Thumbwheel Switch Setting Type Temperature Controller

Features

- Various size as DIN specifications (W48×H48, W48×H96, W72×H72, W96×H96mm)
- Various control output (Relay/SSR drive/current)
- Dual setting for simultaneous control for heater and cooler (T4LP)



(A) Photoelectric Sensors

(C) Door/Area Sensors

(D) Proximity Sensors

Please read "Safety Considerations" in operation manual before using.

Ordering Information

T 3 S -B 4 R P 4 (C-N			(F) Rotary Encoders
	New ^{**1}	N	New type	(G) Connectors/
	Temperature unit	С	°C	Connector Cables/ Sensor Distribution Boxes/Sockets
	Tompo.aca.o a.m.	F	°F	(H) Temperature Controllers
		0	-99 to 199°C, -99.9 to 199.9°C	Controllers
		1	0 to 99.9°C	(I)
		2	0 to 200°C, 0 to 200.0°C	SSRs / Power Controllers
Tem	nperature range ^{**4}	4	0 to 400°C	
		8	0 to 800°C/°F	(J) Counters
		Α	0 to 999°C]
		С	0 to 1200°C	(K)
		F	600 to 1600°C	(K) Timers
		Р	DPt100Ω	(1)
Input type	ue ^{Ж4}	J	J(IC)	(L) Panel Meters
		K	K(CA)	i
		R	R(PR)	(M) Tacho / Speed / Pulse
	×a	R	Relay output	Meters
Control output	<u>ıt*3</u>	S	SSR drive output	(N) Display
		С	Current output	Units
Power supply		4	100-240VAC 50/60Hz	(0)
Control method		В	ON/OFF control, Proportional control	Sensor Controllers
		No-mark	None	(P) Switching
Alarm/Sub output ^{*3}		Α	Alarm output	Mode Power Supplies
		S	Sub output	(Q)
		Р	Dual setting output	& Drivers & Controllers
		s	DIN W48×H48mm (8-pin plug type) ^{×2}	(R)
Size		M	DIN W72×H72mm	Graphic/
		Н	DIN W48×H96mm	Logic Panels
		L	DIN W96×H96mm	(S) Field
Digit		3	999 (3-digit)	Network Devices
		4	9999 (4-digit)	(T)
Item		Т	Temperature Controller	Software

- %2: Sockets (PG-08, PS-08(N)) are sold separately.
- ※3: Output by Series

Series	T3S	ТЗН	ТЗНА	T3HS	T4M	T4MA	T4L	T4LA	T4LP
Control output			-	-	•	-	•	-	-
Control output+Alarm/Sub output	-	-	•	•	-	•	_	•	-
Dual setting output	-	-	-	-	-	-	-	-	•

Autonics H-107

X4: Input type and temperature range by Series

Input t	зуре		Series Model	T3S	ТЗН	ТЗНА	T3HS	T4M T4MA	T4L T4LA	T4LP
		0 to 400°C	4	•	•	•	•	•	•	•
, n	IV(OA)	0 to 800°C	8	•	•	•	-	•	•	•
Thermocouples	<u>S</u> K(CA)	0 to 999°C	A	-	•	•	-	-	-	-
noo		0 to 1200°C	С	-	-	-	-	•	•	•
) ŏ		0 to 200°C	2	•	-	-	-	-	-	-
her	J(IC)	0 to 400°C	4	•	•	•	•	•	•	•
-		0 to 800°F	8	-	•	-	-	-	-	-
	R(PR)	600 to 1600°C	F	-	-	-	-	•	•	•
		-99.9 to 199.9°C	0	-	-	-	-	•	•	-
		-99 to 199°C	0	-	•	•	-	-	-	-
DTD	RTD DPt 100Ω	0 to 99.9°C	1	•	•	-	-	-	-	-
KID		0 to 200.0°C	2	-	-	-	-	-	-	•
		0 to 200°C	2	•	-	-	-	-	-	-
		0 to 400°C	4	•	•	•	•	•	•	•

XPlease contact us for temperature unit °F model.

