 MPa
Pressure rating	125 bar	1800 psi	12.5 MPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		



Flush pressure sensor with display

PI-040-REA01-MFRKG/US/ /P

Electrical data			
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Operating voltage	[V]	20...30 DC	
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	< 1	
3-wire			
Operating voltage	[V]	18...30 DC	
Current consumption	[mA]	5...45; (430 bei max. Laststrom)	
Power-on delay time	[s]	< 0.5	
Inputs / outputs			
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1	
Outputs			
Total number of outputs		2	
Output signal		switching signal; analog signal; IO-Link	
Electrical design		PNP/NPN	
Number of digital outputs		2	
Output function		normally open / closed; (configurable)	
Number of analog outputs		1	
Analog current output	[mA]	4...20, invertible; (scalable)	
Short-circuit protection		yes	
Type of short-circuit protection		yes (non-latching)	
Overload protection		yes	
2-wire			
Max. load	[Ω]	300	
3-wire			
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	100	
Switching frequency DC	[Hz]	125	
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)	
Measuring/setting range			
Measuring range	-1...40 bar	-14.5...580 psi	-0.1...4 MPa
Set point SP	-0.94...40 bar	-13.6...580.2 psi	-0.094...4 MPa
Reset point rP	-1...39.94 bar	-14.5...579.3 psi	-0.1...3.994 MPa
Analog start point	-1...32 bar	-14.5...464.1 psi	-0.1...3.2 MPa
Analog end point	7...40 bar	101.5...580.2 psi	0.7...4 MPa
Min. difference between SP and rP	0.04 bar	0.6 psi	0.004 MPa
In steps of	0.06 bar	0.9 psi	0.006 MPa



Flush pressure sensor with display

PI-040-REA01-MFRKG/US/ /P

Factory setting		SP1 = 10 bar	rP1 = 9.2 bar
		SP2 = 30 bar	rP2 = 29.2 bar
		ASP = 0.00 bar	AEP = 40.00 bar
		dAP = 0.06 s	dAA = 0.06 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)	
	Display, Switching output	0,2	
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-040-REA01-MFRKG/US/ /P

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.002	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1640

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 68; IP 69K

Tests / approvals

EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	208	
UL approval	UL approval number	J035
	File number UL	E174189

Mechanical data

Weight [g]	403.8
Housing	tubular
Dimensions [mm]	Ø 50 / L = 107
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al ₂ O ₃); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE
Min. pressure cycles	100 million
Tightening torque [Nm]	35
Process connection	threaded connection G 1 external thread Aseptoflex Vario

Displays / operating elements

Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa	

PI1743



Flush pressure sensor with display

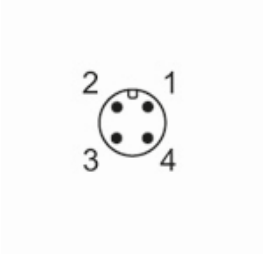
PI-040-REA01-MFRKG/US/ /P

Remarks

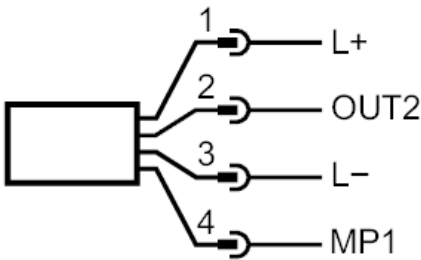
Pack quantity	1 pcs.
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Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

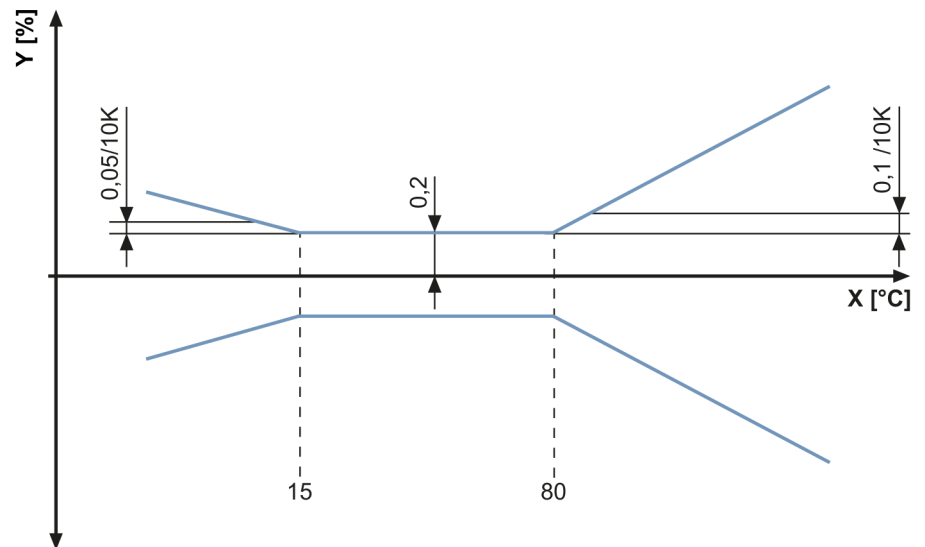


Flush pressure sensor with display

PI-040-REA01-MFRKG/US/ IP

Diagrams and graphs

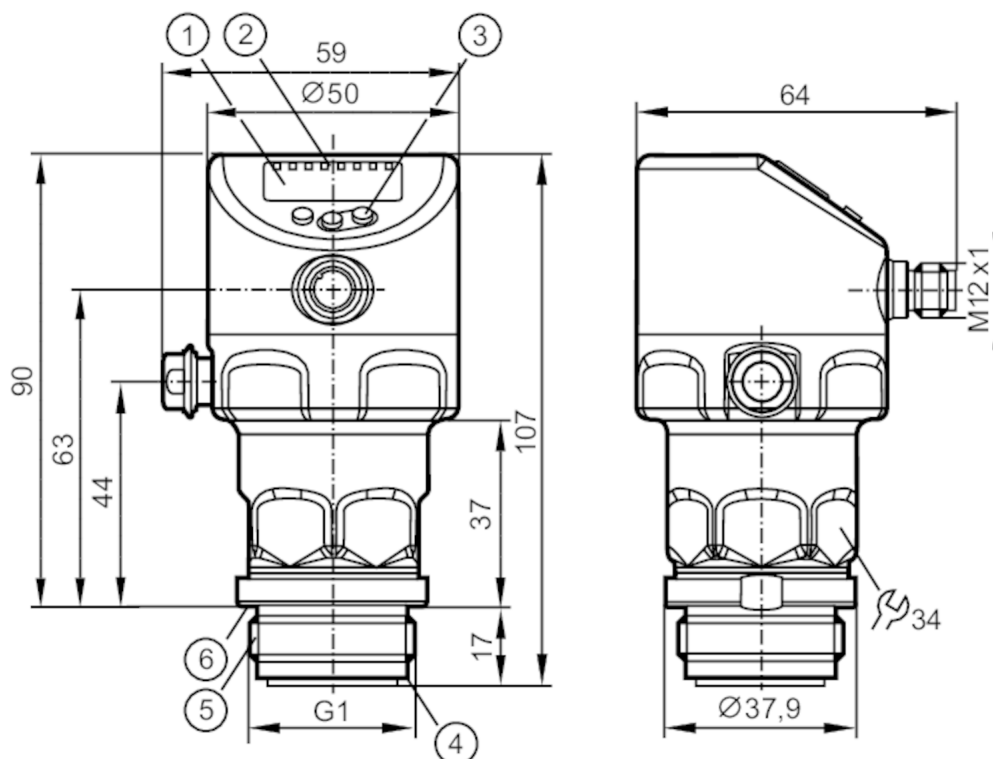
ambient temperature influence on
the accuracy



X temperature
Y total deviation

Flush pressure sensor with display

PI-,10BREA01-MFRKG/US/ /P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 groove for sealing ring
- 5 external thread G1 Aseptoflex Vario
- 6 groove with sealing ring (DIN 3869-33)



ACS



CRN



EC 1935/2004

EHEDG Certified

FCM



IO-Link



Reg31

TSDP/TÜV UK CA

Product characteristics

Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1			
Measuring range	-0.005...0.1 bar	-5...100 mbar	-2...40.15 inH ₂ O	-0.5...10 kPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario			

Application

System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	30000 mbar	12044 inH2O	3000 kPa
Pressure rating	4000 mbar	1606 inH2O	400 kPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN) [bar]	4		



Flush pressure sensor with display

PI-,10BREA01-MFRKG/US/ /P

Electrical data					
Min. insulation resistance	[MΩ]	100; (500 V DC)			
Protection class		III			
Reverse polarity protection		yes			
Integrated watchdog		yes			
2-wire					
Operating voltage	[V]	20...30 DC			
Current consumption	[mA]	3.5...21.5			
Power-on delay time	[s]	< 1			
3-wire					
Operating voltage	[V]	18...30 DC			
Current consumption	[mA]	5...45; (430 bei max. Laststrom)			
Power-on delay time	[s]	< 0.5			
Inputs / outputs					
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1			
Outputs					
Total number of outputs		2			
Output signal		switching signal; analog signal; IO-Link			
Electrical design		PNP/NPN			
Number of digital outputs		2			
Output function		normally open / closed; (configurable)			
Number of analog outputs		1			
Analog current output	[mA]	4...20, invertible; (scalable)			
Short-circuit protection		yes			
Type of short-circuit protection		yes (non-latching)			
Overload protection		yes			
2-wire					
Max. load	[Ω]	300			
3-wire					
Max. voltage drop switching output DC	[V]	2			
Permanent current rating of switching output DC	[mA]	100			
Switching frequency DC	[Hz]	125			
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)			
Measuring/setting range					
Measuring range		-0.005...0.1 bar	-5...100 mbar	-2...40.15 inH2O	-0.5...10 kPa
Set point SP		-0.0049...0.1 bar	-4.9...100 mbar	-1.95...40.15 inH2O	-0.49...10 kPa
Reset point rP		-0.005...0.099 bar	-5...99.9 mbar	-2.01...40.09 inH2O	-0.5...9.99 kPa
Analog start point		-0.005...0.08 bar	-5...80 mbar	-2.01...32.12 inH2O	-0.5...8 kPa
Analog end point		0.015...0.1 bar	15...100 mbar	6.02...40.15 inH2O	1.5...10 kPa
Min. difference between SP and rP		0.0002 bar	0.2 mbar	0.06 inH2O	0.02 kPa
In steps of		0.0001 bar	0.1 mbar	0.01 inH2O	0.01 kPa



Flush pressure sensor with display

PI-,10BREA01-MFRKG/US/ /P

Factory setting		SP1 =25 mbar	rP1 = 23 mbar
		SP2 = 75 mbar	rP2 = 73 mbar
		ASP = 0 mbar	AEP = 100 mbar
		dAP = 2.00 s	dAA =2.00 s
Temperature monitoring			
Measuring range	-25...150 °C		-13...302 °F
Accuracy / deviations			
Switch point accuracy [% of the span]	< ± 0,5; (DIN EN IEC 62828-1; Turn down 1:1)		
Repeatability [% of the span]	< ± 0,2; (with temperature fluctuations < 10 K; Turn down 1:1)		
Characteristics deviation [% of the span]	< ± 0,5; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)		
Linearity deviation [% of the span]	< ± 0,25; (Turn down 1:1)		
Zero-point stabilization [% of the span]	IO-Link, analog output	0,4; (see operating instructions zero-point behavior)	
	Display, Switching output	0,4	
Hysteresis deviation [% of the span]	< ± 0,2; (Turn down 1:1)		
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)		
Total deviation over temperature range	Temperature range		total deviation
	-25...15 °C		Characteristics deviation ± 0,15 % of the span / 10 K
	15...80 °C		Characteristics deviation
	80...150 °C		Characteristics deviation ± 0,2 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs		
Temperature monitoring			
Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))		
Repeatability [K]	± 0,2		
Resolution [K]	0.2		
Reaction times			
Damping process value dAP [s]	0...99.99		
Damping for the analog output dAA [s]	0...99.99		
2-wire			
Step response time analog output [ms]	30		
3-wire			
Min. response time of switching output (dAP) [ms]	3		
Step response time analog output [ms]	7		
Interfaces			
Communication interface	IO-Link		
Transmission type	COM2 (38,4 kBaud)		



Flush pressure sensor with display

PI-,10BREA01-MFRKG/US/ /P

IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [mbar]	0.005	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1158

Operating conditions

Ambient temperature [°C]	-25...80
Storage temperature [°C]	-40...100
Protection	IP 67; IP 68; IP 69K

Tests / approvals

EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J048
	File number UL	E174189

Mechanical data

Weight [g]	357
Housing	tubular
Dimensions [mm]	Ø 50 / L = 107
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al ₂ O ₃); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE
Min. pressure cycles	100 million
Tightening torque [Nm]	35
Process connection	threaded connection G 1 external thread Aseptoflex Vario

Displays / operating elements

Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	mbar; kPa; inH ₂ O	

PI1789



Flush pressure sensor with display

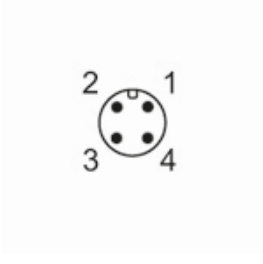
PI-,10BREA01-MFRKG/US/ /P

Remarks

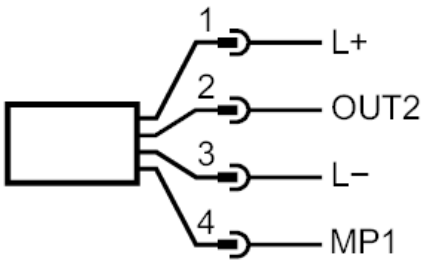
Pack quantity	1 pcs.
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Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire

