

# 56 Advanced Dual-Input Analyzer





# 56 Advanced Dual-Input Analyzer

## ESSENTIAL INSTRUCTIONS-Read this page before proceeding!

Your instrument purchase from Rosemount Analytical, Inc. is one of the finest available for your particular application. These instruments have been designed, and tested to meet many national and international standards. Experience indicates that its performance is directly related to the quality of the installation and knowledge of the user in operating and maintaining the instrument. To ensure their continued operation to the design specifications, personnel should read this manual thoroughly before proceeding with installation, commissioning, operation, and maintenance of this instrument. If this equipment is used in a manner not specified by the manufacturer, the protection provided by it against hazards may be impaired.

- Failure to follow the proper instructions may cause any one of the following situations to occur: Loss of life; personal injury; property damage; damage to this instrument; and warranty invalidation.
- Ensure that you have received the correct model and options from your purchase order. Verify that this manual covers your model and options. If not, call 1-800-854-8257 or 949-757-8500 to request correct manual.
- For clarification of instructions, contact your Rosemount Analytical representative.
- Follow all warnings, cautions, and instructions marked on and supplied with the product.
- Use only qualified personnel to install, operate, update, program and maintain the product.
- Educate your personnel in the proper installation, operation, and maintenance of the product.
- Install equipment as specified in the Installation section of this manual. Follow appropriate local and national codes. Only connect the product to electrical and pressure sources specified in this manual.
- Use only factory documented components for repair. Tampering or unauthorized substitution of parts and procedures can affect the performance and cause unsafe operation of your process.
- All equipment doors must be closed and protective covers must be in place unless qualified personnel are performing maintenance.

### WARNING



#### RISK OF ELECTRICAL SHOCK

Equipment protected throughout by double insulation.

- Installation and servicing of this product may expose personnel to dangerous voltages.
- Main power wired to separate power source must be disconnected before servicing.
- Do not operate or energize instrument with case open!
- Signal wiring connected in this box must be rated at least 240 V.
- Non-metallic cable strain reliefs do not provide grounding between conduit connections! Use grounding type bushings and jumper wires.
- Unused cable conduit entries must be securely sealed by non-flammable closures to provide enclosure integrity in compliance with personal safety and environmental protection requirements. Unused conduit openings must be sealed with NEMA 4X or IP65 conduit plugs to maintain the ingress protection rating (NEMA 4X)
- Electrical installation must be in accordance with the National Electrical Code (ANSI/NFPA-70) and/or any other applicable national or local codes.
- Operate only with front panel fastened and in place.
- Safety and performance require that this instrument be connected and properly grounded through a three-wire power source.
- Proper use and configuration is the responsibility of the user.

**⚠ CAUTION**

This product generates, uses, and can radiate radio frequency energy and thus can cause radio communication interference. Improper installation, or operation, may increase such interference. As temporarily permitted by regulation, this unit has not been tested for compliance within the limits of Class A computing devices, pursuant to Subpart J of Part 15, of FCC Rules, which are designed to provide reasonable protection against such interference. Operation of this equipment in a residential area may cause interference, in which case the user at his own expense, will be required to take whatever measures may be required to correct the interference.

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**⚠ CAUTION**

This product is not intended for use in the light industrial, residential or commercial environments per the instrument's certification to EN50081-2.

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## QUICK START GUIDE – 56 Dual Input Analyzer

1. Refer to Section 2.0 for mechanical installation instructions.
2. Wire sensor(s) to the signal boards. See Section 3.0 for wiring instructions. Refer to the sensor instruction sheet for additional details. Make current output, alarm relay and power connections
3. Once connections are secured and verified, apply power to the analyzer.

### ⚠ WARNING



#### RISK OF ELECTRICAL SHOCK

Electrical installation must be in accordance with the National Electrical Code (ANSI/NFPA-70) and/or any other applicable national or local codes.

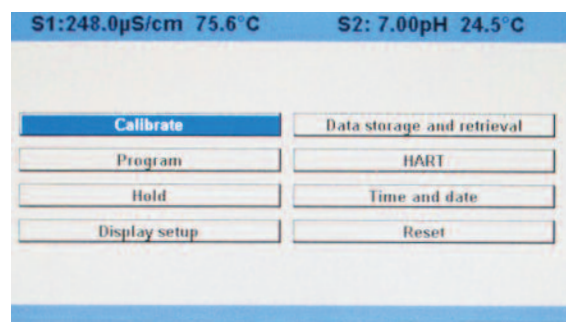


**CAUTION:** This symbol identifies a risk of electrical shock.



**CAUTION:** This symbol identifies a potential hazard. When this symbol appears, consult the manual for appropriate action.

4. When the analyzer is powered up for the first time, Time/Date and **Quick Start** screens appear. Quick Start operating tips are as follows:
  - a. Window screens will appear. The field with the focus will appear with dark blue backlighting. The field with focus can be edited by press ENTER/MENU.
  - b. The Time and Date screen to set the real-time clock will appear. Accept the displayed time by pressing ENTER on **Time and date OK** or press the down key to **Change the time and date**.
  - c. The first Quick Start screen appears. Choose the desired language by pressing ENTER/MENU to edit the active field and scrolling to the language of choice. Press ENTER/MENU and press the down arrow to highlight NEXT.
  - d. The Navigation Rules for operating the keypad will be displayed.
  - e. Choose the measurement for Sensor 1 (and Sensor 2) and proceed to the remaining Quick Start steps.
  - f. Keypad operation guidelines will appear to guide the user how operate the user interface.
  - g. NOTE: To edit a field with backlit focus, press ENTER/MENU. To scroll up or down, use the keys to above or below the ENTER key. To move the cursor left or right, use the keys to the left or right of the ENTER key. To edit a numeric value including decimal points, use the alphanumeric keypad then press ENTER.
  - h. NOTE: Press ENTER to store a setting or value. Press EXIT to leave without storing changes. Pressing EXIT during Quick Start returns the display to the initial start-up screen (select language). To proceed to the next Quick Start step, use the right key or the down key to highlight NEXT. Press ENTER.
5. After the last step, the main display appears. The current outputs are assigned to default values before probes are wired to the analyzer. After the last step, the main display appears. The outputs are assigned to default values.
6. To change output, and all settings, press ENTER/MENU from the live screen. Using the down and right arrow keys, select one of the following menus and navigate the screen of choice.
7. To return the analyzer to the default settings, choose Reset under the Menu selection screen.




# About This Document

This manual contains instructions for installation and operation of the 56 Advanced Dual-Input Analyzer. The following list provides notes concerning all revisions of this document.

<u>Rev. Level</u>	<u>Date</u>	<u>Notes</u>
A	08/11	This is the initial release of the product manual. The manual has been reformatted to reflect the Emerson documentation style and updated to reflect any changes in the product offering.
B	11/12	Add new feature - configuration transfer via USB. Add new section for existing features - PID control and TPC relay activation, Non-Incendive Field Wiring drawings.

## SAFETY MESSAGES

Procedures and instructions in this section may require special precautions to ensure the safety of the personnel performing the operations. Information that raises potential safety issues is indicated by a warning symbol () . This symbol identifies a potential hazard.

 **CAUTION**

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# Section 1: Description and Specifications

## 1.1 Features and Applications

This multi-parameter unit serves industrial, commercial and municipal applications with the widest range of liquid measurement inputs and digital communications available.

The 56 advanced dual-input analyzer supports continuous measurement of liquid analytical inputs from one or two sensors. The modular design allows signal input boards to be field replaced, making configuration changes easy. The high resolution full-color display gives unsurpassed visibility and functionality for liquid analytical instrumentation.

**DUAL INPUT INSTRUMENT** – single or dual measurement of pH/ORP, Resistivity/Conductivity, % Concentration, Total Dissolved Solids, Total Chlorine, Free Chlorine, Monochloramine, Dissolved Oxygen, Dissolved Ozone, Turbidity, Pulse Flow, Temperature, and 4-20mA input from any device.

**FULL COLOR DISPLAY:** The high resolution full-color display allows at-a-glance viewing of process readings – indoors or outdoors. Six additional process variables or diagnostic parameters are displayed for quick determination of process or sensor condition. The contrast of backlit display can be adjusted and the main screen can be customized to meet user requirements.

**DIGITAL COMMUNICATIONS:** HART® version 5 and 7 digital communications are available on the 56. An optional Profibus® DP digital communications board is available for Profibus installations. 56 HART units communicate with the 475 HART hand-held communicator and HART hosts such as AMS Intelligent Device Manager. 56 Profibus units are fully compatible with Profibus DP networks and Class 1 or Class 2 masters. HART and Profibus DP configured units will support any single or dual measurement configurations of the 56.

**MENUS:** Easily-managed window screens for easy navigation to local configuration and routine calibration. Quick Start and all menu screens are available in multiple locally displayed languages. Alpha-numeric keypad allows easy entries during configuration and calibration.

**QUICK START PROGRAMMING:** Popular Quick Start screens appear the first time the unit is powered. The instrument auto-recognizes each measurement input type and prompts the user to configure each sensor loop in a few quick steps for immediate commissioning.

**USER HELP SCREENS:** A complete user guide and troubleshooting manual is embedded in the instrument's memory and easily accessed via the INFO key on the local display. Detailed instructions and troubleshooting tips in multiple languages are intended to provide adequate guidance to resolve most problems on site.

**HAZARDOUS AREA APPROVALS AND SAFETY APPROVALS:** None.

**ENCLOSURE:** The instrument enclosure fits standard DIN panel cutouts. The versatile enclosure design supports panel-mount, pipe-mount, and surface/wall-mount installations. No Enclosure ratings – None.

**SECURITY ACCESS CODES:** Two levels of security access are available. Program one access code for routine maintenance and hold of current outputs; program another access code for all configuration menus and functions.

**DIAGNOSTICS:** The analyzer continuously monitors itself and the sensor(s) for fault and warning conditions. A display banner flashes red to indicate a Fault condition and yellow for a Warning condition to visually alert field personnel. Details and troubleshooting information for any specific fault or warning can be readily accessed by pressing the INFO key.

**LOCAL LANGUAGES:** Rosemount Analytical extends its worldwide reach by offering nine menu languages – English, French, German, Italian, Spanish, Portuguese, Chinese, Russian and Polish. Every unit includes user programming menus; calibration routines; faults and warnings; and user help screens in all nine languages.

**CURRENT OUTPUTS:** Every unit includes four 4-20 mA or 0-20 mA electrically isolated current outputs giving the ability to transmit the measurement value and the temperature for both sensors. Users have wide latitude to assign any measurement value or live diagnostic to any current output for reporting. Output dampening can be enabled with time constants from 0 to 999 seconds. HART digital communications transmitted via current output 1 is standard on all units (option code –HT).

## 1.2 Enhanced Features

**PROCESS TRENDING GRAPHS:** High-resolution color graphs of measurement data can be displayed on-screen to pinpoint process disruptions or measurement problems and to estimate probe maintenance frequency. The analyzer gives the user the ability to zoom in to a specific narrow timeframe of process measurements for detailed on-screen evaluation.

**DATA LOGGER AND EVENT LOGGER:** Extensive onboard data storage captures measurement data from both channels every 30 seconds for 30 days for on-screen display or local upload to a USB 2.0 memory device. 300 significant analyzer events are recorded including start-up time, calibrations, hold outputs, configurations, alarms, power interruptions, faults, and more. All process data and events are time/date stamped.

**USB 2.0 DATA TRANSFER PORT:** A USB port is built-in to allow local data transfer of process data and events using a standard USB memory device. Cleanly formatted EXCEL data is useful for evaluation of process data on a computer and identification of critical alarm or fault events.

**PID CONTROL:** Proportional, Integral and Derivative settings allow the analog current outputs to adjust a control device that has continuous adjustability by acting on process measurements or temperature. PID is typically used on modulating control devices such as automated control valves or variable volume pumps. Any current output can be programmed for PID functions.

**ALARM RELAY CAPABILITIES:** Four Single Pole Double Throw alarm relays are fully assignable and programmable to trigger alarms upon reaching measurement or diagnostics setpoints or fault conditions. Further relay settings include TPC, synchronized interval timers and four specialized timer functions described below. All relays are independently activated. Failsafe operation and programming of relay default state (normally open or normally closed) is software selectable.

**TIMER FUNCTIONS:** Basic TPC (Time Proportional Control) settings are available. Interval timers set relays by interval time, on-time and recovery time for discrete on/off control devices based on measurement inputs. In addition, four real-time clock relay functions are implemented including: bleed and feed, day and time interval timers, delay timer and a flow totalizer. These advanced timer features support a number of specialized applications that normally require dedicated timer control devices or DCS programming.

**WIRELESS THUM ADAPTOR COMPATIBLE:** Enable wireless transmissions of process variables and diagnostics from hard-to-reach locations where it is impractical to run wires for current outputs. When commissioned with the THUM Adaptor, 56 HART® units can communicate on Emerson wireless networks using HART 7 wireless protocol.

**SMART-ENABLED PH:** Rosemount Analytical's SMART pH capability can eliminate field calibration of pH probes through automatic upload of calibration data and history – fully calibrating the pH loop. pH probe changes are literally plug and play using SMART pH sensors with VP cables connections.

**ADVANCED FUNCTIONS:** Several specialty measurements are supported including: high reference impedance pH sensors, Ion Selective Electrode measurements, pH loop calibration by entering pH slope and reference offset, Isopotential point for pH, inferred pH determination using dual contacting conductivity inputs, differential conductivity, differential flow, totalized flow, current input from any 4-20mA source, dual range calibration for chlorine sensors, programmable polarizing voltage for amperometric oxygen sensors and software selectable normally open or normally closed alarm relays – to name a few.

## 1.3 Specifications - General

**Case:** Polycarbonate. NEMA 4X CSA, IP66 FM.

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**NOTE:**

To ensure a NEMA seal, tighten all four front panel screws to 6 in-lbs of torque.

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**Dimensions:** 6.2 x 6.2 x 5.2 in. (157 x 157 x 132mm)

**Conduit openings:** Accepts (6) PG13.5 or 1/2 in. conduit fittings

**Display:** Large 3.75 x 2.2 in. (95.3 x 55.9mm) high resolution color LCD displays large process variables and user-definable display of diagnostic parameters. Calibration, programming and information screens display clear, easy-to-read characters. The color display is back-lit and backlighting intensity is user adjustable. Measurement character height: (.5") 13mm. Main display can be customized to meet user requirements.

**Ambient temperature and humidity:** -10 to 60°C, (14 to 140°F) RH 5 to 95% (non-condensing). For Turbidity only: 0 to 55°C (32 to 131°F). RH 5 to 95% (non-condensing).

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**NOTE:**

The analyzer is operable from -5 to 55°C (-23 to 131°F) with some degradation in display response or performance. Above 60°C, the following components will progressively and automatically shut down: display, USB communications port, current outputs, alarm relays, main circuit board.

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**⚠ WARNING**

Always remove USB memory device at ambient temp above 60°C. Do not access USB port if combustible atmosphere is present.

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**Storage temperature:** -20 to 60°C, (-4 to 140°F)

**Power:** Code -02: 20 to 30 VDC, 20 W  
Code -03: 85 to 264 VAC, 47.5 to 65.0 Hz, 20 W

**Real time clock back-up:** 24 hours.

### Hazardous Location Approvals:

**Options for CSA:** -02, 03, 20, 21, 22, 24, 25, 26, 27, 30, 31, 32, 34, 35, 36, 37, 38, HT and DP.



Class I, Division 2, Groups A, B, C, & D  
Class II, Division 2, Groups E, F, & G  
Class III T4A  
Tamb= 50°C  
Enclosure Type 4X

See Non-Incendive Field Wiring drawing 1400668. Evaluated to the ANSI/UL Standards. The 'C' and 'US' indicators adjacent to the CSA Mark signify that the product has been evaluated to the applicable CSA and ANSI/UL Standards, for use in Canada and the U.S. respectively.

**NOTE:** Single-input Turbidity configurations (models 56-02-27-38 or -HT, 56-03-27-38 or -HT) and dual-input Turbidity only configurations (56-02-27-37 or -HT, 56-03-27-37 -HT) are CSA approved class I Div. 2 for hazardous area installation.

**Options for FM:** -02, 03, 20, 21, 22, 23, 24, 25, 26, 27, 30, 31, 32, 33, 34, 35, 36, 37, 38, HT and DP.



Class I, Division 2, Groups A, B, C, & D  
Class II & III, Division 2, Groups E, F, & G  
T4A Tamb= 50°C  
IP66

See Non-Incendive Field Wiring drawing 1400667.

**NOTE:** Single-input Turbidity configurations (models 56-02-27-38 or -HT, 56-03-27-38 or -HT) and dual-input Turbidity only configurations (56-02-27-37 or -HT, 56-03-27-37 or -HT) are FM approved class I Div. 2 for hazardous area installation.

### Ordinary Locations (only with -UL ordering option):



**Options for UL:** -02, 03, 20, 21, 22, 24, 25, 26, 27, 30, 31, 32, 34, 35, 36, 37, 38, HT and DP.

**Pollution Degree 2:** Normally only non-conductive pollution occurs. Occasionally, however, a temporary conductivity caused by condensation must be expected.

**Altitude:** for use up to 2000 meter (6562 ft.)

**RFI/EMI:** – EN-61326

**LVD:** – EN-61010-1



**Input:** One or two isolated sensor inputs. Measurement choices of pH/ORP, resistivity/conductivity/ TDS, % concentration, ratio conductivity, total and free chlorine, monochloramine, dissolved oxygen, dissolved ozone, turbidity, pulse flow, temperature and raw 4-20mA input. For contacting conductivity measurements, temperature element must be a Pt1000 RTD. For other measurements (except ORP, flow and turbidity), use either a PT100 RTD, PT1000 RTD, or 22k NTC (D.O. only).

**Outputs:** Four 4-20 mA or 0-20 mA isolated current outputs. Fully scalable. Max Load: 550 Ohms.

Output 1 superimposes the HART digital signal. Outputs can be programmed for PID control. Output dampening can be enabled with time constants from 0 to 999 seconds. HART digital communications transmitted via current output 1 is standard on all units (option code –HT).

**Alarms:** Four alarm relays for process measurement(s) or temperature. Any relay can be programmed for any measurement, timer, TPC or fault alarm operation, instead of a process alarm. When selected, a fault alarm will activate the relay when a sensor or analyzer fault occurs. Each relay can be configured independently. Alarm logic (high or low activation or USP\*) and deadband are user-programmable.

\*USP alarm can be programmed to activate when the conductivity is within a user-selectable percentage of the limit. (conductivity/resistivity measurement only)

**Relays:** Form C, SPDT, epoxy sealed

Maximum Relay Current	
Power Input	Resistive
28 VDC 5.0 A	5.0 A
115 VAC 5.0 A	5.0 A
230 VAC 5.0 A	5.0 A

**Inductive load:** 1/8 HP motor (max.), 115/240 VAC

**Terminal Connections Rating:**

Power connector (-02 24VDC power supply and -03 85-264VAC power supply): 24-12 AWG wire size.

**Signal board terminal blocks:** 26-16 AWG wire size.

**Current output connectors:** 26-16 AWG wire size.

**Alarm relay terminal blocks:** 24-12 AWG wire size.

**Weight/Shipping Weight:** (rounded up to nearest lb or nearest 0.5 kg): 3 lbs/4 lbs (1.5 kg/2.0 kg)

## 1.4 Contacting Conductivity (Codes -20 and -30)

Measures conductivity in the range 0 to 600,000  $\mu\text{S}/\text{cm}$  (600mS/cm). Measurement choices are conductivity, resistivity, total dissolved solids, salinity, and % concentration. Temperature compensation can be disabled, allowing the analyzer to display raw conductivity.

### NOTE:

When two contacting conductivity sensors are used, The 56 can derive an inferred pH value. Inferred pH is calculated pH, not directly measured pH. Inferred pH is calculated from straight and cation conductivity. It is applicable only if the alkalinizing agent is NaOH or  $\text{NH}_3$  and the major contaminant is NaCl. It is strictly an application for power plants.

## Performance Specifications - Analyzer

**Measurement Range:** see table below

**Solution temperature compensation:** manual slope ( $\text{X}/^\circ\text{C}$ ), high purity water (dilute sodium chloride), and cation conductivity (dilute hydrochloric acid).

**Salinity:** uses Practical Salinity Scale

**Total Dissolved Solids:** Calculated by multiplying conductivity at  $25^\circ\text{C}$  by 0.65

**Five percent concentration curves:** 0-12% NaOH, 0-15% HCl, 0-20% NaCl, 0-25% or 96-99.7%  $\text{H}_2\text{SO}_4$ . The conductivity concentration algorithms for these solutions are fully temperature compensated.

**Four temperature compensation options:** manual slope ( $\text{X}/^\circ\text{C}$ ), high purity water (neutral salt), cation conductivity (dilute hydrochloric acid) and raw.

**Input filter:** time constant 1 - 999 sec, default 2 sec.

**Response time:** 3 seconds to 95% of final reading

### Recommended Sensors for Contacting Conductivity:

All Rosemount Analytical ENDURANCE 400 series conductivity sensors (Pt 1000 RTD) and 410VP 4-electrode high-range conductivity sensor.

### PERFORMANCE SPECIFICATIONS

#### Recommended Range – Contacting Conductivity

Cell Constant	0.01S/cm	0.1 $\mu\text{S}/\text{cm}$	1.0 $\mu\text{S}/\text{cm}$	10 $\mu\text{S}/\text{cm}$	100 $\mu\text{S}/\text{cm}$	1000 $\mu\text{S}/\text{cm}$	10mS/cm	100mS/cm	1000mS/cm
0.01	0.01 $\mu\text{S}/\text{cm}$ to 200 $\mu\text{S}/\text{cm}$					200 $\mu\text{S}/\text{cm}$ to 6000 $\mu\text{S}/\text{cm}$			
0.1	0.1 $\mu\text{S}/\text{cm}$ to 2000 $\mu\text{S}/\text{cm}$					2000 $\mu\text{S}/\text{cm}$ to 60mS/cm			
1.0	1 $\mu\text{S}/\text{cm}$ to 20mS/cm					20mS/cm to 600mS/cm			
4-electrode	2 $\mu\text{S}/\text{cm}$ to 1400mS/cm								

#### Temperature Specifications:

Temperature range	0-200 $^\circ\text{C}$
Temperature Accuracy, Pt-1000, 0-50 $^\circ\text{C}$	$\pm 0.1^\circ\text{C}$
Temperature Accuracy, Pt-1000, Temp. > 50 $^\circ\text{C}$	$\pm 0.5^\circ\text{C}$

#### Cell Constant Linearity

	$\pm 0.6\%$ of reading in recommended range
	+2 to -10% of reading outside high recommended range
	$\pm 5\%$ of reading outside low recommended range
	$\pm 4\%$ of reading in recommended range



## 1.5 Toroidal Conductivity (Codes -21 and -31)

Measures conductivity in the range of 1 (one)  $\mu\text{S}/\text{cm}$  to 2,000,000  $\mu\text{S}/\text{cm}$  (2 S/cm). Measurement choices are conductivity, resistivity, total dissolved solids, salinity, and % concentration. Temperature compensation can be disabled, allowing the analyzer to display raw conductivity.

For more information concerning the use and operation of the toroidal conductivity sensors, refer to the product data sheets.

### Performance Specifications- Analyzer

**Measurement Range:** see table below

**Repeatability:**  $\pm 0.25\% \pm 5 \mu\text{S}/\text{cm}$  after zero cal

**Salinity:** uses Practical Salinity Scale

**Total Dissolved Solids:** Calculated by multiplying conductivity at 25°C by 0.65

**Five percent concentration curves:** 0-12% NaOH, 0-15% HCl, 0-20% NaCl, 0-25% or 96-99.7% H<sub>2</sub>SO<sub>4</sub>. The conductivity concentration algorithms for these solutions are fully temperature compensated. For other solutions, the analyzer accepts as many as five data points and fits either a linear (two points) or a quadratic function (three or more points) to the data. Reference temperature and linear temperature slope may also be adjusted for optimum results.

**Three temperature compensation options:** manual slope (X%/°C), neutral salt (dilute sodium chloride) and raw.

**Input filter:** time constant 1 - 999 sec, default 2 sec.







**Response time:** 3 seconds to 95% of final reading

### Recommended Sensors:

All Rosemount Analytical submersion/immersion and flow-through toroidal sensors.

#### Loop Performance (Following Calibration)

Temperature range	-25 to 210°C (-13 to 410°F)
Temperature Accuracy, Pt-100, -25 to 50 °C	$\pm 0.5^\circ\text{C}$
Temperature Accuracy, Pt-100, 50 to 210°C	$\pm 1^\circ\text{C}$

	226: $\pm 1\%$ of reading $\pm 5 \text{ S}/\text{cm}$ in recommended range
	225 & 228: $\pm 1\%$ of reading $\pm 10 \mu\text{S}/\text{cm}$ in recommended range
	222, 242: $\pm 4\%$ of reading in recommended range
	225, 226 & 228: $\pm 5\%$ of reading outside high recommended range
	226: $\pm 5 \mu\text{S}/\text{cm}$ outside low recommended range
	225 & 228: $\pm 15 \mu\text{S}/\text{cm}$ outside low recommended range

#### PERFORMANCE SPECIFICATIONS Recommended Range - Toroidal Conductivity

Model	1 $\mu\text{S}/\text{cm}$	10 $\mu\text{S}/\text{cm}$	100 $\mu\text{S}/\text{cm}$	1000 $\mu\text{S}/\text{cm}$	10mS/cm	100mS/cm	1000mS/cm	2000mS/cm
226	5 $\mu\text{S}/\text{cm}$ to 500mS/cm			500mS/cm to 2000mS/cm				
225 & 228	15 $\mu\text{S}/\text{cm}$ to 1500mS/cm				1500mS/cm to 2000mS/cm			
242	100 $\mu\text{S}/\text{cm}$ to 2000mS/cm							
222 (1in & 2in)	500 $\mu\text{S}/\text{cm}$ to 2000mS/cm							

## 1.6 pH/ORP (Codes -22 and -32)

For use with any standard pH or ORP sensors. Measurement choices are pH, ORP, Redox, Ammonia, Fluoride or custom ISE. The automatic buffer recognition feature uses stored buffer pH values and their temperature curves for the most common buffer standards available worldwide. The analyzer will recognize the pH value of the buffer being measured and perform a self stabilization check on the sensor before completing the calibration. Manual or automatic temperature compensation is menu selectable. Change in process pH due to temperature can be compensated using a programmable temperature coefficient. For more information concerning the use and operation of the pH or ORP sensors, refer to sensor product data sheets. The 56 can also derive an inferred pH value. Inferred pH can be derived and displayed when two contacting conductivity sensors are used. (56-0X-20-30-XX)

### Performance Specifications (pH input) - Analyzer

**Measurement Range [pH]:** 0 to 14 pH

**Accuracy:**  $\pm 0.01$  pH

**Diagnostics:** glass impedance, reference impedance

**Temperature coefficient:**  $\pm 0.002$  pH/  $^{\circ}\text{C}$

**Solution temperature correction:** pure water, high pH (dilute base), Ammonia and custom

**Buffer recognition:** NIST (including non-NIST pH 7.01 buffer), DIN 19267, Ingold, Merck, and Fisher

**Input filter:** Time constant 1 - 999 sec, default 4 sec.

**Response time:** 5 seconds to 95% of final reading

### Recommended Sensors for pH:

Compatible with standard pH sensors with and without integral preamps. Supports Smart pH sensors from Rosemount Analytical (includes Smart integral preamps).



General purpose and high performance pH 396PVP, 3900VP and 3300HT sensors

### Performance Specifications (ORP input) - Analyzer

**Measurement Range [ORP]:** -1500 to +1500 mV

**Accuracy:**  $\pm 1$  mV

**Temperature coefficient:**  $\pm 0.12$  mV /  $^{\circ}\text{C}$

**Input filter:** Time constant 1 - 999 sec, default 4 sec.

**Response time:** : 5 seconds to 95% of final reading

### Recommended Sensors for ORP:

Compatible with standard ORP sensors with and without integral preamps.

**NOTE:**

Some older sensor preamps may not be compatible with the 56 (contact the factory for details).

## 1.7 Flow (Code -23 and -33)

For use with most pulse signal flow sensors, the 56 user-selectable units of measurement include flow rates in GPM (gallons per minute), GPH (gallons per hour), cu ft/min (cubic feet per min), cu ft/hour (cubic feet per hour), LPM (liters per minute), LPH (liters per hour), or m<sup>3</sup>/hr (cubic meters per hour), and velocity in ft/sec or m/sec. When configured to measure flow, the unit also acts as a totalizer in the chosen unit (gallons, liters, or cubic meters). Dual flow instruments can be configured as a % recovery, flow difference, flow ratio, or total (combined) flow.

### Performance Specifications - Analyzer

**Frequency Range:** 3 to 1000 Hz

**Flow Rate:** 0 - 99,999 GPM, LPM, m<sup>3</sup>/hr, GPH, LPH, cu ft/min, cu ft/hr.

**Totalized Flow:** 0 – 9,999,999,999,999 Gallons or m<sup>3</sup>, 0 – 999, 999,999,999 cu ft.

**Accuracy:** 0.5%

**Input filter:** Time constant 0-999 sec., default 5 sec.

## 1.8 4-20mA Current Input (Codes -23 and -33)

For use with any transmitter or external device that transmits 4-20mA or 0-20mA current outputs. Typical uses are for temperature compensation of live measurements (except ORP, turbidity and flow) and for continuous pressure input for continuous measurement of % oxygen gas. External input of atmospheric pressure for oxygen measurement allows continuous partial pressure compensation while the 56 enclosure is completely sealed.

Externally sourced current input is also useful for calibration of new or existing sensors that require temperature measurement or atmospheric pressure inputs. In addition to live continuous compensation of live measurements, the current input board can also be used simply to display and trend the measured temperature or the calculated partial pressure from the external device. This feature leverages the large display variables on the 56 as a convenience for technicians. Temperature can be displayed in degrees C or degrees F. Partial pressure can be displayed in inches Hg, mm Hg, atm (atmospheres), kPa (kiloPascals), bar or mbar. The current input board serves as a power supply for loop-powered devices that do not actively power their 4-20mA output signals.

