

**Mecmesin**

testing to perfection

# Basic Force Gage

Operating Manual



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## The Basic Force Gage (BFG)

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# The Basic Force Gage (BFG)

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## Introduction

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Thank you for choosing the Mecmesin Basic Force Gage (BFG) instrument. With correct use and regular re-calibration it will give many years of accurate and reliable service.

The Mecmesin BFG is a member of a series of highly versatile display units. By using the latest integrated circuit technology it has been possible to produce an instrument which can be used to measure tensile and compressive forces accurately, whilst being simple to use by the operator.

## Before Use

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Upon receiving the unit please check that no physical damage has occurred to the packaging material, plastic case or the instrument itself. If any damage is evident please notify Mecmesin Corporation immediately.

## Operation

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The most commonly used features such as displaying force, peak hold, zero and changing of displayed units can all be done by pressing a single dedicated key on the front panel.

For less frequently used features a number of “hot keys” are provided, whereby the operator simply presses and holds 2 keys to enable a gauge option.

## Maintenance

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When cleaning the keypad care must be taken to avoid liquids, especially alcohols, seeping around the edge of the membrane. Therefore, we recommend the use of a lightly dampened cloth to avoid liquid spillage onto the membrane.



# Using the Gage

## Fitting accessories

Affix the short extension rod (30mm long) to the loadcell probe in the hole at the bottom of the gage by tightening it gently with the fingers.

Your chosen grip or accessory may now be connected to the extension rod.

**Note:** When fitting a grip ensure that it is screwed finger-tight only. Excessive torque or overtightening can damage the loadcell. Never fit any accessory without first fitting an extension rod.

## Mounting to a test stand

On the rear of the gage there are two M5 threaded holes, which can be used for mounting the gage to a Mecmesin Corporation test stand.

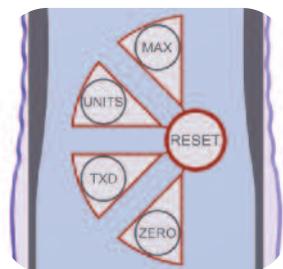
Each Mecmesin Corporation test stand is supplied with a dedicated 'dovetailed mounting bracket' and screws for this purpose.

If you wish to mount the gage to another type of stand, ensure that the screws used are threaded into the gage to a **maximum depth of 10mm**. If screws are fitted beyond this depth, damage to the loadcell will occur.

## Powering up

As shown in Figure 1 the control panel has 5 Function keys plus an On/Off key:

Fig.1



To power up the gage press the red  key. A short self test runs during which the display will show the model and capacity in newtons.



Please note that a BFG measuring very low forces may not show zero if it is moved during the self test routine. Once it is properly mounted and zeroed the reading will be stable

After the self test, providing no load has been applied to the instrument, the display will show all zeros. This is because the gage re-zeros itself during the self test routine.

If a force is applied perpendicularly via the extension rod to the loadcell, the reading on the display will register the applied force.

Should the instrument have sustained a catastrophic overload, the symbol 'OL' will be permanently displayed and the instrument must be returned to Mecmesin Corporation or an approved Mecmesin Corporation distributor for repair.

Forces greater than 120% of full-scale will produce an OL symbol which will remain on the display all the time the overload is present.

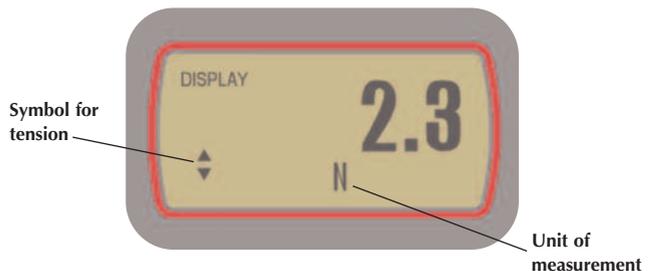
To power down the gage press the red  key.

## Display of Tension/Compression

Tensile forces are displayed on the BFG and recognized by the symbol . See Fig. 2.

Compressive forces are displayed on the BFG and recognized by the symbol . See Fig 3b.

Fig. 2



## Zeroing the Gauge

During the operation of the gage it is often necessary to zero the display - e.g. when you wish to tare out the weight of a grip, so it does not become part of the measured reading. Press and release the **ZERO** key. The display will blink momentarily as the zero operation is carried out.

## Changing the unit of measurement

You can choose from the following units of measurement depending on the capacity of your gage: millinewtons, kilonewtons, newtons, gram-force, kilogram-force, ounce-force or pound-force.

To change the display units press and release the **UNITS** key. Each successive key press will select the next available units until the gage returns to its original setting. The BFG automatically converts readings as new units of measure are selected.

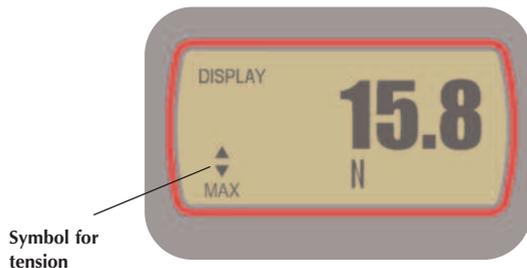
## Max (Peak) Readings

The gage detects and stores maximum (peak) force in both compressive and tensile directions.