1	L+	
2	OUT2	AO

3-wire

1	L+	
2	OUT2	DO2 (NO/NC), AO
3	L-	
4	MP1	DO1 (NO/NC), IO-Link

Parameter setting

1	L+	
3	L-	
4	MP1	IO-Link

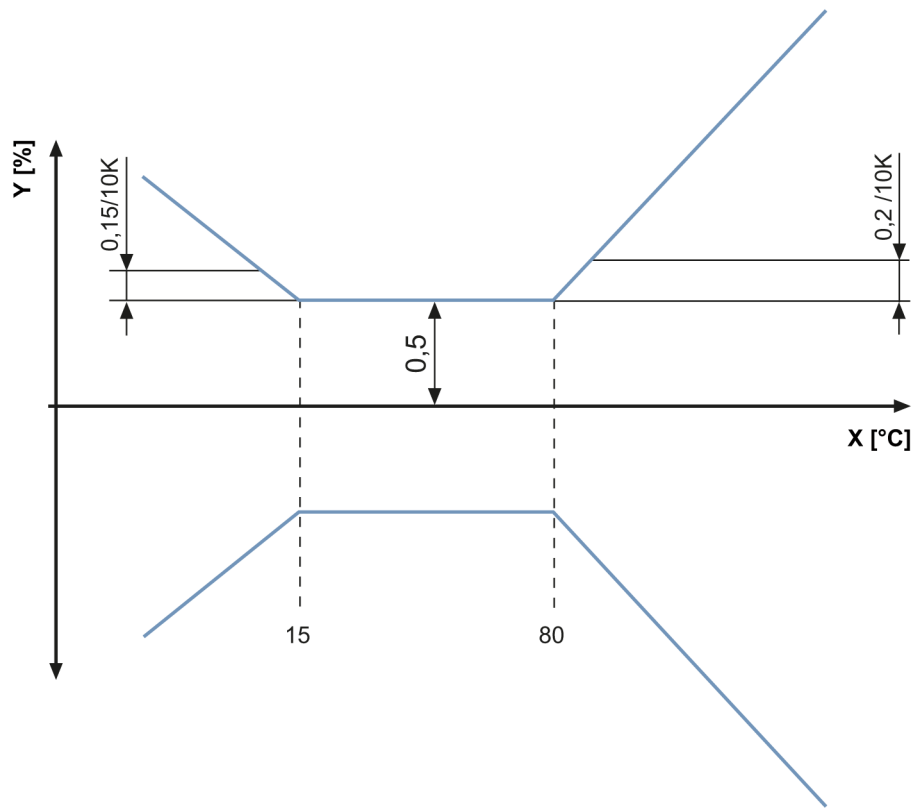
PI1789



Flush pressure sensor with display

PI-,10BREA01-MFRKG/US/ /P

Diagrams and graphs

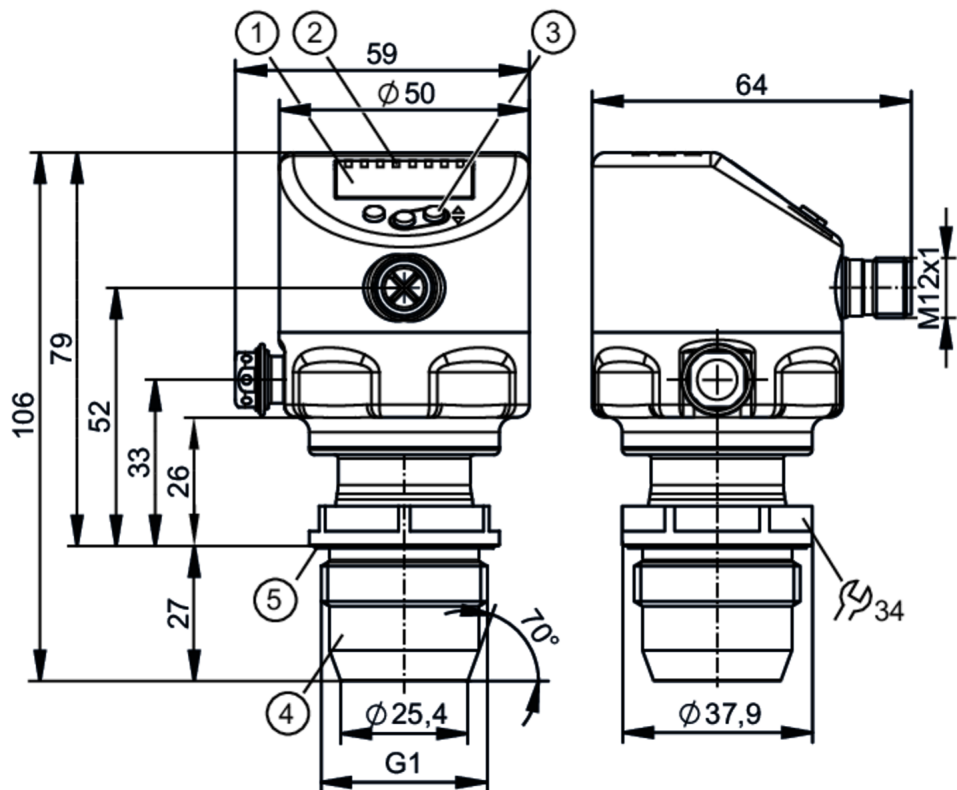


X temperature
Y total deviation



Flush pressure sensor with display

PI-025-REA01-MFRKG/US/ I/P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 G1 sealing cone external thread
- 5 Attention: The unit must only be installed in a process connection for G1 sealing cone. The G1A sealing cone of the unit is only suited for adapters with metal end stop.



Reg31 TSDP/TÜV UK CA

Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-1...25 bar	-14.5...362.5 psi	-0.1...2.5 MPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.		
Application			
System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	350 bar	5075 psi	35 MPa
Pressure rating	100 bar	1450 psi	10 MPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		



Flush pressure sensor with display

PI-025-REA01-MFRKG/US/ IP

MAWP (for applications according to CRN)	[bar]	64		
Electrical data				
Min. insulation resistance	[MΩ]	100; (500 V DC)		
Protection class		III		
Reverse polarity protection		yes		
Integrated watchdog		yes		
2-wire				
Operating voltage	[V]	20...30 DC		
Current consumption	[mA]	3.5...21.5		
Power-on delay time	[s]	< 1		
3-wire				
Operating voltage	[V]	18...30 DC		
Current consumption	[mA]	5...45; (430 bei max. Laststrom)		
Power-on delay time	[s]	< 0.5		
Inputs / outputs				
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1		
Outputs				
Total number of outputs		2		
Output signal		switching signal; analog signal; IO-Link		
Electrical design		PNP/NPN		
Number of digital outputs		2		
Output function		normally open / closed; (configurable)		
Number of analog outputs		1		
Analog current output	[mA]	4...20, invertible; (scalable)		
Short-circuit protection		yes		
Type of short-circuit protection		yes (non-latching)		
Overload protection		yes		
2-wire				
Max. load	[Ω]	300		
3-wire				
Max. voltage drop switching output DC	[V]	2		
Permanent current rating of switching output DC	[mA]	100		
Switching frequency DC	[Hz]	125		
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)		
Measuring/setting range				
Measuring range		-1...25 bar	-14.5...362.5 psi	-0.1...2.5 MPa
Set point SP		-0.96...25 bar	-14...362.6 psi	-0.096...2.5 MPa
Reset point rP		-1...24.96 bar	-14.5...362.1 psi	-0.1...2.496 MPa
Analog start point		-1...20 bar	-14.5...290.1 psi	-0.1...2 MPa
Analog end point		4...25 bar	58...362.6 psi	0.4...2.5 MPa



Flush pressure sensor with display

PI-025-REA01-MFRKG/US/ /P

Min. difference between SP and rP	0.04 bar	0.6 psi	0.004 MPa
In steps of	0.01 bar	0.1 psi	0.001 MPa
Factory setting		SP1 = 6.25 bar	rP1 = 5.75 bar
		SP2 = 18.75 bar	rP2 = 18.25 bar
		ASP = 0.00 bar	AEP = 25.00 bar
		dAP = 0.06 s	dAA = 0.06 s

Temperature monitoring		
Measuring range	-25...150 °C	-13...302 °F

Accuracy / deviations		
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)
	Display, Switching output	0,2
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Temperature monitoring		
Accuracy	[K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))
Repeatability	[K]	± 0,2
Resolution	[K]	0.2

Reaction times		
Damping process value dAP	[s]	0...99.99
Damping for the analog output dAA	[s]	0...99.99
2-wire		
Step response time analog output	[ms]	30
3-wire		
Min. response time of switching output (dAP)	[ms]	3
Step response time analog output	[ms]	7



Flush pressure sensor with display

PI-025-REA01-MFRKG/US/ /P

Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.001	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1157
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J036
	File number UL	E174189
Mechanical data		
Weight [g]	385	
Housing	tubular	
Dimensions [mm]	Ø 50 / L = 106	
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	20	
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.	

PI1803



Flush pressure sensor with display

PI-025-REA01-MFRKG/US/ IP

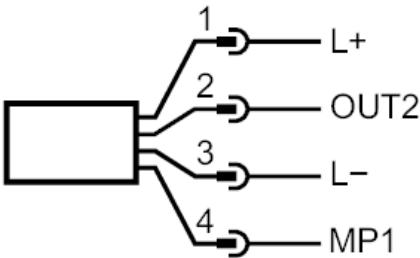
Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa	

Remarks	
Pack quantity	1 pcs.

Electrical connection	
Connector: 1 x M12; coding: A; Contacts: gold-plated	



Connection



2-wire			
1	L+		
2	OUT2	AO	
3-wire			
1	L+		
2	OUT2	DO2 (NO/NC), AO	
3	L-		
4	MP1	DO1 (NO/NC), IO-Link	
Parameter setting			
1	L+		
3	L-		
4	MP1	IO-Link	

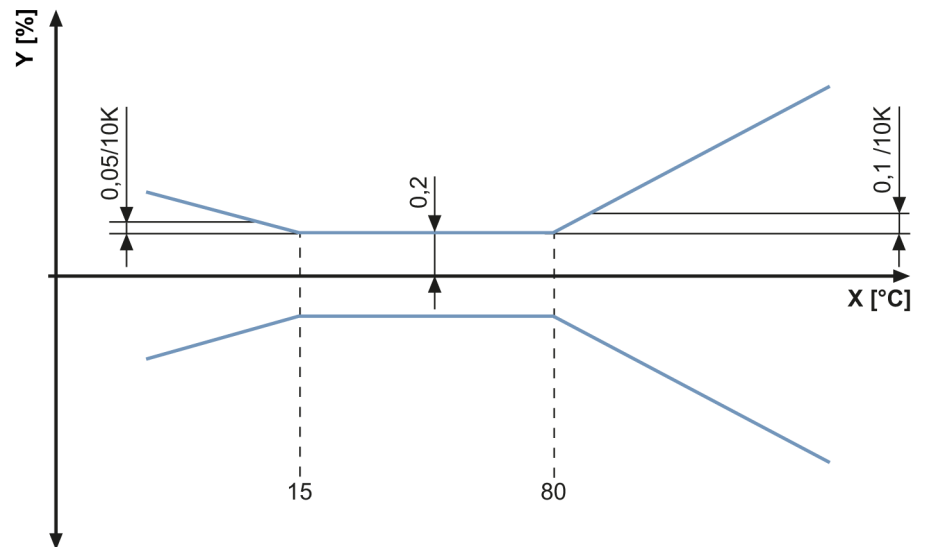


Flush pressure sensor with display

PI-025-REA01-MFRKG/US/ IP

Diagrams and graphs

ambient temperature influence on
the accuracy



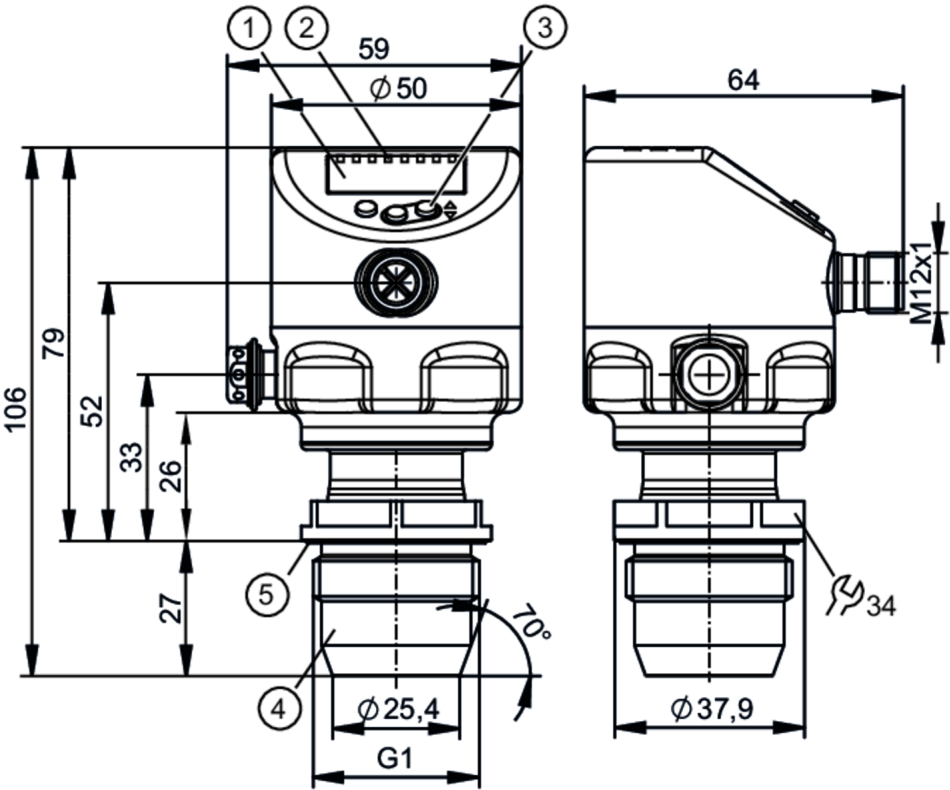
X temperature
Y total deviation

PI1804



Flush pressure sensor with display

PI-010-REA01-MFRKG/US/ I/P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 G1 sealing cone external thread
- 5 Attention: The unit must only be installed in a process connection for G1 sealing cone. The G1A sealing cone of the unit is only suited for adapters with metal end stop.

ACS

CE

CRN

UL LISTED

EC 1935/2004

EHEDG Tested

FCM

FDA

Hygienic Cleanable

IO-Link

NSF

Reg31 TSDP/TÜV UK CA

Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-1...10 bar	-14.6...145 psi	-0.1...1 MPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.		
Application			
System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	150 bar	2175 psi	15 MPa
Pressure rating	50 bar	725 psi	5 MPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		



Flush pressure sensor with display

PI-010-REA01-MFRKG/US/ /P

MAWP (for applications according to CRN)	[bar]	50	
Electrical data			
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Operating voltage	[V]	20...30 DC	
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	< 1	
3-wire			
Operating voltage	[V]	18...30 DC	
Current consumption	[mA]	5...45; (430 bei max. Laststrom)	
Power-on delay time	[s]	< 0.5	
Inputs / outputs			
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1	
Outputs			
Total number of outputs		2	
Output signal		switching signal; analog signal; IO-Link	
Electrical design		PNP/NPN	
Number of digital outputs		2	
Output function		normally open / closed; (configurable)	
Number of analog outputs		1	
Analog current output	[mA]	4...20, invertible; (scalable)	
Short-circuit protection		yes	
Type of short-circuit protection		yes (non-latching)	
Overload protection		yes	
2-wire			
Max. load	[Ω]	300	
3-wire			
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	100	
Switching frequency DC	[Hz]	125	
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)	
Measuring/setting range			
Measuring range	-1...10 bar	-14.6...145 psi	-0.1...1 MPa
Set point SP	-0.99...10 bar	-14.3...145 psi	-0.099...1 MPa
Reset point rP	-1...9.99 bar	-14.5...144.8 psi	-0.1...0.999 MPa
Analog start point	-1...8 bar	-14.5...116 psi	-0.1...0.8 MPa
Analog end point	1...10 bar	14.5...145 psi	0.1...1 MPa



Flush pressure sensor with display

PI-010-REA01-MFRKG/US/ /P

Min. difference between SP and rP	0.02 bar	0.3 psi	0.002 MPa
In steps of	0.01 bar	0.1 psi	0.001 MPa
Factory setting		SP1 = 2.50 bar	rP1 = 2.30 bar
		SP2 = 7.50 bar	rP2 = 7.30 bar
		ASP = 0.00 bar	AEP = 10.00 bar
		dAP = 0.06 s	dAA = 0.06 s

Temperature monitoring		
Measuring range	-25...150 °C	-13...302 °F

Accuracy / deviations

Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)
	Display, Switching output	0,2
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Temperature monitoring		
Accuracy	[K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))
Repeatability	[K]	± 0,2
Resolution	[K]	0.2

Reaction times

Damping process value dAP	[s]	0...99.99
Damping for the analog output dAA	[s]	0...99.99

2-wire		
Step response time analog output	[ms]	30

3-wire		
Min. response time of switching output (dAP)	[ms]	3
Step response time analog output	[ms]	7



Flush pressure sensor with display

PI-010-REA01-MFRKG/US/ /P

Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.0005	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1156
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J049
	File number UL	E174189
Mechanical data		
Weight [g]	385.2	
Housing	tubular	
Dimensions [mm]	Ø 50 / L = 106	
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	20	
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.	

PI1804



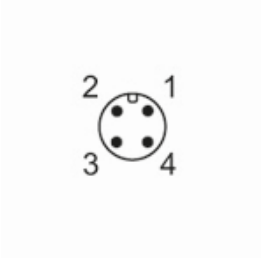
Flush pressure sensor with display

PI-010-REA01-MFRKG/US/ /P

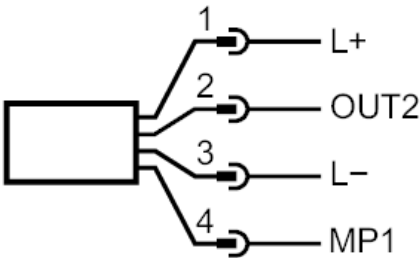
Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa	

Remarks	
Pack quantity	1 pcs.