Specifications

Series		T3S	ТЗН	ТЗНА	T3HS	T4M	T4MA	T4L	T4LA	T4LP	
Power supp	ly	100-240VAC~	100-240VAC∼ 50/60Hz								
Allowable ve	oltage range	90 to 110% of	rated volta	ge							
Power cons											
Display met	splay method 7-segment (red) LED method										
Character size	aracter size (W×H) 3.8×7.6mm 6.0×10.0mm 8.0×14.2mm										
Input type	RTD	DPt100 Ω (Allowable line resistance max.5 Ω per a wire)									
input type	TC	K(CA), J(IC) K(CA), J(IC), R(PR)									
Display	RTD	٠.	●At room temperature (23°C ± 5°C): (PV ± 0.5% or ±1°C, select the higher one) ± 1-digit								
accuracy*1	TC	●Out of room t	•	٠,				,	•		
Control	Relay	OUT1: 250VA			1c, OUT2:	250VAC~	2A, 30VDC	== 2A, 1c ^{*2}	!		
output	SSR	Max. 12VDC=	±2V 20mA	١							
	Current	DC4-20mA (re	sistive load	max. 5000	Ω)						
Alarm/Sub/ Dual setting	output								250VAC~	2A 1c	
Sampling pe	Sampling period 100ms										
Control met	hod	ON/OFF, Prop	ortional cor	ntrol							
Hysteresis		F.S. 0.5% F.S. 0.2 to 3% variable									
Proportiona	l band	F.S. 3%	F.S. 1 to 1	I0% variabl	е						
Proportiona	l cycle	20 sec									
RESET rang	ge	F.S3 to 3% v	ariable								
Relay life	Mechanical	Over 5,000,00	0 times								
cycle	Electrical	OUT1: Over 10	00,000 time	es, OUT2: (Over 200,0	00 times		_			
Dielectric st	rength	2,000VAC 50/6									
Vibration		0.75mm amplit		· · · · · · · · · · · · · · · · · · ·	0 to 55Hz (for 1 min) in	each X, Y,	Z direction	for 2 hours	3	
Insulation re	sistance	Over 100MΩ (a									
Noise immu	nity	Square-wave n	oise by nois	e simulator	(pulse widtl	1μs) ±2kV	R-phase an	d S-phase			
Memory retention Approx. 10 years (when using non-volatile semiconductor memory type)											
Environ-	Ambient temperature	-10 to 50°C, Storage: -20 to 60°C									
ment Ambient humidity 35 to 85% RH, Storage: 35 to 85% RH											
Weight ^{*3} Approx. 135g Approx. 239g Approx. 246g Approx. 310g (approx. 95g) (approx. 176g) (approx. 180g) (approx. 222g)											
>://							<u> </u>		<u> </u>		

 $[\]ensuremath{\mathbb{X}}$ 1: In case of the T3S Series and the decimal point display models

At room temperature (23°C±5°C): (PV ±0.5% or ±2°C, select the higher one)±1-digit

Out of room temperature range: (PV ±0.5% or ±3°C, select the higher one)±1-digit

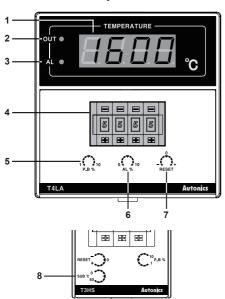
H-108 Autonics

^{*2:} Dual setting output of the T4LP is fixed as relay output and, it is also available as alarm output.

X3: The weight includes packaging. The weight in parenthesis is for unit only.

^{*}Environment resistance is rated at no freezing or condensation.

Unit Description



1. Present temperature (PV) display

It displays present temperature.

2. Control output (OUT) indicator It turns ON when control output is ON.

XIn case of the T3S, the upper DOT of last digit flashes.



3. Alarm output (AL) indicator

It turns ON when alarm output is ON. (only for alarm output model) In case of the sub output model (T3HS), the sub (SUB) indicator turns ON when sub output is ON.

4. Set value (SV) thumbwheel switch

Switch for setting temperature.

(-) button: Decreases number, (+) button: Increases number

If the setting is out of the temperature range of temperature sensor, the present temperature (PV) display part flashes 5 u.E r and the present value in turn.

%The models which temperature range is 0 (-99.9 to 199.9 °C, -99 to 199 °C) of temperature sensor DPt100Ω are only set 1↔0↔ (-).

XThe dual setting output model (T4LP) has two thumbwheel switches.