### Performance Specifications

**Measurement Range \* [mA]:** 0-20 or 4-20

**Accuracy:** ±0.03mA

**Input filter:** Time constant 0-999 sec., default 5 sec.

*\*Current input not to exceed 22mA*

## 1.9 Chlorine (Code -24 and -34) Free and Total Chlorine

The 56 is compatible with the 499ACL-01 free chlorine sensor and the 499ACL-02 total chlorine sensor. The 499ACL-02 sensor must be used with the TCL total chlorine sample conditioning system. The 56 fully compensates free and total chlorine readings for changes in membrane permeability caused by temperature changes.

For free chlorine measurements, both automatic and manual pH corrections are available. For automatic pH correction, select code -32 and an appropriate pH sensor. For more information concerning the use and operation of the amperometric chlorine sensors and the TCL measurement system, refer to the product data sheets.

### Performance Specifications - Analyzer

**Resolution:** 0.001 ppm or 0.01 ppm – selectable

**Input Range:** 0nA – 100 $\mu$ A

**Automatic pH correction (requires Code -32):** 6.0 to 10.0 pH

**Temperature compensation:** Automatic or manual (0-50°C).

**Input filter:** Time constant 1 - 999 sec, default 5 sec.

**Response time:** 6 seconds to 95% of final reading

### Recommended Sensors

**Chlorine:** 499ACL-01 Free Chlorine or 499ACL-02 Total Chlorine

**pH:** The following pH sensor is recommended for automatic pH correction of free chlorine readings: 3900

### Monochloramine

The 56 is compatible with the 499A CL-03 Monochloramine sensor. The 56 fully compensates readings for changes in membrane permeability caused by temperature changes. Because monochloramine measurement is not affected by pH of the process, no pH sensor or correction is required. For more information concerning the use and operation of the amperometric chlorine sensors, refer to the product data sheets.

### Performance Specifications - Analyzer

**Resolution:** 0.001 ppm or 0.01 ppm – selectable

**Input Range:** 0nA – 100 $\mu$ A

**Temperature compensation:** Automatic or manual (0-50°C).

**Input filter:** Time constant 1 - 999 sec, default 5 sec.

**Response time:** 6 seconds to 95% of final reading

### Recommended Sensors

Rosemount Analytical 499ACL-03 Monochloramine sensor

## pH-Independent Free Chlorine

The 56 is compatible with the 498CL-01 pH-independent free chlorine sensor. The 498CL-01 sensor is intended for the continuous determination of free chlorine (hypochlorous acid plus hypochlorite ion) in water. The primary application is measuring chlorine in drinking water. The sensor requires no acid pre-treatment, nor is an auxiliary pH sensor required for pH correction. The 56 fully compensates free chlorine readings for changes in membrane permeability caused by temperature. For more information concerning the use and operation of the amperometric chlorine sensors, refer to the product data sheets.

## Performance Specifications - Analyzer

**Resolution:** 0.001 ppm or 0.01 ppm – selectable

**Input Range:** 0nA – 100 $\mu$ A

**pH independent**

**Temperature compensation:** Automatic (via RTD) or manual (0-50°C).

**Input filter:** Time constant 1 - 999 sec, default 5 sec.

**Response time:** 6 seconds to 95% of final reading

## Recommended Sensors

Rosemount Analytical 498CL-01 pH independent free chlorine sensor



Chlorine sensors with Variopol  
connection and cable connection  
498CL-01

## 1.10 Dissolved Oxygen (Codes -25 and -35)

The 56 is compatible with the 499ADO, 499ATrDO, Hx438, Gx438 and BX438 dissolved oxygen sensors and the 4000 percent oxygen gas sensor. The 56 displays dissolved oxygen in ppm, mg/L, ppb,  $\mu\text{g/L}$ , % saturation, % O<sub>2</sub> in gas, ppm O<sub>2</sub> in gas. The analyzer fully compensates oxygen readings for changes in membrane permeability caused by temperature changes. An atmospheric pressure sensor is included on all dissolved oxygen signal boards to allow automatic atmospheric pressure determination during air calibration. Calibration can be corrected for process salinity if removing the sensor from the process liquid is impractical. The analyzer can be calibrated against a standard instrument. For more information on the use of amperometric oxygen sensors, refer to the product data sheets.

### Performance Specifications - Analyzer

**Resolution:** 0.01 ppm; 0.1 ppb for 499A TrDO sensor (when O<sub>2</sub> <1.00 ppm); 0.1%

**Input Range:** 0nA – 100 $\mu\text{A}$

**Temperature Compensation:** Automatic or manual (0-50°C).

**Input filter:** Time constant 1 - 999 sec, default 5 sec

**Response time:** 6 seconds to 95% of final reading

### Recommended Sensor

Rosemount Analytical amperometric membrane and steam-sterilizable sensors listed above

## 1.11 Dissolved Ozone (Code -26 and -36)

The 56 is compatible with the 499AOZ sensor. The 56 fully compensates ozone readings for changes in membrane permeability caused by temperature changes. For more information concerning the use and operation of the amperometric ozone sensors, refer to the product data sheets.

### Performance Specifications - Analyzer

**Resolution:** 0.001 ppm or 0.01 ppm – selectable

**Input Range:** 0nA – 100 $\mu\text{A}$

**Temperature Compensation:** Automatic or manual (0-35°C)

**Input filter:** Time constant 1 - 999 sec, default 5 sec.

**Response time:** 6 seconds to 95% of final reading

### Recommended Sensor

Rosemount Analytical 499A OZ ozone sensor.



Dissolved Oxygen 499ADO  
sensor with Variopol  
connection



Dissolved Ozone 499AOZ  
sensors with Polysulfone  
body Variopol  
connection and cable  
connection

## 1.12 Turbidity (Codes -27 and -37)

The 56 instrument is available in single and dual turbidity configurations for the Clarity II turbidimeter. It is intended for the determination of turbidity in filtered drinking water. The other components of the Clarity II turbidimeter – sensor(s), debubbler/measuring chamber(s), and cable for each sensor must be ordered separately or as a complete system with the 56.

The 56 turbidity instrument accepts inputs from both USEPA 180.1 and ISO 7027-compliant sensors. Four fully programmable relays with timers are included.

Note: the 56 Turbidity must be used with Clarity II sensor, sensor cable and debubbler.

### Performance Specifications - Analyzer

**Units:** Turbidity (NTU, FTU, or FNU); total suspended solids (mg/L, ppm, or no units)

**Display resolution-turbidity:** 4 digits; decimal point moves from x.xxx to xxx.x

**Display resolution-TSS:** 4 digits; decimal point moves from x.xxx to xxxx

**Calibration methods:** User-prepared standard, commercially prepared standard, or grab sample. For total suspended solids user must provide a linear calibration equation.

**Inputs:** Choice of single or dual input, EPA 180.1 or ISO 7027 sensors.

**Field wiring terminals:** Removable terminal blocks for sensor connection.

**Accuracy after calibration at 20.0 NTU:**

0-1 NTU  $\pm 2\%$  of reading or 0.015 NTU, whichever is greater. 0-20 NTU:  $\pm 2\%$  of reading.

## 1.13 Ordering Information

The 56 Analyzer offers single or dual sensor input with an unrestricted choice of dual measurement combinations. Measurements capabilities include pH/ORP, Resistivity/ Conductivity, % Concentration, Total Chlorine, Free Chlorine, Monochloramine, Dissolved Oxygen, Dissolved Ozone, Turbidity, Pulse Flow, Temperature, and 4-20mA input.

The device includes two isolated inputs, nine local languages, four 4-20mA current outputs, removable connectors for power and current outputs, and four solid plugs for closure of openings. HART digital communications is included at no additional charge. Profibus digital communications is optional.

### 56 Advanced Dual-Input Analyzer

Level 1 POWER	
02	24 VDC with four alarm relays
03	85-265 VAC switching, 50/60 Hz with four alarm relays
Level 2 MEASUREMENT 1	
20	Contacting Conductivity
21	Toroidal Conductivity
22	pH/ORP
23	Flow/Current Input
24	Chlorine
25	Dissolved Oxygen
26	Ozone
27	Turbidity
Level 3 MEASUREMENT 2	
30	Contacting Conductivity
31	Toroidal Conductivity
32	pH/ORP/ISE
33	Flow/Current Input
34	Chlorine
35	Dissolved Oxygen
36	Ozone
37	Turbidity
38	None
Level 4 COMMUNICATIONS	
HT	HART® digital communication
DP	Profibus DP digital communication



## Section 2.0 – Installation

### 2.1 Unpacking and Inspection

Inspect the shipping container. If it is damaged, contact the shipper immediately for instructions. Save the box. If there is no apparent damage, unpack the container. Be sure all items shown on the packing list are present. If items are missing, notify Rosemount Analytical immediately.

### 2.2 Installation

#### 2.2.1 General Information

1. Although the analyzer is suitable for outdoor use, do not install it in direct sunlight or in areas of extreme temperatures. The analyzer cannot be operated in ambient (shaded) conditions greater than 60°C.
2. Install the analyzer in an area where vibration and electromagnetic and radio frequency interference are minimized or absent.
3. Keep the analyzer and sensor wiring at least one foot from high voltage conductors. Be sure there is easy access to the analyzer.
4. The analyzer is suitable for panel, pipe, or surface mounting. See Figures 2-1 and 2-2.
5. Install cable gland fittings and plugs as needed to properly seal the analyzer on all six enclosure openings. The USB port cover must be fully installed on the front cover to ensure proper analyzer sealing.

#### **⚠ WARNING**



##### **RISK OF ELECTRICAL SHOCK**

**Electrical installation must be in accordance with the National Electrical Code (ANSI/NFPA-70) and/or any other applicable national or local codes.**



**CAUTION: This symbol identifies a risk of electrical shock.**



**CAUTION: This symbol identifies a potential hazard. When this symbol appears, consult the manual for appropriate action.**

Fig. 2-1 56 Panel Mounting Installation dimensions

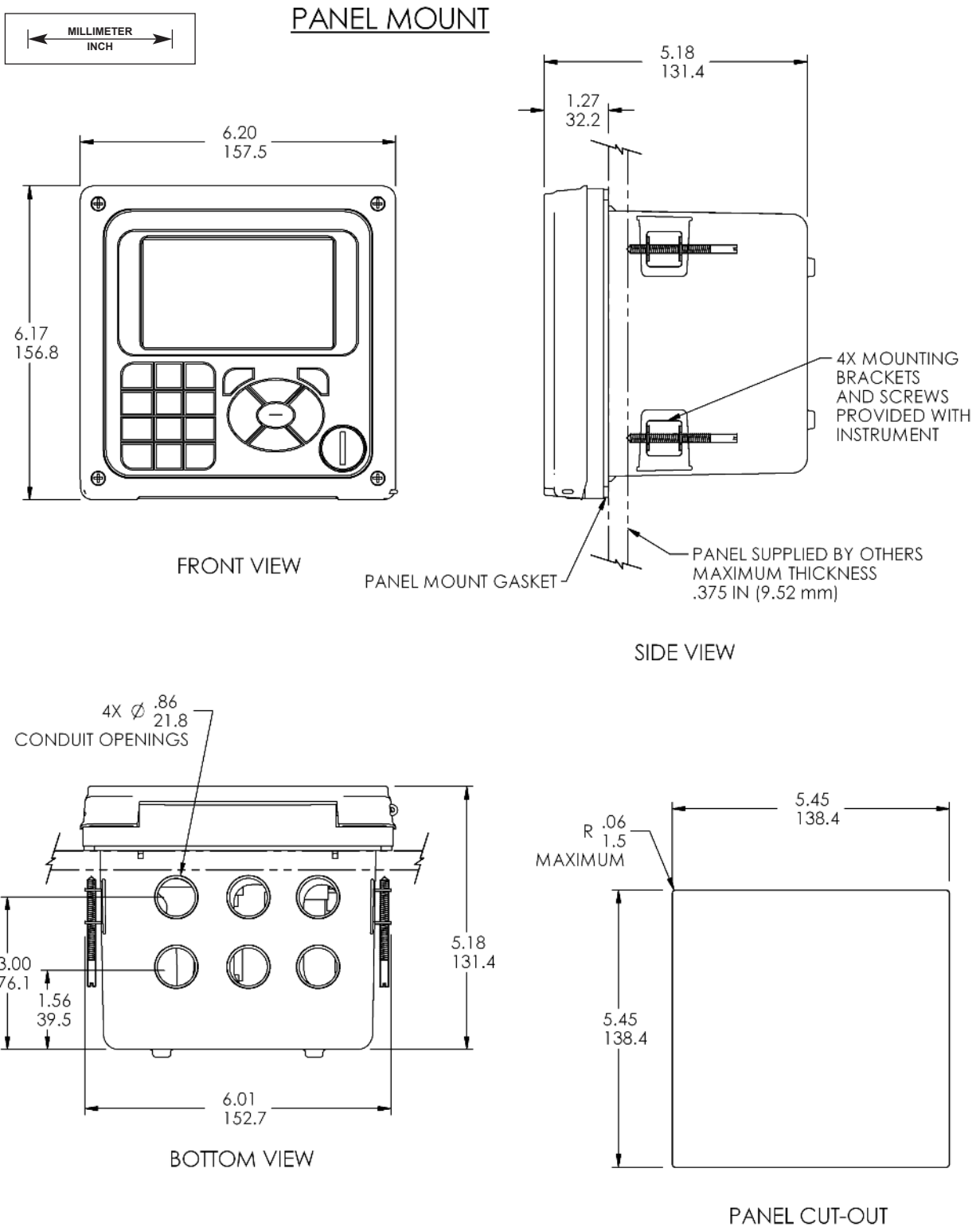


Fig. 2-2 56 Pipe and Wall Mounting Installation dimensions

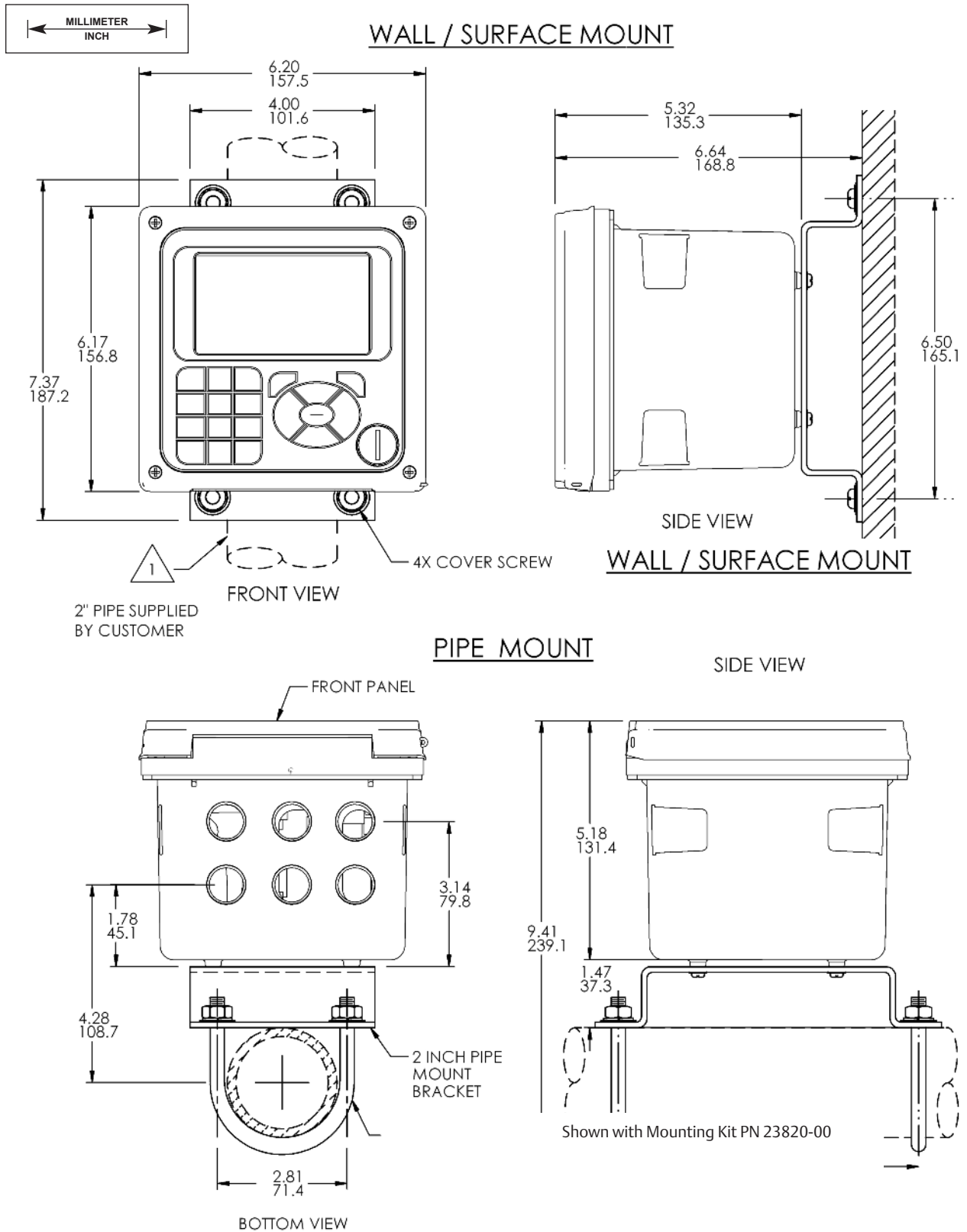
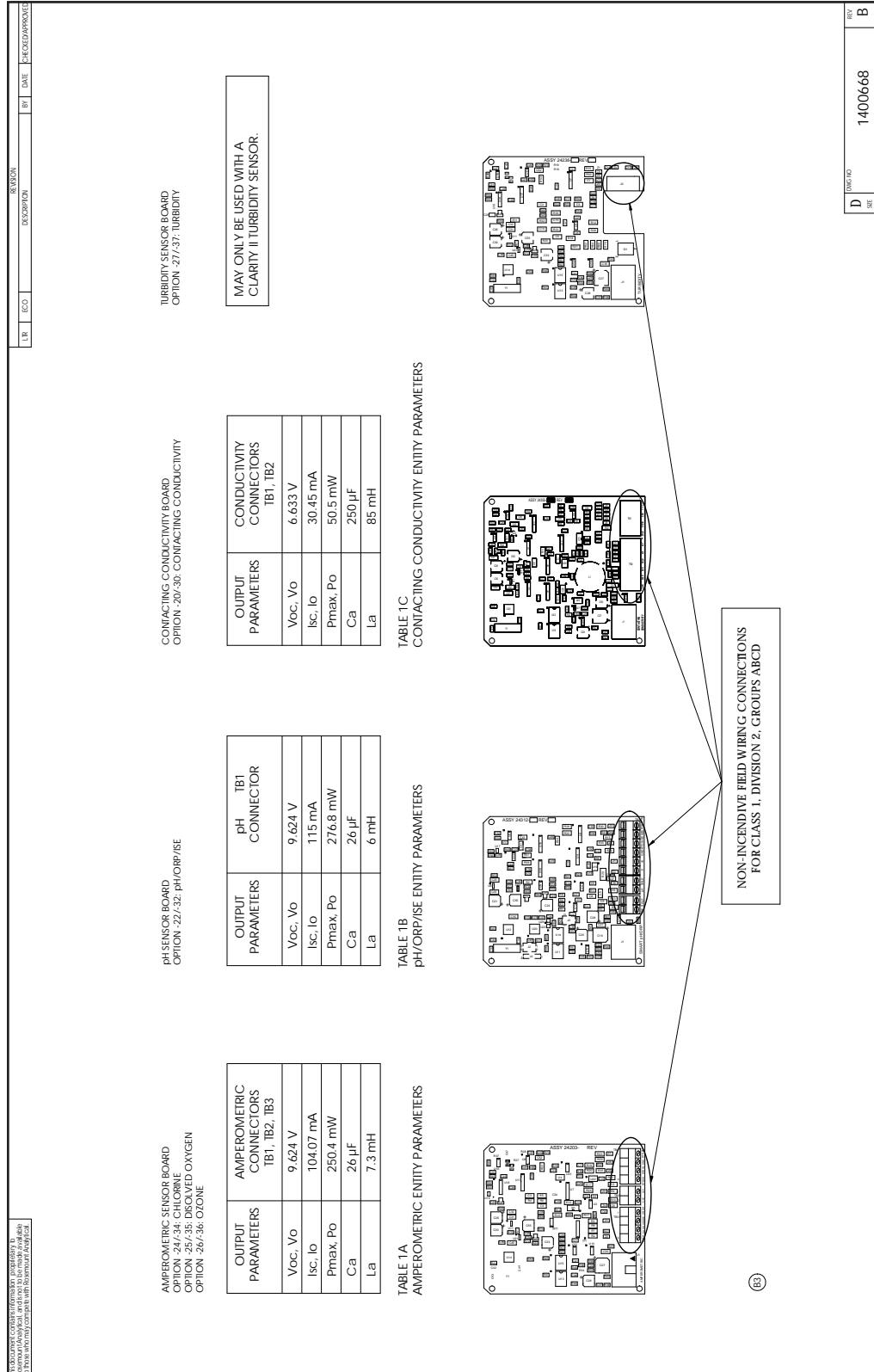






Fig. 2-4 CSA Non-incendive field wiring installation for the 56-27-37 Analyzer



D INCL. NO. 1400668  
REV. 11/12

## Section 3.0 Wiring

### 3.1 General

The 56 is easy to wire. It includes removable connectors and slide-out signal input boards. The front panel is hinged at the bottom. The panel swings down for easy access to the wiring locations.

#### 3.1.1 Removable connectors and signal input boards

The 56 uses removable signal input boards and communication boards for ease of wiring and installation. Each of the signal input boards can be partially or completely removed from the enclosure for wiring. The 56 has three slots for placement of up to two signal input boards and one communication board.

Slot 1-Left	Slot 2 – Center	Slot 3 – Right
Profi board	Signal Board 1	Signal Board 2

#### 3.1.2 Signal input boards

Slots 2 and 3 are for signal input measurement boards. Wire the sensor leads to the measurement board following the lead locations marked on the board. After wiring the sensor leads to the signal board, carefully slide the wired board fully into the enclosure slot and take up the excess sensor cable through the cable gland. Tighten the cable gland nut to secure the cable and ensure a sealed enclosure.

---

**NOTE:**

For the purpose of replacing factory-installed signal input boards, Rosemount® Analytical Inc. is the sole supplier.

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#### 3.1.3 Digital communications

HART® digital communications is standard on 56. HART versions 5 and 7 are available on the 56 and can be switched using the local keypad. A Profibus DP communication board is available as options for 56 communication with a host. HART communications supports Bell 202 digital communications over an analog 4-20mA current output. Profibus DP is an open communications protocol which operates over a dedicated digital line to the host.

#### 3.1.4 Alarm relays

Four alarm relays are supplied with the switching power supply (85 to 264VAC, -03 order code) and the 24VDC power supply (20-30VDC, -02 order code). All relays can be used for process measurement(s) or temperature. Any relay can be configured as a fault alarm instead of a process alarm. Each relay can be configured independently and each can be programmed as an interval timer, typically used to activate pumps or control valves. As process alarms, alarm logic (high or low activation or USP\*) and deadband are user-programmable. Customer-defined failsafe operation is supported as a programmable menu function to allow all relays to be energized or not-energized as a default condition upon powering the analyzer. The USP\* alarm can be programmed to activate when the conductivity is within a user-selectable percentage of the limit. USP alarming is available only when a contacting conductivity measurement board is installed.

## 3.2 Preparing Conduit Openings

There are six conduit openings in all configurations of 56. (Note that four of the openings will be fitted with plugs upon shipment.)

Conduit openings accept 1/2-inch conduit fittings or PG13.5 cable glands. To keep the case watertight, block unused openings with NEMA 4X or IP65 conduit plugs.

---

**NOTE:**

Use watertight fittings and hubs that comply with your requirements. Connect the conduit hub to the conduit before attaching the fitting to the analyzer.

---

## 3.3 Preparing Sensor Cable

The 56 is intended for use with all Rosemount Analytical sensors. Refer to the sensor installation instructions for details on preparing sensor cables.

## 3.4 Power, Output, and Sensor Connections

### 3.4.1 Power wiring

Two Power Supplies are offered for the 56:

- a. 24VDC (20 – 30V) Power Supply (-02 ordering code)
- b. 85 – 265 VAC Switching Power Supply (-03 ordering code)

AC mains leads and 24VDC leads are wired to the Power Supply board which is mounted vertically on the left side of the main enclosure cavity. Each lead location is clearly marked on the Power Supply board. Wire the power leads to the Power Supply board using the lead markings on the board.

The grounding plate is connected to the earth terminal of the -03 (85-265VAC) power supply. The green colored screws on the grounding plate are intended for connection to some sensors to minimize radio frequency interference. The green screws are not intended to be used for safety purposes.

### 3.4.2 Current output wiring

All instruments are shipped with four 4-20mA current outputs. Wiring locations for the outputs are on the Main board which is mounted on the hinged door of the instrument. Wire the output leads to the correct position on the Main board using the lead markings (+/positive, -/negative) on the board. Male mating connectors are provided with each unit.

### 3.4.3 Alarm relay wiring

Four alarm relays are supplied with the switching power supply (85 to 265VAC, -03 order code) and the 24VDC power supply (20-30VDC, -02 order code). Wire the relay leads on each of the independent relays to the correct position on the power supply board using the printed lead markings (NO/Normally Open, NC/Normally Closed, or Com/Common) on the board.



### 3.4.4 Sensor wiring to signal boards

Wire the correct sensor leads to the measurement board using the lead locations marked directly on the board. After wiring the sensor leads to the signal board, carefully slide the wired board fully into the enclosure slot and take up the excess sensor cable through the cable gland.

For best EMI/RFI protection use shielded output signal cable enclosed in an earth-grounded metal conduit. Connect the shield to earth ground. AC wiring should be 14 gauge or greater. Provide a switch or breaker to disconnect the analyzer from the main power supply. Install the switch or breaker near the analyzer and label it as the disconnecting device for the analyzer.

Keep sensor and output signal wiring separate from power wiring. Do not run sensor and power wiring in the same conduit or close together in a cable tray.

#### **WARNING**



##### **RISK OF ELECTRICAL SHOCK**

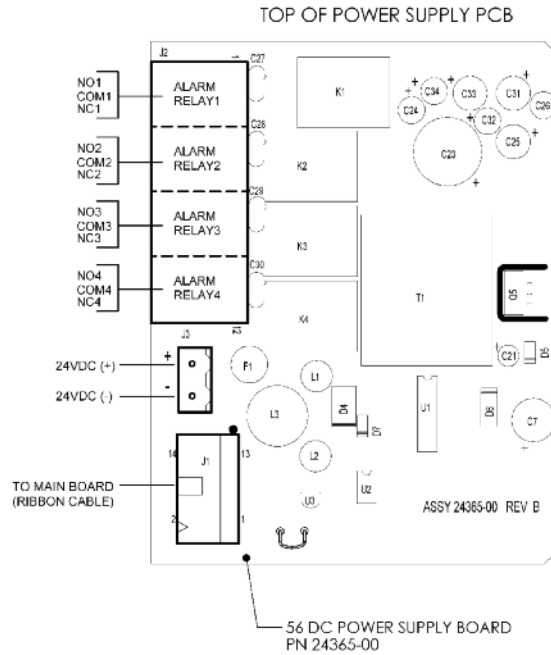
Electrical installation must be in accordance with the National Electrical Code (ANSI/NFPA-70) and/or any other applicable national or local codes.



CAUTION: This symbol identifies a risk of electrical shock.

CAUTION: This symbol identifies a potential hazard. When this symbol appears, consult the manual for appropriate action.