Electrical connection
Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire			
1	L+		
2	OUT2	AO	
3-wire			
1	L+		
2	OUT2	DO2 (NO/NC), AO	
3	L-		
4	MP1	DO1 (NO/NC), IO-Link	
Parameter setting			
1	L+		
3	L-		
4	MP1	IO-Link	

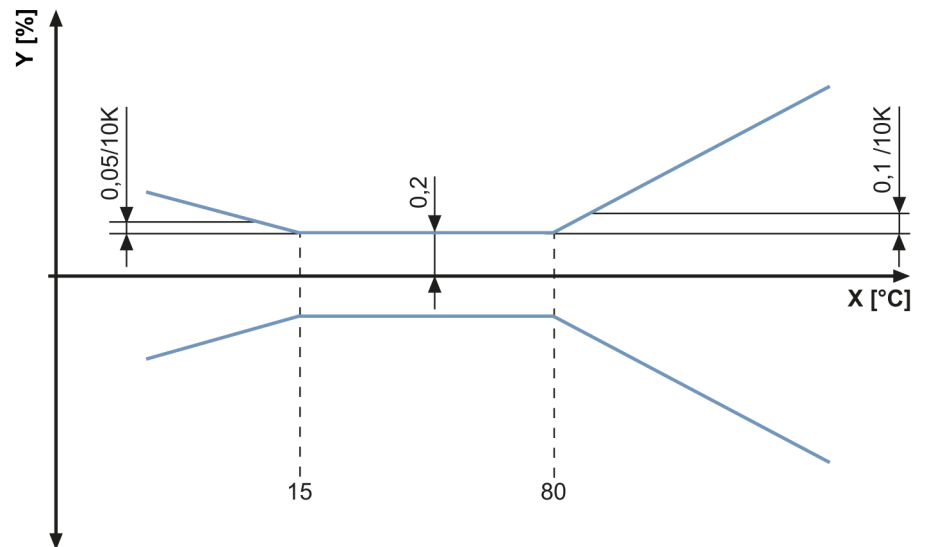


Flush pressure sensor with display

PI-010-REA01-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on the accuracy



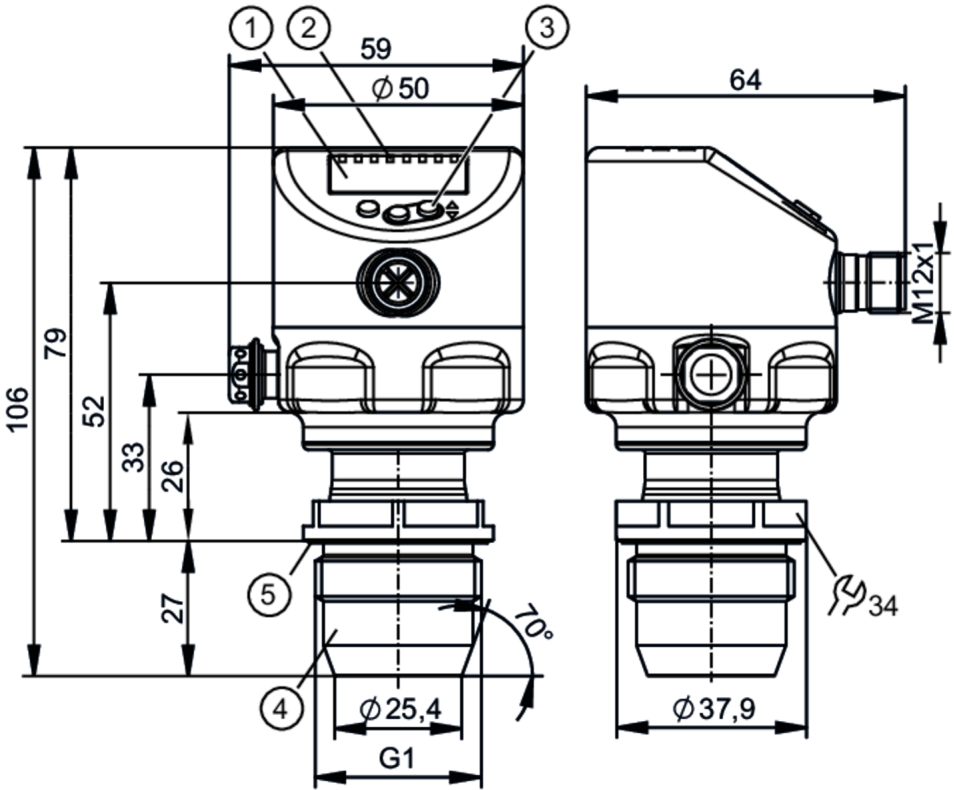
X temperature
Y total deviation

PI1805



Flush pressure sensor with display

PI-004-REA01-MFRKG/US/ I/P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 G1 sealing cone external thread
- 5 Attention: The unit must only be installed in a process connection for G1 sealing cone. The G1A sealing cone of the unit is only suited for adapters with metal end stop.

ACS

CE

CRN

UL LISTED

EC 1935/2004

EHEDG Tested

FCM

FDA

Hygienic Cleanable

IO-Link

NSF

Reg31 TSDP/TÜV UK CA

Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-1...4 bar	-14.5...58 psi	-100...400 kPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.		
Application			
System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	100 bar	1450 psi	10000 MPa
Pressure rating	30 bar	435 psi	3000 kPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		



Flush pressure sensor with display

PI-004-REA01-MFRKG/US/ /P

MAWP (for applications according to CRN)	[bar]	30		
Electrical data				
Min. insulation resistance	[MΩ]	100; (500 V DC)		
Protection class		III		
Reverse polarity protection		yes		
Integrated watchdog		yes		
2-wire				
Operating voltage	[V]	20...30 DC		
Current consumption	[mA]	3.5...21.5		
Power-on delay time	[s]	< 1		
3-wire				
Operating voltage	[V]	18...30 DC		
Current consumption	[mA]	5...45; (430 bei max. Laststrom)		
Power-on delay time	[s]	< 0.5		
Inputs / outputs				
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1		
Outputs				
Total number of outputs		2		
Output signal		switching signal; analog signal; IO-Link		
Electrical design		PNP/NPN		
Number of digital outputs		2		
Output function		normally open / closed; (configurable)		
Number of analog outputs		1		
Analog current output	[mA]	4...20, invertible; (scalable)		
Short-circuit protection		yes		
Type of short-circuit protection		yes (non-latching)		
Overload protection		yes		
2-wire				
Max. load	[Ω]	300		
3-wire				
Max. voltage drop switching output DC	[V]	2		
Permanent current rating of switching output DC	[mA]	100		
Switching frequency DC	[Hz]	125		
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)		
Measuring/setting range				
Measuring range		-1...4 bar	-14.5...58 psi	-100...400 kPa
Set point SP		-0.994...4 bar	-14.4...58 psi	-99.4...400 kPa
Reset point rP		-1...3.994 bar	-14.5...57.9 psi	-100...399.4 kPa
Analog start point		-1...3.2 bar	-14.5...46.4 psi	-100...320 kPa
Analog end point		0.2...4 bar	-2.9...58 psi	-20...400 kPa



Flush pressure sensor with display

PI-004-REA01-MFRKG/US/ /P

Min. difference between SP and rP	0.006 bar	0.1 psi	0.6 kPa
In steps of	0.001 bar	0.1 psi	0.1 kPa
Factory setting		SP1 = 1.00 bar	rP1 = 0.92 bar
		SP2 = 3.00 bar	rP2 = 2.92 bar
		ASP = 0.00 bar	AEP = 4.00 bar
		dAP = 2.00 s	dAA = 2.00 s

Temperature monitoring

Measuring range	-25...150 °C	-13...302 °F
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Accuracy / deviations

Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)
	Display, Switching output	0,2
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Temperature monitoring

Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))
Repeatability [K]	± 0,2
Resolution [K]	0.2

Reaction times

Damping process value dAP [s]	0...99.99
Damping for the analog output dAA [s]	0...99.99

2-wire

Step response time analog output [ms]	30
---------------------------------------	----

3-wire

Min. response time of switching output (dAP) [ms]	3
Step response time analog output [ms]	7



Flush pressure sensor with display

PI-004-REA01-MFRKG/US/ /P

Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.0002	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1155
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J049
	File number UL	E174189
Mechanical data		
Weight [g]	385.6	
Housing	tubular	
Dimensions [mm]	Ø 50 / L = 106	
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	20	
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.	

PI1805



Flush pressure sensor with display

PI-004-REA01-MFRKG/US/ I/P

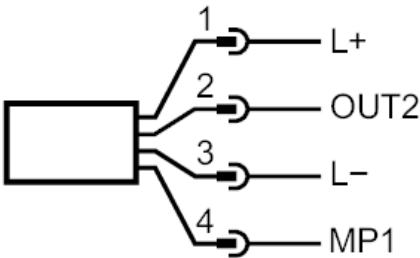
Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; kPa	

Remarks	
Pack quantity	1 pcs.

Electrical connection
Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire			
1	L+		
2	OUT2	AO	
3-wire			
1	L+		
2	OUT2	DO2 (NO/NC), AO	
3	L-		
4	MP1	DO1 (NO/NC), IO-Link	

Parameter setting			
1	L+		
3	L-		
4	MP1	IO-Link	

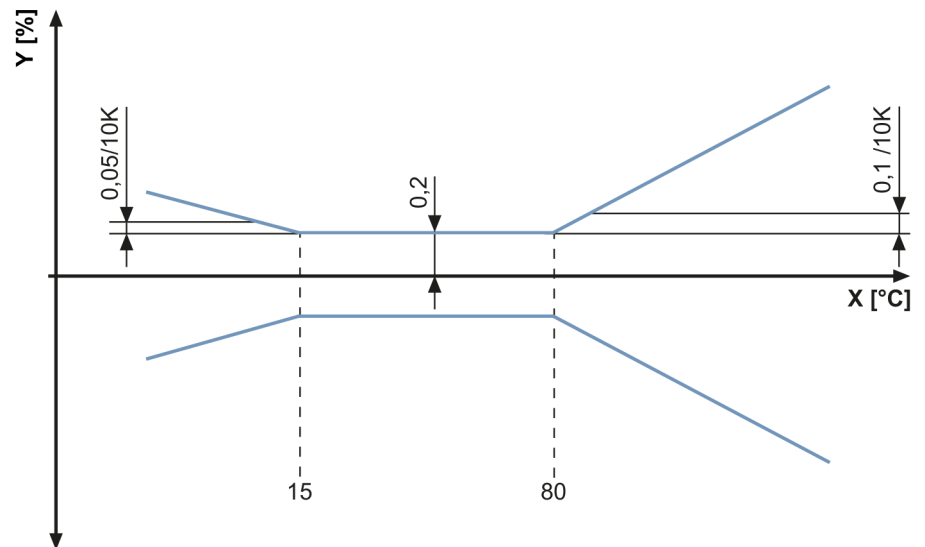


Flush pressure sensor with display

PI-004-REA01-MFRKG/US/ IP

Diagrams and graphs

ambient temperature influence on the accuracy



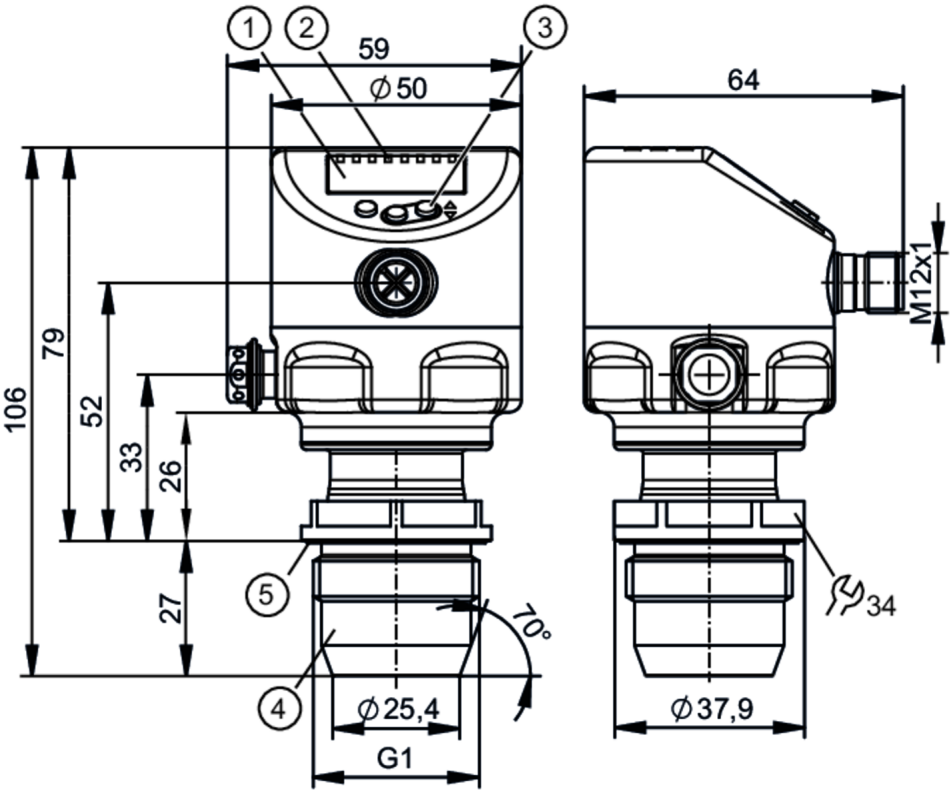
X temperature
Y total deviation

PI1806



Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ IP



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 G1 sealing cone external thread
- 5 Attention: The unit must only be installed in a process connection for G1 sealing cone. The G1A sealing cone of the unit is only suited for adapters with metal end stop.

ACS

CE

CRN

UL LISTED

EC 1935/2004

EHEDG Tested

FCM

FDA

Hygienic Cleanable

IO-Link

NSF

Reg31 TSDP/TÜV UK CA

Product characteristics				
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1			
Measuring range	-0.124...2.5 bar	-1.8...36.25 psi	-50...1004 inH2O	-12.4...250 kPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.			
Application				
System	gold-plated contacts			
Application	flush mountable for the food and beverage industry			
Media	viscous media and liquids with suspended particles; liquids and gases			
Medium temperature [°C]	-25...150			
Min. burst pressure	50 bar	725 psi	5000 MPa	
Pressure rating	20 bar	290 psi	2000 kPa	
Vacuum resistance	-1000 mbar		-0.1 MPa	
Type of pressure	relative pressure; vacuum			
No dead space	yes			



Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ /P

MAWP (for applications according to CRN)	[bar]	20			
Electrical data					
Min. insulation resistance	[MΩ]	100; (500 V DC)			
Protection class		III			
Reverse polarity protection		yes			
Integrated watchdog		yes			
2-wire					
Operating voltage	[V]	20...30 DC			
Current consumption	[mA]	3.5...21.5			
Power-on delay time	[s]	< 1			
3-wire					
Operating voltage	[V]	18...30 DC			
Current consumption	[mA]	5...45; (430 bei max. Laststrom)			
Power-on delay time	[s]	< 0.5			
Inputs / outputs					
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1			
Outputs					
Total number of outputs		2			
Output signal		switching signal; analog signal; IO-Link			
Electrical design		PNP/NPN			
Number of digital outputs		2			
Output function		normally open / closed; (configurable)			
Number of analog outputs		1			
Analog current output	[mA]	4...20, invertible; (scalable)			
Short-circuit protection		yes			
Type of short-circuit protection		yes (non-latching)			
Overload protection		yes			
2-wire					
Max. load	[Ω]	300			
3-wire					
Max. voltage drop switching output DC	[V]	2			
Permanent current rating of switching output DC	[mA]	100			
Switching frequency DC	[Hz]	125			
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)			
Measuring/setting range					
Measuring range		-0.124...2.5 bar	-1.8...36.25 psi	-50...1004 inH2O	-12.4...250 kPa
Set point SP		-0.12...2.5 bar	-1.74...36.26 psi	-48...1004 inH2O	-12...250 kPa
Reset point rP		-0.124...2.496 bar	-1.8...36.2 psi	-50...1002 inH2O	-12.4...249.6 kPa
Analog start point		-0.124...1.994 bar	-1.8...28.92 psi	-50...801 inH2O	-12.4...199.4 kPa
Analog end point		0.382...2.5 bar	5.54...36.26 psi	153...1004 inH2O	38.2...250 kPa



Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ /P

Min. difference between SP and rP	0.004 bar	0.06 psi	2 inH2O	0.4 kPa
In steps of	0.001 bar	0.01 psi	1 inH2O	0.1 kPa
Factory setting	SP1 = 0.625 bar		rP1 = 0.575 bar	
	SP2 = 1.875 bar		rP2 = 1.825 bar	
	ASP = 0.00 bar		AEP = 2.50 bar	
	dAP = 2.00 s		dAA = 2.00 s	

Temperature monitoring		
Measuring range	-25...150 °C	-13...302 °F

Accuracy / deviations

Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)
	Display, Switching output	0,2
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Temperature monitoring		
Accuracy	[K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))
Repeatability	[K]	± 0,2
Resolution	[K]	0.2

Reaction times

Damping process value dAP	[s]	0...99.99
Damping for the analog output dAA	[s]	0...99.99

2-wire		
Step response time analog output	[ms]	30

3-wire		
Min. response time of switching output (dAP)	[ms]	3
Step response time analog output	[ms]	7



Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ IP

Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.0001	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1154
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J049
	File number UL	E174189
Mechanical data		
Weight [g]	384.8	
Housing	tubular	
Dimensions [mm]	Ø 50 / L = 106	
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	20	
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.	