HI SET (high set output)



LO SET (low set output) heating control, HI SET (high set output): cooling control

5. Hysteresis/Proportional width volume switch (except T3S)

ON/OFF control: Setting for hysteresis. [Setting range] F.S. 0.2 to 3% (For T3S, F.S. 0.5% fixed) Proportional control: Setting for proportional width. [Setting range] F.S. 1 to 10% (For T3S, F.S. 3% fixed) Proportional cycle: 20 sec fixed

6. Alarm output value volume switch (only for alarm output model)

It sets alarm output value. [Setting range] F.S. 0 to 10%

7. RESET volume switch

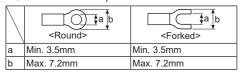
In case of proportional control, it sets offset. [Setting range] F.S. -3 to 3%

8. Temperature setting of sub output volume switch (only for T3HS)

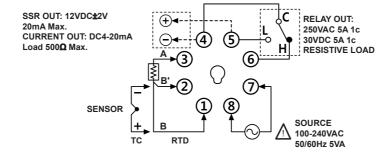
It sets temperature of the sub output. This output operates as deviation low-limit alarm based on the set sub-output temperature (SV). Setting range: 0 to 50° C

Connections

XUse teminals of size specified below.



T3S



(A) Photoelectric Sensors

(B) Fiber Optic Sensors

> (C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

> (F) Rotary

(G)
Connectors/
Connector Cables/
Sensor Distribution
Boxes/Sockets

(H) Temperature Controllers

(I) SSRs / Power Controllers

(J) Counters

(K)

(L)

(M) Tacho / Speed / Pulse Meters

(N) Display Units

(O) Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

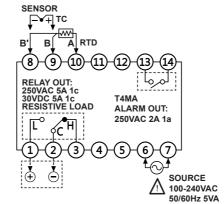
(R) Graphic/ Logic Panels

Field Network Devices

(T) Software

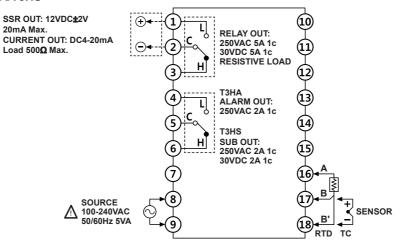
Autonics H-109

• T4M/T4MA

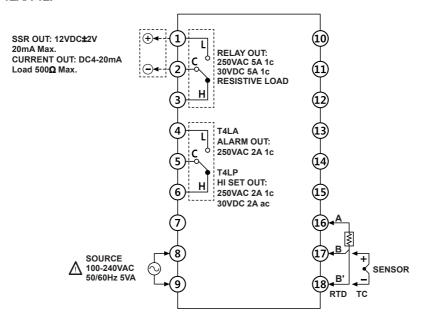


SSR OUT: 12VDC±2V 20mA Max. CURRENT OUT: DC4-20mA Load 500Ω Max.