**FIGURE 3-1 Power Wiring for 56 24VDC Power Supply  
(-02 ordering code) PN 24365-00**



**FIGURE 3-2 Power Wiring for 56 85-264 VAC Power Supply  
(-03 ordering code) PN 24358-00**

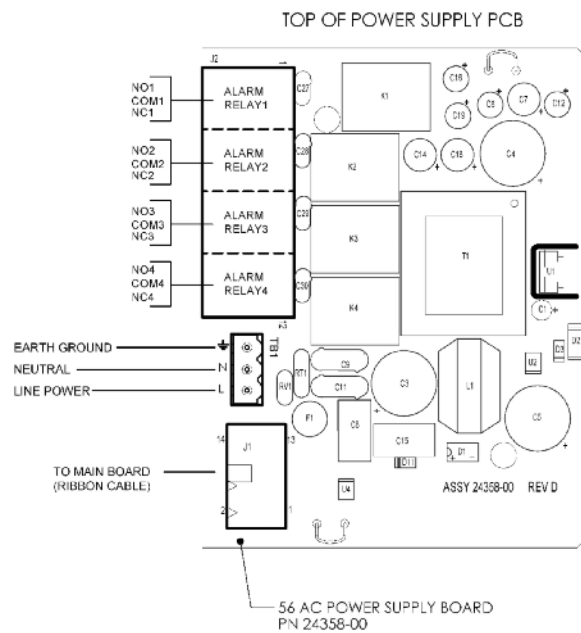


FIGURE 3-3 Output Wiring for 56 Main PCB PN 24308-00

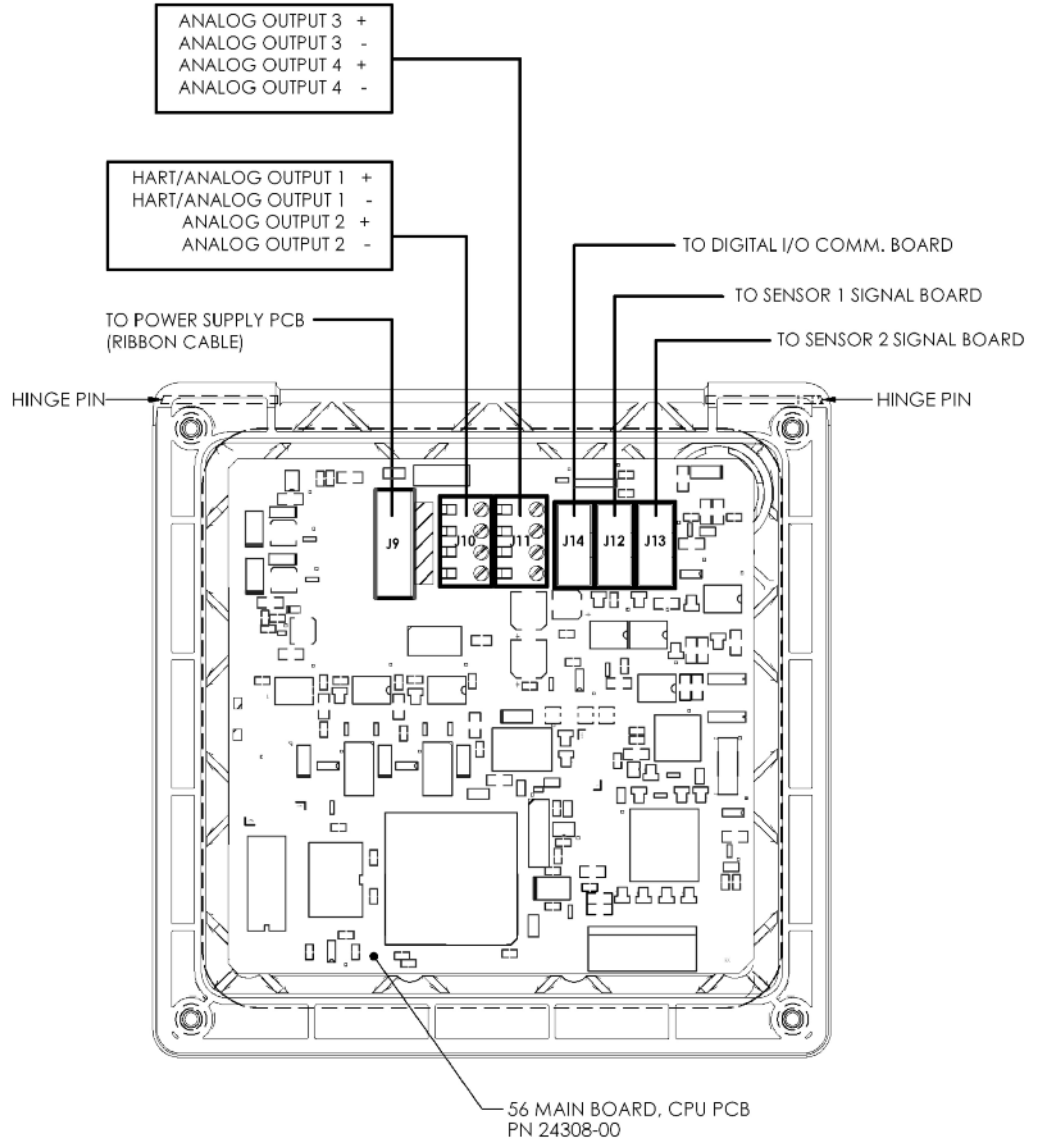


Figure 3-4 56 Recommended Wire Entry Points

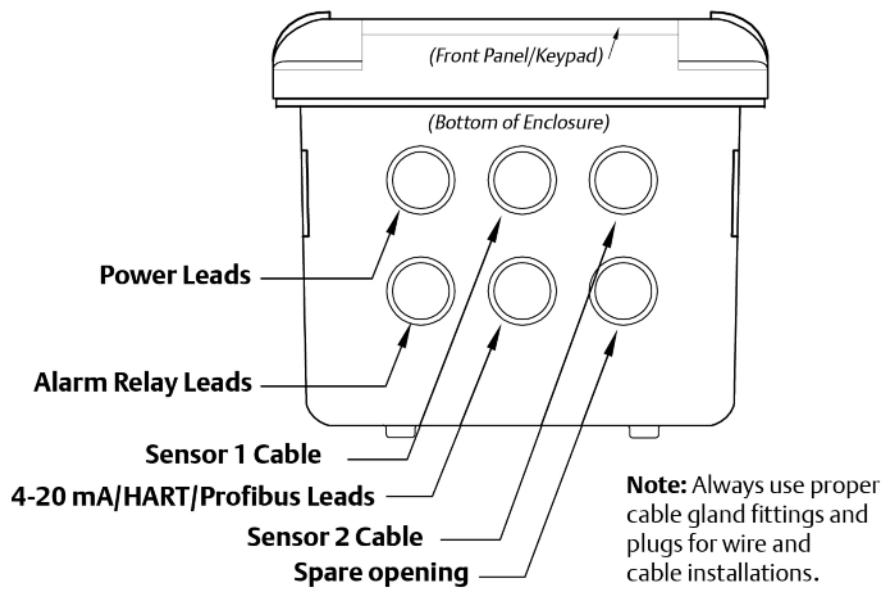


Figure 3-5 56 Recommended Wire Entry and THUM Adaptor Installation

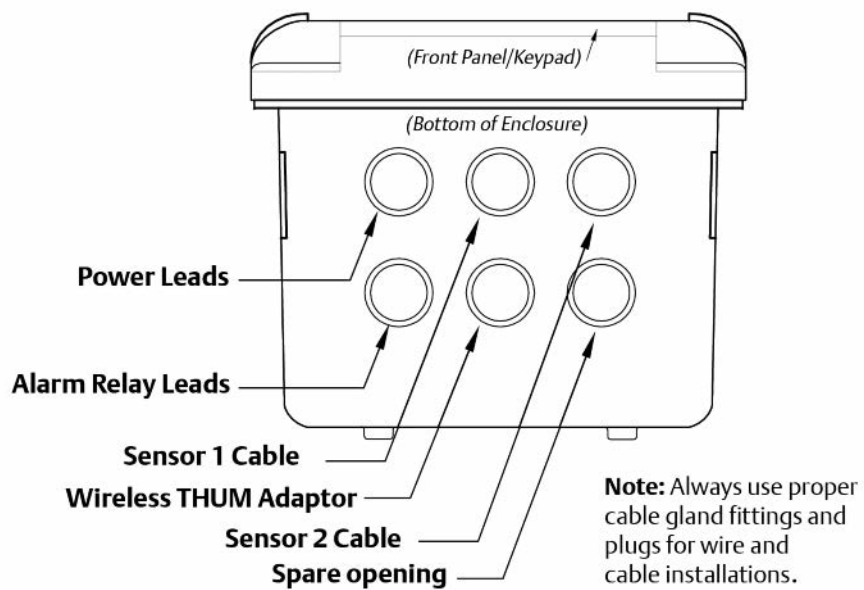


Figure 3-6 Contacting Conductivity signal board and Sensor cable leads

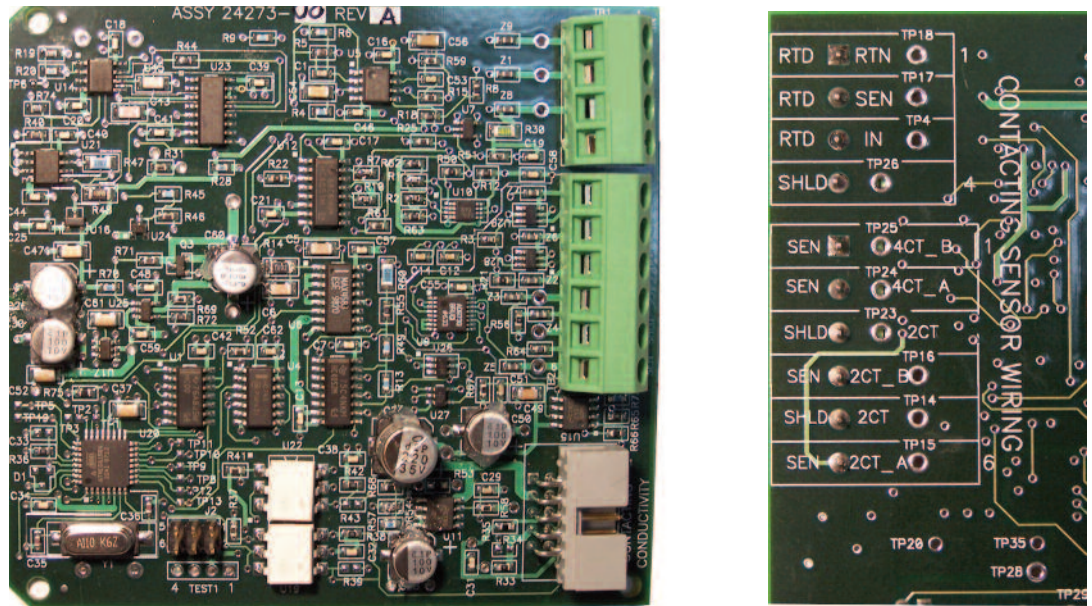


Figure 3-7 Toroidal Conductivity Signal board and Sensor cable leads

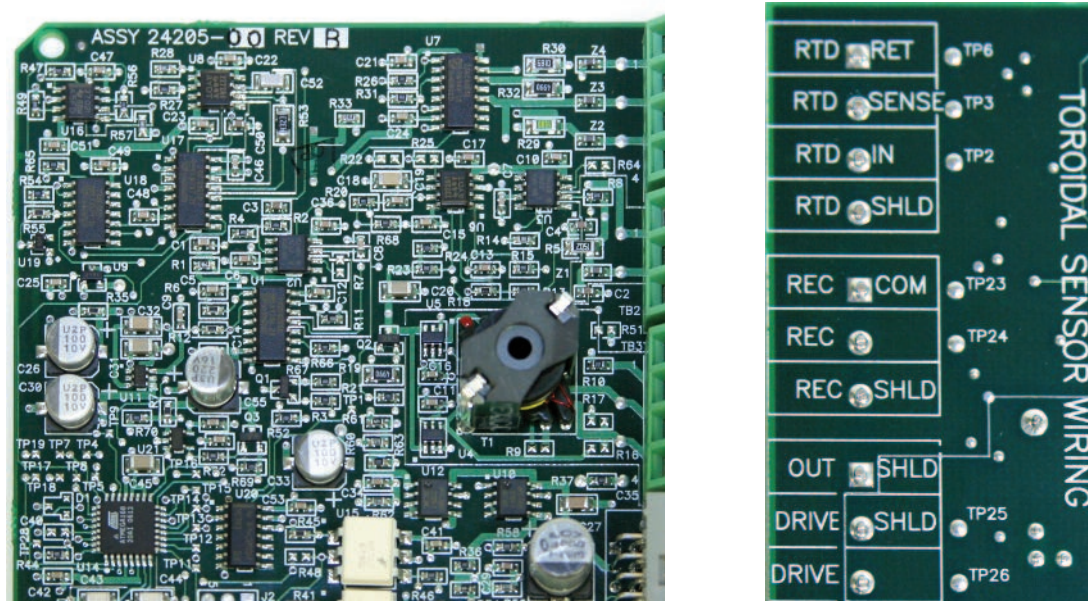




Figure 3-8 pH/ORP/ISE signal board and Sensor cable leads

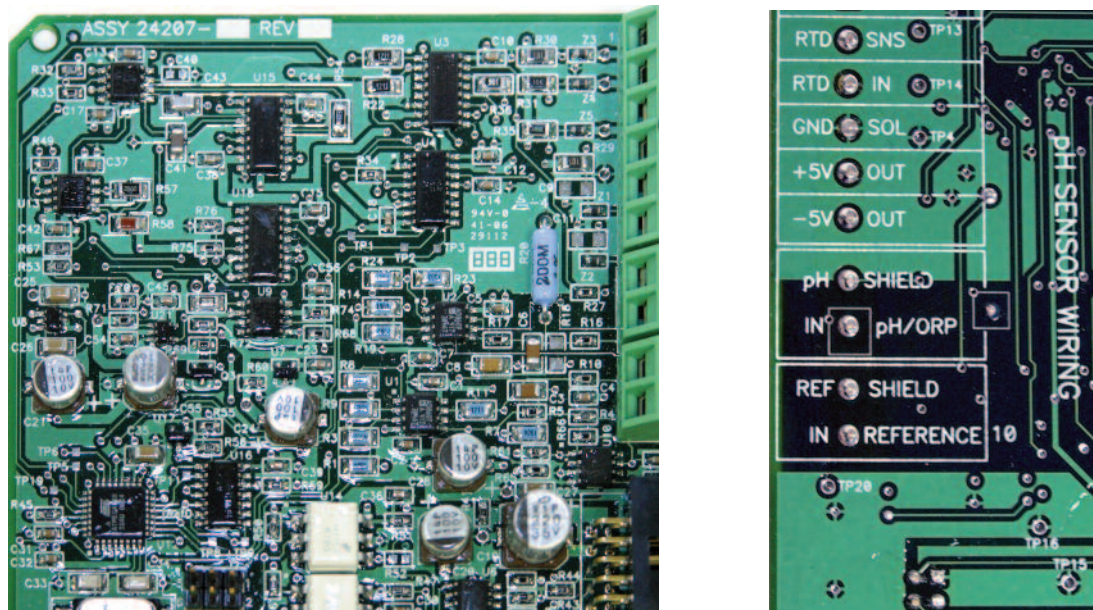


Figure 3-9 Amperometric signal (Chlorine, Oxygen, Ozone) board and Sensor cable leads

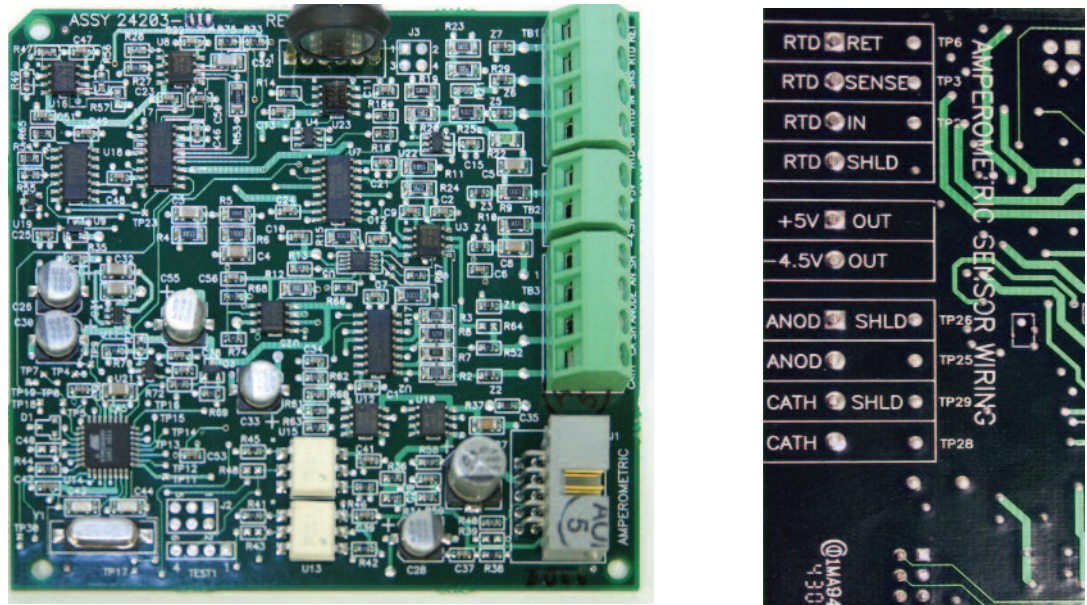


Figure 3-10 Turbidity signal board with plug-in Sensor connection

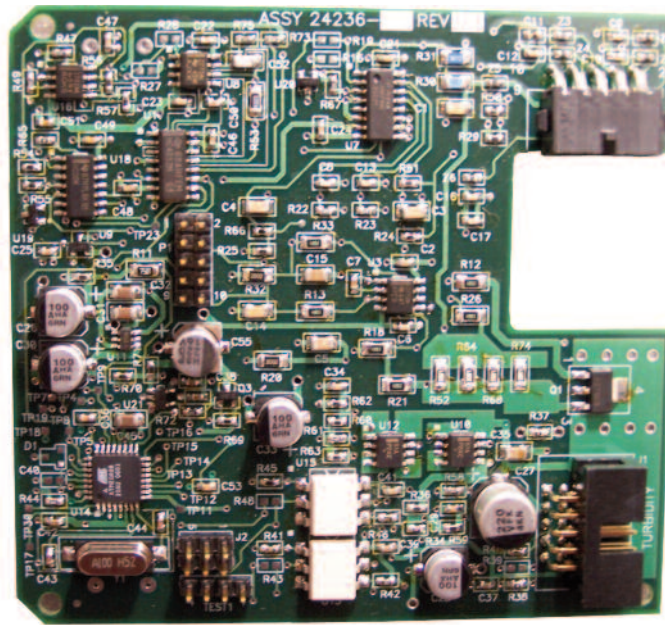
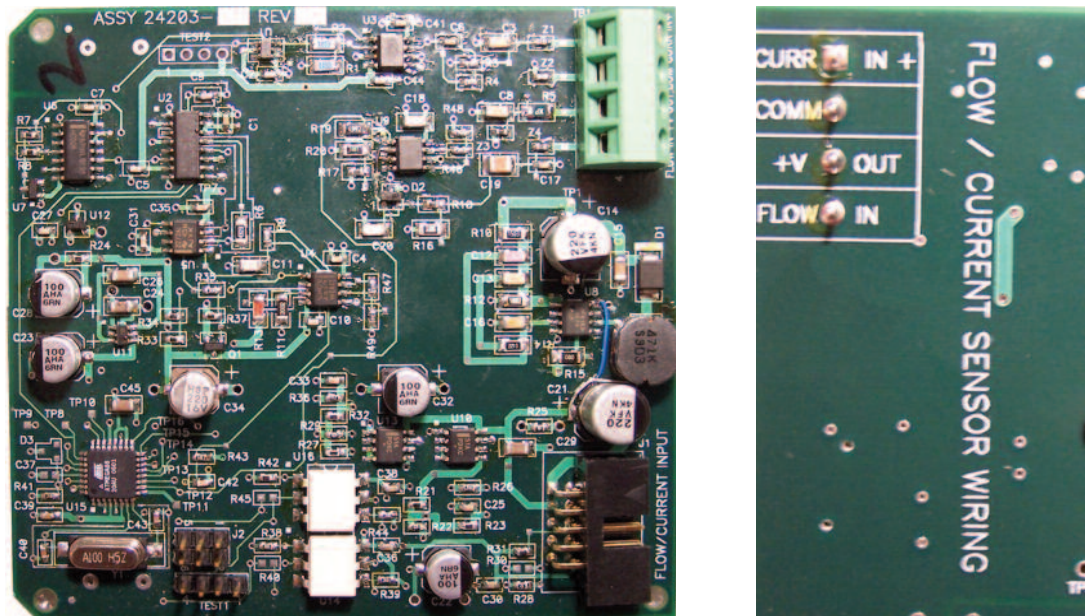


Figure 3-11 Flow/Current Input signal board and Sensor cable leads



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## Section 4.0 Display and Operation

### 4.1 User Interface

The 56 has a large display which shows two live measurement readouts in large digits and up to six additional process variables or diagnostic parameters concurrently. The display is back-lit and the format can be customized to meet user requirements. The ENTER/MENU key allows access to Calibration, Hold (of current outputs), Programming, Display, Data and HART® functions. In addition, a dedicated INFO key is available to provide access to useful diagnostic and instrument information regarding installed sensor(s) and any problematic conditions. The display flashes a red banner to indicate a Fault condition and a yellow banner for a Warning condition. Help screens are displayed for fault and warning conditions to guide the user in troubleshooting. During calibration and programming, key presses guide the user step-by-step through procedures. An alpha-numeric keypad similar to a cell phone keypad is available to allow the user to enter data during programming and calibration or lengthy tags to describe process points, sensors, or instrumentation.



Help screens are displayed for fault and warning conditions to guide the user in troubleshooting. During calibration and programming, key presses guide the user step-by-step through procedures. An alpha-numeric keypad similar to a cell phone keypad is available to allow the user to enter data during programming and calibration or lengthy tags to describe process points, sensors, or instrumentation.

### 4.2 Instrument Keypad

There are three **Function keys**, four **Navigation keys** and an **alpha-numeric keypad** on the instrument keypad.

#### Function keys

The **ENTER/MENU** key is used to access menus for programming and calibrating the instrument as well as retrieving stored data. Eight top-level menu items appear when pressing the ENTER/MENU key from the main display of live readings:

- **Calibrate:** calibrate attached sensors and analog outputs.
- **Program:** Program outputs, relays, measurement, temperature, and security codes.
- **Hold:** Suspend current outputs.
- **Display Setup:** Program graphic trend display, brightness, main display format, tags, language, and warnings.
- **Data storage and retrieval:** Enable data and event storage, download data, and view events.
- **HART or Profibus:** Program HART and Profibus communication parameters.
- **Time and Date:** Set and view real-time clock settings.
- **Reset:** Reset all instrument settings, calibration settings or current outputs to factory defaults.

Calibrate	Data storage and retrieval
Program	HART
Hold	Time and Date
Display setup	Reset

The **ENTER/MENU key** is also used to enter selections or enable programming and calibration steps.

The **EXIT key** returns to the previous menu level.

The **INFO key** provides detailed instructions and explanations during programming and calibrating procedures. It also provides troubleshooting tips for all faults and warnings that may occur during calibration or continuous operation in process.

## Navigation Keys

The four **Navigation keys** arranged around the **ENTER/MENU key** operate in an intuitive manner similar to the navigation keys on a computer keyboard. During menu operation, these keys are used to move the highlighted screen selection to another adjacent screen item. During tag entry, the left key is used to delete entries during active alpha-numeric character entry.

## Alpha-numeric Keypad

The **alpha-numeric keypad** has 12 keys as outlined below.

- Nine keys are alpha-numeric
- One key is a dedicated “1” key
- One key is a dedicated “0” key
- One key is a dedicated “.” (decimal point) key

The **alpha-numeric keypad** operates the same as entries on a mobile phone. The nine alpha-numeric keys have multiple characters that can be entered for tag entries or during programming and calibration steps. Character selections are made by pressing the key multiple times to toggle to characters that are available on each key.

## 4.3 Main Display

The 56 displays one or two primary measurement values, up to six secondary measurement values, fault and warning banner, alarm relay flags, and a digital communications icon.

### Process Measurements:

Two process variables are displayed if two signal boards are installed. One process variable and process temperature is displayed if one signal board is installed with one sensor. The Upper display area shows the Sensor 1 process reading. The Center display area shows the Sensor 2 process reading. For dual conductivity, the Upper and Center display areas can be assigned to different process variables as follows:

For single input configurations, the Upper display area shows the live process variable and the Center display area can be assigned to Temperature or blank.

### Secondary Values:

Up to six secondary values are shown in six display quadrants at the bottom half of the screen. All six secondary value positions can be programmed by the user to any display parameter available. Possible secondary values include:

## 4.4 Menu System

The 56 menu system is similar to a computer. Pressing the ENTER/MENU key at any time opens the top-level menu including Calibration, Hold, Programming, Display, Data and HART functions. To find a menu item, use the directional Navigation keys to highlight a menu item. Press ENTER/MENU and simply direct the cursor to the desired operation and follow the screen prompts. Pressing the BACK screen control available on some menu screens will revert to the immediate previous menu screen. Pressing the EXIT key will return to the previous hierarchical menu level.

### Fault and Warning banner:

If the analyzer detects a problem with itself or the sensor the word Fault banner (red) and/or Warning banner (yellow) will appear at the bottom of the main display. A fault requires immediate attention. A warning indicates a problematic condition or an impending failure. For detailed troubleshooting assistance, press INFO.

## 4.5 USB Data Port

The 56 menu system is similar to a computer. Pressing the ENTER/MENU key at any time a USB 2.0 data port is accessible on the front panel of the 56 instrument. The USB data port can be used for download of measurement data and events using a USB memory device. It can also be used to download and upload complete analyzer configurations to copy all programmed settings to another 56 analyzer. **NOTE:** only 56 units which display the “Transfer Configurations” tab under the Data Storage and Retrieval menu are capable of downloading and uploading analyzer configurations.

The USB data port is easily accessed by inserting a coin in the vertical slot of the cover and rotating counterclockwise one quarter turn to remove the cover and NEMA seal.

Caution: not all USB memory devices will physically fit into the 56 data port. After removing the USB cover and seal, make sure that the USB memory device can be easily and fully inserted into the USB data port without any mechanical conflict with the USB data port flange. The USB communications port is protected by a NEMA-rated seal and cover. Do not remove the cover during cleaning of the analyzer housing. Never remove the USB port cover when the instrument is operated in a hazardous rated area.

**NOTE:** the data logger and event logger are disabled by default setting upon initial startup from the factory. Always enable the data logger and event logger under the “Data Storage and Retrieval” menu to initiate internal recording of process data and event data.

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## Section 5.0. Programming the Analyzer - Basics

### 5.1 General

Typical programming steps include the following listed procedures. Each of these programming functions are easily and quickly accomplished using the intuitive menu systems.

- Changing the measurement type, measurement units and temperature units.
- Choose temperature units and manual or automatic temperature compensation mode
- Configure and assign values to the current outputs
- Set a security code for two levels of security access
- Accessing menu functions using a security code
- Enabling and disabling Hold mode for current outputs
- Choosing the frequency of the AC power (needed for optimum noise rejection)
- Resetting all factory defaults, calibration data only, or current output settings only

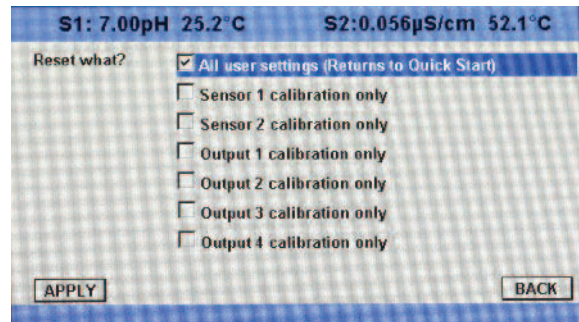
### 5.2 Changing Startup Settings

To change the measurement type, measurement units, or temperature units that were initially entered in Quick Start, choose the Reset function or access the Program menus for sensor 1 or sensor 2. The following choices for specific measurement type, measurement units are available for each sensor measurement board.

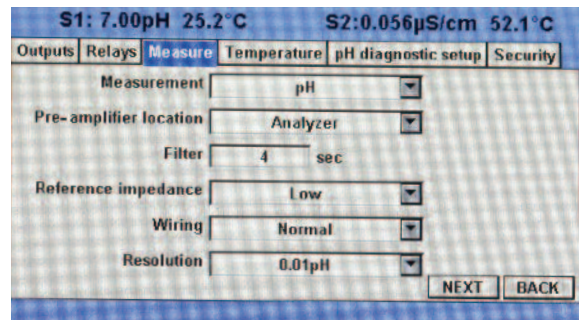
**TABLE 5-1. Measurements and Measurement Units**

Signal board	Available measurements	Measurements units:
pH/ORP (-22, -32)	pH, ORP, Redox, Ammonia, Fluoride, Custom ISE	pH, mV (ORP) %, ppm, mg/L, ppb, µg/L, (ISE)
Contacting conductivity (-20, -30)	Conductivity, Resistivity, TDS, Salinity, NaOH (0-12%), HCl (0-15%), Low H2SO4, High H2SO4, NaCl (0-20%), Custom Curve	µS/cm, mS/cm, S/cm % (concentration)
Toroidal conductivity (-21, -31)	Conductivity, Resistivity, TDS, Salinity, NaOH (0-12%), HCl (0-15%), Low H2SO4, High H2SO4, NaCl (0-20%), Custom Curve	µS/cm, mS/cm, S/cm % (concentration)
Chlorine (-24, -34)	Free Chlorine, pH Independ. Free Cl, Total Chlorine, Monochloramine	ppm, mg/L
Oxygen (-25, -35)	Oxygen (ppm), Trace Oxygen (ppb), Percent Oxygen in gas, Salinity	ppm, mg/L, ppb, µg/L % Sat, Partial Pressure, % Oxygen In Gas, ppm Oxygen In Gas
Ozone (-26, -36)	Ozone	ppm, mg/L, ppb, µg/L
Temperature (all)	Temperature	°C, °F

To change the measurement type, measurement units, or temperature units, access the Reset screens by pressing ENTER/MENU from the main screen.



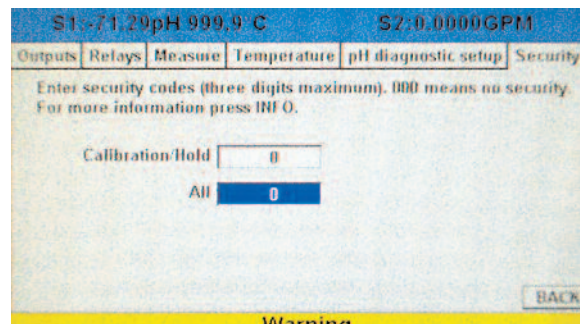
To change the measurement type, measurement units, or temperature units, access the Program screens by pressing ENTER/MENU from the main screen.



## 5.3 Programming Temperature

Most liquid analytical measurements (except ORP) require temperature compensation. The 56 performs temperature compensation automatically by applying internal temperature correction algorithms. Temperature correction can also be turned off. If temperature correction is off, the 56 uses the temperature entered by the user in all temperature correction calculations.

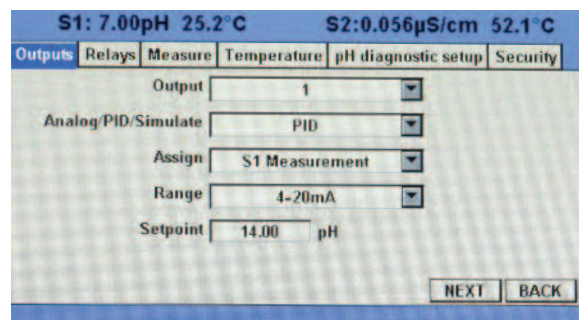
To select automatic or manual temp compensation, set the manual reference temperature, and to program temperature units as °C or °F, access the Temperature screens by pressing ENTER/MENU from the main screen.