PI1806



Flush pressure sensor with display

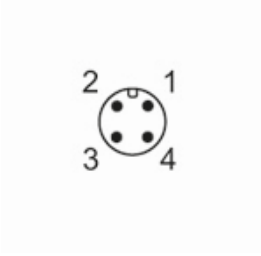
PI-2,5-REA01-MFRKG/US/ /P

Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; kPa; inH2O	

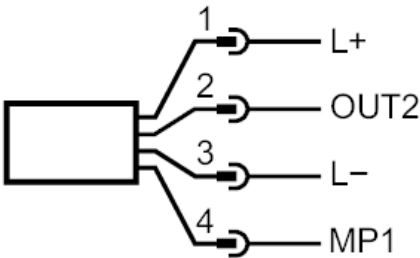
Remarks	
Pack quantity	1 pcs.

Electrical connection

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire			
1	L+		
2	OUT2	AO	
3-wire			
1	L+		
2	OUT2	DO2 (NO/NC), AO	
3	L-		
4	MP1	DO1 (NO/NC), IO-Link	
Parameter setting			
1	L+		
3	L-		
4	MP1	IO-Link	

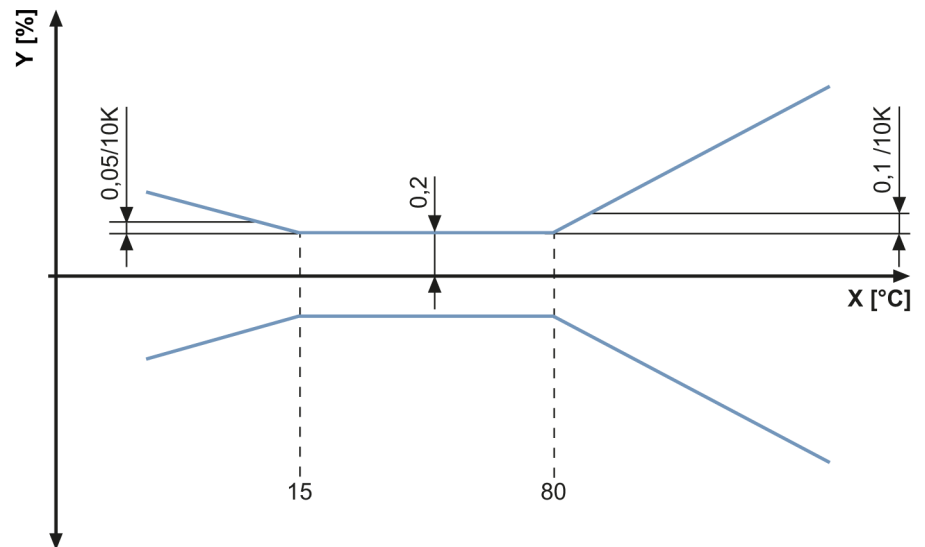


Flush pressure sensor with display

PI-2,5-REA01-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on the accuracy



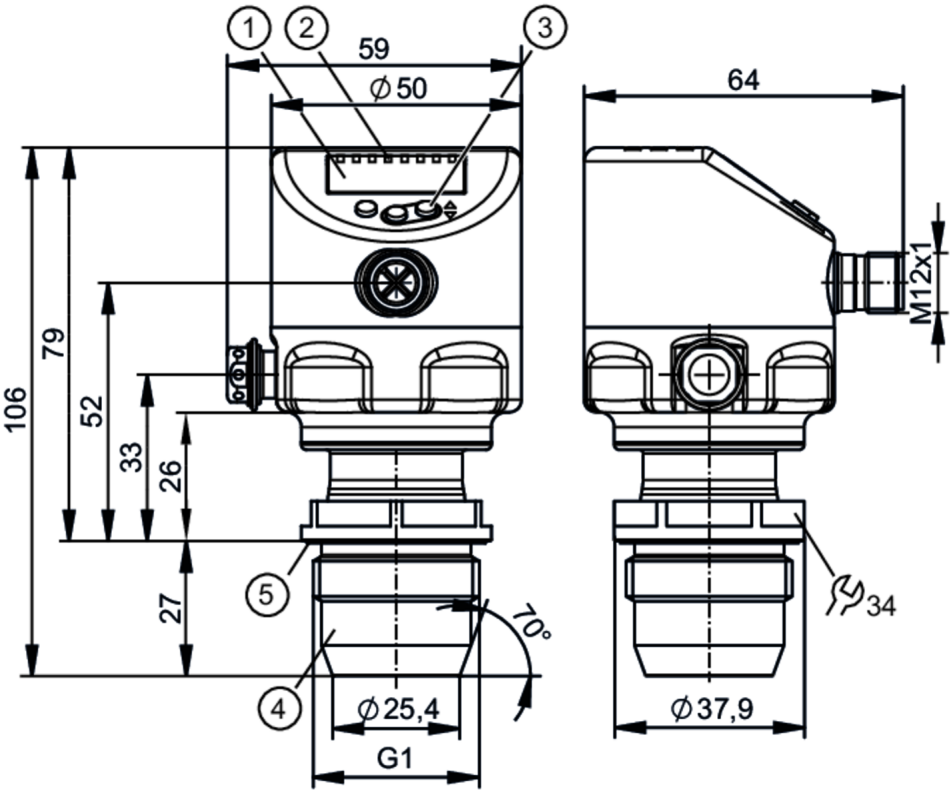
X temperature
Y total deviation

PI1807



Flush pressure sensor with display

PI-001BREA01-MFRKG/US/ /P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 G1 sealing cone external thread
Attention: The unit must only be installed in a process connection for G1 sealing cone.
The G1A sealing cone of the unit is only suited for adapters with metal end stop.
- 5 groove with sealing ring



Reg31 TSDP/TÜV UK CA

Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-50...1000 mbar	-0.72...14.5 psi	-20...401.5 inH2O -5...100 kPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.		
Application			
System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	30000 mbar	435 psi	3000 kPa
Pressure rating	10000 mbar	145 psi	1000 kPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		



Flush pressure sensor with display

PI-001BREA01-MFRKG/US/ /P

MAWP (for applications according to CRN)	[bar]	10			
Electrical data					
Min. insulation resistance	[MΩ]	100; (500 V DC)			
Protection class		III			
Reverse polarity protection		yes			
Integrated watchdog		yes			
2-wire					
Operating voltage	[V]	20...30 DC			
Current consumption	[mA]	3.5...21.5			
Power-on delay time	[s]	< 1			
3-wire					
Operating voltage	[V]	18...30 DC			
Current consumption	[mA]	5...45; (430 bei max. Laststrom)			
Power-on delay time	[s]	< 0.5			
Inputs / outputs					
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1			
Outputs					
Total number of outputs		2			
Output signal		switching signal; analog signal; IO-Link			
Electrical design		PNP/NPN			
Number of digital outputs		2			
Output function		normally open / closed; (configurable)			
Number of analog outputs		1			
Analog current output	[mA]	4...20, invertible; (scalable)			
Short-circuit protection		yes			
Type of short-circuit protection		yes (non-latching)			
Overload protection		yes			
2-wire					
Max. load	[Ω]	300			
3-wire					
Max. voltage drop switching output DC	[V]	2			
Permanent current rating of switching output DC	[mA]	100			
Switching frequency DC	[Hz]	125			
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)			
Measuring/setting range					
Measuring range		-50...1000 mbar	-0.72...14.5 psi	-20...401.5 inH2O	-5...100 kPa
Set point SP		-49...1000 mbar	-0.7...14.5 psi	-19.5...401.5 inH2O	-4.9...100 kPa
Reset point rP		-50...999 mbar	-0.73...14.48 psi	-20.1...400.9 inH2O	-5...99.9 kPa
Analog start point		-50...800 mbar	-0.73...11.6 psi	-20.1...321.2 inH2O	-5...80 kPa
Analog end point		150...1000 mbar	2.18...14.5 psi	60.2...401.5 inH2O	15...100 kPa



Flush pressure sensor with display

PI-001BREA01-MFRKG/US/ /P

Min. difference between SP and rP	2 mbar	0.03 psi	0.6 inH2O	0.2 kPa
In steps of	1 mbar	0.01 psi	0.1 inH2O	0.1 kPa
Factory setting	SP1 = 250 mbar		rP1 = 230 mbar	
	SP2 = 750 mbar		rP2 = 730 mbar	
	ASP = 0.00 mbar		AEP = 1000 mbar	
	dAP = 2.00 s		dAA = 2.00 s	

Temperature monitoring		
Measuring range	-25...150 °C	-13...302 °F

Accuracy / deviations		
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)
	Display, Switching output	0,2
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Temperature monitoring		
Accuracy	[K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))
Repeatability	[K]	± 0,2
Resolution	[K]	0.2

Reaction times		
Damping process value dAP	[s]	0...99.99
Damping for the analog output dAA	[s]	0...99.99
2-wire		
Step response time analog output	[ms]	30
3-wire		
Min. response time of switching output (dAP)	[ms]	3
Step response time analog output	[ms]	7



Flush pressure sensor with display

PI-001BREA01-MFRKG/US/ /P

Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [mbar]	0.05	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1153
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J049
	File number UL	E174189
Mechanical data		
Weight [g]	386.1	
Housing	tubular	
Dimensions [mm]	Ø 50 / L = 106	
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	20	
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.	

PI1807



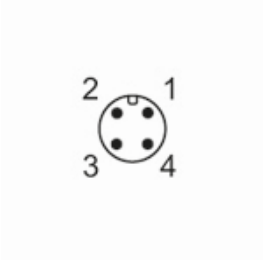
Flush pressure sensor with display

PI-001BREA01-MFRKG/US/ /P

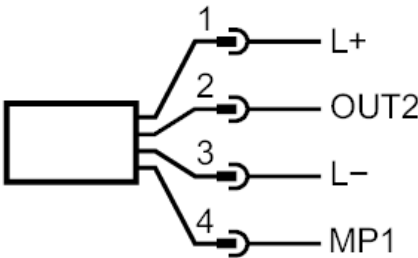
Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	mbar; psi; kPa; inH2O	

Remarks	
Pack quantity	1 pcs.

Electrical connection	
Connector: 1 x M12; coding: A; Contacts: gold-plated	



Connection



2-wire			
1	L+		
2	OUT2	AO	
3-wire			
1	L+		
2	OUT2	DO2 (NO/NC), AO	
3	L-		
4	MP1	DO1 (NO/NC), IO-Link	
Parameter setting			
1	L+		
3	L-		
4	MP1	IO-Link	

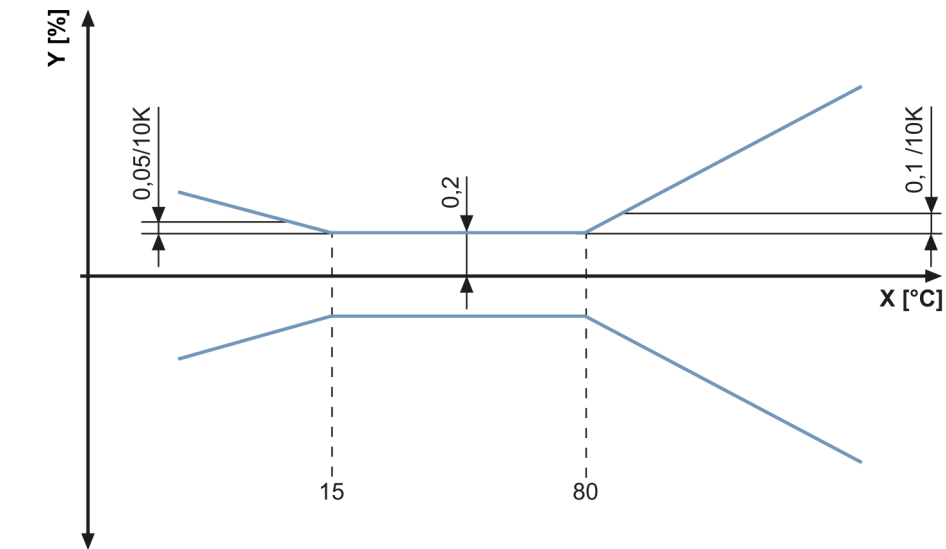


Flush pressure sensor with display

PI-001BREA01-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on the accuracy



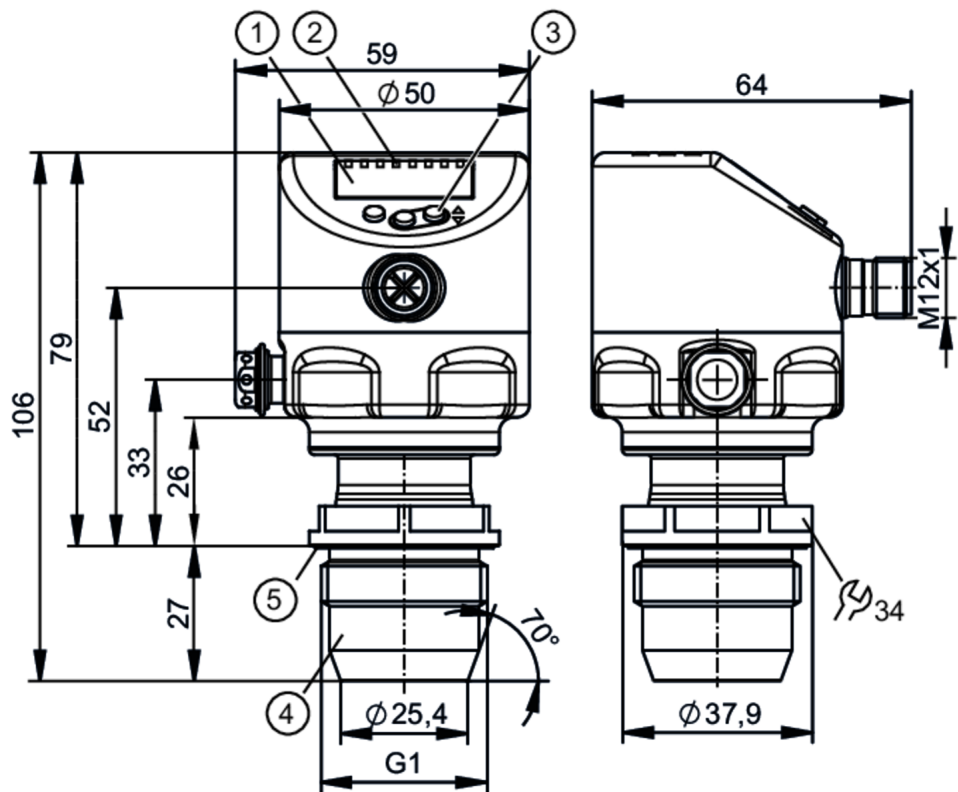
X temperature
Y total deviation

PI1808



Flush pressure sensor with display

PI-,25BREA01-MFRKG/US/ /P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 G1 sealing cone external thread
Attention: The unit must only be installed in a process connection for G1 sealing cone.
The G1A sealing cone of the unit is only suited for adapters with metal end stop.
- 5 groove with sealing ring



Reg31 TSDP/TÜV UK CA

Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-12.4...250 mbar	-5...100.4 inH2O	-1.24...25 kPa -126...2550 mmWS
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.		
Application			
System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	30000 mbar	12044 inH2O	3000 kPa
Pressure rating	6000 mbar	2400 inH2O	600 kPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		