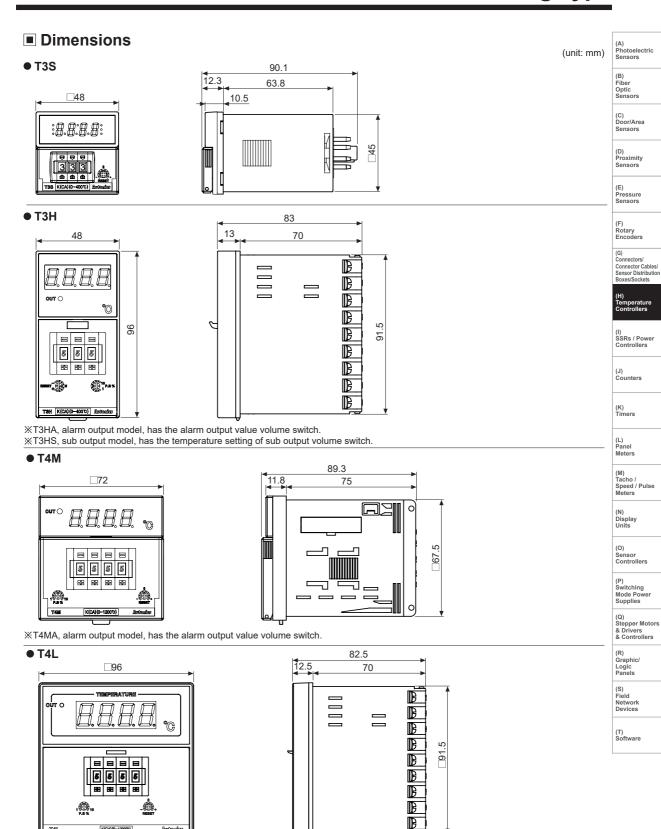
■ T3H/T3HA/T3HS



● T4L/T4LA/T4LP



H-110 Autonics

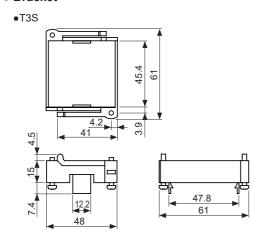


XT4LA, alarm output model, has the alarm output value volume switch. XT4LP, dual setting output model, has the two thumbwheel switches.

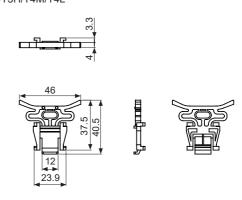
Autonics H-111

T3 / T4 Series

Bracket

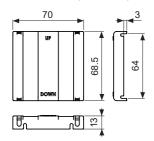


●T3H/T4M/T4L

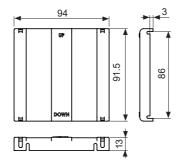


Terminal cover (sold separately)

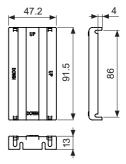




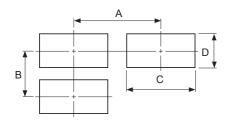
•RLA-COVER (96×96mm)



•RHA-COVER (48×96mm)



●Panel cut-out



Series Size	А	В	С	D
T3S	Min. 65	Min. 65	45∜8	45+0.6
ТЗН	Min. 65	Min. 115	45∜8	92+0.8
T4M	Min. 90	Min. 90	68 ^{+0.7}	68+0.7
T4L	Min. 115	Min. 115	92*08	92*0.8

H-112 Autonics

Function

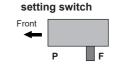
1. Control method

1)ON/OFF control

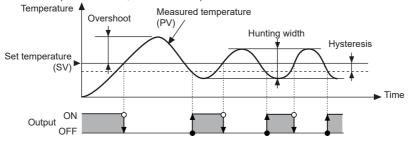
Comparing the present measured temperature and the set temperature, the temperature controller turns ON/OFF of the load power. Interval between ON and OFF of control output is set by the set hysteresis. When hysteresis of control output is too narrow, hunting (overshoot, chattering) may occur by external noise.

[Setting range of Hysteresis] F.S. 0.2 to 3%

(In case of T3S, F.S. 0.5% fixed)

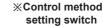


XControl method

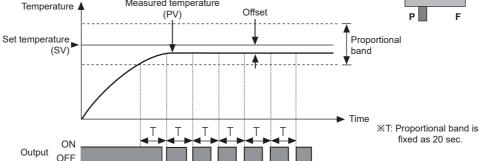


2)Proportional control

Proportional control has control output which is proportional to deviation from the present temperature to the set temperature in the proportional band to the set temperature. Measured temperature







It is available to control without overshoot or hunting comparing ON/OFF control but it may cause offset. Correct the offset with the RESET volume switch.

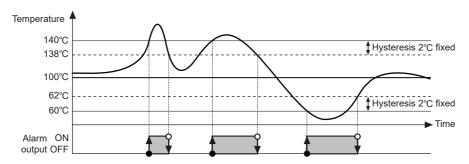
[Setting range of Proportional band] F.S. 1 to 10% (In case of T3S, F.S. 3% fixed) [Setting range of RESET] F.S. -3 to 3%

2. Alarm output

Alarm temperature is applied to the high/low-limit based on the set temperature. Alarm output operates deviation high/low-limit. Setting range of Alarm temperature: F.S. 0 to 10%

E.g.) When F.S. is 400°C and max. alarm temperature (F.S. 10%) is 40°C.

When the set temperature is set as 100°C, alarm output operation range is 140°C to 60°C.