## 5.4 Configuring and Ranging the Current Outputs

The 56 accepts inputs from two sensors and has four analog current outputs. Ranging the outputs means assigning values to the low (0 or 4 mA) and high (20 mA) outputs. This section provides a guide for configuring and ranging the outputs. ALWAYS CONFIGURE THE OUTPUTS FIRST.

To configure the outputs, access the Outputs screen by pressing ENTER/MENU from the main screen.

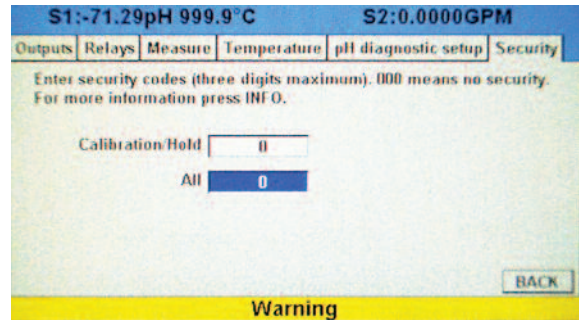




## 5.5 Setting a Security Code

The security codes prevent accidental or unwanted changes to program settings, displays, and calibration. The 56 has two levels of security code to control access and use of the instrument to different types of users. The two levels of security are:

- **All:** This is the Supervisory security level. It allows access to all menu functions, including Programming, Calibration, Hold and Display.
- **Calibration/Hold:** This is the operator or technician level menu. It allows access to only calibration and Hold of the current outputs.



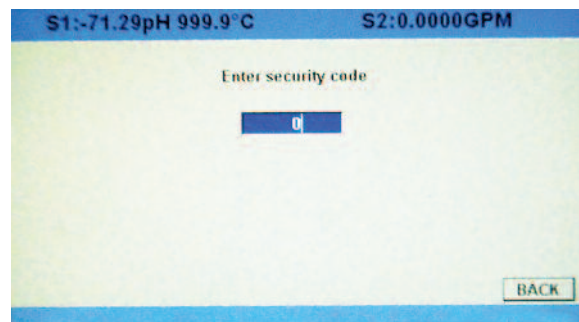
The set security codes, access the Security screen by pressing ENTER/MENU from the main screen. Upon entry of the proper code, the follow security screen will appear.

## 5.6 Security Access

When entering the correct access code for the **Calibration/Hold** security level, the Calibration and Hold menus are accessible. This allows operators or technicians to perform routine maintenance. This security level does not allow access to the Program or Display menus. When entering the correct access code for **All** security level, the user has access to all menu functions, including Programming, Calibration, Hold and Display.

The 56 menus use a security code, access the Security screen by pressing ENTER/MENU from the main screen. If a security code is currently programmed, the follow security screen will appear. Enter the code.

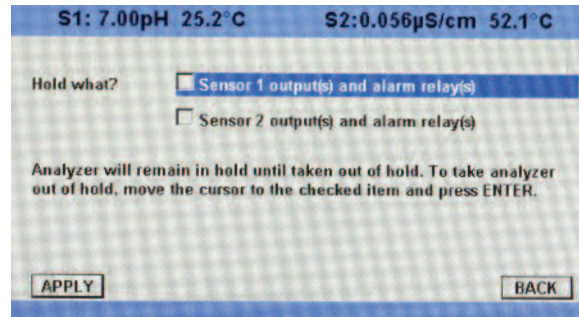
1. If a security code has been programmed, selecting the Calibrate, Hold, Program or Display top menu items causes the security access screen to appear.
2. Enter the three-digit security code for the appropriate security level.
3. If the entry is correct, the appropriate menu screen appears. If the entry is incorrect, the **Invalid Code** screen appears. The **Enter Security Code** screen reappears after 2 seconds.



## 5.7 Using Hold

The analyzer output is always proportional to measured value. To prevent improper operation of systems or pumps that are controlled directly by the current output, place the analyzer in hold before removing the sensor for calibration and maintenance. Be sure to remove the analyzer from hold once calibration is complete. During hold, all outputs remain at the last value. **Once in hold, all current outputs remain on Hold indefinitely.**

To hold the outputs and alarm relays, access the Hold screen by pressing ENTER/MENU from the main screen.

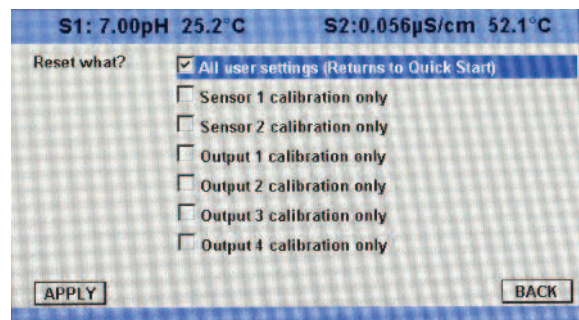


## 5.8 Resetting Factory Default Settings

This section describes how to restore factory calibration and default values. The process also clears all fault messages and returns the display to the first Quick Start screen. The 56 offers three options for resetting factory defaults.

- reset all settings to factory defaults
- reset sensor calibration data only
- reset analog output settings only

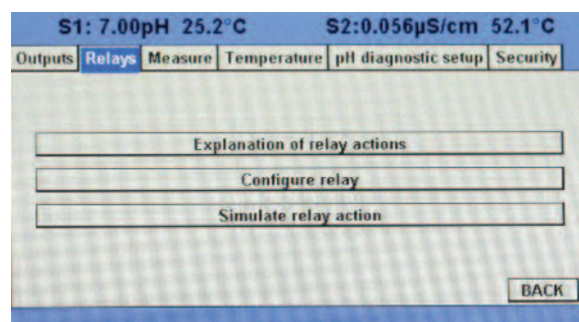
To reset to factory defaults, reset calibration data only or reset analog outputs only, access the Reset screen by pressing ENTER/MENU from the main screen.



## 5.9 Programming Alarm Relays

The 56 24VDC (-02 order code) and the AC switching power supply (-03 order code) provide four alarm relays for process measurement or temperature. Each alarm can be configured as a fault alarm instead of a process alarm. Also, each relay can be programmed independently and each can be programmed as an interval timer or one of four advanced timer functions. This section describes how to configure alarm relays, simulate relay activation, and synchronize timers for the four alarm relays.

This section provides details to program the following alarm features. To program the alarm relays, access the Program screen by pressing ENTER/MENU from the main screen and then select the Relay tab and the Configure relay control.



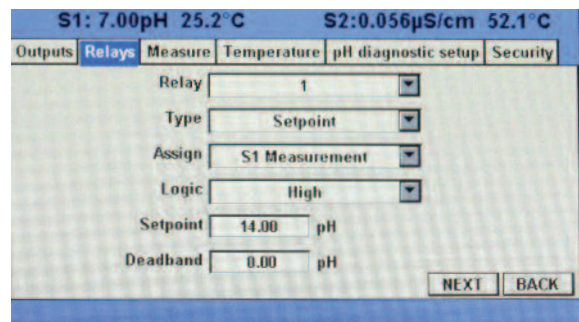


The following relay functions can be programmed to any relay from the Configure Relay screen:

1. assign a relay
2. define a relay function
3. assign a Measurement
4. set relay logic
5. enter setpoints
6. set deadband
7. set normal state
8. set USP Safety level (contacting conductivity)

To program these relay functions, access the Configure Relay screen by pressing ENTER/MENU from the main Relay programming screen.

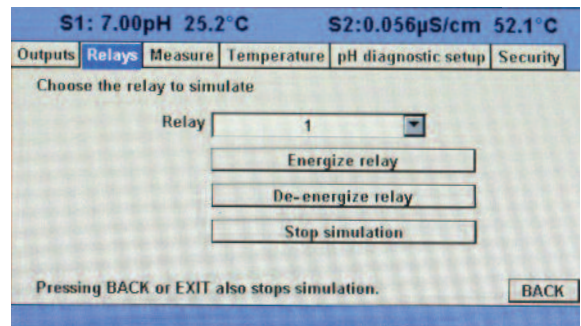
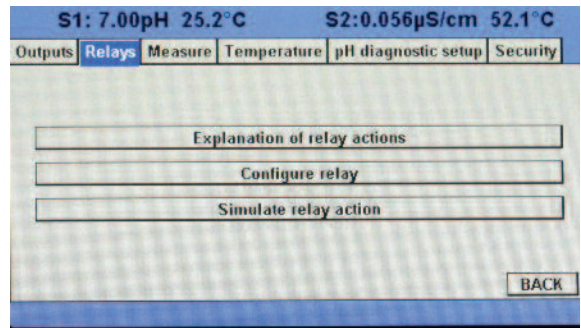
1. To assign a relay, highlight the desired Relay 1-4 and press ENTER/MENU.
2. To define a relay function, select from Setpoint, Interval Timer, TPC, Bleed and Feed, Water Meter, Delay timer, Date and Time, Fault or None and press ENTER/MENU.
3. To assign a measurement to a specific relay, select the desired measurement or temperature input and press ENTER/MENU.
4. To set relay logic to activate alarms at a High reading or a Low reading, select high or low and press ENTER/MENU.
5. To enter setpoints for relays, enter the desired value for the process measurement or temperature at which to activate an alarm event and press ENTER/MENU.
6. To set deadband as a measurement value, enter the change in the process value needed after the relay deactivates to return to normal (and thereby preventing repeated alarm activation) and press ENTER/MENU.
7. To set the Normal alarm condition, select Open or Closed and press ENTER/MENU. Program the normal state to define the desired alarm default state to normally open or normally closed upon power up.
8. To set USP Safety, enter the percentage below the limit at which to activate the alarm and press ENTER/MENU. NOTE: USP Safety only appears if a contacting conductivity board is installed.



This section provides details to simulate relay action. To simulate relays, access the Program screen by pressing ENTER/MENU from the main screen and then select the Relay tab.

To simulate alarm relay conditions, access the Simulate Relay Action screen by pressing ENTER/MENU from the main Relay programming screen.

Alarm relays can be manually set for the purposes of checking devices such as valves or pumps. Under the Alarms Settings menu, this screen will appear to allow manual forced activation of the alarm relays. Select the desired alarm condition to simulate.



## Section 6.0 Programming - Measurements

### 6.1 Programming Measurements – Introduction

The 56 automatically recognizes each installed measurement board upon first power-up and each time the analyzer is powered. Completion of Quick Start screens upon first power up enable measurements, but additional steps may be required to program the analyzer for the desired measurement application. This section covers the following programming and configuration functions:

1. Selecting measurement type or sensor type (all sections)
2. Identifying the preamp location (pH-see Sec. 6.2)
3. Enabling manual temperature correction and entering a reference temperature (all sections)
4. Enabling sample temperature correction and entering temperature correction slope (selected sections)
5. Defining measurement display resolution (pH and amperometric)
6. Defining measurement display units (all sections)
7. Adjusting the input filter to control display and output reading variability or noise (all sections)
8. Selecting a measurement range (conductivity – see Sec's 6.4, 6.5)
9. Entering a cell constant for a contacting or toroidal sensor (see Sec's 6.4, 6.5)
10. Entering a temperature element/RTD offset or temperature slope (conductivity-see Sec's 6.4)
11. Creating an application-specific concentration curve (conductivity-see Sec's 6.4, 6.5)
12. Enabling automatic pH correction for free chlorine measurement (Sec. 6.6.1)

To fully configure the analyzer for each installed measurement board, you may use the following:

1. Reset Analyzer function to reset factory defaults and configure the measurement board to the desired measurement. Follow the Reset Analyzer menu (Fig. 5-5) to reconfigure the analyzer to display new measurements or measurement units.
2. Program menus to adjust any of the programmable configuration items. Use the following configuration and programming guidelines for the applicable measurement.

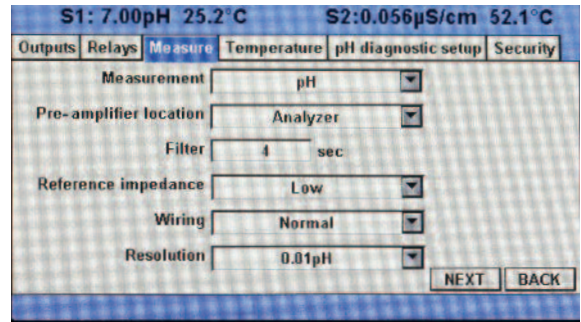
### 6.2 pH Measurement Programming

The section describes how to configure the 56 analyzer for pH measurements. The following programming and configuration functions are covered.

1. Measurement type: pH Select pH, ORP, Redox, Ammonia, Fluoride, Custom ISE
2. Preamp location: Analyzer Identify preamp location
3. Filter: 4 sec Override the default input filter, enter 0-999 seconds
4. Reference Z: Low Select low or high reference impedance
5. Sensor wiring scheme: Normal or Reference to Ground
6. Resolution: 0.01pH Select 0.01pH or 0.1pH for pH display resolution
7. Enabling pH sensor diagnostics

To configure the pH measurement board, access the Program screen by pressing ENTER/MENU from the main screen and then select the Measurement tab.

1. To Select a Measurement type, select from: pH, ORP, Redox, Ammonia, Fluoride, and Custom ISE and press ENTER/MENU.
2. To program the Preamp location, select Analyzer or Sensor/JBox, and press ENTER/MENU.
3. To Override the default input filter, enter 0-999 seconds and press ENTER/MENU.
4. To program Reference Impedance. Select Low or High and press ENTER/MENU.
5. To choose the wiring scheme, Select Normal or Reference to Ground and press ENTER/MENU.
6. To program the display resolution, Select 0.01 pH or 0.1 pH and press ENTER/MENU.
7. To enable pH sensor diagnostics, select the “pH diagnostic setup” tab under Programming. Select Sensor 1 or Sensor 2. Select NEXT. Select On under sensor diagnostics to enable pH diagnostics.

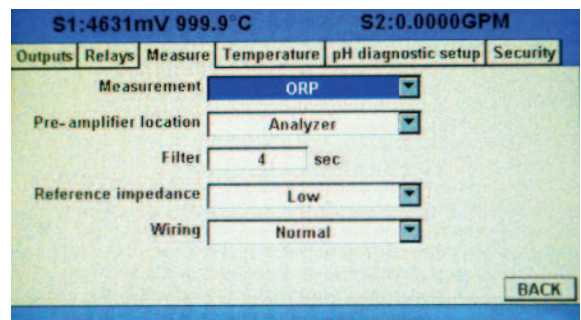


**NOTE:** pH sensor diagnostics must be enabled to include diagnostic values such as Glass Impedance and Reference Impedance in EXCEL data log sheets after data download to USB. Enabling pH sensor diagnostics also allows assignment of Glass Impedance and Reference Impedance to the two-dimensional on-screen process graph accessible under “Display Setup/View Graph”.

## 6.3 ORP Measurement Programming

The section describes how to configure the 56 analyzer for ORP measurements. The following programming and configuration functions are covered:

1. Measurement type: pH Select pH, ORP, Redox, Ammonia, Fluoride, Custom ISE
2. Preamp location: Analyzer Identify preamp location
3. Filter: 4 sec Override the default input filter, enter 0-999 seconds
4. Reference Z: Low Select low or high reference impedance
5. Sensor wiring scheme: Normal or Reference to Ground



To configure the ORP measurement board, access the Program screen by pressing ENTER/MENU from the main screen and then select the Measurement tab.

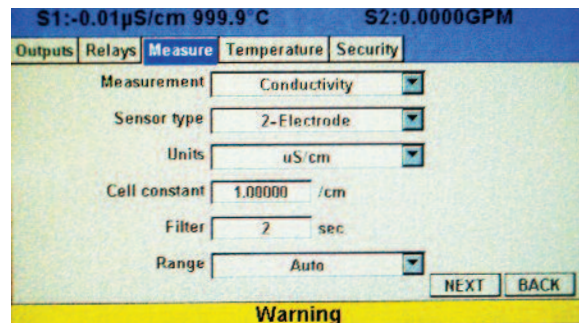
1. To Select a Measurement type, select ORP and press ENTER/MENU.
2. To program the Preamp location, select Analyzer or Sensor/JBox, and press ENTER/MENU.
3. To Override the default input filter, enter 0-999 seconds and press ENTER/MENU.

4. To program Reference Impedance. Select Low or High and press ENTER/MENU.
5. To choose the wiring scheme, Select Normal or Reference to Ground and press ENTER/MENU.

## 6.4 Contacting Conductivity Measurement Programming

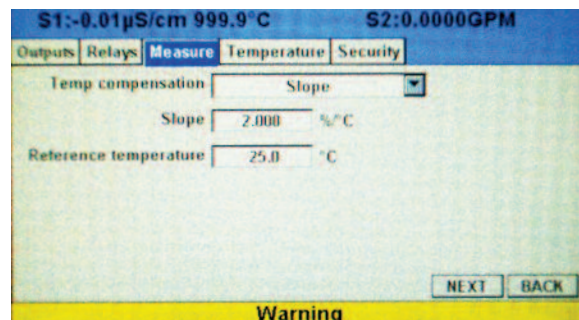
The section describes how to configure the 56 analyzer for conductivity measurements using contacting conductivity sensors. The following programming and configuration functions are covered.

1. Measure: Conductivity, Select Conductivity, Resistivity, TDS, Salinity or % conc
2. Type: 2-Electrode Select 2-Electrode or 4-Electrode type sensors
3. Cell K: 1.00000/cm Enter the cell Constant for the sensor
4. Measurement units
5. Filter: 2 sec Override the default input filter, enter 0-999 seconds
6. Range: Auto Select measurement Auto-range or specific range
7. Temp Comp: Slope Select Temp Comp: Slope, Neutral Salt, Cation or Raw
8. Slope: 2.00%/°C Enter the linear temperature coefficient
9. Ref Temp: 25.0°C Enter the Reference temp
10. Cal Factor: default=0.95000/cm Enter the Cal Factor for 4-Electrode sensors from the sensor tag



To configure the Contacting conductivity measurement board, access the Program screen by pressing ENTER/MENU from the main screen and then select the Measurement tab.

1. To program a Measurement type, select Conductivity Select Conductivity, Resistivity, TDS, Salinity or % conc. and press ENTER/MENU.
2. To program a sensor type, select 2-Electrode Select 2-Electrode or 4-Electrode type sensors and press ENTER/MENU.
3. To program the Cell constant, enter the exact cell constant value expressed as 1.XXXXX/cm the for the sensor and press ENTER/MENU.
4. To program Measurement units, select uS/cm or mS/cm and press ENTER/MENU.
5. To Override the default input filter, enter 0-999 seconds and press ENTER/MENU.
6. To program the measurement range, select a specific range appropriate for your process and press ENTER/MENU.
7. To program the Temp Comp method, choose Slope, Neutral Salt, Cation or Raw and press ENTER/MENU.





8. To change the Temperature compensation Slope, enter the linear temperature coefficient expressed as X.XX%/°C and press ENTER/MENU.
9. To program the Reference Temperature for Manual temperature compensation (not from probe RTD), enter the Reference temp expressed as XX.X°C and press ENTER/MENU.
10. To program the Cal Factor for 4-Electrode sensors, enter the value shown on the sensor tag, expressed as X.XXXXX/cm and press ENTER/MENU.,

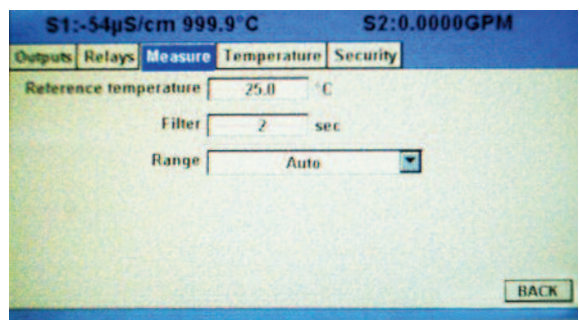
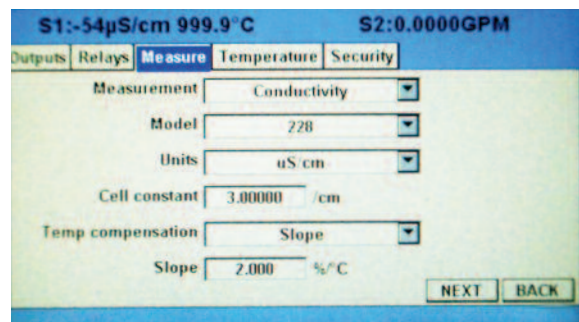
## 6.5 Toroidal Conductivity Measurement Programming

The section describes how to configure the 56 analyzer for conductivity measurements using inductive/toroidal sensors. The following programming and configuration functions are covered:

1. Measure: Conductivity Select Conductivity, Resistivity, TDS. Salinity or % conc
2. Sensor model: 228 Select sensor type
3. Measurement units
4. Cell K: 3.00000/cm Enter the cell Constant for the sensor
5. Temp Comp: Slope Select Temp Comp: Slope, Neutral Salt, Cation or Raw
6. Slope: 2.00%/°C Enter the linear temperature coefficient
7. Ref Temp: 25.0°C Enter the Reference temp
8. Filter: 2 sec Override the default input filter, enter 0-999 seconds
9. Range: Auto Select measurement Auto-range or specific range

To configure the Contacting conductivity measurement board, access the Program screen by pressing ENTER/MENU from the main screen and then select the Measurement tab.

1. To program a Measurement type, select Conductivity Select Conductivity, Resistivity, TDS. Salinity or % conc. and press ENTER/MENU.
2. To program the sensor model, select 228 or other toroidal model number and press ENTER/MENU.
3. To program Measurement units, select uS/cm or mS/cm and press ENTER/MENU.
4. To program the Cell constant, enter the exact cell constant value expressed as 3.XXXXX/cm the for the sensor and press ENTER/MENU.
5. To program the Temp Comp method, choose Slope, Neutral Salt, Cation or Raw and press ENTER/MENU.
6. To change the Temperature compensation Slope, enter the linear temperature coefficient expressed as X.XX%/°C and press ENTER/MENU.



7. To program the Reference Temperature for Manual temperature compensation (not from probe RTD), enter the Reference temp expressed as XX.X°C and press ENTER/MENU.
8. To Override the default input filter, enter 0-999 seconds and press ENTER/MENU.
9. To program the measurement range, select a specific range appropriate for your process and press ENTER/MENU.

## 6.6 Chlorine Measurement Programming

With a Chlorine measurement board installed, The 56 can measure any of four variants of Chlorine:

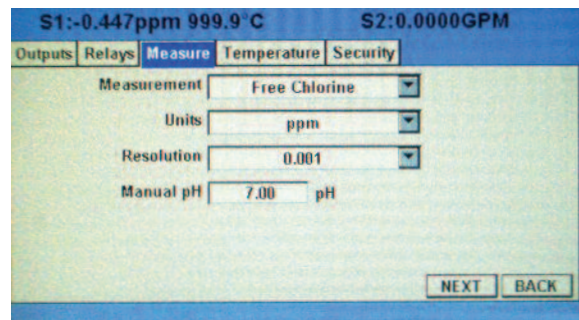
- Free Chlorine
- Total Chlorine
- Monochloramine
- pH-independent Free Chlorine

The section describes how to configure the 56 analyzer for Chlorine measurements.

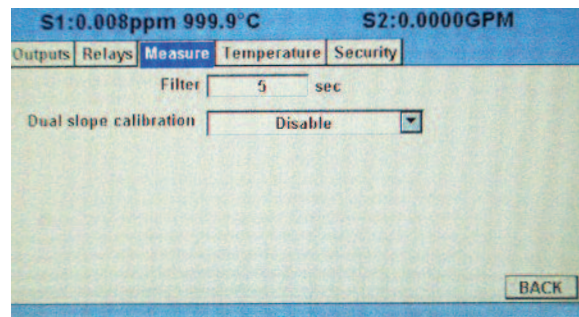
### 6.6.1 Free chlorine measurement programming

This Chlorine sub-section describes how to configure the 56 analyzer for Free Chlorine measurement using amperometric chlorine sensors. The following programming and configuration functions are covered:

1. Measure: Free Chlorine Select Free Chlorine, pH Ind. Free Cl. Total Cl, Monochloramine
2. Units: ppm Select units ppm or mg/L
3. Resolution: 0.001 Select display resolution 0.01 or 0.001
4. Free Cl Correct: Live Select Live/Continuous pH correction or Manual
5. Manual pH: 7.00 pH For Manual pH correction, enter the pH value
6. Filter: 5 sec Override the default input filter, enter 0-999 seconds
7. Dual Slope Calibration: Enable or Disable



1. To program the Measurement type, select Free Chlorine, pH Ind Free Cl., Total Cl, or Monochloramine and press ENTER/MENU.
2. To program the Measurement Units: select ppm mg/L and press ENTER/MENU.
3. To program the Measurement Resolution: Select 0.01 or 0.001 and press ENTER/MENU.
4. To program Free Cl Correction, select Live/Continuous pH correction or Manual and press ENTER/MENU

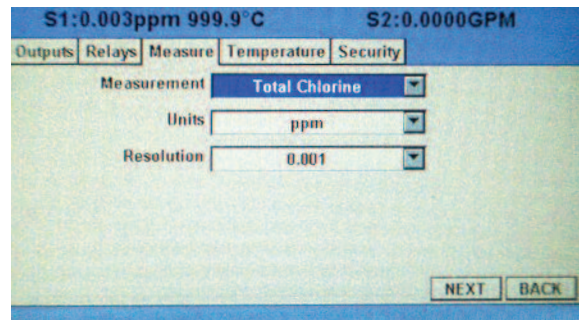


5. To program for Manual pH correction, enter the pH value and press ENTER/MENU.
6. To Override the default input filter, enter 0-999 seconds and press ENTER/MENU.
7. To use Dual Slope Calibration, select Enable or Disable and press ENTER/MENU.

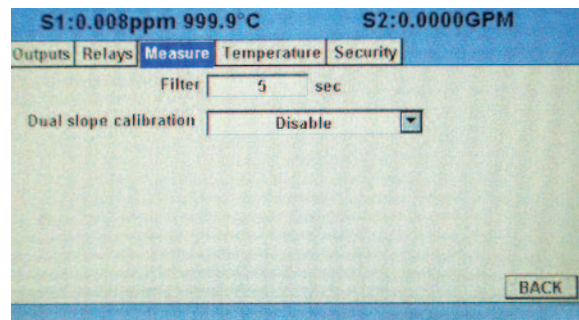
## 6.6.2 Total chlorine measurement programming

This Chlorine sub-section describes how to configure the 56 analyzer for Total Chlorine measurement using amperometric chlorine sensors. The following programming and configuration functions are covered:

1. Measure: Free Chlorine Select Free Chlorine, pH Ind. Free Cl. Total Cl, Monochloramine
2. Units: ppm Select units ppm or mg/L
3. Resolution: 0.001 Select display resolution 0.01 or 0.001
4. Filter: 5 sec Override the default input filter, enter 0-999 seconds
5. Dual Slope Calibration: Enable or Disable



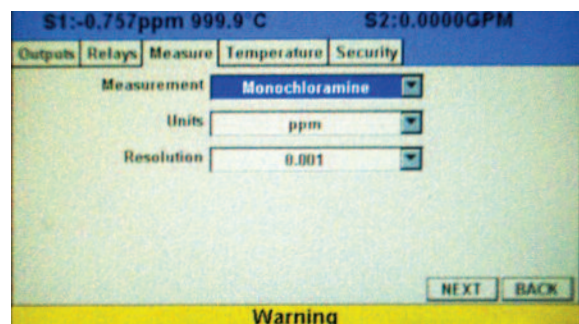
1. To program the Measurement type, select Free Chlorine, pH Ind Free Cl., Total Cl, or Monochloramine and press ENTER/MENU.
2. To program the Measurement Units: select ppm mg/L and press ENTER/MENU.
3. To program the Measurement Resolution: Select 0.01 or 0.001 and press ENTER/MENU.
4. To Override the default input filter, enter 0-999 seconds and press ENTER/MENU.
5. To use Dual Slope Calibration, select Enable or Disable and press ENTER/MENU.



## 6.6.3 Monochloramine measurement programming

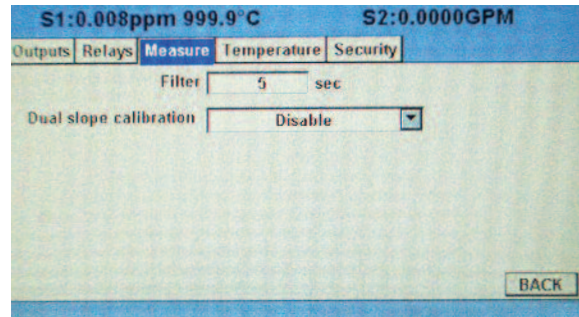
This Chlorine sub-section describes how to configure the 56 analyzer for Monochloramine measurement using amperometric chlorine sensors. The following programming and configuration functions are covered:

1. Measure: Free Chlorine Select Free Chlorine, pH Ind. Free Cl. Total Cl, Monochloramine
2. Units: ppm Select units ppm or mg/L
3. Resolution: 0.001 Select display resolution 0.01 or 0.001
4. Filter: 5 sec Override the default input filter, enter 0-999 seconds
5. Dual Slope Calibration: Enable or Disable





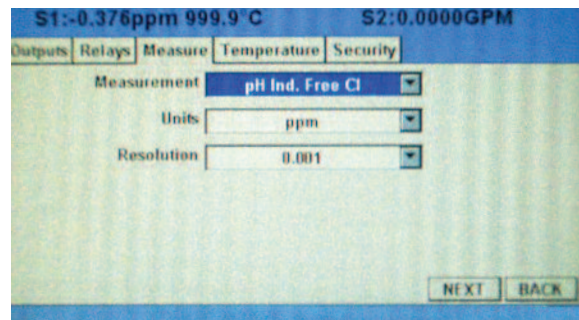
1. To program the Measurement type, select Free Chlorine, pH Ind Free Cl., Total Cl, or Monochloramine and press ENTER/MENU.
2. To program the Measurement Units: select ppm mg/L and press ENTER/MENU.
3. To program the Measurement Resolution: Select 0.01 or 0.001 and press ENTER/MENU.
4. To Override the default input filter, enter 0-999 seconds and press ENTER/MENU.
5. To use Dual Slope Calibration, select Enable or Disable and press ENTER/MENU.