Flush pressure sensor with display

PI-,25BREA01-MFRKG/US/ /P

MAWP (for applications according to CRN)	[bar]	6			
Electrical data					
Min. insulation resistance	[MΩ]	100; (500 V DC)			
Protection class		III			
Reverse polarity protection		yes			
Integrated watchdog		yes			
2-wire					
Operating voltage	[V]	20...30 DC			
Current consumption	[mA]	3.5...21.5			
Power-on delay time	[s]	< 1			
3-wire					
Operating voltage	[V]	18...30 DC			
Current consumption	[mA]	5...45; (430 bei max. Laststrom)			
Power-on delay time	[s]	< 0.5			
Inputs / outputs					
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1			
Outputs					
Total number of outputs		2			
Output signal		switching signal; analog signal; IO-Link			
Electrical design		PNP/NPN			
Number of digital outputs		2			
Output function		normally open / closed; (configurable)			
Number of analog outputs		1			
Analog current output	[mA]	4...20, invertible; (scalable)			
Short-circuit protection		yes			
Type of short-circuit protection		yes (non-latching)			
Overload protection		yes			
2-wire					
Max. load	[Ω]	300			
3-wire					
Max. voltage drop switching output DC	[V]	2			
Permanent current rating of switching output DC	[mA]	100			
Switching frequency DC	[Hz]	125			
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)			
Measuring/setting range					
Measuring range		-12.4...250 mbar	-5...100.4 inH2O	-1.24...25 kPa	-126...2550 mmWS
Set point SP		-12...250 mbar	-4.8...100.4 inH2O	-1.2...25 kPa	-122...2549 mmWS
Reset point rP		-12.4...249.6 mbar	-5...100.2 inH2O	-1.24...24.96 kPa	-126...2545 mmWS
Analog start point		-12.4...199.4 mbar	-5...80.1 inH2O	-1.24...19.94 kPa	-126...2033 mmWS
Analog end point		38.2...250 mbar	15.3...100.4 inH2O	3.82...25 kPa	390...2549 mmWS



Flush pressure sensor with display

PI-,25BREA01-MFRKG/US/ /P

Min. difference between SP and rP	0.5 mbar	0.2 inH2O	0.05 kPa	5 mmWS
In steps of	0.1 mbar	0.1 inH2O	0.01 kPa	1 mmWS
Factory setting	SP1 = 62.5 mbar		rP1 = 57.5 mbar	
	SP2 = 187.5 mbar		rP2 = 182.5 mbar	
	ASP = 0.00 mbar		AEP = 250 mbar	
	dAP = 2.00 s		dAA = 2.00 s	

Temperature monitoring		
Measuring range	-25...150 °C	-13...302 °F

Accuracy / deviations

Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)
	Display, Switching output	0,2
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,1 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,15 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Temperature monitoring		
Accuracy	[K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))
Repeatability	[K]	± 0,2
Resolution	[K]	0.2

Reaction times

Damping process value dAP	[s]	0...99.99
Damping for the analog output dAA	[s]	0...99.99

2-wire		
Step response time analog output	[ms]	30

3-wire		
Min. response time of switching output (dAP)	[ms]	3
Step response time analog output	[ms]	7



Flush pressure sensor with display

PI-,25BREA01-MFRKG/US/ /P

Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [mbar]	0.01	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1152
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J049
	File number UL	E174189
Mechanical data		
Weight [g]	382.9	
Housing	tubular	
Dimensions [mm]	Ø 50 / L = 106	
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	20	
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.	

PI1808



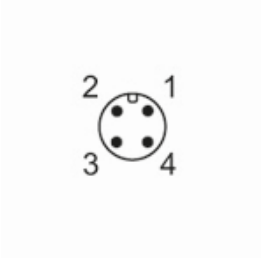
Flush pressure sensor with display

PI-,25BREA01-MFRKG/US/ /P

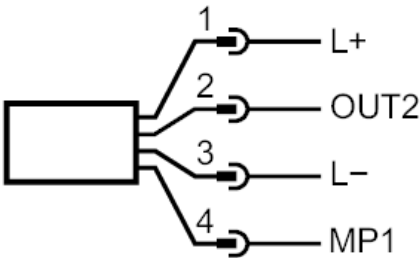
Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	mbar; kPa; inH2O; mmWS	

Remarks	
Pack quantity	1 pcs.

Electrical connection
Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire			
1	L+		
2	OUT2	AO	
3-wire			
1	L+		
2	OUT2	DO2 (NO/NC), AO	
3	L-		
4	MP1	DO1 (NO/NC), IO-Link	

Parameter setting		
1	L+	
3	L-	
4	MP1	IO-Link

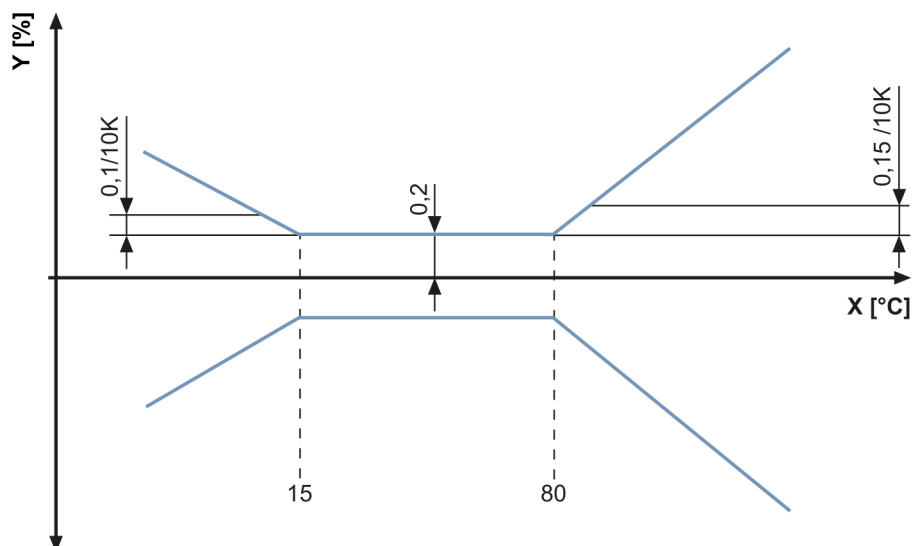


Flush pressure sensor with display

PI-,25BREA01-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on the accuracy

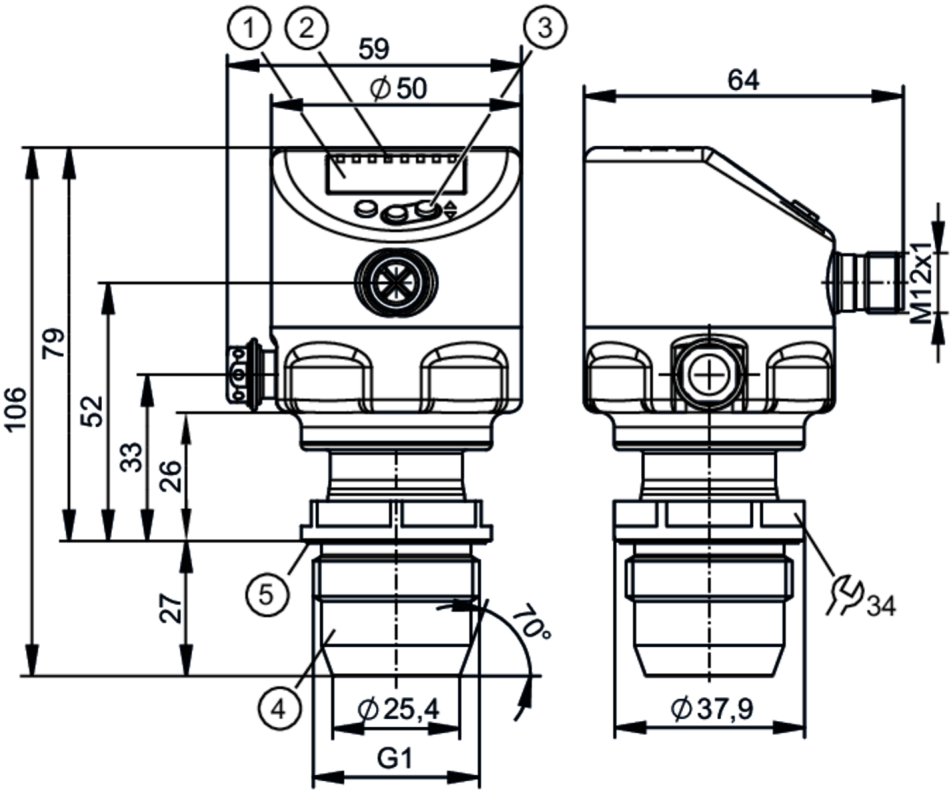


X temperature
Y total deviation



Flush pressure sensor with display

PI-1-1BREA01-MFRKG/US/ /P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 G1 sealing cone external thread
Attention: The unit must only be installed in a process connection for G1 sealing cone.
The G1A sealing cone of the unit is only suited for adapters with metal end stop.
- 5 groove with sealing ring

ACS

CE

CRN

UL LISTED

EC 1935/2004

EHEDG Tested

FCM

FDA

Hygienic Cleanable

IO-Link

NSF

Reg31 TSDP/TÜV UK CA

Product characteristics				
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1			
Measuring range	-1000...1000 mbar	-14.5...14.5 psi	-401...401 inH2O	-100...100 kPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.			
Application				
System	gold-plated contacts			
Application	flush mountable for the food and beverage industry			
Media	viscous media and liquids with suspended particles; liquids and gases			
Medium temperature	[°C] -25...150			
Min. burst pressure	30000 mbar	435 psi	3000 kPa	
Pressure rating	10000 mbar	145 psi	1000 kPa	
Vacuum resistance	-1000 mbar		-0.1 MPa	
Type of pressure	relative pressure; vacuum			
No dead space	yes			



Flush pressure sensor with display

PI-1-1BREA01-MFRKG/US/ /P

MAWP (for applications according to CRN)	[bar]	10			
Electrical data					
Min. insulation resistance	[MΩ]	100; (500 V DC)			
Protection class		III			
Reverse polarity protection		yes			
Integrated watchdog		yes			
2-wire					
Operating voltage	[V]	20...30 DC			
Current consumption	[mA]	3.5...21.5			
Power-on delay time	[s]	< 1			
3-wire					
Operating voltage	[V]	18...30 DC			
Current consumption	[mA]	5...45; (430 bei max. Laststrom)			
Power-on delay time	[s]	< 0.5			
Inputs / outputs					
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1			
Outputs					
Total number of outputs		2			
Output signal		switching signal; analog signal; IO-Link			
Electrical design		PNP/NPN			
Number of digital outputs		2			
Output function		normally open / closed; (configurable)			
Number of analog outputs		1			
Analog current output	[mA]	4...20, invertible; (scalable)			
Short-circuit protection		yes			
Type of short-circuit protection		yes (non-latching)			
Overload protection		yes			
2-wire					
Max. load	[Ω]	300			
3-wire					
Max. voltage drop switching output DC	[V]	2			
Permanent current rating of switching output DC	[mA]	100			
Switching frequency DC	[Hz]	125			
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)			
Measuring/setting range					
Measuring range		-1000...1000 mbar	-14.5...14.5 psi	-401...401 inH2O	-100...100 kPa
Set point SP		-997...1000 mbar	-14.46...14.5 psi	-400...401 inH2O	-4.9...100 kPa
Reset point rP		-1000...997 mbar	-14.5...14.46 psi	-401...400 inH2O	-100...99.7 kPa
Analog start point		-1000...599 mbar	-14.5...8.68 psi	-401...240 inH2O	-100...59.9 kPa
Analog end point		-599...1000 mbar	-8.68...14.5 psi	-240...401 inH2O	-59.9...100 kPa



Flush pressure sensor with display

PI-1-1BREA01-MFRKG/US/ /P

Min. difference between SP and rP	3 mbar	0.05 psi	2 inH2O	0.3 kPa
In steps of	1 mbar	0.01 psi	1 inH2O	0.1 kPa
Factory setting	SP1 = -500 mbar		rP1 = -540 mbar	
	SP2 = 500 mbar		rP2 = 460 mbar	
	ASP = -1000 mbar		AEP = 1000 mbar	
	dAP = 2.00 s		dAA = 2.00 s	

Temperature monitoring		
Measuring range	-25...150 °C	-13...302 °F

Accuracy / deviations		
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)
	Display, Switching output	0,2
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Temperature monitoring		
Accuracy	[K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))
Repeatability	[K]	± 0,2
Resolution	[K]	0.2

Reaction times		
Damping process value dAP	[s]	0...99.99
Damping for the analog output dAA	[s]	0...99.99
2-wire		
Step response time analog output	[ms]	30
3-wire		
Min. response time of switching output (dAP)	[ms]	3
Step response time analog output	[ms]	7



Flush pressure sensor with display

PI-1-1BREA01-MFRKG/USI /P

Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [mbar]	0.1	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1151
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J049
	File number UL	E174189
Mechanical data		
Weight [g]	384.6	
Housing	tubular	
Dimensions [mm]	Ø 50 / L = 106	
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	20	
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.	

PI1809



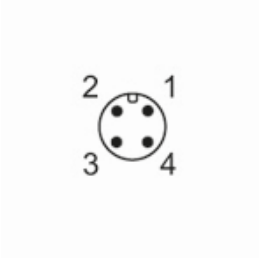
Flush pressure sensor with display

PI-1-1BREA01-MFRKG/US/ /P

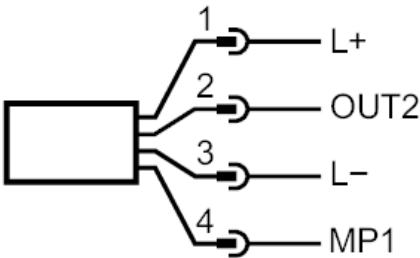
Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	mbar; psi; kPa; inH2O	

Remarks	
Pack quantity	1 pcs.

Electrical connection	
Connector: 1 x M12; coding: A; Contacts: gold-plated	



Connection



2-wire			
1	L+		
2	OUT2	AO	
3-wire			
1	L+		
2	OUT2	DO2 (NO/NC), AO	
3	L-		
4	MP1	DO1 (NO/NC), IO-Link	

Parameter setting			
1	L+		
3	L-		
4	MP1	IO-Link	

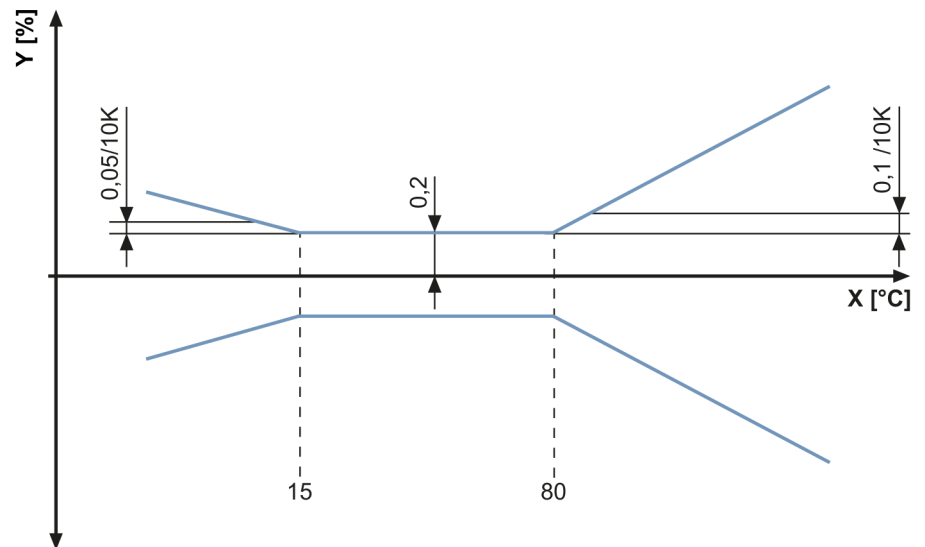


Flush pressure sensor with display

PI-1-1BREA01-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on
the accuracy