(A) Photoelectric Sensors

(C) Door/Area Sensors

(D) Proximity

(I) SSRs / Powe Controllers

(P) Switching Mode Powe Supplies

(Q) Stepper Motors & Drivers & Controllers

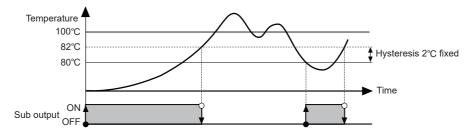
(R) Graphic/ Logic Panels

H₋113 **Autonics**

3. Sub output (Only for T3HS)

Only the T3HS model has sub output. This output operates as deviation low-limit alarm. [Setting range of Sub output]: 0 to 50°C

E.g.)Set temperature is set as 100°C and sub-output is set as 20°C



4. Dual setting output (Only for T4LP)

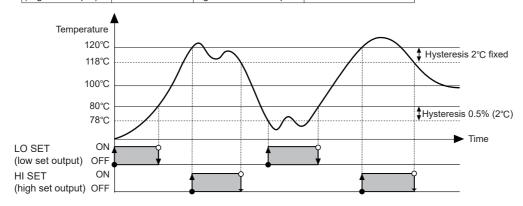
Only the T4LP model has dual setting output.

-LO SET (low set output: ON/OFF control (Hysteresis: F.S. 0.2 to 3%),

Proportional control (Proportional band: F.S. 1 to 10%)

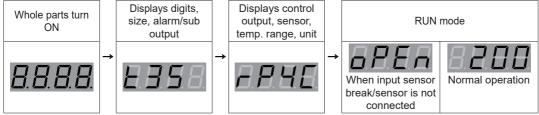
-HI SET (high set output): Absolute value high-limit alarm output (Hysteresis: 2°C fixed) E.g.)T4LP, temperature sensor: DPt100, temperature range: 0 to 400°C

Туре	Set temperature	Output	Hysteresis
LO SET (low set output)	80°C	ON/OFF control	0.5% (400×0.5%=2°C)
HI SET (High set output)	120°C	Absolute value	2°C (fixed)



Display When Power Is ON

When power is supplied, whole display parts turn ON for 1 sec. It displays model type (digits, size, alarm/sub output and control output, sensor, temp. range, unit). Afterward, it returns to RUN mode.



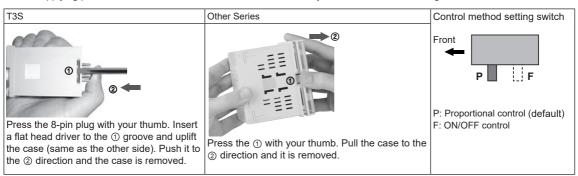
When input sensor break/sensor is not connected, it displays [aPEn]. In case of normal operation, it displays the present input temperature and controls temperature.

XDuring displaying model type, control output does not operate.

H-114 **Autonics**

■ Control Method (ON/OFF, Proportional Control) Setting

Before supplying power, remove the case and set the control method by the control method setting switch.



■ Error Display and Output Operation

•: ON o: OFF

Display	Description	Control output ^{*1}	Alarm output	1	Dual output	Troubleshooting
oPEn	Flashes when a temperature sensor is broken or not connected.	0	•	0	•	Check the status of the temperature sensor. When the sensor is connected correctly, it is clear.
нннн	Flashes when the measured input value is higher than the temperature range of the sensor.	0	•	0	•	When the measured temperature is within
LLLL	Flashes when the measured input value is lower than the temperature range of the sensor.	•	•	•	0	the temperature range of the sensor, it is clear.
5 u.E r *2	Flashes with the present value when the set value is out of the temperature range of the sensor.	0	0	0	0	The set value should be within the temperature range of the sensor.

**X1: T4LP (Dual setting output) is the single output. **X2: When 5uEr and oPEn/HHHH/LLLL occur at the same time, 5uEr and oPEn/HHHH/LLLL flash in turn and all output turns

(A) Photoelectric Sensors

(C) Door/Area Sensors

(D) Proximity Sensors

(F) Rotary Encoders

(I) SSRs / Power Controllers

(N) Display Units

(P) Switching Mode Power Supplies

(Q) Stepper Motors

(R) Graphic/ Logic Panels

H-115 **Autonics**