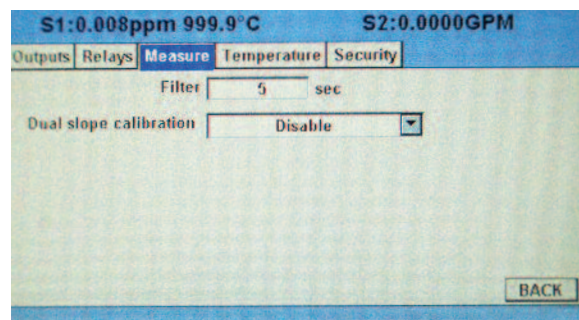
## 6.6.4 pH-independent free chlorine measurement programming

This Chlorine sub-section describes how to configure the 56 analyzer for Free Chlorine measurements using the pH-independent free chlorine sensor, 498CL-01, manufactured by Rosemount Analytical. The following programming and configuration functions are covered:

1. Measure: Free Chlorine Select Free Chlorine, pH Ind. Free Cl. Total Cl, Monochloramine
2. Units: ppm Select units ppm or mg/L
3. Resolution: 0.001 Select display resolution 0.01 or 0.001
4. Filter: 5sec Override the default input filter, enter 0-999 seconds
5. Dual Slope Calibration: Enable or Disable



1. To program the Measurement type, select Free Chlorine, pH Ind Free Cl., Total Cl, or Monochloramine and press ENTER/MENU.
2. To program the Measurement Units: select ppm mg/L and press ENTER/MENU.
3. To program the Measurement Resolution: Select 0.01 or 0.001 and press ENTER/MENU.
4. To Override the default input filter, enter 0-999 seconds and press ENTER/MENU.
5. To use Dual Slope Calibration, select Enable or Disable and press ENTER/MENU.

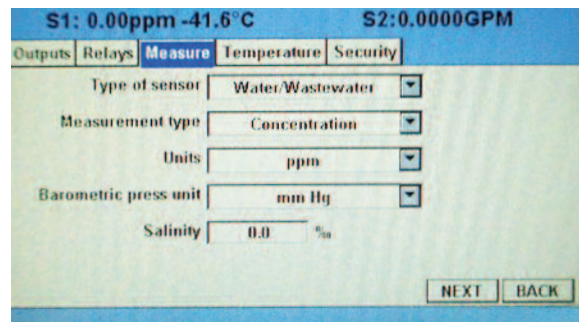


## 6.7 Oxygen Measurement Programming

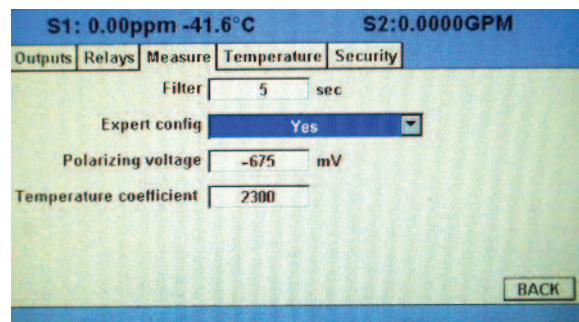
This section describes how to configure the 56 analyzer for dissolved and gaseous oxygen measurement using amperometric oxygen sensors. The following programming and configuration func-

tions are covered:

1. Sensor type: Select Water/Waste, Trace. BioRx, BioRx-Other, Brew, %O2 In Gas
2. Measure type: Select Concentration, % Saturation, Partial Pressure, Oxygen in Gas
3. Units: ppm Select ppm, mg/L, ppb,  $\mu\text{g/L}$ , % Sat, %O2-Gas, ppm Oxygen-Gas
4. Pressure Units: bar Select pressure units: mm Hg, in Hg., Atm, kPa, mbar, bar
5. Use Press: At Air Cal Select atmospheric pressure source – internal or mA Input
6. Salinity: 00.0‰ Enter Salinity as ‰
7. Filter: 5sec Override the default input filter, enter 0-999 seconds
8. Partial Press: mmHg Select mm Hg, in Hg. atm, kPa, mbar or bar for Partial pressure



1. To program Sensor type, Select Water/Waste, Trace. BioRx, BioRx-Other, Brew, or %O2 In Gas and press ENTER/MENU.
2. To program Measure type: Select Concentration, % Saturation, Partial Pressure, or Oxygen in Gas and press ENTER/MENU.
3. To program measurement Units, Select ppm, mg/L, ppb,  $\mu\text{g/L}$ , % Sat, %O2-Gas, or ppm Oxygen-Gas and press ENTER/MENU.
4. To program Pressure Units: Select pressure units: mm Hg, in Hg., Atm, kPa, mbar, or bar and press ENTER/MENU.
5. To program which atmospheric Pressure source to use during Air Cal, Select internal or mA Input and press ENTER/MENU.
6. To program Salinity, Enter the known Salinity value as ‰ and press ENTER/MENU.
7. To Override the default input filter, enter 0-999 seconds and press ENTER/MENU.
8. To program Partial Press: Select mm Hg, in Hg. atm, kPa, mbar or bar for Partial pressure and press ENTER/MENU.



## 6.8 Ozone Measurement Programming

This section describes how to configure the 56 analyzer for ozone measurement using amperometric ozone sensors. The following programming and configuration functions are covered:

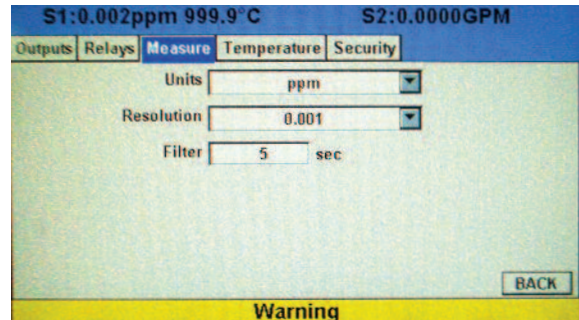
1. Units: ppm Select ppm, mg/L, ppb,  $\mu\text{g/L}$
2. Resolution: 0.001 Select display resolution 0.01 or 0.001
3. Filter: 5sec Override the default input filter, enter 0-999 seconds

1. To program measurement Units, Select ppm, mg/L, ppb, µg/L, % Sat, %O2-Gas, or ppm Oxygen-Gas and press ENTER/MENU.
2. To program the Measurement Resolution: Select 0.01 or 0.001 and press ENTER/MENU.
3. To Override the default input filter, enter 0-999 seconds and press ENTER/MENU.

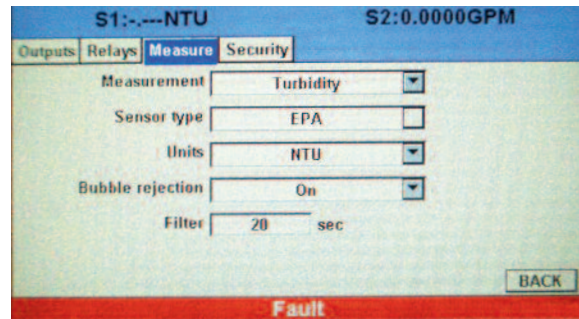
## 6.9 Turbidity Measurement Programming

This section describes how to configure the 56 analyzer for Turbidity measurements. The following programming and configuration functions are covered.

1. Measurement type: Turbidity Select Turbidity or TSS calculation (estimated TSS)
2. Sensor type: Select EPA or ISO
3. Measurement units: NTU, FTU, FNU
4. Filter: 20 sec Override the default input filter, enter 0-999 seconds
5. Bubble Rejection: On Intelligent software algorithm to eliminate erroneous readings caused by bubble accumulation in the sample



1. To program the Measurement type, Select Turbidity or TSS calculation (estimated TSS) and press ENTER/MENU.
2. To program the Sensor type: Select EPA or ISO and press ENTER/MENU.
3. To program Measurement units: NTU, FTU, FNU and press ENTER/MENU.
4. To Override the default input filter, enter 0-999 seconds and press ENTER/MENU.
5. To program Bubble Rejection, select On or Off and press ENTER/MENU.



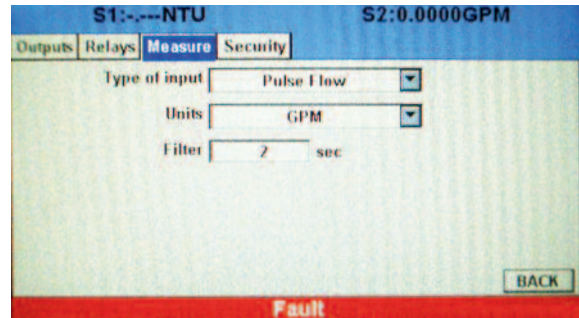
## 6.10 Flow Measurement Programming

This section describes how to configure the 56 analyzer for flow measurement when used with a compatible pulse flow sensor. The following programming and configuration functions are covered:

To program pulse flow, scroll to the desired item and press ENTER.

The following sub-sections provide you with the initial display screen that appears for each programming routine.

1. Measurement type Pulse Flow Select Pulse Flow or mA Current Input
2. Measurement units: GPH Select GPM, GPH, cu ft/min, cu ft/hour, LPM, L/hour, m3/hr. or
3. Filter: 5sec Override the default input filter, enter 0-999 seconds

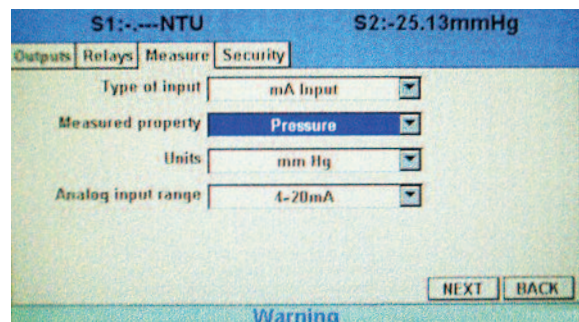


1. To program Measurement type, Select Pulse Flow or mA Current Input and press ENTER/MENU.
2. To program Measurement units: Select GPM, GPH, cu ft/min, cu ft/hour, LPM, L/hour, or m3/hr. and press ENTER/MENU.
3. To Override the default input filter, enter 0-999 seconds and press ENTER/MENU.

## 6.11 Current Input Programming

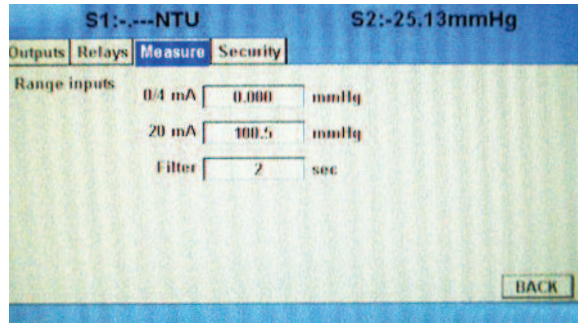
This section describes how to configure the 56 analyzer for current input measurement when wired to an external device that transmits 4-20mA or 0-20mA analog current output. The following programming and configuration functions are covered.

1. Measurement type mA input Override the default (Flow) and select mA current input
2. mA Input Temperature Select Temperature, Pressure, Flow or Other
3. Measurement units: degC Select measurement units based on selected input device type
4. Input Range: 4-20mA Select 4-20mA or 0-20mA
5. Low Value: 0.000oC Enter the low measurement value to assign to 4mA
6. High Value: 100.0oC Enter the high measurement value to assign to 20mA
7. Filter: 05 sec Override the default input filter, enter 0-999 seconds





1. To Override the default the Measurement type (Flow) select mA current input and press ENTER/MENU.
2. To program the mA Input type, Select Temperature, Pressure, Flow or Other and press ENTER/MENU.
3. To program Measurement units, Select measurement units based on selected input device type and press ENTER/MENU.
4. To program the Input Range: Select 4-20mA or 0-20mA and press ENTER/MENU.
5. To program the Low input Value, enter the low measurement value to assign to 4mA and press ENTER/MENU.
6. To program the High input Value, enter the high measurement value to assign to 20mA and press ENTER/MENU.
7. To Override the default input filter, enter 0-999 seconds and press ENTER/MENU.





## Section 7.0 PID Control

### 7.1 Introduction

#### 7.1.1 Measurement and Set Point (Feedback Control)

The 56 controller is given two items of information: measurement and set point. The controller reacts to the difference in value of these two signals and produces an analog output signal to eliminate that difference. As long as the difference exists, the controller will try to eliminate it with the output signal. When measurement and set point are equal, the condition of the controller is static and its output is unchanged. Any deviation of measurement from set point will cause the controller to react by changing its output signal.

#### 7.1.2 Proportional Mode

The simplest control is proportional control. In this control function, the error from set point, divided by the control range, is multiplied by the Gain constant to produce the output.

The control range is the percent of the analog output span (the difference between the 4 (or 0) mA and 20 mA settings) through which the measured variable must move to change the output from minimum to maximum.

The smaller the Gain, the less the controller reacts to changes in the measured variable. The larger the Gain, the more the controller reacts to changes in the measured variable.

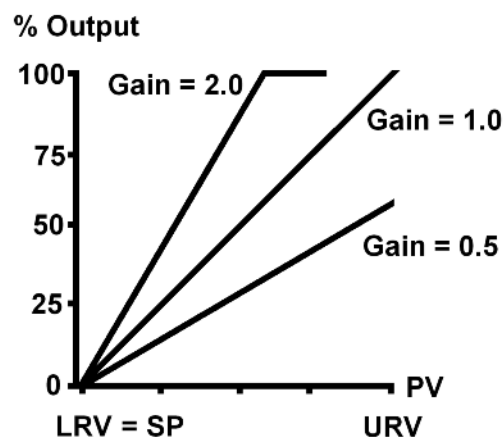
The proportional control output is given by the expression below. As can be seen, the overall gain is determined by the control range chosen (URV and LRV) and the Gain:

$$\text{Proportional Output (\%)} = \text{Gain} * (\text{PV} - \text{SP}) * 100 / (\text{URV} - \text{LRV}).$$

#### 7.1.2.1 Direct Acting Control Action

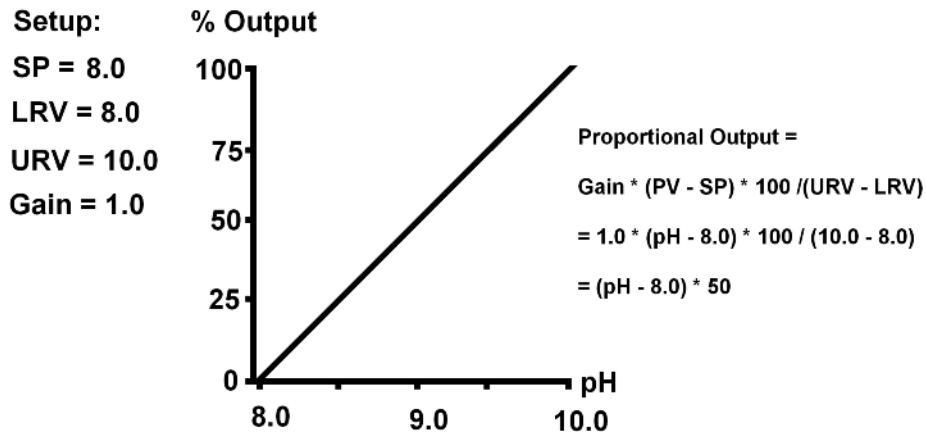
Direct acting control action, increases the control output as the measured variable increases above the setpoint. The LRV is usually set to the setpoint value, so that the control output is 0% at the setpoint, and the URV is greater than the setpoint so that the 100% control output is at a higher measurement value. The Gain parameter can then be adjusted to produce the desired gain.

Fig. 7-1 Direct Acting Control



**Example of direct acting control:** Lower the pH of a solution at 10 pH by adding acid to control it at 8 pH with the Gain parameter assumed to be 1.0. The higher the measured pH, the more acid is required to lower the pH toward the setpoint, but as the pH approaches the setpoint less acid is required:

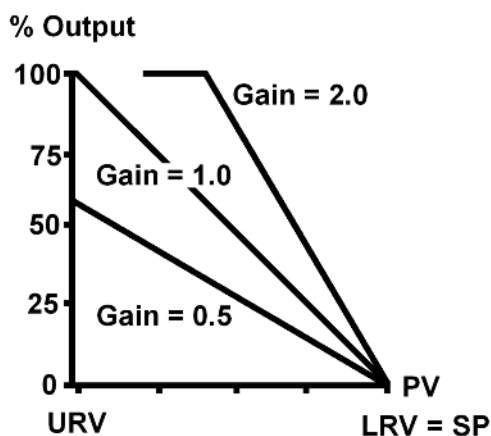
**Fig. 7-2 Example of Direct Acting Control**



## 7.1.2.2 Reverse Acting Control Action

Reverse acting control action, decreases the control output as the measured variable increases toward the setpoint. The LRV is usually set to the setpoint value, so that the control output is 0% at the setpoint, and the URV is less than the setpoint value so that the 100% control output is at a lower measurement value. The Gain can then be adjusted to produce the desired gain.

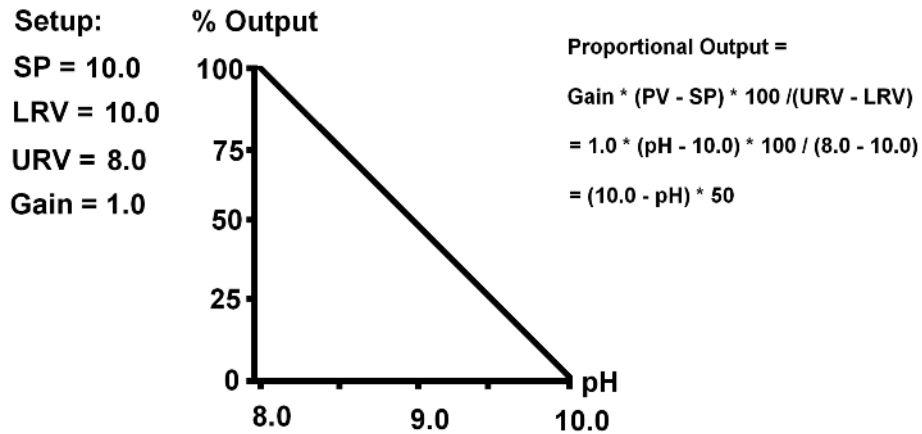
**Fig. 7-3 Reverse Acting Control**



**Example of reverse acting control:** Add base to a solution at 8.0 pH, to control the pH to 10.0 pH with an assumed Gain parameter of 1.0. The lower the measured pH, the more base is required to raise the pH toward the setpoint, but as the pH approaches the setpoint less base is required:



Fig. 7-4 Example of Reverse Acting Control



### 7.1.3 Proportional Bias

Most processes require that the measured variable be held at the set point. The proportional mode alone will not automatically do this, if an output greater than 0% is needed to keep the PV at setpoint. At setpoint, the control output is 0%, and if a non-zero control output is needed to keep the PV at the setpoint, proportional alone will only stabilize the measured variable at some offset (deviation) from the desired setpoint.

Bias is used to provide a constant control output at the setpoint to maintain PV at the setpoint. The effect of Bias is expressed as follows:

$$\text{Proportional Output (\%)} = [\text{Gain} * (\text{PV} - \text{SP}) * 100 / (\text{URV} - \text{LRV})] + \text{BIAS}$$

Fig. 7-5 Direct Acting Control with Bias

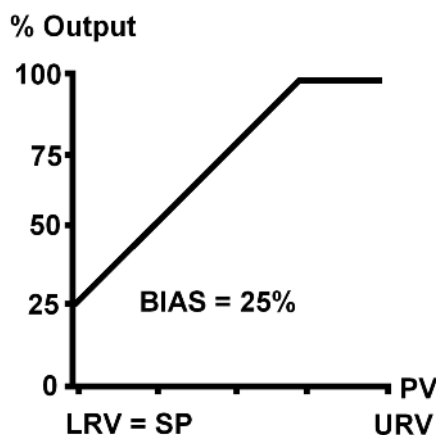
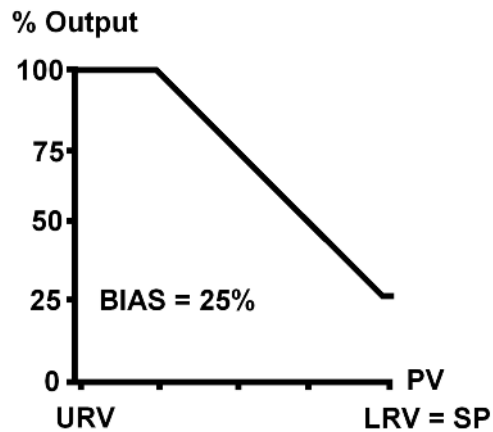


Fig. 7-5 Reverse Acting Control with Bias



## 7.1.4 Proportional Plus Integral (Reset)

For the automatic elimination of deviation, Integral mode, also referred to as Reset, is used. The proportional function is modified by the addition of automatic reset, rather than a constant Bias value. With the reset mode, the controller continues to change its output until the deviation between measurement and set point is eliminated.

The action of the reset mode depends on the overall gain. The rate at which it changes the controller output is based on the overall gain band size and the reset time (I). The reset time is the time required for the reset mode to repeat the proportional action once. It is expressed as seconds per repeat, adjustable from 0-3,000 seconds.

The reset mode repeats the proportional action as long as an offset from the set point exists. Reset action is cumulative. The longer the offset exists, the more the output signal is increased. If the PV overshoots the setpoint, the reset action will decrease. When the measurement reaches the setpoint and the proportional control action becomes zero, there will be an accumulated integral control action to keep the process at the setpoint.

The controller configured with reset continues to change until there is no offset. If the offset persists, the reset action eventually drives the controller output to its 100% limit - a condition known as "reset windup".

Once the controller is "wound up", the deviation must be eliminated or redirected before the controller can unwind and resume control of the measured variable. The integral time can be cleared and the "windup" condition quickly eliminated by manually overriding the 56 analog output using the manual mode to reduce the control output and then setting the reset time to 0 seconds to make integral control action 0%. The reset time can then be changed to avoid reset windup.

The proportional plus integral control output is given below. Note that the larger the reset time (I), the slower the integral response will be:

$$\% \text{ Output} = [\text{Gain} \times 100 / (\text{URV} - \text{LRV})] \times [(\text{PV} - \text{SP}) + 1/I \sum (\text{PV}_t - \text{SP}) \Delta t]$$

## 7.1.5 Derivative Mode (Rate)

Derivative mode provides a 3rd control mode, which responds to the rate of change of the Proportional control output, multiplied by the Derivative parameter D which has units of seconds. The contribution of the derivative response is given below:

$$\% \text{ Output} = [\text{Gain} \times 100 / (\text{URV} - \text{LRV})] \times D \times [(\text{PV}_t - \text{SP}) - (\text{PV}_{t-1} - \text{SP})] / \Delta t$$

The purpose of derivative action is to provide a quick control response to changes in the measured parameter. In general, it is not often used in concentration control, and in fact, it has been estimated that 90 to 95% of all control applications use only Proportional plus Integral control. Any noise in the measurement causes problems with derivative action. Temperature measurements tend to be less noisy than other measurements, and derivative action is most often used for temperature control.

## 7.1.6 Process Characterization and Tuning

Control loops are tuned by the choice of the control range and the selection of the control parameters. How these parameters are chosen should depend on how the process responds to controller output. The process response is characterized by certain behaviors, which are due to such factors as mixing and reaction time, response time of the process to control output changes, and the characteristics of the final operator, i.e. control valves, pumps, heaters, etc. With these characteristics known, initial control settings can be developed.

A good reference to PID control is provided by the book, “Control Loop Foundation—Batch and Continuous Processes”, by Terrence Blevins and Mark Nixon, International Society of Automation, Research Triangle Park, NC, © 2011.

A guide to tuning control is provided by the book, “Good Tuning: A Pocket Guide”, by Gregory K. McMillan, International Society of Automation, Research Triangle Park, NC, © 2005.

## 7.2 PID Setup

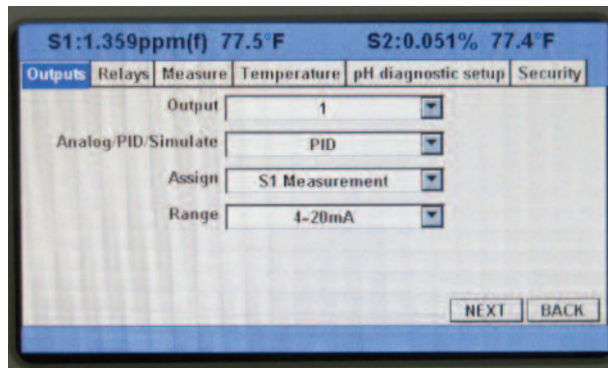
### 7.2.1 PID Control

The 56 current –outputs (one or all four) can be programmed for PID control. PID control can be applied to any of the measurements provided by the sensor boards, such as pH, conductivity, and concentrations. In addition, PID control can be applied to temperature and any measurement input to the 56 using the flow/4-20mA board.

The output signal of PID control is used with a final control element, which can vary its output from 0 to 100% in response to the control signal. Final control elements can include control valves, pumps or heaters.

### 7.2.2 Selecting PID Control

Select PID control, the analog output to be used, and the measurement and range from the main analog output setup window:



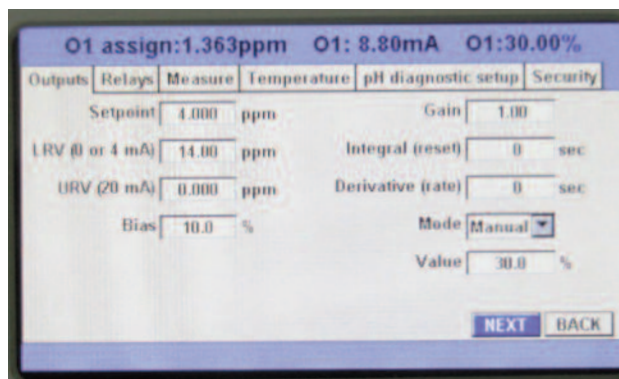
### Basic Definitions

- **Output** – Select the analog output (1 through 4) to be configured for PID control.
- **Analog/PID/Simulate** – Choose PID
- **Assign** – Select the Measurement to be controlled. Note: This measurement can also be a 4-20 mA signal input brought in by the flow/ 4-20 mA board.
- **Range** – Select either 0-20mA or 4-20mA range, depending on the signal range used by the final control element, e.g. a pump or valve.
- Select **Next** to go to the PID Setup parameters.

## 7.2.3 PID Setup Parameters

The PID control setup window contains the PID control tuning parameters.

Also note that the upper portion of the screen shows the measurement chosen for control (PV), and the control output in mA and % Output. This makes it possible to observe the primary variable (PV) and the control output, in terms of percent and milliamps, while tuning PID control.



### PID Control Parameters: Basic Definitions

- **Setpoint** – Select the desired setpoint.
- **URV** – The value of PV (in the above example, 14.00 pH) at which the control will be 20 mA or 100% output.
- **LRV** -- The value of PV (in the above example 0.00 pH) at which the control will be 0 or 4 mA or 0% output.

**Note:** If you want the control output to increase as PV (in this case pH) increases, URV should be greater than LRV. This is direct acting control action. Examples of direct acting control are the addition of acid to decrease pH and adding water to a solution to decrease the concentration.

If you want the control output to decrease as PV increases, i.e. reverse acting control action, the URV should be less than LRV. Examples of reverse acting control are adding caustic to increase pH and adding a concentrated solution to water to make a solution of lower concentration.

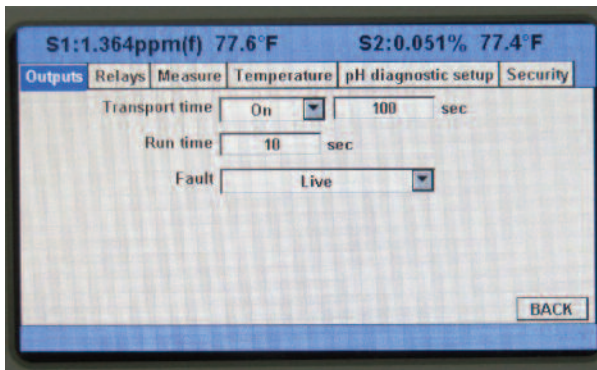
- **Bias** (range: 0 to 100%; default 0%) – Bias is a fixed control output which allows the control output to be greater than zero when the measurement (PV) is at setpoint. It is used in proportional only control to prevent cycling resulting from the control output going to zero at the setpoint.
- **Gain** (range: 0.0 to 1000.0; default 0.0) – In proportional (P) only control, the output is directly proportional to the difference between the process variable (PV) and the setpoint divided by the output span (URV – LRV). Gain is a factor which multiplies the proportional output to meet the requirements of the process being controlled. Using Gain values less than 1 reduce the proportional output while Gain values greater than 1 increase the proportional output.
- **Integral (Reset, I)** (range: 0 to 3,000 seconds; default 0 seconds) – Integral repeats the proportional action in a time period given by the reset time (I). The reset time is given in seconds per repeat and is adjustable from 0 to 3,000 seconds. Integral control acts as an automatic bias which increases or decreases the overall control output in response to the error (PV – SP) to keep the PV at the setpoint.
- **Derivative (Rate, D)** (range: 0 to 3,000 seconds; default 0 seconds) – Derivative action, gives an immediate control output in response to changes in the proportional output with time (derivative). The amount of increase or decrease depends on the rate of change of the error. The rate constant (D) allows the user to adjust the amount derivative control contributes to the control signal. Smaller values reduce the effect of derivative control.
- **Mode:** Mode has two settings, Auto (Automatic) and Man (Manual). In the Auto mode the control output is controlled automatically by the PID algorithm. In manual mode, the control output can be set to a constant value; this is useful during transmitter calibration or servicing.
- **Value (Manual)** (range: 0 100%) – When the Manual mode is chosen; this control appears on the screen and allows you to write the constant control output value in the Manual mode.