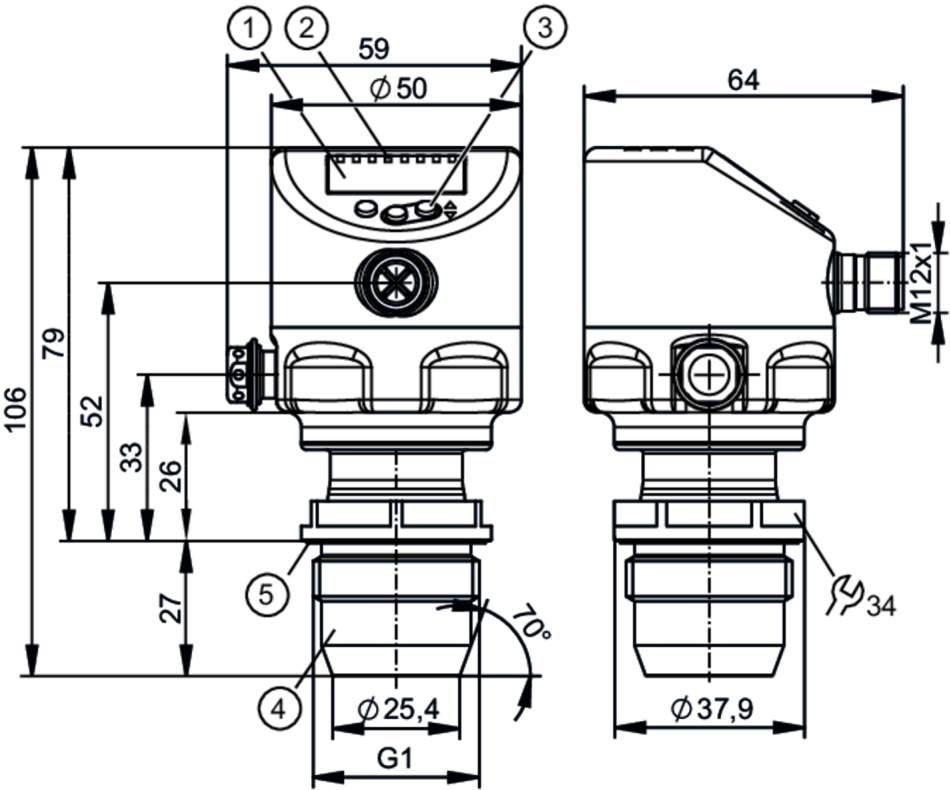


X temperature
Y total deviation



Flush pressure sensor with display

PI-016-REA01-MFRKG/US/ /P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 G1 sealing cone external thread
- 5 Attention: The unit must only be installed in a process connection for G1 sealing cone. The G1A sealing cone of the unit is only suited for adapters with metal end stop. groove with sealing ring

ACS CRN US LISTED EC 1935/2004 EHEDG Tested FCM

Reg31 TSDP/TÜV

Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-1...16 bar	-14.6...232 psi	-0.1...1.6 MPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.		
Application			
System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature	-25...150		
Min. burst pressure	250 bar	3625 psi	25 MPa
Pressure rating	75 bar	1085 psi	7.5 MPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		



Flush pressure sensor with display

PI-016-REA01-MFRKG/US/ /P

MAWP (for applications according to CRN)	[bar]	50	
Electrical data			
Min. insulation resistance	[MΩ]	100; (500 V DC)	
Protection class		III	
Reverse polarity protection		yes	
Integrated watchdog		yes	
2-wire			
Operating voltage	[V]	20...30 DC	
Current consumption	[mA]	3.5...21.5	
Power-on delay time	[s]	< 1	
3-wire			
Operating voltage	[V]	18...30 DC	
Current consumption	[mA]	5...45; (430 bei max. Laststrom)	
Power-on delay time	[s]	< 0.5	
Inputs / outputs			
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1	
Outputs			
Total number of outputs		2	
Output signal		switching signal; analog signal; IO-Link	
Electrical design		PNP/NPN	
Number of digital outputs		2	
Output function		normally open / closed; (configurable)	
Number of analog outputs		1	
Analog current output	[mA]	4...20, invertible; (scalable)	
Short-circuit protection		yes	
Type of short-circuit protection		yes (non-latching)	
Overload protection		yes	
2-wire			
Max. load	[Ω]	300	
3-wire			
Max. voltage drop switching output DC	[V]	2	
Permanent current rating of switching output DC	[mA]	100	
Switching frequency DC	[Hz]	125	
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)	
Measuring/setting range			
Measuring range	-1...16 bar	-14.6...232 psi	-0.1...1.6 MPa
Set point SP	-0.98...16 bar	-14.2...232.1 psi	-0.098...1.6 MPa
Reset point rP	-1...15.98 bar	-14.5...231.7 psi	-0.1...1.598 MPa
Analog start point	-1...12.8 bar	-14.5...185.6 psi	-0.1...1.28 MPa
Analog end point	2.2...16 bar	31.9...232.1 psi	0.22...1.6 MPa



Flush pressure sensor with display

PI-016-REA01-MFRKG/US/ /P

Min. difference between SP and rP	0.03 bar	0.4 psi	0.003 MPa
In steps of	0.01 bar	0.1 psi	0.001 MPa
Factory setting		SP1 = 4.00bar	rP1 = 3.68 bar
		SP2 = 12.00 bar	rP2 = 11.68 bar
		ASP = 0.00 bar	AEP = 16.00 bar
		dAP = 0.06 s	dAA = 0.06 s

Temperature monitoring		
Measuring range	-25...150 °C	-13...302 °F

Accuracy / deviations		
Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)
	Display, Switching output	0,2
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Temperature monitoring		
Accuracy	[K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))
Repeatability	[K]	± 0,2
Resolution	[K]	0.2

Reaction times		
Damping process value dAP	[s]	0...99.99
Damping for the analog output dAA	[s]	0...99.99
2-wire		
Step response time analog output	[ms]	30
3-wire		
Min. response time of switching output (dAP)	[ms]	3
Step response time analog output	[ms]	7



Flush pressure sensor with display

PI-016-REA01-MFRKG/US/ /P

Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.0005	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1147
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J049
	File number UL	E174189
Mechanical data		
Weight [g]	384.7	
Housing	tubular	
Dimensions [mm]	Ø 50 / L = 106	
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	20	
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.	

PI1814



Flush pressure sensor with display

PI-016-REA01-MFRKG/US/ /P

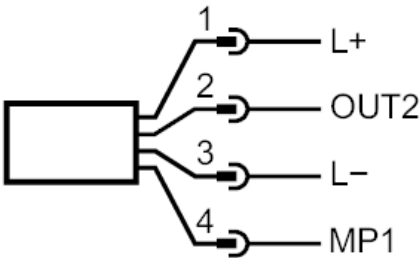
Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa	

Remarks	
Pack quantity	1 pcs.

Electrical connection	
Connector: 1 x M12; coding: A; Contacts: gold-plated	



Connection



2-wire			
1	L+		
2	OUT2	AO	
3-wire			
1	L+		
2	OUT2	DO2 (NO/NC), AO	
3	L-		
4	MP1	DO1 (NO/NC), IO-Link	
Parameter setting			
1	L+		
3	L-		
4	MP1	IO-Link	

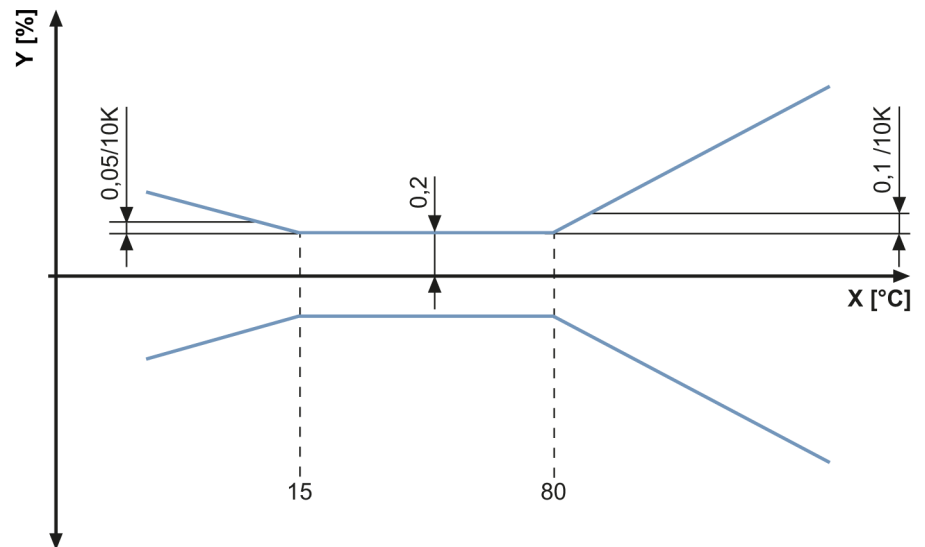


Flush pressure sensor with display

PI-016-REA01-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on
the accuracy



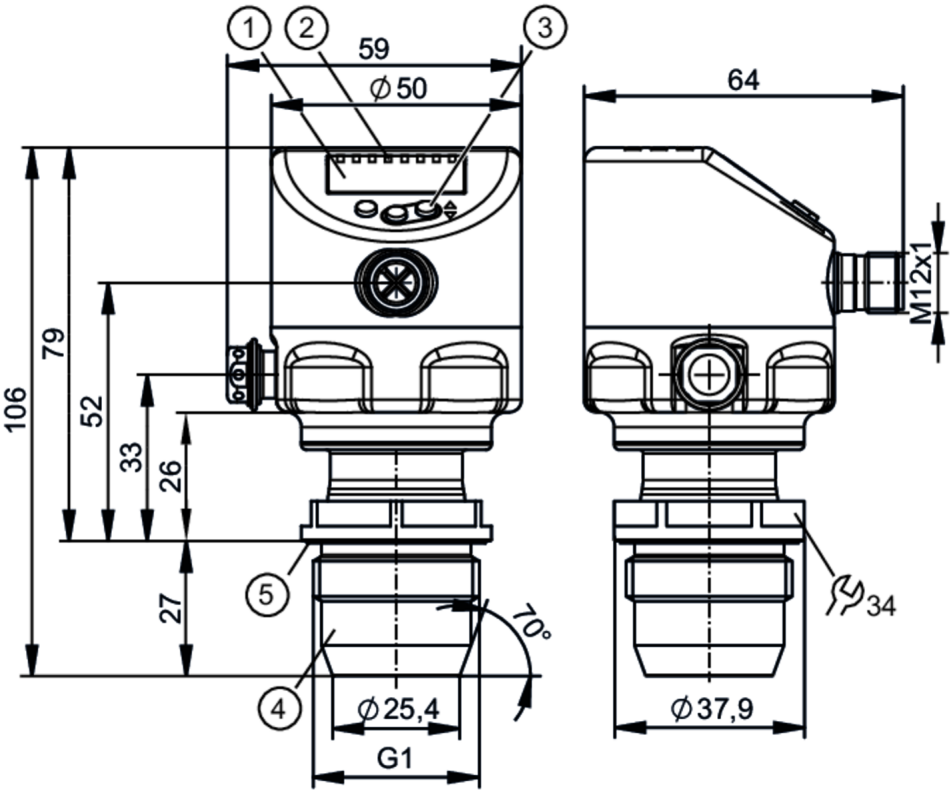
X temperature
Y total deviation

PI1815



Flush pressure sensor with display

PI-006-REA01-MFRKG/US/ I/P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 G1 sealing cone external thread
- 5 Attention: The unit must only be installed in a process connection for G1 sealing cone. The G1A sealing cone of the unit is only suited for adapters with metal end stop.



Reg31 TSDP/TÜV UK CA

Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-1...6 bar	-14.5...87 psi	-100...600 kPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.		
Application			
System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature	[°C] -25...150		
Min. burst pressure	100 bar	1450 psi	10000 MPa
Pressure rating	30 bar	435 psi	3000 kPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		



Flush pressure sensor with display

PI-006-REA01-MFRKG/US/ /P

MAWP (for applications according to CRN)	[bar]	30		
Electrical data				
Min. insulation resistance	[MΩ]	100; (500 V DC)		
Protection class		III		
Reverse polarity protection		yes		
Integrated watchdog		yes		
2-wire				
Operating voltage	[V]	20...30 DC		
Current consumption	[mA]	3.5...21.5		
Power-on delay time	[s]	< 1		
3-wire				
Operating voltage	[V]	18...30 DC		
Current consumption	[mA]	5...45; (430 bei max. Laststrom)		
Power-on delay time	[s]	< 0.5		
Inputs / outputs				
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1		
Outputs				
Total number of outputs		2		
Output signal		switching signal; analog signal; IO-Link		
Electrical design		PNP/NPN		
Number of digital outputs		2		
Output function		normally open / closed; (configurable)		
Number of analog outputs		1		
Analog current output	[mA]	4...20, invertible; (scalable)		
Short-circuit protection		yes		
Type of short-circuit protection		yes (non-latching)		
Overload protection		yes		
2-wire				
Max. load	[Ω]	300		
3-wire				
Max. voltage drop switching output DC	[V]	2		
Permanent current rating of switching output DC	[mA]	100		
Switching frequency DC	[Hz]	125		
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)		
Measuring/setting range				
Measuring range		-1...6 bar	-14.5...87 psi	-100...600 kPa
Set point SP		-0.991...6 bar	-14.4...87 psi	-99...600 kPa
Reset point rP		-1...5.991 bar	-14.5...86.9 psi	-100...599 kPa
Analog start point		-1...4.8 bar	-14.5...69.6 psi	-100...480 kPa
Analog end point		0.2...6 bar	2.9...87 psi	20...600 kPa



Flush pressure sensor with display

PI-006-REA01-MFRKG/US/ /P

Min. difference between SP and rP	0.009 bar	0.2 psi	1 kPa
In steps of	0.001 bar	0.1 psi	1 kPa
Factory setting		SP1 = 1.50 bar	rP1 = 1.38 bar
		SP2 = 4.50 bar	rP2 = 4.38 bar
		ASP = 0.00 bar	AEP = 6.00 bar
		dAP = 0.06 s	dAA = 0.06 s

Temperature monitoring

Measuring range	-25...150 °C	-13...302 °F
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Accuracy / deviations

Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)
	Display, Switching output	0,2
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Temperature monitoring

Accuracy [K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))
Repeatability [K]	± 0,2
Resolution [K]	0.2

Reaction times

Damping process value dAP [s]	0...99.99
Damping for the analog output dAA [s]	0...99.99

2-wire

Step response time analog output [ms]	30
---------------------------------------	----

3-wire

Min. response time of switching output (dAP) [ms]	3
Step response time analog output [ms]	7



Flush pressure sensor with display

PI-006-REA01-MFRKG/US/ /P

Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [bar]	0.0002	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1148
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J049
	File number UL	E174189
Mechanical data		
Weight [g]	385	
Housing	tubular	
Dimensions [mm]	Ø 50 / L = 106	
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	20	
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.	

PI1815



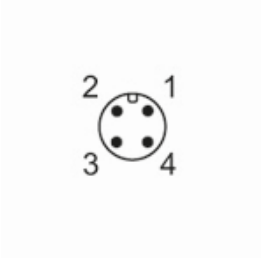
Flush pressure sensor with display

PI-006-REA01-MFRKG/US/ I/P

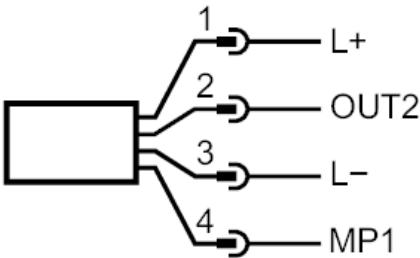
Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; kPa	

Remarks	
Pack quantity	1 pcs.