Using the **Next** button lead to the final PID control window:

## 7.2.4 Transport Time

Transport Time makes it possible to apply PID control action to a process flowing in a pipe for a short period of time (run time), and then hold the control output fixed to allow the treated sample time to mix and travel to the pH or other analytical sensor (transport time). If properly tuned the PV should reach the setpoint after successive time periods.

It is best used when raw sample pH (or concentration) remains relatively steady for long periods of time, as is the case for samples flowing from a large body of water. It should not be used where process upsets are possible because the delay in applying control will make recovery from the upset slow, and can result in overshoot after the incoming sample has returned to a normal range.



### Transport Time Parameters: Basic Definitions

- **Transport Time** (On/Off) – Turns the Transport Time feature on or off.
- **Transport Time** (range 1 to 600 seconds) – When Transport Time is turned On; a control appears at the right of it, which allows the value of the Transport Time to be enter. This will be the time period that PID control output is held constant, while the treated sample travels to the sensor.
- **Run Time** (range 0 to 60 seconds) – This is the time period that PID control action is automatic. It always must be a shorter time than Transport Time.

### Fault: Basic Definitions

1. **Fault** – When a measurement fault occurs (either sensor or transmitter) the control output can be setup to continue providing a live control output or the output can be set to a fixed value.

If the live reading is used during a fault condition, the control output could be based on an erroneous measurement, which might cause problems. Using a fixed value for control output during a fault condition can ensure that the control output goes to an acceptable value.

2. **Fault Current** – If a fixed value on fault is chosen, this parameter selects the output. The control output on fault can be set to a value to prevent a major upset or an unsafe condition.

**Note:** If a fixed fault current output is chosen and PID control Mode is set to Manual, the Manual output value will override the Fault Current value.

## Section 8.0 Time Proportional Control

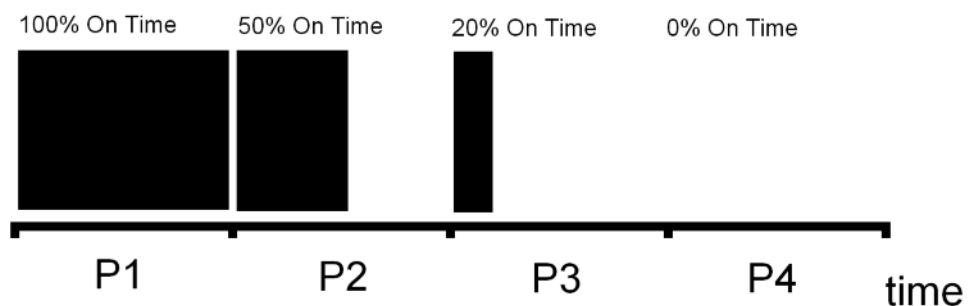
### 8.1 Introduction

#### 8.1.1 Time Proportional Control

Time Proportional Control is more commonly known as Duty Cycle or Pulse Width Modulation. It applies PID control to the activation of a relay rather than using an analog output.

The TPC output is defined as the percent of time that a relay is on (% On Time), during a user selected time period (Time Period). As the control output increases the on time increases:

**Fig. 8-1 TPC Periods and On Time**



The proportional, integral, and derivative are defined the same as analog PID control, but use % On Time instead of % Output:

$$\text{Proportional On Time (\%)} = [\text{Gain} \times (\text{PV} - \text{SP}) \times 100 / (\text{URV} - \text{LRV})] + \text{BIAS}$$

Proportional and Integral Control:

$$\% \text{ On Time} = [\text{Gain} \times 100 / (\text{URV} - \text{LRV})] + [(\text{PV} - \text{SP}) + 1/I \sum (\text{PV}_t - \text{SP}) \Delta t]$$

Derivative Mode:

$$\% \text{ On Time} = [\text{Gain} \times 100 / (\text{URV} - \text{LRV})] \times D \times [(\text{PV}_t - \text{SP}) - (\text{PV}_{t-1} - \text{SP})] / \Delta t$$

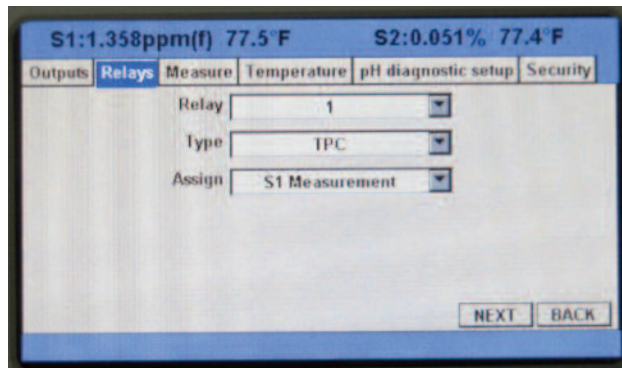
As with analog PID control, TPC can be direct acting (URV > LRV) or reverse acting (LRV > URV). For more detail see Section X.1, PID Control Introduction.

### 8.2 TPC Setup

#### 8.2.1 Selecting TPC

Select TPC control, the relay to be used, and the measurement to be controlled from the main relay setup window:





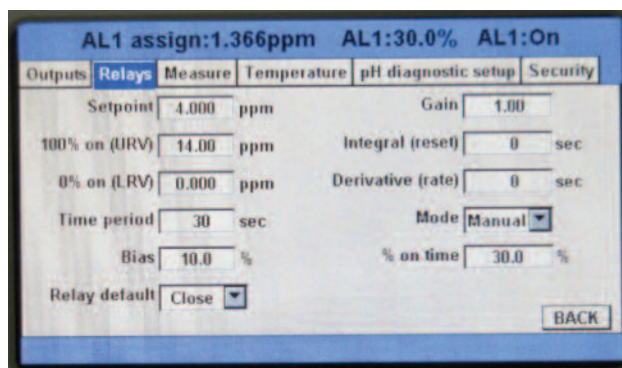
## Basic Definitions

- **Relay** – Select the relay (1 through 4) to be use for TPC control.
- **Type** – Choose TPC
- **Assign** – Select the Measurement to be controlled. Note: This measurement can also be a 4-20 mA signal input brought in by the flow/ 4-20 mA board.
- Select **Next** to go to the PID Setup parameters

## 8.2.2 TPC Setup Parameters

The TPC setup window contains the PID control tuning parameters.

Also note that the upper portion of the screen shows the relay number and the value of the measurement assigned to it, the % On Time for the relay, and the current state of the relay, i.e. On or Off. This makes it possible to observe the primary variable (PV), the % On Time, and the relay state, while tuning time proportional control.



## PID Control Parameters: Basic Definitions

- **Setpoint** – Select the desired setpoint.
- **URV** – The value of PV (in the above example, 14.00 pH) at which the control will be 100% On Time.
- **LRV** – The value of PV (in the above example 0.00 pH) at which the control will be 0% On Time.

**Note:** If you want the control output to increase as PV (in this case pH) increases, URV should be greater than LRV. This is direct acting control action. Examples of direct acting control are the addition of acid to decrease pH and adding water to a solution to decrease the concentration.

If you want the control output to decrease as PV increases, i.e. reverse acting control action, the URV should be less than LRV. Examples of reverse acting control are adding caustic to increase pH and adding a concentrated solution to water to make a solution of lower concentration.

- **Time Period** (range: 10 to 3,000 seconds; default 30) -- The time period for each cycle of TPC.
- **Bias** (range: 0 to 100%; default 0%) – Bias is a fixed control output which allows the % on time to be greater than zero when the measurement (PV) is at setpoint. It is used in proportional only control to prevent cycling resulting from the % on time going to zero at the setpoint.
- **Relay default** (Close, Open, None) – Select the relay action during a fault condition.
- **Gain** (range: 0.0 to 1000.0; default 0.0) – In proportional (P) only control, the output is directly proportional to the difference between the process variable (PV) and the setpoint divided by the output span (URV – LRV). Gain is a factor which multiplies the proportional output to meet the requirements of the process being controlled. Using Gain values less than 1 reduce the proportional output while Gain values greater than 1 increase the proportional output.
- **Integral (Reset, I)** (range: 0 to 3,000 seconds; default 0 seconds) – Integral repeats the proportional action in a time period given by the reset time (I). The reset time is given in seconds per repeat and is adjustable from 0 to 3,000 seconds. Integral control acts as an automatic bias which increases or decreases the overall control output in response to the error (PV – SP) to keep the PV at the setpoint.
- **Derivative (Rate, D)** (range: 0 to 3,000 seconds; default 0 seconds) – Derivative action, gives an immediate control output in response to changes in the proportional output with time (derivative). The amount of increase or decrease depends on the rate of change of the error. The rate constant (D) allows the user to adjust the amount derivative control contributes to the control signal. Smaller values reduce the effect of derivative control.
- **Mode:** Mode has two settings, Auto (Automatic) and Man (Manual). In the Auto mode the control output is controlled automatically by the PID algorithm. In manual mode, the control output can be set to a constant value; this is useful during transmitter calibration or servicing.
- **% On Time (Manual)** (range: 0 100%) – When the Manual mode is chosen; this control appears on the screen and allows you to write the constant On Time value in the Manual mode.

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## Section 9.0 Calibration

### 9.1 Calibration – Introduction

Calibration is the process of adjusting or standardizing the analyzer to a lab test or a calibrated laboratory instrument, or standardizing to some known reference (such as a commercial buffer). The auto-recognition feature of the analyzer will enable the appropriate calibration screens to allow calibration for any single sensor configuration or dual sensor configuration of the analyzer. Completion of Quick Start upon first power up enables live measurements but does not ensure accurate readings in the lab or in process. Calibration should be performed with each attached sensor to ensure accurate, repeatable readings. This section covers the following programming and configuration functions:

1. Auto buffer cal for pH (pH Cal - Sec.7.2)
2. Manual buffer cal for pH (pH Cal - Sec.7.2)
3. Set calibration stabilization criteria for pH (pH Cal - Sec.7.2)
4. Standardization calibration (1-point) for pH, ORP and Redox (pH Cal - Sec.7.2 and 7.3)
5. Entering the cell constant of a conductivity sensor (Conductivity Cal - Sec. 7.4 and 7.5)
6. Calibrating the sensor in a conductivity standard Conductivity Cal - Sec. 7.4 and 7.5)
7. Calibrating the analyzer to a laboratory instrument (Contacting Conductivity Cal - Sec.7.4)
8. Zeroing an chlorine, oxygen or ozone sensor (Amperometric Cal - Sec's 7.6, 7.7, 7.8)
9. Calibrating an oxygen sensor in air (Oxygen Cal - Sec's 7.6)
10. Calibrating the sensor to a sample of known concentration (Amperometric Cal - Sec's 7.6, 7.7, 7.8)
11. Enter a manual reference temperature for temperature compensation of the process measurement

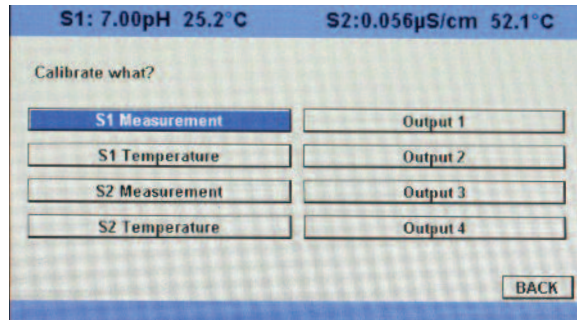
### 9.2 pH Calibration

New sensors must be calibrated before use. Regular recalibration is also necessary. Use auto calibration instead of manual calibration. Auto calibration avoids common pitfalls and reduces errors. The analyzer recognizes the buffers and uses temperature-corrected pH values in the calibration. Once the 56 successfully completes the calibration, it calculates and displays the calibration slope and offset. The slope is reported as the slope at 25°C.

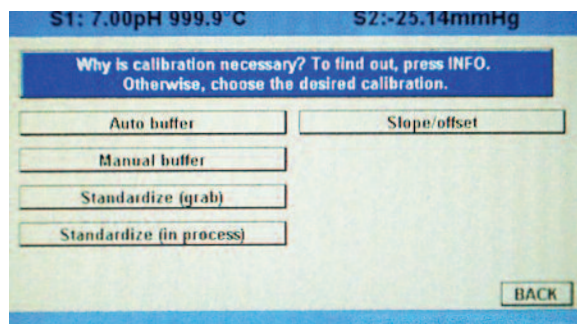
To calibrate the pH loop with a connected pH sensor, access the Calibration screen by pressing ENTER/MENU from the main screen, select S1 or S2 Measurement and press ENTER/MENU. Press INFO at any time to learn more about this procedure. A yellow screen will appear with detailed instructions and information.

The following calibration routines are covered:

1. Auto Calibration - pH 2 point buffer calibration with auto buffer recognition
2. Manual Calibration - pH 2 point buffer calibration with manual buffer value entry
3. Standardization - pH 1 point buffer calibration with manual buffer value entry
4. Entering A Known Slope Value - pH Slope calibration with manual entry of known slope value



1. To Auto Calibrate the pH loop using 2 point buffer calibration with auto buffer recognition, select Auto Buffer and follow the step-by-step procedures displayed on-screen.
2. To Manual Calibrate the pH loop using 2 point buffer calibration with manual buffer value entry, select Manual Buffer and follow the step-by-step procedures displayed on-screen.
3. To Standardization Calibrate the pH loop using 1 point buffer calibration with manual buffer value entry, select Standardize and follow the step-by-step procedures displayed on-screen.
4. To Calibrate the pH loop using with manual entry of a Known Slope Value and Reference offset value, select Slope/Offset and follow the step-by-step procedures displayed on-screen.



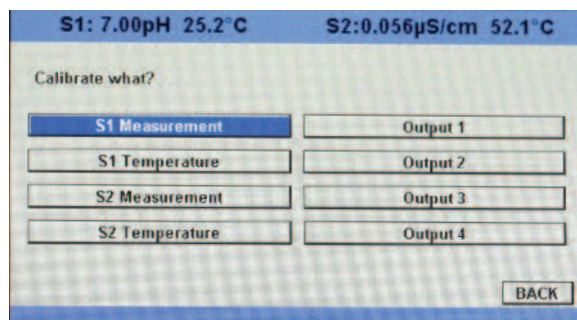
## 9.3 ORP Calibration

For process control, it is often important to make the measured ORP agree with the ORP of a standard solution. During calibration, the measured ORP is made equal to the ORP of a standard solution at a single point.

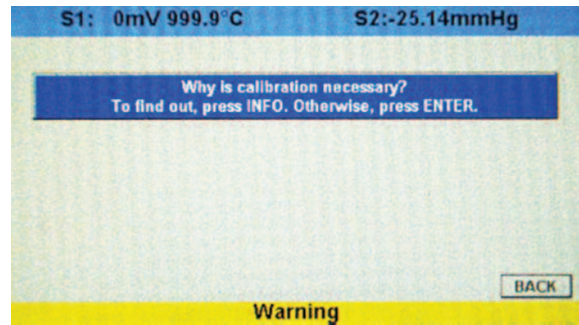
To calibrate the ORP loop with a connected ORP sensor, access the Calibration screen by pressing ENTER/MENU from the main screen, select S1 or S2 Measurement and press ENTER/MENU. Press INFO at any time to learn more about this procedure. A yellow screen will appear with detailed instructions and information.

The following calibration routine is covered:

1. Standardization ORP 1 point buffer calibration with manual buffer value entry



1. To Standardization Calibrate the ORP loop using 1 point buffer calibration with manual buffer value entry, follow the step-by-step procedures displayed on-screen.



## 9.4 Contacting Conductivity Calibration

New conductivity sensors rarely need calibration. The cell constant printed on the label is sufficiently accurate for most applications.

### CALIBRATING AN IN-SERVICE CONDUCTIVITY SENSOR

After a conductivity sensor has been in service for a period of time, recalibration may be necessary. There are three ways to calibrate a sensor.

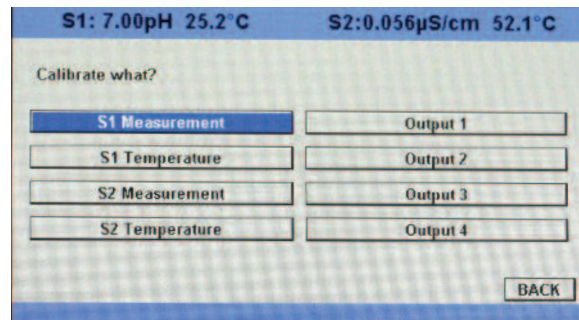
- a. Use a standard instrument and sensor to measure the conductivity of the process stream. It is not necessary to remove the sensor from the process piping. The temperature correction used by the standard instrument may not exactly match the temperature correction used by the 56. To avoid errors, turn off temperature correction in both the analyzer and the standard instrument.
- b. Place the sensor in a solution of known conductivity and make the analyzer reading match the conductivity of the standard solution. Use this method if the sensor can be easily removed from the process piping and a standard is available. Be careful using standard solutions having conductivity less than 100  $\mu\text{S}/\text{cm}$ . Low conductivity standards are highly susceptible to atmospheric contamination. Avoid calibrating sensors with 0.01/cm cell constants against conductivity standards having conductivity greater than 100  $\mu\text{S}/\text{cm}$ . The resistance of these solutions may be too low for an accurate measurement. Calibrate sensors with 0.01/cm cell constant using method c.
- c. To calibrate a 0.01/cm sensor, check it against a standard instrument and 0.01/cm sensor while both sensors are measuring water having a conductivity between 5 and 10  $\mu\text{S}/\text{cm}$ . To avoid drift caused by absorption of atmospheric carbon dioxide, saturate the sample with air before making the measurements. To ensure adequate flow past the sensor during calibration, take the sample downstream from the sensor. For best results, use a flow-through standard cell. If the process temperature is much different from ambient, keep connecting lines short and insulate the flow cell.

To calibrate the conductivity loop with a connected contacting conductivity sensor, access the Calibration screen by pressing ENTER/MENU from the main screen, select S1 or S2 Measurement and press ENTER/MENU. Press INFO at any time to learn more about this procedure. A yellow screen will appear with detailed instructions and information.

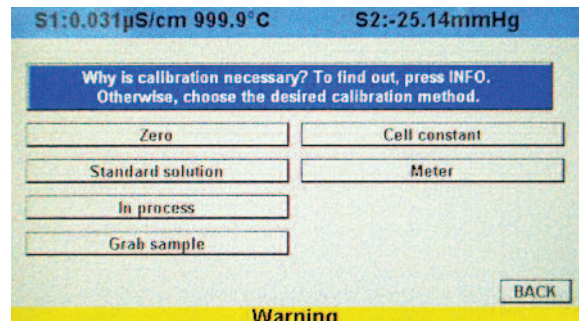


The following calibration routines are covered:

1. Zero Cal Zero the analyzer with the sensor attached
2. In Process Cal Standardize the sensor to a known conductivity
3. Cell K: 1.00000/cm Enter the cell Constant for the sensor
4. Meter Cal Calibrate the analyzer to a lab conductivity instrument
5. Cal Factor: 0.95000/cm Enter the Cal Factor for 4-Electrode sensors from the sensor tag



1. To Zero Calibrate the analyzer with the sensor attached, follow the step-by-step procedures displayed on-screen.
2. To perform an In-Process Calibration of the conductivity loop by Standardizing the sensor to a known conductivity, follow the step-by-step procedures displayed on-screen.
3. To calibrate the conductivity loop by entering a Cell constant, Enter the cell Constant for the sensor and follow the step-by-step procedures displayed on-screen.
4. To Meter Cal Calibrate the analyzer to a lab conductivity instrument, follow the step-by-step procedures displayed on-screen.
5. To enter the Cal Factor to support calibration of a 4-Electrode sensors, enter the Cal Factor for the 4-Electrode sensors from the sensor tag and follow the step-by-step procedures displayed on-screen.



## 9.5 Toroidal Conductivity Calibration

Calibration is the process of adjusting or standardizing the analyzer to a lab test or a calibrated laboratory instrument, or standardizing to some known reference (such as a conductivity standard). This section contains procedures for the first time use and for routine calibration of the 56 analyzer.

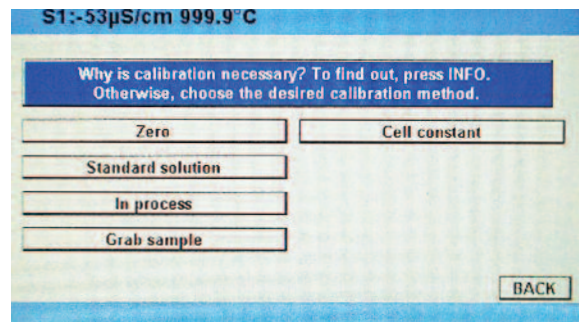
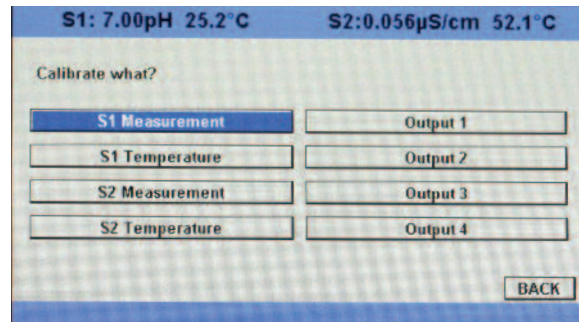
To calibrate the conductivity loop with a connected contacting conductivity sensor, access the Calibration screen by pressing ENTER/MENU from the main screen, select S1 or S2 Measurement and press ENTER/MENU. Press INFO at any time to learn more about this procedure. A yellow screen will appear with detailed instructions and information.

The following calibration routines are covered:

1. Zero Cal Zero the analyzer with the sensor attached
2. In Process Cal Standardize the sensor to a known conductivity
3. Cell K: 1.00000/cm Enter the cell Constant for the sensor



4. Meter Cal Calibrate the analyzer to a lab conductivity instrument
1. To Zero Calibrate the analyzer with the sensor attached, follow the step-by-step procedures displayed on-screen.
2. To perform an In-Process Calibration of the conductivity loop by Standardizing the sensor to a known conductivity, follow the step-by-step procedures displayed on-screen.
3. To calibrate the conductivity loop by entering a Cell constant, Enter the cell Constant for the sensor and follow the step-by-step procedures displayed on-screen.
4. To Meter Cal Calibrate the analyzer to a lab conductivity instrument, follow the step-by-step procedures displayed on-screen.



## 9.6 Calibration —Chlorine

With a Chlorine measurement board and the appropriate sensor, the 56 can measure any of four variants of Chlorine:

- Free Chlorine
- Total Chlorine
- Monochloramine
- pH-independent Free Chlorine

The section describes how to calibrate any compatible amperometric chlorine sensor. The following calibration routines are covered in the family of supported Chlorine sensors:

- Air Cal
- Zero Cal
- In Process Cal

### 9.6.1 Calibration — Free Chlorine

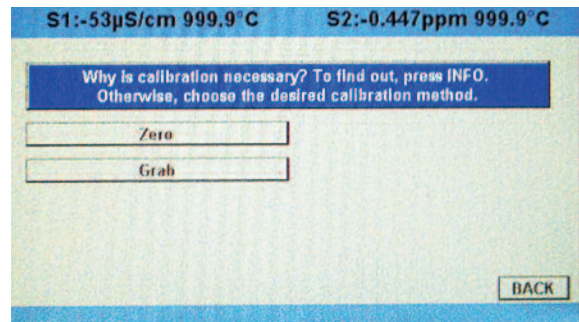
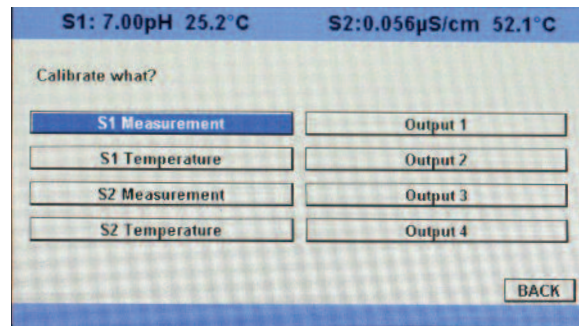
A free chlorine sensor generates a current directly proportional to the concentration of free chlorine in the sample. Calibrating the sensor requires exposing it to a solution containing no chlorine (zero standard) and to a solution containing a known amount of chlorine (full-scale standard). The **zero calibration** is necessary because chlorine sensors, even when no chlorine is in the sample, generate a small current called the residual current. The analyzer compensates for the residual current by subtracting it from the measured current before converting the result to a chlorine value. New sensors require zeroing before being placed in service, and sensors should

be zeroed whenever the electrolyte solution is replaced.

To calibrate the chlorine sensor, access the Calibration screen by pressing ENTER/MENU from the main screen, select S1 or S2 Measurement and press ENTER/MENU. Press INFO at any time to learn more about this procedure. A yellow screen will appear with detailed instructions and information.

The following calibration routines are covered:

1. Zero Cal Zeroing the sensor in solution with zero free chlorine
  2. Grab Cal Standardizing to a sample of known free chlorine concentration
1. To Zero Calibrate the analyzer with the sensor attached, follow the step-by-step procedures displayed on-screen.
  2. To perform a Grab Calibration by Standardizing the sensor, follow the step-by-step procedures displayed on-screen.



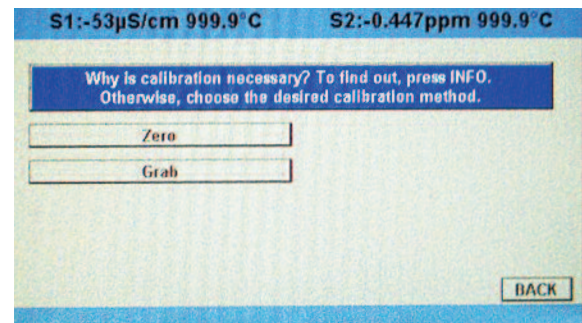
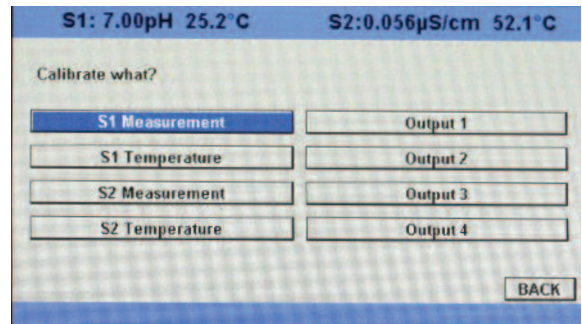
## 9.6.2 Calibration – Total Chlorine

Total chlorine is the sum of free and combined chlorine. The continuous determination of total chlorine requires two steps. First, the sample flows into a conditioning system (TCL) where a pump continuously adds acetic acid and potassium iodide to the sample. The acid lowers the pH, which allows total chlorine in the sample to quantitatively oxidize the iodide in the reagent to iodine. In the second step, the treated sample flows to the sensor. The sensor is a membrane-covered amperometric sensor, whose output is proportional to the concentration of iodine. Because the concentration of iodine is proportional to the concentration of total chlorine, the analyzer can be calibrated to read total chlorine. Because the sensor really measures iodine, calibrating the sensor requires exposing it to a solution containing no iodine (zero standard) and to a solution containing a known amount of iodine (full-scale standard). The **Zero calibration** is necessary because the sensor, even when no iodine is present, generates a small current called the residual current. The analyzer compensates for the residual current by subtracting it from the measured current before converting the result to a total chlorine value. New sensors require zeroing before being placed in service, and sensors should be zeroed whenever the electrolyte solution is replaced. The best zero standard is deionized water. The purpose of the **In Process Calibration** is to establish the slope of the calibration curve. Because stable total chlorine standards do not exist, **the sensor must be calibrated against a test run on a grab sample of the process liquid.** Several manufacturers offer portable test kits for this purpose.

To calibrate the chlorine sensor, access the Calibration screen by pressing ENTER/MENU from the main screen, select S1 or S2 Measurement and press ENTER/MENU. Press INFO at any time to learn more about this procedure. A yellow screen will appear with detailed instructions and information.

The following calibration routines are covered:

1. Zero Cal Zeroing the sensor in solution with zero total chlorine
  2. Grab Cal Standardizing to a sample of known total chlorine concentration
- 
1. To Zero Calibrate the analyzer with the sensor attached, follow the step-by-step procedures displayed on-screen.
  2. To perform a Grab Calibration by Standardizing the sensor, follow the step-by-step procedures displayed on-screen.



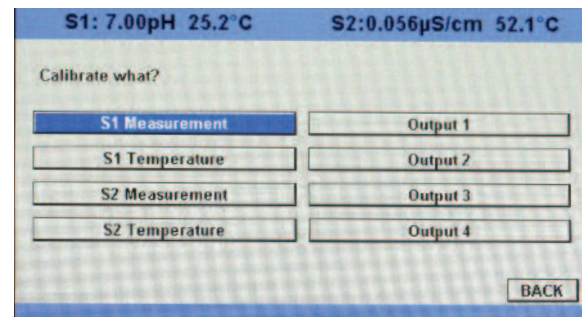
### 9.6.3 Calibration — Monochloramine

A monochloramine sensor generates a current directly proportional to the concentration of monochloramine in the sample. Calibrating the sensor requires exposing it to a solution containing no monochloramine (zero standard) and to a solution containing a known amount of monochloramine (full-scale standard). The **Zero calibration** is necessary because monochloramine sensors, even when no monochloramine is in the sample, generate a small current called the residual or zero current. The analyzer compensates for the residual current by subtracting it from the measured current before converting the result to a monochloramine value. New sensors require zeroing before being placed in service, and sensors should be zeroed whenever the electrolyte solution is replaced. The best zero standard is deionized water. The purpose of the In **Process calibration** is to establish the slope of the calibration curve. Because stable monochloramine standards do not exist, **the sensor must be calibrated against a test run on a grab sample of the process liquid**. Several manufacturers offer portable test kits for this purpose.

To calibrate the chlorine sensor, access the Calibration screen by pressing ENTER/MENU from the main screen, select S1 or S2 Measurement and press ENTER/MENU. Press INFO at any time to learn more about this procedure. A yellow screen will appear with detailed instructions and information.

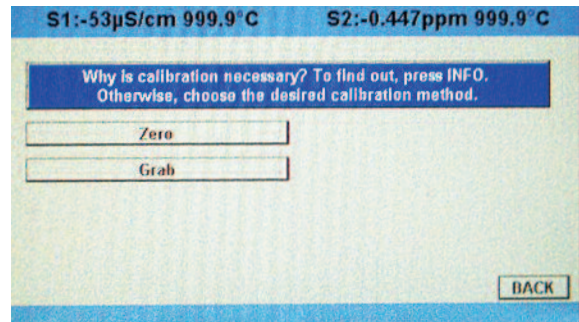
The following calibration routines are covered:

1. Zero Cal Zeroing the sensor in solution with zero total chlorine
2. Grab Cal Standardizing to a sample of known monochloramine concentration





1. To Zero Calibrate the analyzer with the sensor attached, follow the step-by-step procedures displayed on-screen.
2. To perform a Grab Calibration by Standardizing the sensor, follow the step-by-step procedures displayed on-screen.



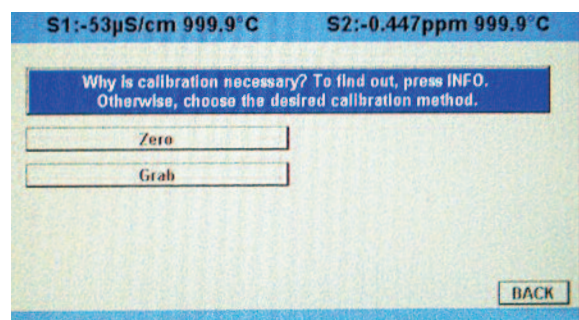
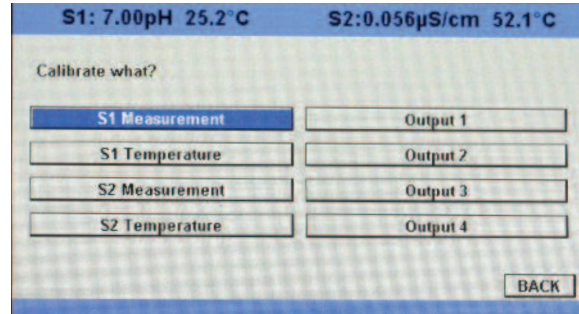
## 9.6.4 pH-Independent Free Chlorine Measurement

A free chlorine sensor generates a current directly proportional to the concentration of free chlorine in the sample. Calibrating the sensor requires exposing it to a solution containing no chlorine (zero standard) and to a solution containing a known amount of chlorine (full-scale standard). The zero calibration is necessary because chlorine sensors, even when no chlorine is in the sample, generate a small current called the residual current. The analyzer compensates for the residual current by subtracting it from the measured current before converting the result to a chlorine value. New sensors require zeroing before being placed in service, and sensors should be zeroed whenever the electrolyte solution is replaced.

To calibrate the chlorine sensor, access the Calibration screen by pressing ENTER/MENU from the main screen, select S1 or S2 Measurement and press ENTER/MENU. Press INFO at any time to learn more about this procedure. A yellow screen will appear with detailed instructions and information.

The following calibration routines are covered:

1. Zero Cal Zeroing the sensor in solution with zero total chlorine
  2. Grab Cal Standardizing to a sample of known chlorine concentration
1. To Zero Calibrate the analyzer with the sensor attached, follow the step-by-step procedures displayed on-screen.
  2. To perform a Grab Calibration by Standardizing the sensor, follow the step-by-step procedures displayed on-screen.



## 9.7 Calibration — Oxygen

Oxygen sensors generate a current directly proportional to the concentration of dissolved oxygen in the sample. Calibrating the sensor requires exposing it to a solution containing no oxygen (zero standard) and to a solution containing a known amount of oxygen (full-scale standard). The **Zero Calibration** is necessary because oxygen sensors, even when no oxygen is present in the sample, generate a small current called the residual current. The analyzer compensates for the residual current by subtracting it from the measured current before converting the result to a

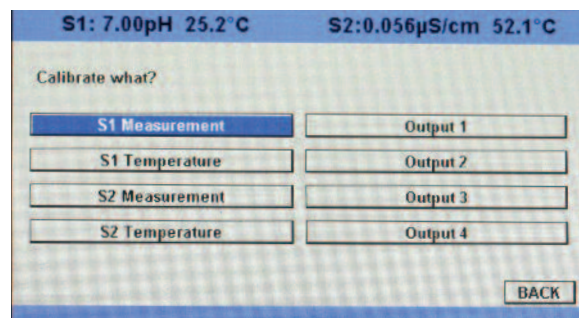
dissolved oxygen value. New sensors require zeroing before being placed in service, and sensors should be zeroed whenever the electrolyte solution is replaced. The recommended zero standard is 5% sodium sulfite in water, although oxygen-free nitrogen can also be used. **The 499A TrDO sensor, used for the determination of trace (ppb) oxygen levels, has very low residual current and does not normally require zeroing.** The residual current in the 499A TrDO sensor is equivalent to less than 0.5 ppb oxygen. The purpose of the **In Process Calibration** is to establish the slope of the calibration curve. Because the solubility of atmospheric oxygen in water as a function of temperature and barometric pressure is well known, the natural choice for a full-scale standard is air-saturated water. However, air-saturated water is difficult to prepare and use, so the universal practice is to use air for calibration. From the point of view of the oxygen sensor, air and air-saturated water are identical. The equivalence comes about because the sensor really measures the chemical potential of oxygen. Chemical potential is the force that causes oxygen molecules to diffuse from the sample into the sensor where they can be measured. It is also the force that causes oxygen molecules in air to dissolve in water and to continue to dissolve until the water is saturated with oxygen. Once the water is saturated, the chemical potential of oxygen in the two phases (air and water) is the same. Oxygen sensors generate a current directly proportional to the rate at which oxygen molecules diffuse through a membrane stretched over the end of the sensor. The diffusion rate depends on the difference in chemical potential between oxygen in the sensor and oxygen in the sample.

An electrochemical reaction, which destroys any oxygen molecules entering the sensor, keeps the concentration (and the chemical potential) of oxygen inside the sensor equal to zero. Therefore, the chemical potential of oxygen in the sample alone determines the diffusion rate and the sensor current. When the sensor is calibrated, the chemical potential of oxygen in the standard determines the sensor current. Whether the sensor is calibrated in air or air-saturated water is immaterial. The chemical potential of oxygen is the same in either phase. Normally, to make the calculation of solubility in common units (like ppm DO) simpler, it is convenient to use water-saturated air for calibration. Automatic air calibration is standard. The user simply exposes the sensor to water-saturated air. The analyzer monitors the sensor current. When the current is stable, the analyzer stores the current and measures the temperature using a temperature element inside the oxygen sensor. The user must enter the barometric pressure. From the temperature the analyzer calculates the saturation vapor pressure of water. Next, it calculates the pressure of dry air by subtracting the vapor pressure from the barometric pressure. Using the fact that dry air always contains 20.95% oxygen, the analyzer calculates the partial pressure of oxygen. Once the analyzer knows the partial pressure of oxygen, it uses the Bunsen coefficient to calculate the equilibrium solubility of atmospheric oxygen in water at the prevailing temperature. At 25°C and 760 mmHg, the equilibrium solubility is 8.24 ppm. Often it is too difficult or messy to remove the sensor from the process liquid for calibration. In this case, the sensor can be calibrated against a measurement made with a portable laboratory instrument. The laboratory instrument typically uses a membrane-covered amperometric sensor that has been calibrated against water-saturated air.

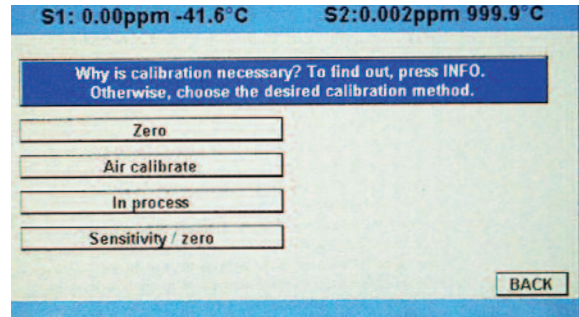
To calibrate the oxygen sensor, access the Calibration screen by pressing ENTER/MENU from the main screen, select S1 or S2 Measurement and press ENTER/MENU. Press INFO at any time to learn more about this procedure. A yellow screen will appear with detailed instructions and information.

The following calibration routines are covered:

1. Zero Cal Zeroing the sensor in a medium with zero oxygen
2. Air Cal Calibrating the sensor in a water-saturated air sample
3. In Process Cal Standardizing to a sample of known oxygen concentration



4. Sen@ 25°C:2500 $\mu$ A/ppm Entering a known slope value for sensor response.
1. To Zero Calibrate the analyzer with the sensor attached, follow the step-by-step procedures displayed on-screen.
  2. To Air Cal Calibrating the sensor in a water-saturated air sample, follow the step-by-step procedures displayed on-screen.
  3. To perform an In-Process Calibration by Standardizing the sensor, follow the step-by-step procedures displayed on-screen.
  4. To calibrate the oxygen sensor by manually Entering a known slope value for sensor response, follow the step-by-step procedures displayed on-screen.



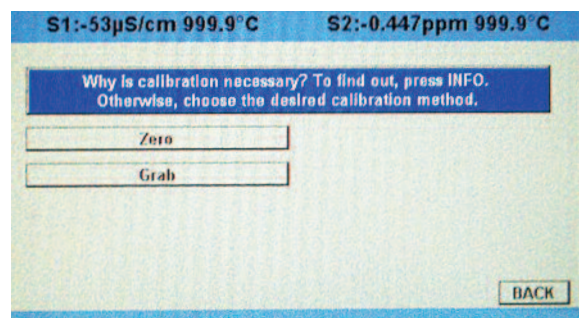
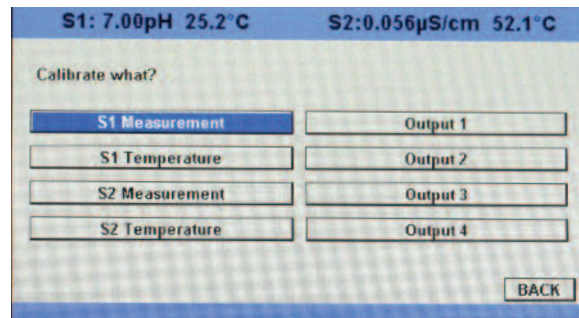
## 9.8 Calibration — Ozone

An ozone sensor generates a current directly proportional to the concentration of ozone in the sample. Calibrating the sensor requires exposing it to a solution containing no ozone (zero standard) and to a solution containing a known amount of ozone (full-scale standard). The Zero Calibration is necessary because ozone sensors, even when no ozone is in the sample, generate a small current called the residual or zero current. The analyzer compensates for the residual current by subtracting it from the measured current before converting the result to an ozone value. New sensors require zeroing before being placed in service, and sensors should be zeroed whenever the electrolyte solution is replaced. The best zero standard is deionized water. The purpose of the In Process Calibration is to establish the slope of the calibration curve. Because stable ozone standards do not exist, the sensor must be calibrated against a test run on a grab sample of the process liquid. Several manufacturers offer portable test kits for this purpose.

To calibrate the ozone sensor, access the Calibration screen by pressing ENTER/MENU from the main screen, select S1 or S2 Measurement and press ENTER/MENU. Press INFO at any time to learn more about this procedure. A yellow screen will appear with detailed instructions and information.

The following calibration routines are covered:

1. Zero Cal Zeroing the sensor in solution with zero total chlorine
  2. Grab Cal Standardizing to a sample of known ozone concentration
1. To Zero Calibrate the analyzer with the sensor attached, follow the step-by-step procedures displayed on-screen.
  2. To perform a Grab Calibration by Standardizing the sensor, follow the step-by-step procedures displayed on-screen.





## 9.9 Calibrating Temperature

Most liquid analytical measurements require temperature compensation (except ORP). The 56 performs temperature compensation automatically by applying internal temperature correction algorithms. Temperature correction can also be turned off. If temperature correction is off, the 56 uses the manual temperature entered by the user in all temperature correction calculations.

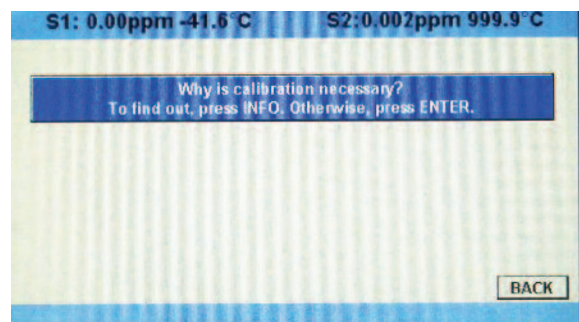
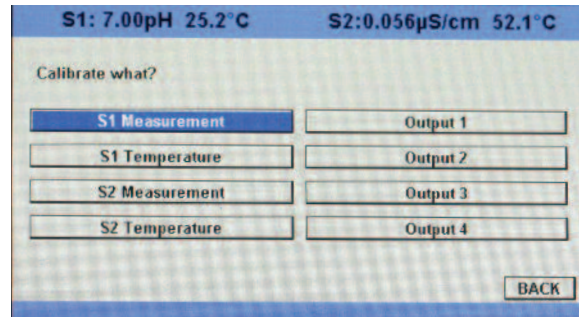
To calibrate temperature, access the Calibration screen by pressing ENTER/MENU from the main screen, select S1 or S2

Temperature and press ENTER/MENU.

Press INFO at any time to learn more about this procedure. A yellow screen will appear with detailed instructions and information.

The following calibration routine is covered:

1. Temperature with manual temperature entry
1. To Calibrate Temperature, follow the step-by-step procedures displayed on-screen.



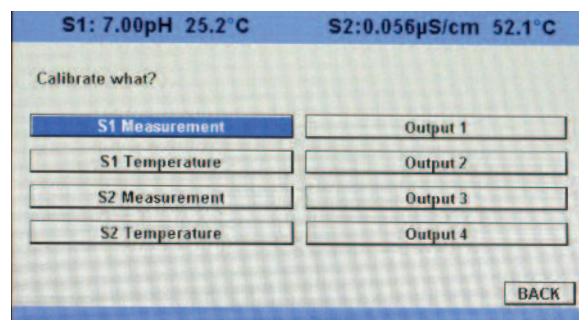
## 9.10 Turbidity

This section describes how to calibrate the turbidity sensor against a user-prepared standard as a 2-point calibration with deionized water, against a 20 NTU user-prepared standard as a single point calibration, and against a grab sample using a reference turbidimeter.

To calibrate the turbidity sensor, access the Calibration screen by pressing ENTER/MENU from the main screen, select S1 or S2 Measurement and press ENTER/MENU. Press INFO at any time to learn more about this procedure. A yellow screen will appear with detailed instructions and information.

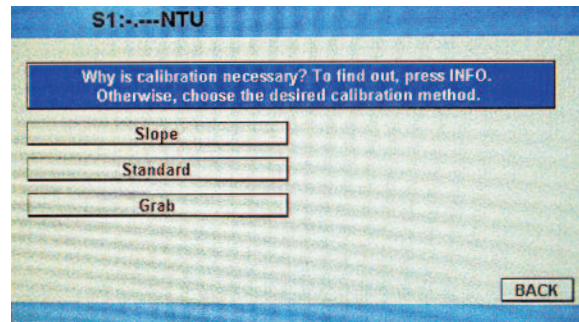
The following calibration routine is covered:

1. Slope Calibration Slope cal with pure water and a standard of known turbidity
2. Standardize Calibration Standardizing the sensor to a known turbidity
3. Grab Calibration Standardizing the sensor to a known turbidity based on a reference turbidimeter





1. To calibrate the turbidity loop using Slope Calibration with pure water and a standard of known turbidity, follow the step-by-step procedures displayed on-screen.
2. To calibrate the turbidity loop using Standardize Calibration by Standardizing the sensor to a known turbidity, follow the step-by-step procedures displayed on-screen.
3. To calibrate the turbidity loop using Grab Calibration by Standardizing the sensor to a known turbidity based on a reference turbidimeter, follow the step-by-step procedures displayed on-screen.



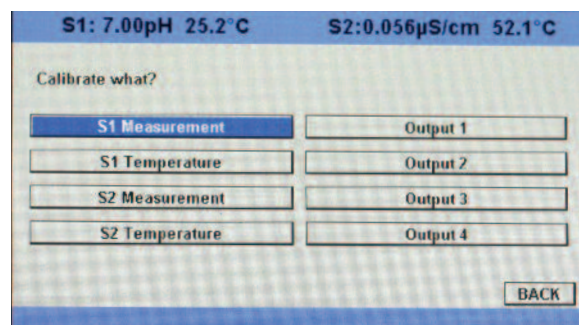
## 9.11 Pulse flow

A variety of pulse flow sensors can be wired to the Flow signal input board to measure flow volume, total volume and flow difference (if 2 Flow signal boards are installed). The 56 Flow signal board will support flow sensors that are self-driven (powered by the rotation of the impeller paddle-wheel).

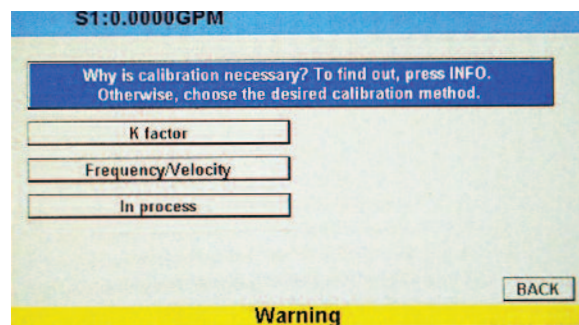
To calibrate the pulse flow sensor, access the Calibration screen by pressing ENTER/MENU from the main screen, select S1 or S2 Measurement and press ENTER/MENU. Press INFO at any time to learn more about this procedure. A yellow screen will appear with detailed instructions and information.

The following calibration routine is covered:

1. K Factor A constant value representing pulses/Gal of flow
2. Frequency/Velocity & Pipe Alternate cal method – requires manual entry of frequency (Hz) per velocity and Pipe diameter used
3. In process Calibration based on known volume per unit of time
4. Totalizer Control User settings to stop, restart and reset total volume meter



1. To enter a K Factor constant value representing pulses/Gal of flow, follow the step-by-step procedures displayed on-screen.
2. To calibrate pulse flow Frequency/Velocity & Pipe as an alternate cal method, follow the step-by-step procedures displayed on-screen.
3. To In-process Calibration the pulse flow sensor based on known volume per unit of time, follow the step-by-step procedures displayed on-screen.
4. To stop, restart and reset Totalizer Control total volume meter, follow the step-by-step procedures displayed on-screen.



## Section 10.0 HART® Communications

### 10.1 Introduction

The 56 can communicate with a HART host using HART Revision 5 or HART Revision 7. The revision of HART used by the 56 can be selected using the keypad/display or a HART master such as AMS or the 475 Handheld Communicator. The default version of HART is Revision 5. Since some HART hosts cannot accommodate HART 7, the choice of HART Revision should be based on the capabilities of the host, and should be chosen as a first step in configuration.

When HART 5 is chosen, the Device Revision of the 56 is Device Revision 1; when HART 7 is chosen the Device Revision is Revision 2, or higher, for later revisions of the 56. The Device Revision of the DD (Device Description) and install files for AMS and DeltaV used should be the same as the Device Revision of the 56.

#### **HART 5 Device Identification (56 Revision 1):**

**Manufacturer Name:** Rosemount Analytical Inc.

**Model Name:** 56

**Manufacturer ID:** 46 (0x2E)

**Device Type Code:** 86 (0x0056)

**HART Protocol Revision:** 5.1

**Device Revision:** 1

**Capabilities:** Supports all signal boards except the turbidity and flow/4-20mA input signal boards.

#### **HART 7 Device Identification (56 Revision 2):**

**Manufacturer Name:** Rosemount Analytical Inc.

**Model Name:** 56

**Manufacturer ID:** 46 (0x2E)

**Device Type Code:** 11862 (0x2E56)

**HART Protocol Revision:** 7.1

**Device Revision:** 2

**Capabilities:** Supports all signal boards.

#### **HART 7 Device Identification (56 Revision 3):**

**Manufacturer Name:** Rosemount Analytical Inc.

**Model Name:** 56

**Manufacturer ID:** 46 (0x2E)

**Device Type Code:** 11862 (0x2E56)

**HART Protocol Revision:** 7.1

**Device Revision:** 3

**Capabilities:** Supports all signal boards and the complete set of parameters for standardized PID with PID transport time feature and TPC control.

## 10.2 Physical Installation and Configuration

### 10.2.1 HART Wiring and Output Configuration

HART communications is superimposed on Analog Output 1 for all of the measurements and parameters of the 56. The 4-20 mA current of Analog Output 1 can be configured by the keypad display to be powered by the 56 (Output 1 power: Internal), or by an external 24 VDC power supply, or an I/O that provides power (Output 1 power: External).

### 10.2.2 HART Multidrop (Bus) Configuration

The HART Polling Address should be left at its default value of “0”, unless the 56 is used in a Multidrop configuration with up to 14 other transmitters. When the Polling Address is greater than “0”, the 4-20 mA output is held at 4 mA or below, and does not change in response to changes in the measurement in HART 5.

In HART 7, Loop Current Mode should be set to “On” to hold the current output to a minimum value. In both HART 5 and HART 7, Output Power should be set to “External” so that an external 24 VDC power supply can be used to power the multidrop bus.

### 10.2.3 HART Configuration

To access the HART Configuration screens, press the “HART” button in the Main Menu. The following controls are available:

<b>S1: 7.00 pH 25.0 C</b>		<b>S2: 5.65 mS/cm 25.0 C</b>	
Host HART mode	<input type="text" value="HART 7"/>		
Tag	<input type="text" value="??????????"/>		
Long Tag	<input type="text" value="????????????????????????????"/>		
Polling Address	<input type="text" value="0"/>		
Loop current mode	<input type="text" value="On"/>		
Output 1 power	<input type="text" value="Internal"/>		
		<input type="button" value="NEXT"/>	<input type="button" value="BACK"/>
<b>Fault/warning banner</b>			

#### HART Configuration Screen 1: Basic Definitions

- **Host HART mode** – toggles between HART version 5 and HART version 7. If the HART host being used can accommodate HART 7, HART 7 should be chosen due to its larger feature set. If the host can only use HART 5, then HART 5 must be chosen.

**NOTE:** If the 56 is connected to a HART host and the HART version is changed, the host will likely detect the transmitter as a new transmitter with a different device revision number.

- **Tag** – The traditional 8 character HART tag number
- **Long tag** – HART tag number of up to 32 characters (HART 7 only).

- **Polling address** – Choose “0” unless Multidrop is being used. If Multidrop is being used, each transmitter should have its own polling address of from 1 to 15.
- **Loop current mode** – Set Output 1 current to a minimum value for multidrop applications (HART 7 only).
- **Output 1 Power** – Select “Internal” to power Output 1 with the 56. Select “External” to power the current loop with an external power supply, e.g. a host I/O that provides power (source) to the transmitter (sink).

<b>S1: 7.00 pH 25.0 C</b>		<b>S2: 5.65 mS/cm 25.0 C</b>	
Host HART mode	<input type="text" value="HART 7"/>	▼	
Tag	<input type="text" value="????????"/>		
Long Tag	<input type="text" value="????????????????????"/>		
Polling Address	<input type="text" value="0"/>		
Loop current mode	<input type="text" value="On"/>	▼	
Output 1 power	<input type="text" value="Internal"/>	▼	
		<input type="button" value="NEXT"/>	<input type="button" value="BACK"/>
<b>Fault/warning banner</b>			

### HART Configuration Screen 2 Basic Definitions

- **Burst command:**
  - Off** – Turns burst mode off
  - Cmd 1** – Bursts the Primary Value
  - Cmd 2** – Bursts Loop Current + % of range of the Primary Value
  - Cmd 3** – Bursts Dynamic Variables (PV, SV, TV, & QV) + Loop Current
  - Cmd 9** – Bursts up to 8 Device Variables with time stamp and status (HART 7 only)
  - Cmd 33** – Bursts 4 Device Variables
  - Cmd 48** – Bursts Additional Transmitter Status Bits (HART 7 only)
  - Cmd 93** – Bursts Trend Data (HART 7 only)
- **Find device cmd** – Setting Find Device to “On”, enables the 56 to be indentified by the host. The transmitter returns identity information including device type, revision level, and device ID.
- **Response preambles** – Preambles synchronize the receiver to the incoming data. Response preambles are the number of bytes of preambles (2 to 20) sent by the 56 at the start of a response packet.

## 10.3 Measurements Available via HART

A number of live measurements are made available by HART in addition to the main measurements such as pH or Conductivity. All of these measurements are called Device Variables,

which can be mapped to the Dynamic Variables PV, SV, TV, and QV for regular reading by the typical HART host.

The 56 assigns the Dynamic Variables PV, SV, TV, and QV to Analog Outputs 1, 2, 3, and 4 respectively. Conversely, measurements assigned to Outputs 1 through 4, will automatically be assigned to PV through QV.

Each measurement board will have its own set of Device Variables, based on the secondary measurements used in making the main measurement. Appendix 1 shows the Device Variable for the each sensor boards used in the 56, and the Dynamic Variables, which they can be mapped to.

## 10.4 Diagnostics Available via HART

### 10.4.1 Status Information -- Device Status Bits

**Bit 0 Primary Variable out of Limits:**

This bit is set when PV is out of its limits.

**Bit 1 Non-primary Variable out of Limits:**

This bit is set when non PV is out of its limits.

**Bit 2 Loop Current Saturated:**

This bit is set when the Analog Output 1 current is less than 1.0 mA or greater than 22.0 mA and the Device Status Bytes bit 3 is not set.

**Bit 3 Loop Current Fixed:**

This bit is set when Analog Output 1 does not follow the process. This bit is cleared when Analog Output 1 follows the process.

**Bit 4 More Status Available:**

The “more status available” bit will be set when the device status condition occurs (i.e. bit goes from 0 to 1) on at least one of the Additional Transmitter Status bits are set.

**Bit 5 Cold Start:**

This bit is set when a Master Reset is performed either by Command 42, or a power cycle. This bit is cleared after the first response or burst. In the case of a burst, the first burst always goes to the primary master.

**Bit 6 Configuration Changed:**

This bit is set when the last bytes of an EEPROM writing sequence is completed. Since EEPROM writes are delayed until after the response, the immediate acknowledgement will not have the bit set, however, after the EEPROM write completes, the bit will be set. This bit applies to all EEPROM writes whether or not they apply directly to the configuration of the instrument or not. This bit is cleared when Command 38 is executed.

**Bit 7 Field Device Malfunction:**

This bit is set when any of the following conditions is true, and cleared when all of the following conditions are false:

- a) There is at least one main board fault.
- b) There is at least one Sensor 1 fault.
- c) There is at least one Sensor 2 fault.

## 10.4.2 Status Information – Extended Device Status Bits (HART 7 only)

### Bit 0 Maintenance Required:

Any calibration error will set this bit. Any calibration for either Sensor 1 or Sensor 2 that fails will set this bit. This bit gets cleared if all device variables are calibrated successfully.

This bit is set to indicate that, while the device has not malfunctioned, the Field Device requires maintenance.

### Bit 1 Device Variable Alert:

This bit will get set when at least one of device status byte of all the valid Device Variables does not equal to "good and not limited" (i.e. the higher 4 bits not equal to 0x1100).

This bit is set if any Device Variable is in an Alarm or Warning State. The host should identify the Device Variable(s) causing this to be set using the Device Variable Status indicators.

### Bit 3 Critical Power Failures:

This bit will always be cleared on the 56.

## 10.4.3 Additional Transmitter Status (Command 48)

Additional Transmitter Status provides diagnostic status bits specific to the condition of sensors, sensor boards, and the main board of the 56. Calibration errors and notification of events, such as calibration in progress and relay activation are also indicated by status bits. Appendix 2 shows these bits organized according to the main board or applicable sensor board.