Electrical connection
Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire			
1	L+		
2	OUT2	AO	
3-wire			
1	L+		
2	OUT2	DO2 (NO/NC), AO	
3	L-		
4	MP1	DO1 (NO/NC), IO-Link	

Parameter setting			
1	L+		
3	L-		
4	MP1	IO-Link	

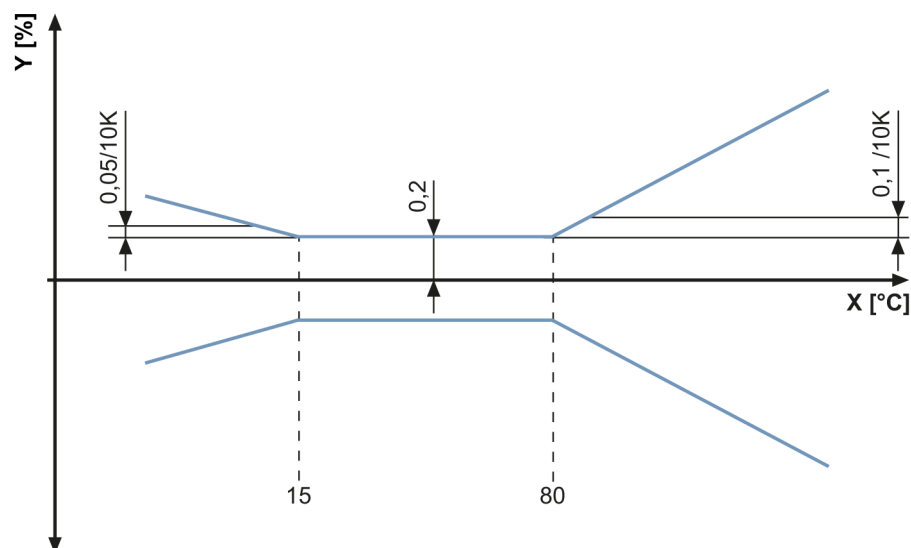


Flush pressure sensor with display

PI-006-REA01-MFRKG/US/ IP

Diagrams and graphs

ambient temperature influence on the accuracy



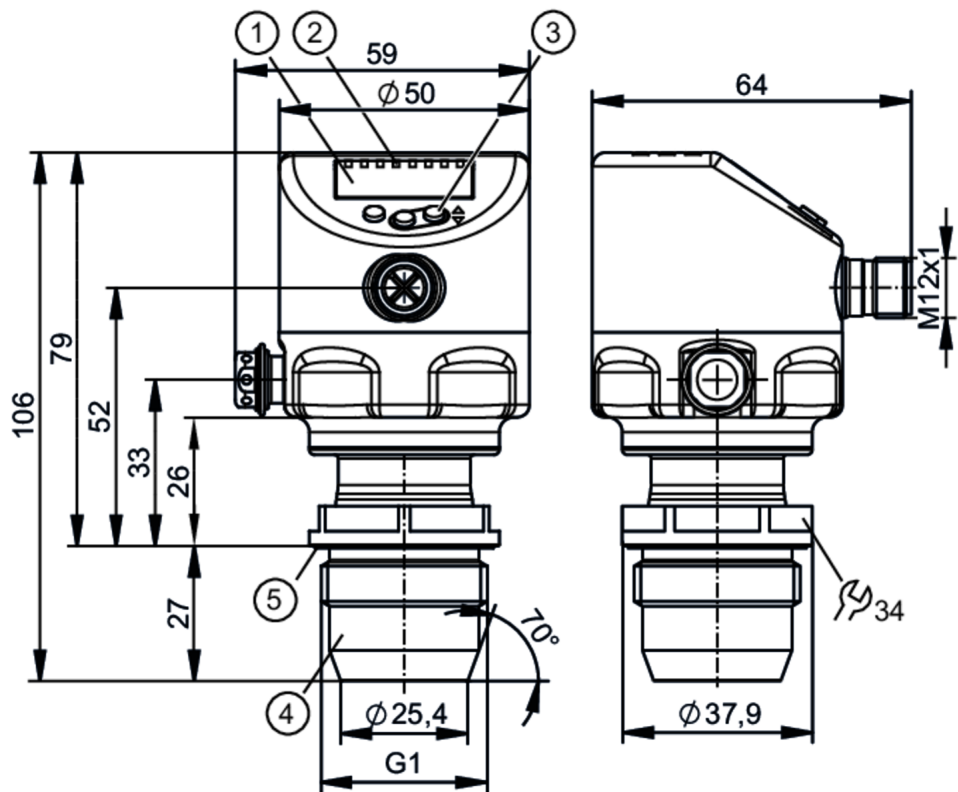
X temperature
Y total deviation

PI1817



Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ /P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 G1 sealing cone external thread
- 5 Attention: The unit must only be installed in a process connection for G1 sealing cone. The G1A sealing cone of the unit is only suited for adapters with metal end stop.



Reg31 TSDP/TÜV UK CA

Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-100...1600 mbar	-1.46...23.2 psi	-40...642.5 inH2O -10...160 kPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.		
Application			
System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	40000 mbar	580 psi	4000 kPa
Pressure rating	15000 mbar	215 psi	1500 kPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		



Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ /P

MAWP (for applications according to CRN)	[bar]	15			
Electrical data					
Min. insulation resistance	[MΩ]	100; (500 V DC)			
Protection class		III			
Reverse polarity protection		yes			
Integrated watchdog		yes			
2-wire					
Operating voltage	[V]	20...30 DC			
Current consumption	[mA]	3.5...21.5			
Power-on delay time	[s]	< 1			
3-wire					
Operating voltage	[V]	18...30 DC			
Current consumption	[mA]	5...45; (430 bei max. Laststrom)			
Power-on delay time	[s]	< 0.5			
Inputs / outputs					
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1			
Outputs					
Total number of outputs		2			
Output signal		switching signal; analog signal; IO-Link			
Electrical design		PNP/NPN			
Number of digital outputs		2			
Output function		normally open / closed; (configurable)			
Number of analog outputs		1			
Analog current output	[mA]	4...20, invertible; (scalable)			
Short-circuit protection		yes			
Type of short-circuit protection		yes (non-latching)			
Overload protection		yes			
2-wire					
Max. load	[Ω]	300			
3-wire					
Max. voltage drop switching output DC	[V]	2			
Permanent current rating of switching output DC	[mA]	100			
Switching frequency DC	[Hz]	125			
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)			
Measuring/setting range					
Measuring range		-100...1600 mbar	-1.46...23.2 psi	-40...642.5 inH2O	-10...160 kPa
Set point SP		-98...1600 mbar	-1.42...23.21 psi	-39.2...642.3 inH2O	-9.8...160 kPa
Reset point rP		-100...1598 mbar	-1.45...23.17 psi	-40.1...641.4 inH2O	-10...159.8 kPa
Analog start point		-100...1272 mbar	-1.45...18.45 psi	-40.1...510.6 inH2O	-10...127.2 kPa
Analog end point		228...1600 mbar	3.31...23.21 psi	91.6...642.3 inH2O	22.8...160 kPa



Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ /P

Min. difference between SP and rP	3 mbar	0.04 psi	1 inH2O	0.3 kPa
In steps of	1 mbar	0.01 psi	0.1 inH2O	0.1 kPa
Factory setting	SP1 = 400 mbar		rP1 = 368 mbar	
	SP2 = 1200 mbar		rP2 = 1168 mbar	
	ASP = 0.00 mbar		AEP = 1600 mbar	
	dAP = 2.00 s		dAA = 2.00 s	

Temperature monitoring		
Measuring range	-25...150 °C	-13...302 °F

Accuracy / deviations

Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)
	Display, Switching output	0,2
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,05 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,1 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Temperature monitoring		
Accuracy	[K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))
Repeatability	[K]	± 0,2
Resolution	[K]	0.2

Reaction times

Damping process value dAP	[s]	0...99.99
Damping for the analog output dAA	[s]	0...99.99

2-wire		
Step response time analog output	[ms]	30

3-wire		
Min. response time of switching output (dAP)	[ms]	3
Step response time analog output	[ms]	7



Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ IP

Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [mbar]	0.05	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1149
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J049
	File number UL	E174189
Mechanical data		
Weight [g]	385.5	
Housing	tubular	
Dimensions [mm]	Ø 50 / L = 106	
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	20	
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.	

PI1817



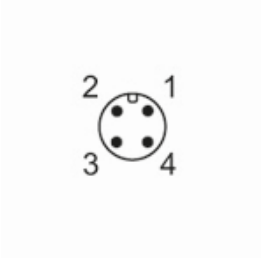
Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ /P

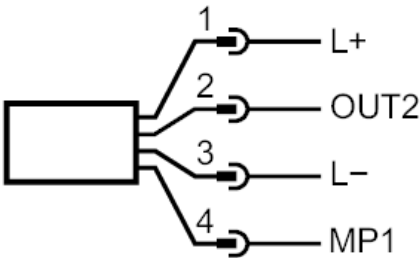
Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	mbar; psi; kPa; inH2O	

Remarks	
Pack quantity	1 pcs.

Electrical connection	
Connector: 1 x M12; coding: A; Contacts: gold-plated	



Connection



2-wire			
1	L+		
2	OUT2	AO	
3-wire			
1	L+		
2	OUT2	DO2 (NO/NC), AO	
3	L-		
4	MP1	DO1 (NO/NC), IO-Link	

Parameter setting			
1	L+		
3	L-		
4	MP1	IO-Link	

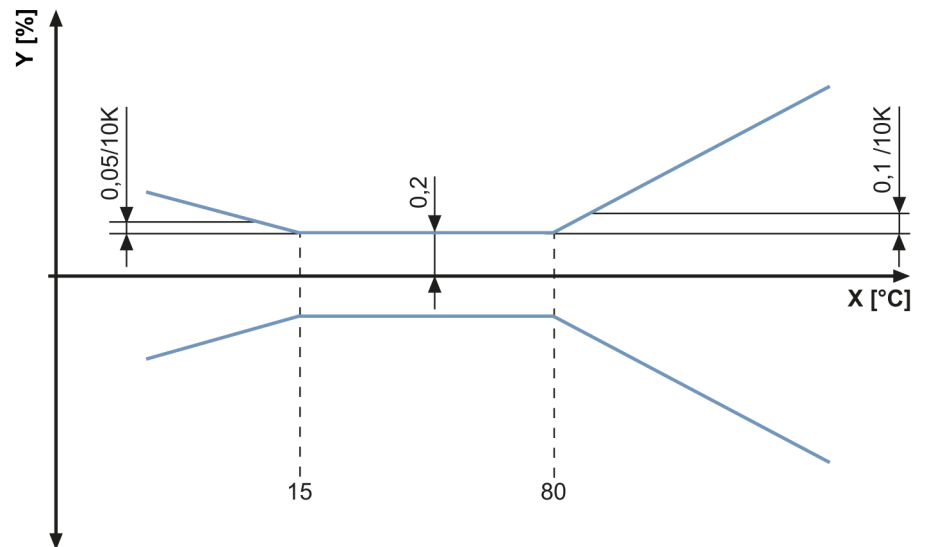


Flush pressure sensor with display

PI-1,6-REA01-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on
the accuracy



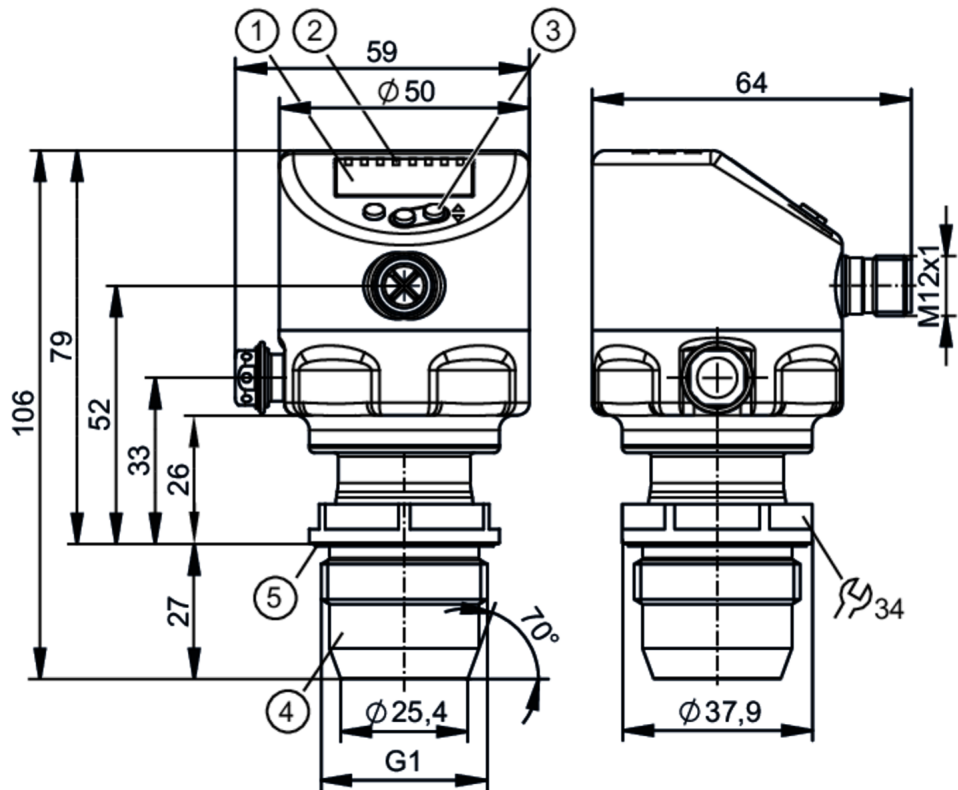
X temperature
Y total deviation

PI1818



Flush pressure sensor with display

PI-,40BREA01-MFRKG/US/ /P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 G1 sealing cone external thread
Attention: The unit must only be installed in a process connection for G1 sealing cone.
The G1A sealing cone of the unit is only suited for adapters with metal end stop.
- 5 groove with sealing ring



Reg31 TSDP/TÜV UK CA

Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-50...400 mbar	-20...160.6 inH2O	-5...40 kPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.		
Application			
System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	30000 mbar	12044 inH2O	3000 kPa
Pressure rating	8000 mbar	3200 inH2O	800 kPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		



Flush pressure sensor with display

PI-,40BREA01-MFRKG/US/ /P

MAWP (for applications according to CRN)	[bar]	8		
Electrical data				
Min. insulation resistance	[MΩ]	100; (500 V DC)		
Protection class		III		
Reverse polarity protection		yes		
Integrated watchdog		yes		
2-wire				
Operating voltage	[V]	20...30 DC		
Current consumption	[mA]	3.5...21.5		
Power-on delay time	[s]	< 1		
3-wire				
Operating voltage	[V]	18...30 DC		
Current consumption	[mA]	5...45; (430 bei max. Laststrom)		
Power-on delay time	[s]	< 0.5		
Inputs / outputs				
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1		
Outputs				
Total number of outputs		2		
Output signal		switching signal; analog signal; IO-Link		
Electrical design		PNP/NPN		
Number of digital outputs		2		
Output function		normally open / closed; (configurable)		
Number of analog outputs		1		
Analog current output	[mA]	4...20, invertible; (scalable)		
Short-circuit protection		yes		
Type of short-circuit protection		yes (non-latching)		
Overload protection		yes		
2-wire				
Max. load	[Ω]	300		
3-wire				
Max. voltage drop switching output DC	[V]	2		
Permanent current rating of switching output DC	[mA]	100		
Switching frequency DC	[Hz]	125		
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)		
Measuring/setting range				
Measuring range		-50...400 mbar	-20...160.6 inH2O	-5...40 kPa
Set point SP		-49.4...400 mbar	-19.8...160.6 inH2O	-4.94...40 kPa
Reset point rP		-50...399.4 mbar	-20.1...160.3 inH2O	-5...39.94 kPa
Analog start point		-50...320 mbar	-20.1...128.5 inH2O	-5...32 kPa
Analog end point		30...400 mbar	12...160.6 inH2O	3...40 kPa



Flush pressure sensor with display

PI-40BREA01-MFRKG/US/ /P

Min. difference between SP and rP	0.6 mbar	0.3 inH2O	0.06 kPa
In steps of	0.1 mbar	0.1 inH2O	0.01 kPa
Factory setting		SP1 = 100 mbar	rP1 = 92 mbar
		SP2 = 300 mbar	rP2 = 292 mbar
		ASP = 0.00 mbar	AEP = 400 mbar
		dAP = 2.00 s	dAA = 2.00 s

Temperature monitoring		
Measuring range	-25...150 °C	-13...302 °F

Accuracy / deviations

Switch point accuracy [% of the span]	< ± 0,2; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,2; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Zero-point stabilization [% of the span]	IO-Link, analog output	0,15; (see operating instructions zero-point behavior)
	Display, Switching output	0,2
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,1 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,15 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Temperature monitoring		
Accuracy	[K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))
Repeatability	[K]	± 0,2
Resolution	[K]	0.2

Reaction times

Damping process value dAP	[s]	0...99.99
Damping for the analog output dAA	[s]	0...99.99

2-wire		
Step response time analog output	[ms]	30

3-wire		
Min. response time of switching output (dAP)	[ms]	3
Step response time analog output	[ms]	7



Flush pressure sensor with display

PI-,40BREA01-MFRKG/US/ /P

Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [mbar]	0.02	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1189
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J049
	File number UL	E174189
Mechanical data		
Weight [g]	395	
Housing	tubular	
Dimensions [mm]	Ø 50 / L = 106	
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	20	
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.	