## 10.5 HART Hosts

A HART host can access live measurements, diagnostic messages, and provide a tool for configuring the measurement and calibrating the 56. Two examples are shown below:

### 10.5.1 AMS Intelligent Device Manager

The AMS Device Intelligent Device Manager is member of the AMS Suite of asset management applications, which provides tools for configuration, calibration, diagnosing, and documenting transmitters and valves. The following AMS windows are examples of these functions:

FIGURE 10-1 Main Measurement and Overall Status

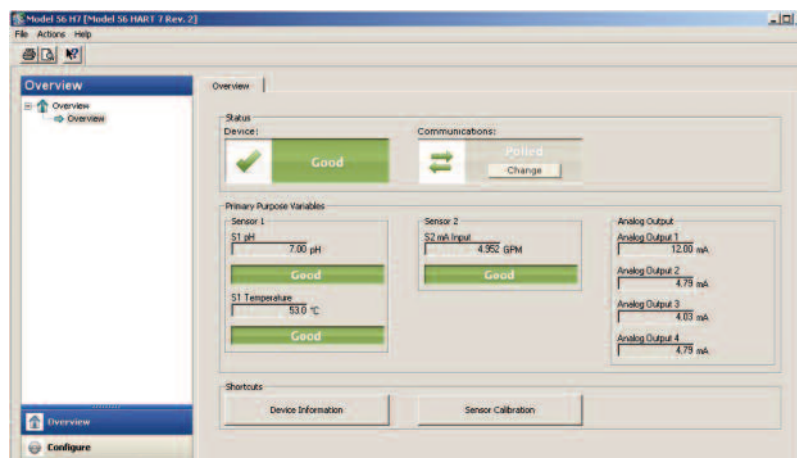




FIGURE 10-2 Device Variables and Dynamic Variables



FIGURE 10-3 Diagnostic Messages (Additional Transmitter Status)

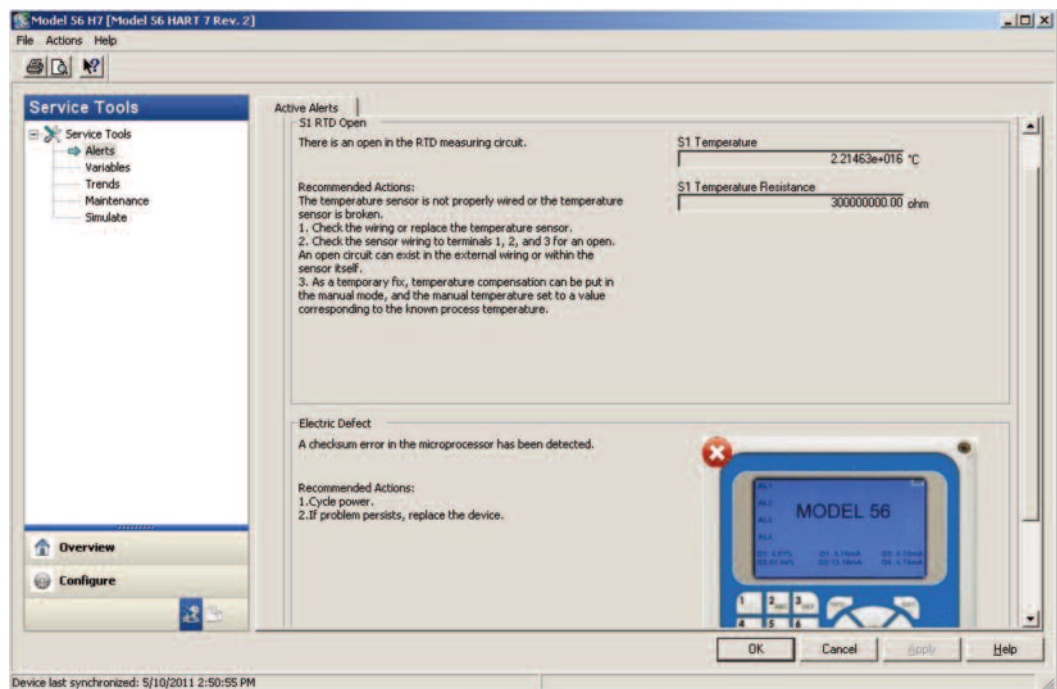




FIGURE 10-4 Configuration

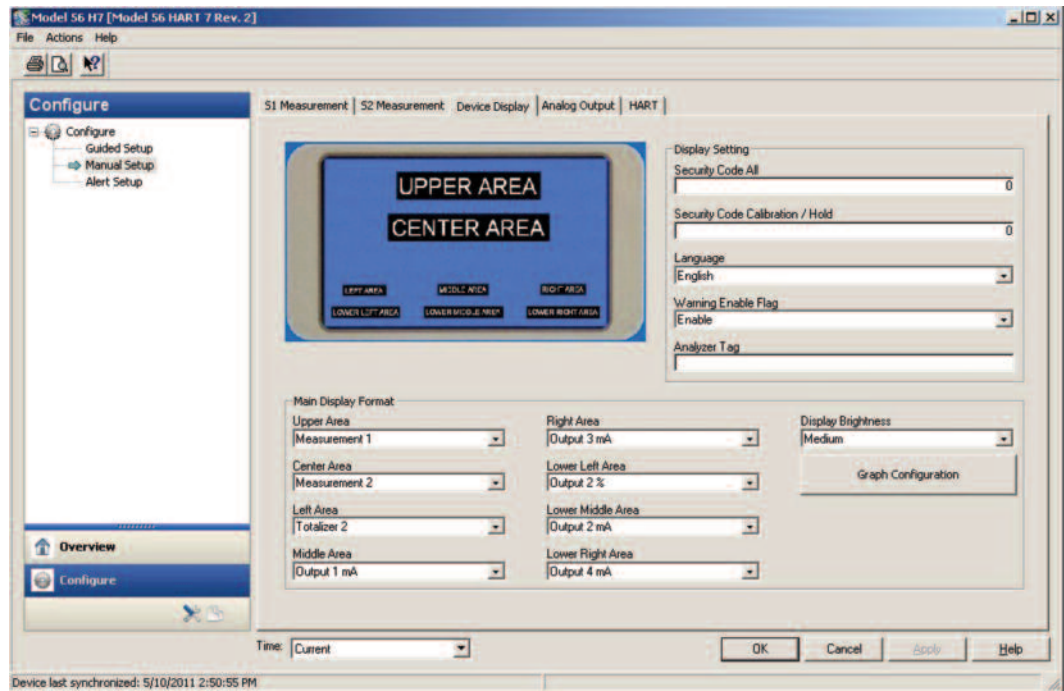
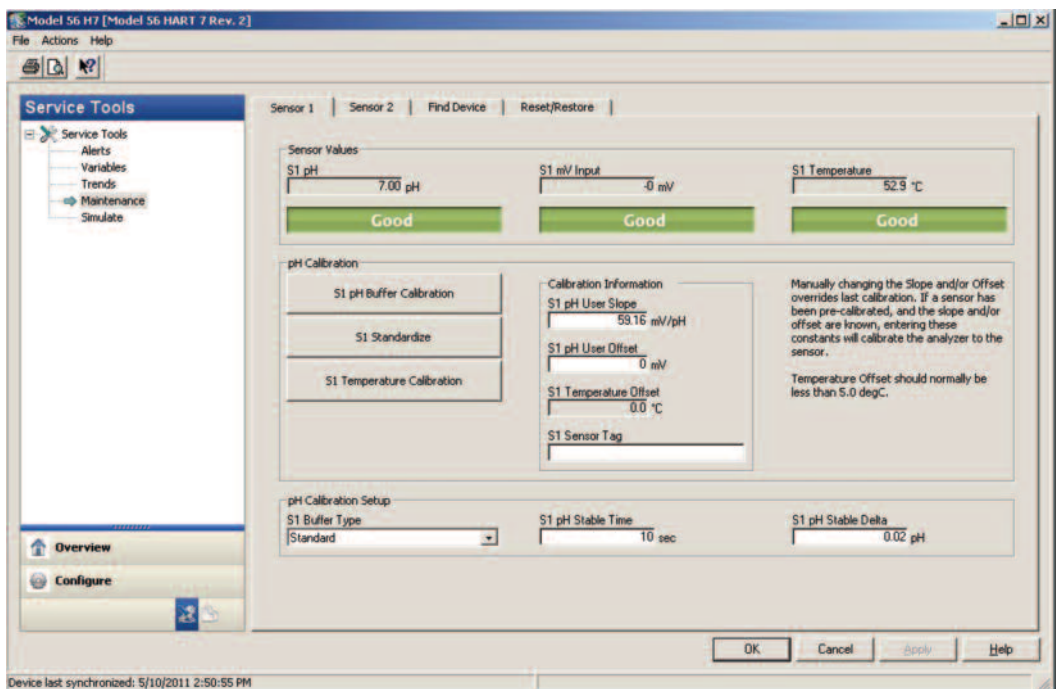


FIGURE 10-5 Calibration



## 10.5.2 475 Field Communicator

HART (and Fieldbus) devices can be access in the field using the 475, which provides the same basic functionality as the AMS Intelligent Device Manager. Asset management information can be uploaded into the AMS database from the 475 for a common database for asset management data. The 475 uses a color menu driven display.

## 10.6 Wireless Communication using the 56

The 56 can communicate by Wireless HART using the Smart Wireless THUM Adaptor and the 1420 Smart Wireless Gateway. All the information available with the wired device can be accessed wirelessly, making it possible to have the measurements and benefits of HART communication in locations where running cable would be difficult or prohibitively expensive.

Although HART 5 or HART 7 can burst the Dynamic Variables (PV, SV, TV, & QV), HART 7 should be used with the THUM because up to 8 Device Variables can be continually burst using Command 9.

## 10.7 Field Device Specification (FDS)

For more details on the implementation of HART in the 56 and its command structure, the Field Device Specification for the relevant Device Revision should be consulted. They can be downloaded from our website.

## 10.8 HART Appendix 1

<b>pH Device Variables</b>		
<b>Device Variable Name</b>	<b>Assignable to Dynamic Variables</b>	<b>Variable Range</b>
<b>Sensor 1 / 2 Measurement Type</b>		
pH (1)	PV, SV, TV or QV	0 to 14 pH
ORP (2), Redox (3)	PV, SV, TV or QV	-1500 to 1500 mV
Ammonia (4), Fluoride (5), Custom ISE (6)	PV, SV, TV or QV	0 to 1000 ppm
		0 to 1000 ppb
		0 to 1000 mg/L
		0 to 1000 µg/L
		0 to 100 %
<b>Measurement Parameters</b>		
Sensor 1 / 2 Temperature	PV, SV, TV or QV	-15 to 200 °C
		5 to 360 °F
Sensor 1 / 2 Temperature resistance	TV or QV	0 to 100000 ohm
Sensor 1 / 2 mV input	PV, SV, TV or QV	-750 to 750 mV
Sensor 1 / 2 Glass impedance	PV, SV, TV or QV	0 to 2000 M
Sensor 1 / 2 Sensor impedance	PV, SV, TV or QV	0 to 2000 M
Sensor 1 / 2 Reference impedance	PV, SV, TV or QV	0 to 10000 k

<b>Contacting and Toroidal Conductivity Device Variables</b>		
<b>Device Variable Name</b>	<b>Assignable to Dynamic Variables</b>	<b>Variable Range</b>
<b>Sensor 1 / 2 Measurement Type</b>		
Conductivity (7)	PV, SV, TV or QV	0 to 2000000 $\mu$ S/cm
Resistivity (8)	PV, SV, TV or QV	0 to 50000000 ohm-cm
<b>% Concentration:</b>		
NaOH (9)	PV, SV, TV or QV	0 to 12 %
HCl (10)	PV, SV, TV or QV	0 to 15 %
Low H2SO4 (11)	PV, SV, TV or QV	0 to 25 %
High H2SO4 (12)	PV, SV, TV or QV	96 to 99.7 %
NaCl (13)	PV, SV, TV or QV	0 to 25 %
Custom Concentration (14)	PV, SV, TV or QV	0 to 1000 ppm
		0 to 1000 mg/L
		0 to 100 g/L
		0 to 100 %
		0 to 1000 None
TDS (15)	PV, SV, TV or QV	0 to 10000 ppm
<b>Measurement Parameters</b>		
Sensor 1 / 2 Temperature	PV, SV, TV or QV	-15 to 200 °C
		5 to 360 °F
Sensor 1 / 2 Temperature resistance	TV or QV	0 to 100000 ohm
Sensor 1 / 2 Conductance	TV or QV	0 to 2000000 $\mu$ S
Sensor 1 / 2 Input resistance	TV or QV	0 to 500 k
Sensor 1 / 2 Raw Conductivity	PV, SV, TV or QV	0 to 2000000 $\mu$ S/cm
Sensor 1 / 2 Raw Resistivity	PV, SV, TV or QV	0 to 50000000 ohm-cm
<b>Dual Conductivity Measurements:</b>		
Conductivity Ratio	PV, SV, TV or QV	0 to 10000
% Rejection	PV, SV, TV or QV	0 to 100 %
% Passage	PV, SV, TV or QV	0 to 100 %
Calculated pH (Contacting only)	PV, SV, TV or QV	0 to 14 pH

<b>Turbidity Device Variables</b>		
<b>Device Variable Name</b>	<b>Assignable to Dynamic Variables</b>	<b>Variable Range</b>
<b>Sensor 1 / 2 Measurement Type</b>		
Turbidity (25)	PV, SV, TV or QV	0 to 200 FNU
		0 to 200 FTU
		0 to 200 NTU
TSS (26)	PV, SV, TV or QV	0 to 1000 ppm
		0 to 1000 mg/L
		0 to 1000 None
<b>Measurement Parameters</b>		
Sensor 1 / 2 Lamp Voltage	TV or QV	0 to 2000 mV

<b>Amperometric Device Variables</b>		
Device Variable Name	Assignable to Dynamic Variables	Variable Range
<b>Sensor 1 / 2 Measurement Type</b>		
Salinity (16)	PV, SV, TV or QV	0 to 36 ppt
Oxygen (17)	PV, SV, TV or QV	0 to 100 ppm
		0 to 1000 ppb
		0 to 100 mg/L
		0 to 1000 µg/L
		0 to 300 % Saturation
		0 to 760 mmHg
		0 to 30 inHg
		0 to 1 bar
		0 to 1000 mbar
		0 to 100 kPa
		0 to 1 atm
Ozone (18), Free Chlorine (19), pH Independent Free Chlorine (20), Total Chlorine (21), Chloramine (22)	PV, SV, TV or QV	0 to 20 ppm
		0 to 1000 ppb
		0 to 20 mg/L
		0 to 1000 µg/L
<b>Measurement Parameters</b>		
Sensor 1 / 2 Temperature	PV, SV, TV or QV	-15 to 200 °C
		5 to 360 °F
Sensor 1 / 2 Temperature resistance	TV or QV	0 to 100000
Sensor 1 / 2 Sensor input current	PV, SV, TV or QV	0 to 100000 nA
Sensor 1 / 2 Polarizing voltage	TV or QV	-1000 to 1000 mV
Sensor 1 / 2 Pressure	TV or QV	0 to 5000 mmHg
		0 to 200 inHg
		0 to 7 bar
		0 to 7000 mbar
		0 to 700 kPa
		0 to 7 atm

<b>Flow / mA Input Device Variables</b>		
Device Variable Name	Assignable to Dynamic Variables	Variable Range
<b>Sensor 1 / 2 Measurement Type</b>		
Flow Rate (23)	PV, SV, TV or QV	0 to 100000 gal/min
		0 to 100000 gal/hr
		0 to 100000 cu.ft/min
		0 to 100000 cu.ft/hr
		0 to 100000 liter/min
		0 to 100000 liter/hr
		0 to 100000 m3/hr

<b>Flow / mA Input Device Variables</b> (continued)		
Device Variable Name	Assignable to Dynamic Variables	Variable Range
<b>Sensor 1 / 2 Measurement Type</b>		
Scaled mA Input (24)	PV, SV, TV or QV	As per Configuration
	<b>Input Type:</b>	Units:
	Temperature	°C, °F
	Pressure	mmHg, inHg, bar, mbar, kPa, atm
	Flow	gal/min, gal/hr, cu.ft/hr, cu.ft/min, liter/hr, m3/hr
	Other	ft/sec, m/sec, None
	pH/ORP	pH, mV
	Conductivity	µS/cm, mS/cm
	Resistivity	M -cm, K -cm
	Concentration	%, parts per thousand, ppm, ppb
	Weight per Volume	mg/L, µg/L, g/L
	Turbidity	FNU, FTU, NTU
<b>Measurement Parameters</b>		
Sensor 1 / 2 Frequency	TV or QV	0 to 1000 Hz
Sensor 1 / 2 Velocity	PV, SV, TV or QV	0 to 10 ft/sec
		0 to 10 m/sec
Sensor 1 / 2 Totalizer	PV, SV, TV or QV	0 to 1000000 gal
		0 to 1000000 liter
		0 to 1000000 m3
		0 to 1000000 cu.ft
Sensor 1 / 2 mA input	TV or QV	3.6 to 22 mA
<b>Dual Flow Measurements</b>		
Flow ratio	PV, SV, TV or QV	0 to 1000 NA
% Flow ratio	PV, SV, TV or QV	0 to 100 %
% Recovery	PV, SV, TV or QV	0 to 100 % Recovery
Flow difference	PV, SV, TV or QV	-10000 to 10000 gal/min
		-10000 to 10000 gal/hr
		-10000 to 10000 cu.ft/min
		-10000 to 10000 cu.ft/hr
		-10000 to 10000 liter/min
		-10000 to 10000 liter/hr
		-10000 to 10000 m3/hr
Flow total difference	PV, SV, TV or QV	-100000 to 100000 gal
		-100000 to 100000 liter
		-100000 to 100000 m3
		-100000 to 100000 cu.ft

## 10.9 HART Appendix 2

Common Transmitter Status Bits				
Byte	Bit	Message	Severity	Device Status Bits Set
2	2	Sensor 1 Hardware Error	Error	Device Status: bit 7, 3
2	6	Sensor 1 User Data Error	Error	Device Status: bit 7, 3
2	7	Sensor 1 EEPROM Write Error	Error	Device Status: bit 7, 3
3	0	Sensor 1 Sensor Board Unknown	Error	Device Status: bit 7, 3
3	1	Sensor 1 Hardware/Software Mismatch	Error	Device Status: bit 7, 3
3	2	Sensor 1 Sensor Incompatible	Error	Device Status: bit 7, 3
3	3	Sensor 1 Sensor Not Detected	Error	Device Status: bit 7, 3
3	4	Sensor 1 Sensor not communicating	Error	Device Status: bit 7, 3
3	5	Sensor 1 CPU Error	Error	Device Status: bit 7, 3
3	6	Sensor 1 Factory Data Error	Error	Device Status: bit 7, 3
3	7	Sensor 1 ADC Error	Error	Device Status: bit 7, 3
5	2	Sensor 2 Hardware Error	Error	Device Status: bit 7, 3
5	6	Sensor 2 User Data Error	Error	Device Status: bit 7, 3
5	7	Sensor 2 EEPROM Write Error	Error	Device Status: bit 7, 3
6	0	Sensor 2 Sensor Board Unknown	Error	Device Status: bit 7, 3
6	1	Sensor 2 Hardware/Software Mismatch	Error	Device Status: bit 7, 3
6	2	Sensor 2 Sensor Incompatible	Error	Device Status: bit 7, 3
6	3	Sensor 2 Sensor Not Detected	Error	Device Status: bit 7, 3
6	4	Sensor 2 Sensor not communicating	Error	Device Status: bit 7, 3
6	5	Sensor 2 CPU Error	Error	Device Status: bit 7, 3
6	6	Sensor 2 Factory Data Error	Error	Device Status: bit 7, 3
6	7	Sensor 2 ADC Error	Error	Device Status: bit 7, 3
7	0	Maintenance required	Warning	Extended Device bit 0
7	1	Device variable alert	Warning	Extended Device bit 1
9	0	Simulation active	Mode	
9	1	Non-volatile memory defect	Error	
9	2	Volatile memory defect	Error	
9	3	Watchdog reset executed	--	
9	4	Voltage condition out of range	--	
9	5	Environmental condition out of range	--	
9	6	Electric defect	Error	
11	0	Analog channel-2 saturated	Warning	
11	1	Analog channel-3 saturated	Warning	
11	2	Analog channel-4 saturated	Warning	



<b>Common Transmitter Status Bits</b> (continued)				
Byte	Bit	Message	Severity	Device Status Bits Set
14	0	Analog channel-2 fixed	Mode	
14	1	Analog channel-3 fixed	Mode	
14	2	Analog channel-4 fixed	Mode	
21	0	Main board CPU Error	Error	Device Status: bit 7, 3
21	1	User Data Error	Error	Device Status: bit 7, 3
21	2	Factory Data Error	Error	Device Status: bit 7, 3
22	1	Unknown power supply	Warning	Device Status: bit 4
22	2	Unknown line frequency	Warning	Device Status: bit 4
22	3	Factory calibration error	Warning	Device Status: bit 4
22	4	Keypad error	Warning	Device Status: bit 4
22	5	Overheating LCD	Warning	Device Status: bit 4
22	6	Excess output current	Warning	Device Status: bit 4
23	0	Relay-1 Energized	Mode	
23	1	Relay-2 Energized	Mode	
23	2	Relay-3 Energized	Mode	
23	3	Relay-4 Energized	Mode	
24	0	Sensor 1 Zeroing in Progress	Mode	Device Status: bit 4
24	1	Sensor 1 Calibration in Progress	Mode	Device Status: bit 4
24	2	Sensor 1 Standardization in Progress	Mode	Device Status: bit 4
24	3	Sensor 1 Stabilization in Progress	Mode	Device Status: bit 4
25	0	Sensor 2 Zeroing in Progress	Mode	Device Status: bit 4
25	1	Sensor 2 Calibration in Progress	Mode	Device Status: bit 4
25	2	Sensor 2 Standardization in Progress	Mode	Device Status: bit 4
25	3	Sensor 2 Stabilization in Progress	Mode	Device Status: bit 4

<b>Temperature Status Bits</b>				
Byte	Bit	Message	Severity	Device Status Bits Set
2	0	Sensor 1 RTD Open	Error	Device Status: bit 7, 3
2	1	Sensor 1 RTD Out Of Range	Error	Device Status: bit 7, 3
5	0	Sensor 2 RTD Open	Error	Device Status: bit 7, 3
5	1	Sensor 2 RTD Out Of Range	Error	Device Status: bit 7, 3
17	1	Sensor 1 Temperature High	Warning	Device Status: bit 4
17	2	Sensor 1 Temperature Low	Warning	Device Status: bit 4
17	3	Sensor 1 RTD Sense Line Open	Warning	Device Status: bit 4
20	1	Sensor 2 Temperature High	Warning	Device Status: bit 4
20	2	Sensor 2 Temperature Low	Warning	Device Status: bit 4
20	3	Sensor 2 RTD Sense Line Open	Warning	Device Status: bit 4

<b>pH Board Status Bits</b>				
Byte	Bit	Message	Severity	Device Status Bits Set
2	3	Sensor 1 Reference Impedance Too High	Error	Device Status: bit 7, 3
2	4	Sensor 1 Glass Impedance Too High	Error	Device Status: bit 7, 3
2	5	Sensor 1 Broken Glass	Error	Device Status: bit 7, 3
5	3	Sensor 2 Reference Impedance Too High	Error	Device Status: bit 7, 3
5	4	Sensor 2 Glass Impedance Too High	Error	Device Status: bit 7, 3
5	5	Sensor 2 Broken Glass	Error	Device Status: bit 7, 3
16	3	Sensor 1 Broken Glass Disabled	Warning	Device Status: bit 4
17	7	Sensor 1 No Solution Ground	Warning	Device Status: bit 4
19	3	Sensor 2 Broken Glass Disabled	Warning	Device Status: bit 4
20	7	Sensor 2 No Solution Ground	Warning	Device Status: bit 4
24	6	Sensor 1 Offset Error	Mode	Device Status: bit 4
24				Extended Device Status: bit 0
24	7	Sensor 1 Slope Error	Mode	Device Status: bit 4
24				Extended Device Status: bit 0
25	6	Sensor 2 Offset Error	Mode	Device Status: bit 4 Extended Device Status: bit 0
25	7	Sensor 2 Slope Error	Mode	Device Status: bit 4 Extended Device Status: bit 0

<b>Contacting and Toroidal Conductivity Status Bits</b>				
Byte	Bit	Message	Severity	Device Status Bits Set
16	0	Sensor 1 Conductivity Negative Reading	Warning	Device Status: bit 4
	1	Sensor 1 Percent Out Of range	Warning	Device Status: bit 4
17	5	Sensor 1 Conductivity Board Out Of Range	Warning	Device Status: bit 4
19	0	Sensor 2 Conductivity Negative Reading	Warning	Device Status: bit 4
	1	Sensor 2 Percent Out Of range	Warning	Device Status: bit 4
20	5	Sensor 2 Conductivity Board Out Of Range	Warning	Device Status: bit 4
24	5	Sensor 1 Zero Error	Mode	Device Status: bit 4 Extended Device Status: bit 0
25	5	Sensor 2 Zero Error	Mode	Device Status: bit 4 Extended Device Status: bit 0

<b>Amperometric Status Bits</b>				
Byte	Bit	Message	Severity	Device Status Bits Set
16	2	Sensor 1 Pressure Broken	Warning	Device Status: bit 4
17	6	Sensor 1 Amperometric Board Negative Reading	Warning	Device Status: bit 4
19	2	Sensor 2 Pressure Broken	Warning	Device Status: bit 4
20	6	Sensor 2 Amperometric Board Negative Reading	Warning	Device Status: bit 4

<b>Flow / mA Input Status Bits</b>				
Byte	Bit	Message	Severity	Device Status Bits Set
15	0	Sensor 1 Low Current	Warning	Device Status: bit 4
16	5	Sensor 1 No Flow Detected	Warning	Device Status: bit 4
16	6	Sensor 1 Negative Current	Warning	Device Status: bit 4
16	7	Sensor 1 Excessive Current	Warning	Device Status: bit 4
18	0	Sensor 2 Low Current	Warning	Device Status: bit 4
19	5	Sensor 2 No Flow Detected	Warning	Device Status: bit 4
19	6	Sensor 2 Negative Current	Warning	Device Status: bit 4
19	7	Sensor 2 Excessive Current	Warning	Device Status: bit 4

<b>Turbidity Input Status Bits</b>				
Byte	Bit	Message	Severity	Device Status Bits Set
1	0	Sensor 1 Lamp/LED Failed	Error	Device Status: bit 7, 3
1	1	Sensor 1 Disconnected	Error	Device Status: bit 7, 3
4	0	Sensor 2 Lamp/LED Failed	Error	Device Status: bit 7, 3
4	1	Sensor 2 Disconnected	Error	Device Status: bit 7, 3
15	1	Sensor 1 Need Calibration	Warning	Device Status: bit 4
18	1	Sensor 2 Need Calibration	Warning	Device Status: bit 4
21	3	Wrong Power Supply	Error	Device Status: bit 7, 3

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## Section 11.0 Maintenance

### 11.1 Overview

This section gives general procedures for routine maintenance of the 56 advanced analyzer. The analyzer needs almost no routine maintenance. Sensors require periodic inspection and cleaning. The calibration of the transmitter-sensor combination should be checked regularly, and the loop recalibrated if necessary.

#### CAUTION

Always depower the analyzer or disconnect the analyzer from the main power supply before opening the enclosure in a hazardous area.

#### WARNING



#### RISK OF ELECTRICAL SHOCK

Electrical installation must be in accordance with the National Electrical Code (ANSI/NFPA-70) and/or any other applicable national or local codes.



CAUTION: This symbol identifies a risk of electrical shock.



CAUTION: This symbol identifies a potential hazard. When this symbol appears, consult the manual for appropriate action.

### 11.2 Analyzer Maintenance

Periodically clean the analyzer window and housing as needed with a cloth dampened with water. Do not use abrasives or cleaning solutions.

### 11.3 USB Port

The USB communications port is protected by a NEMA-rated seal and cover. Do not remove the cover during cleaning. Never remove the USB port cover when the instrument is operated in a hazardous rated area.

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## Section 12.0 Return of Material

### 12.1 General

To expedite the repair and return of instruments, proper communication between the customer and the factory is important. Before returning a product for repair, call 1-949-757-8500 for a Return Materials Authorization (RMA) number.

### 12.2 Warranty Repair

The following is the procedure for returning instruments still under warranty:

1. Call Rosemount Analytical for authorization.
2. To verify warranty, supply the factory sales order number or the original purchase order number. In the case of individual parts or sub-assemblies, the serial number on the unit must be supplied.
3. Carefully package the materials and enclose your "Letter of Transmittal" (see Warranty). If possible, pack the materials in the same manner as they were received.
4. Send the package prepaid to:  
Rosemount Analytical  
2400 Barranca Parkway  
Irvine, CA 92606  
Attn: Factory Repair  
RMA No. \_\_\_\_\_  
Mark the package: Returned for Repair  
Model No. \_\_\_\_\_

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#### IMPORTANT

Please see second section of "Return of Materials Request" form. Compliance with the OSHA requirements is mandatory for the safety of all personnel. MSDS forms and a certification that the instruments have been disinfected or detoxified are required.

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### 12.3 Non-Warranty Repair.

The following is the procedure for returning for repair instruments that are no longer under warranty:

1. Call Rosemount Analytical for authorization.
2. Supply the purchase order number, and make sure to provide the name and telephone number of the individual to be contacted should additional information be needed.
3. Do Steps 3 and 4 of Section 17.2.

---

#### NOTE

Consult the factory for additional information regarding service or repair.

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## EC Declaration of Conformity

56-0X-2Y-3Y-Z

We,  
**Emerson Process Management**  
**Blegistrasse 21**  
**Barr, Switzerland CH 6341**

Declare under our sole responsibility that the product,

**Model 56-0X-2Y-3Y-Z Advanced Dual Input Analyzer;**

Where X is: 2 24VDC Power Supply  
3 85-265VAC Switching Power Supply

Where Y is: 0 Contacting Conductivity  
1 Toroidal Conductivity  
2 pH/ORP/ISE  
3 Flow/Current Input  
4 Chlorine  
5 Dissolved Oxygen  
6 Ozone  
7 Turbidity  
8 None

Where Z is: HT HART communications  
DP Profibus communications

manufactured by,

**Emerson Process Management**  
**Rosemount Analytical**  
**2400 Barranca Parkway**  
**Irvine, California 92606**  
**USA**

to which this declaration relates, is in conformity with the provisions of the European community Directives, including the latest amendments, as shown in the attached schedule.

Assumption of conformity is based on the application of the harmonized standards and, when applicable or required, a European Community notified body certification, as shown in the attached schedule.

(signature)

Andy Kemish

(name printed)

Vice President Analytical Europe

(function name printed)

November 29, 2010

(date of issue)



**ROSEMOUNT**  
Analytical



**Schedule  
EC Declaration of Conformity**

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**EMC Directive (2004/108/EC)**

Model 56-0X-2Y-3Y-Z Advanced Dual Input Analyzer;

EN 61326-1: 2006  
EN 61000-3-2: 1995  
EN 61000-3-3: 1995

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**Low Voltage Directive (2006/95/EC)**

Model 56-0X-2Y-3Y-Z Advanced Dual Input Analyzer;

EN 61010-1:2001

CE marking was first affixed to this product in 2010

  
**EMERSON**  
Process Management



*The right people,  
the right answers,  
right now.*

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