PI1818



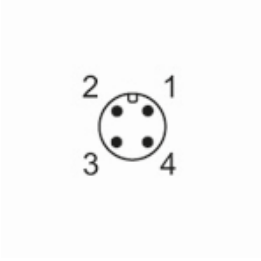
Flush pressure sensor with display

PI-,40BREA01-MFRKG/US/ /P

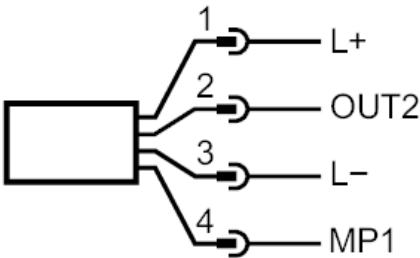
Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	mbar; kPa; inH2O; mmWS	

Remarks	
Pack quantity	1 pcs.

Electrical connection
Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



2-wire			
1	L+		
2	OUT2	AO	
3-wire			
1	L+		
2	OUT2	DO2 (NO/NC), AO	
3	L-		
4	MP1	DO1 (NO/NC), IO-Link	
Parameter setting			
1	L+		
3	L-		
4	MP1	IO-Link	

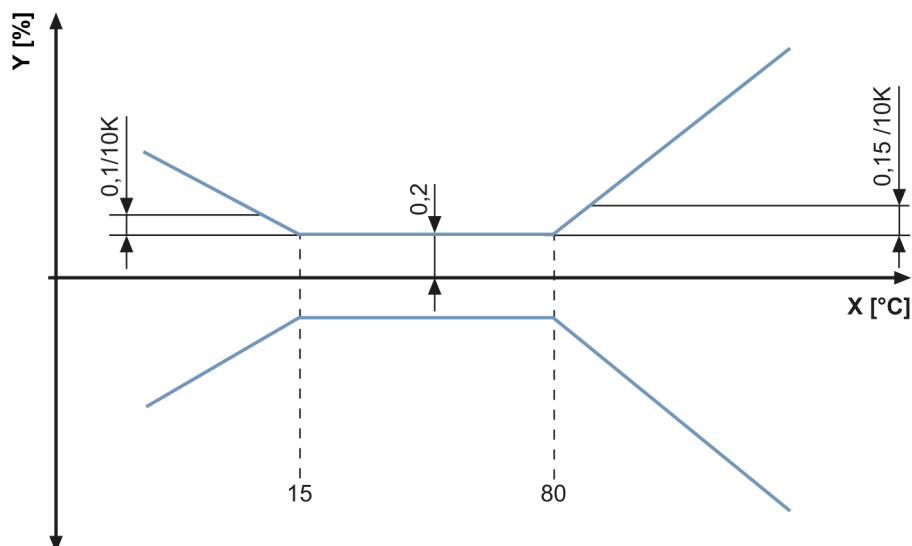


Flush pressure sensor with display

PI-,40BREA01-MFRKG/US/ /P

Diagrams and graphs

ambient temperature influence on the accuracy

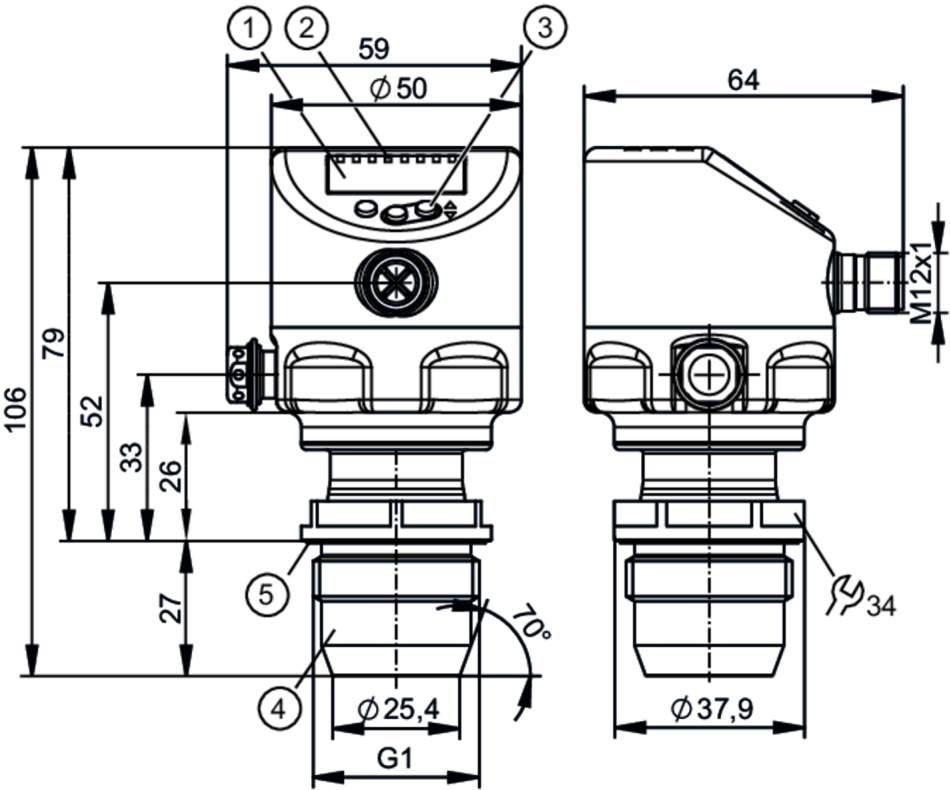


X temperature
Y total deviation



Flush pressure sensor with display

PI-,10BREA01-MFRKG/US/ /P



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button
- 4 G1 sealing cone external thread
- 5 Attention: The unit must only be installed in a process connection for G1 sealing cone. The G1A sealing cone of the unit is only suited for adapters with metal end stop.



Reg31 TSDP/TÜV UK CA

Product characteristics			
Number of inputs and outputs	Number of digital outputs: 2; Number of analog outputs: 1		
Measuring range	-0.005...0.1 bar	-5...100 mbar	-2...40.15 inH2O -0.5...10 kPa
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.		
Application			
System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...150		
Min. burst pressure	30000 mbar	12044 inH2O	3000 kPa
Pressure rating	4000 mbar	1606 inH2O	400 kPa
Vacuum resistance	-1000 mbar	-0.1 MPa	
Type of pressure	relative pressure; vacuum		
No dead space	yes		



Flush pressure sensor with display

PI-,10BREA01-MFRKG/US/ /P

MAWP (for applications according to CRN)	[bar]	4			
Electrical data					
Min. insulation resistance	[MΩ]	100; (500 V DC)			
Protection class		III			
Reverse polarity protection		yes			
Integrated watchdog		yes			
2-wire					
Operating voltage	[V]	20...30 DC			
Current consumption	[mA]	3.5...21.5			
Power-on delay time	[s]	< 1			
3-wire					
Operating voltage	[V]	18...30 DC			
Current consumption	[mA]	5...45; (430 bei max. Laststrom)			
Power-on delay time	[s]	< 0.5			
Inputs / outputs					
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1			
Outputs					
Total number of outputs		2			
Output signal		switching signal; analog signal; IO-Link			
Electrical design		PNP/NPN			
Number of digital outputs		2			
Output function		normally open / closed; (configurable)			
Number of analog outputs		1			
Analog current output	[mA]	4...20, invertible; (scalable)			
Short-circuit protection		yes			
Type of short-circuit protection		yes (non-latching)			
Overload protection		yes			
2-wire					
Max. load	[Ω]	300			
3-wire					
Max. voltage drop switching output DC	[V]	2			
Permanent current rating of switching output DC	[mA]	100			
Switching frequency DC	[Hz]	125			
Max. load	[Ω]	(Ub - 10 V) / 21,5 mA; 650 Ω (Ub = 24 V)			
Measuring/setting range					
Measuring range		-0.005...0.1 bar	-5...100 mbar	-2...40.15 inH2O	-0.5...10 kPa
Set point SP		-0.0049...0.1 bar	-4.9...100 mbar	-1.95...40.15 inH2O	-0.49...10 kPa
Reset point rP		-0.005...0.099 bar	-5...99.9 mbar	-2.01...40.09 inH2O	-0.5...9.99 kPa
Analog start point		-0.005...0.08 bar	-5...80 mbar	-2.01...32.12 inH2O	-0.5...8 kPa
Analog end point		0.015...0.1 bar	15...100 mbar	6.02...40.15 inH2O	1.5...10 kPa



Flush pressure sensor with display

PI-,10BREA01-MFRKG/US/ /P

Min. difference between SP and rP	0.0002 bar	0.2 mbar	0.06 inH ₂ O	0.02 kPa
In steps of	0.0001 bar	0.1 mbar	0.01 inH ₂ O	0.01 kPa
Factory setting	SP1 = 25 mbar		rP1 = 23 mbar	
	SP2 = 75 mbar		rP2 = 73 mbar	
	ASP = 0 mbar		AEP = 100 mbar	
	dAP = 2.00 s		dAA = 2.00 s	

Temperature monitoring		
Measuring range	-25...150 °C	-13...302 °F

Accuracy / deviations		
Switch point accuracy [% of the span]	< ± 0,5; (DIN EN IEC 62828-1; Turn down 1:1)	
Repeatability [% of the span]	< ± 0,2; (with temperature fluctuations < 10 K; Turn down 1:1)	
Characteristics deviation [% of the span]	< ± 0,5; (DIN IEC EN 62828-1 incl. zero point and span error, non-linearity, hysteresis; Turn down 1:1)	
Linearity deviation [% of the span]	< ± 0,25; (Turn down 1:1)	
Zero-point stabilization [% of the span]	IO-Link, analog output	0,4; (see operating instructions zero-point behavior)
	Display, Switching output	0,4
Hysteresis deviation [% of the span]	< ± 0,2; (Turn down 1:1)	
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)	
Total deviation over temperature range	Temperature range	total deviation
	-25...15 °C	Characteristics deviation ± 0,15 % of the span / 10 K
	15...80 °C	Characteristics deviation
	80...150 °C	Characteristics deviation ± 0,2 % of the span / 10 K
Notes on the accuracy / deviation	for further details see section Diagrams and graphs	

Temperature monitoring		
Accuracy	[K]	± 2,5+ (0,08 x (Umgebungstemperatur - Mediumtemperatur))
Repeatability	[K]	± 0,2
Resolution	[K]	0.2

Reaction times		
Damping process value dAP	[s]	0...99.99
Damping for the analog output dAA	[s]	0...99.99
2-wire		
Step response time analog output	[ms]	30
3-wire		
Min. response time of switching output (dAP)	[ms]	3
Step response time analog output	[ms]	7



Flush pressure sensor with display

PI-,10BREA01-MFRKG/US/ /P

Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.1	
SDCI standard	IEC 61131-9	
Profiles	Common - I&D	Identification and Diagnosis
	Function	Measurement data, high resolution
SIO mode	yes	
Required master port class	A	
Min. process cycle time [ms]	5.6	
IO-Link resolution pressure [mbar]	0.005	
IO-Link resolution temperature [K]	0.2	
IO-Link process data (cyclical)	Function	bit length
	pressure	32
	temperature	32
	device status	4
	binary switching information	2
IO-Link functions (acyclical)	application specific tag; internal temperature; operating hours counter; switching cycles counter; Pressure peak counter; measuring cell diagnosis	
Supported DeviceIDs	Type of operation	DeviceID
	default	1158
Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	
Tests / approvals		
EMC	DIN EN 61326-1	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	214	
UL approval	UL approval number	J049
	File number UL	E174189
Mechanical data		
Weight [g]	384.8	
Housing	tubular	
Dimensions [mm]	Ø 50 / L = 106	
Material	Housing: stainless steel (1.4404 / 316L); Pushbuttons: PBT; sealings: FKM; M12 connector: PEI; Display: PFA; ventilation diaphragm: PTFE	
Materials (wetted parts)	measuring cell: ceramics (99.9 % Al2O3); Process connection: stainless steel (1.4435 / 316L) surface characteristics: Ra < 0,4 µm / Rz = 4 µm; sealing: PTFE	
Min. pressure cycles	100 million	
Tightening torque [Nm]	20	
Process connection	threaded connection G 1 external thread sealing cone Attention: The unit must only be installed in a process connection for G1 sealing cone.; The G1A sealing cone of the unit is only suited for adapters with metal end stop.	

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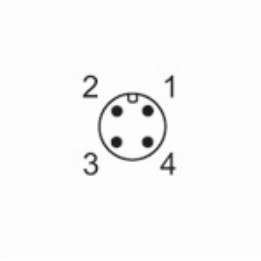
Flush pressure sensor with display

PI-,10BREA01-MFRKG/US/ /P

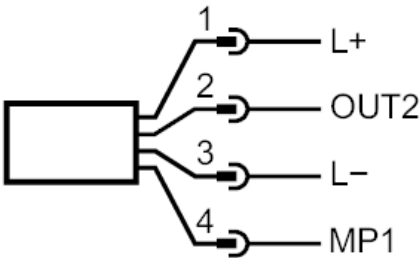
Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	mbar; kPa; inH2O	

Remarks	
Pack quantity	1 pcs.

Electrical connection	
Connector: 1 x M12; coding: A; Contacts: gold-plated	



Connection



2-wire			
1	L+		
2	OUT2	AO	

3-wire			
1	L+		
2	OUT2	DO2 (NO/NC), AO	
3	L-		
4	MP1	DO1 (NO/NC), IO-Link	

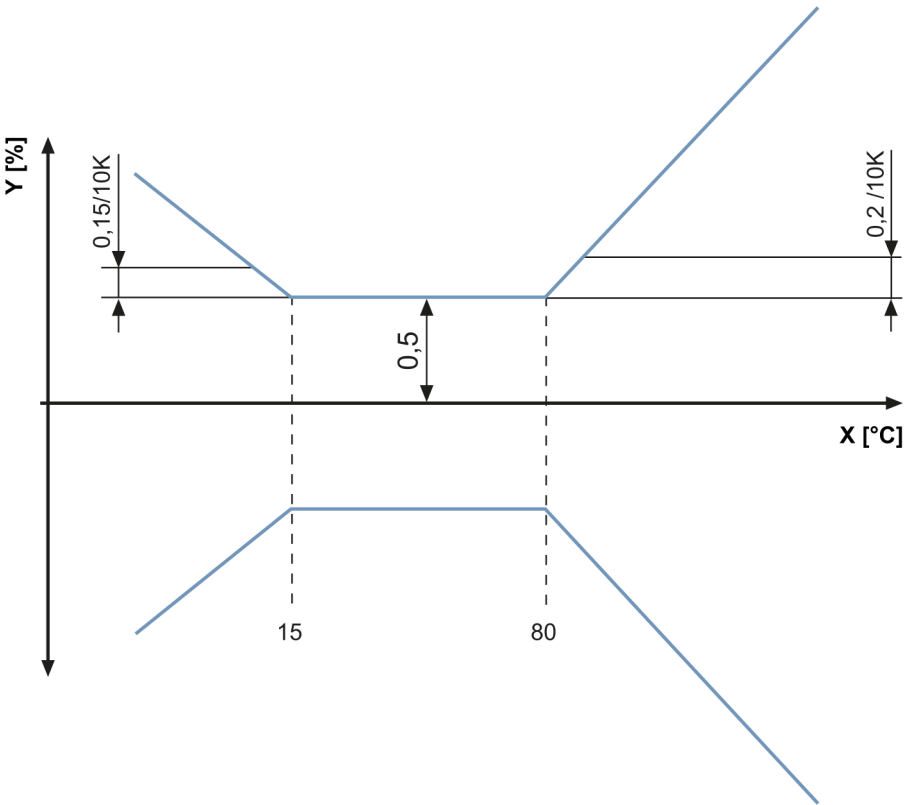
Parameter setting			
1	L+		
3	L-		
4	MP1	IO-Link	



Flush pressure sensor with display

PI-,10BREA01-MFRKG/US/ /P

Diagrams and graphs



X temperature
Y total deviation