## Max Tension

Press the **MAX** key and the display will show the maximum tensile force identified by the  $\blacklozenge$  symbol.

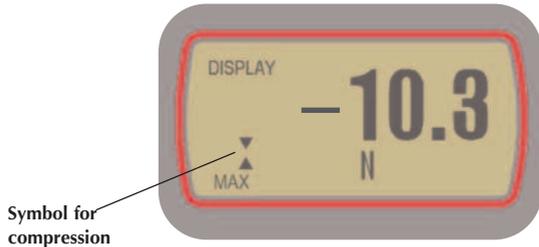
Fig. 3a



## Max Compression

Press the **MAX** key again and the display will show the maximum compressive force identified by the  $\nabla$  symbol.

Fig. 3b

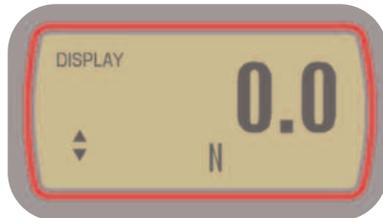


Symbol for  
compression

## "Normal" mode

Press the **MAX** key again and the display will show the current load applied to the loadcell in either direction, maintaining a "running" display.

Fig. 3c



Press the **RESET** key to clear both maximum registers and prepare for detecting the next maximum readings.

## Data Output

BFG uses 9600 Baud 8 data bits,  
1 start bit 1 stop bit and no parity

When the continuous data stream  
option is selected the gage defaults  
to a BAUD rate of 57,600.

A full range of data cables are  
available to connect your gage to  
peripheral devices - see page 12.

## Remote key press from PC

## Factory Defaults

The BFG has RS232, Mitutoyo and analog output signals. It is possible to transmit the displayed reading to peripheral devices (e.g. PC, printer) by pressing and releasing the **TXD** key.

Displayed readings can also be requested individually from a PC via the RS232 interface by sending a "?" (ascii D63 [3fh]) character.

For sending a continuous data stream to a PC, press and hold the **TXD** key for 2 seconds then release. A '1' will now appear in the display to indicate that data can now be sent. To stop sending data, simply press and release the **TXD** key, at which point a '1' will disappear from the display.

Please note that the continuous data stream only starts when approximately 2% of the rated capacity of the gage is reached.

Hold down the Ctrl key on the keyboard and pressing the following keys or sending their equivalent ASCII code as shown in brackets:

- a** to simulate pressing the **TXD** key\* (ascii DØ1 [Ø1h])
- b** to simulate pressing the **UNITS** key (ascii DØ2 [Ø2h])
- c** to simulate pressing the **MAX** key (ascii DØ3 [Ø3h])
- d** to simulate pressing the **RESET** key (ascii DØ4 [Ø4h])
- e** to simulate pressing the **ZERO** key (ascii DØ5 [Ø5h])

\* Note that the continuous transmission mode cannot be entered via this method

The BFG is delivered from the factory with the following settings as default:

Display: "Normal" mode  
Auto-off: Not active  
Transmit minus sign: Not active

## Optional Settings through Dual Function keys

### Auto-off

### Loadcell Diagnostic test

An instrument showing an overload condition cannot be relied upon to provide accurate, repeatable measurement - consult your supplier.

To conserve battery power, it is possible to activate an Auto-off function so that the gage powers down after 5 minutes since the last key press or remote request or load change greater than 2% of full scale.

Holding down the **ON/OFF** key while the gage 'boots up' will either enable or disable the auto-off function (i.e. toggle from its current state). If the auto-off function is enabled then 'Ao' is displayed. If the auto-off function is disabled then 'No Ao' is displayed. This setting is stored in the memory and is remembered when the gage is powered down.

If you suspect that your loadcell transducer has sustained an overload it is possible to check the status of the loadcell immediately.

Symptoms of overload may be (a) OL in display (b) probe not aligned perpendicularly to gage (c) display will not return to zero (d) F.S.D cannot be achieved (e) instrument readings are not repeatable.

Place the gage horizontally on a flat level surface without any accessories attached.

Hold down the **MAX** key whilst turning the gage on. The value displayed is the percentage difference (Loadcell offset) between the load currently present on the gage and the gages first ever calibration relative to full scale counts.

Fig. 4



**Note: The % offset readings are for indication only and act as guidance and do not give an accurate indication of calibration or loadcell performance**

### **Removing the minus sign during data transmission**

### **Overload counters**

### **Display messages**

For information:

If the % offset is between 5% - 10% it is advisable to contact your supplier to arrange a recalibration of your BFG.

If the % offset is greater than 10% it is advisable to contact your supplier to arrange investigation and repair. These values are given as an indicator only - the need for calibration/repair may vary according to the individual characteristics of the loadcell.

Press any key except the **ON/OFF** key (which will turn the gage off) to continue using the gage.

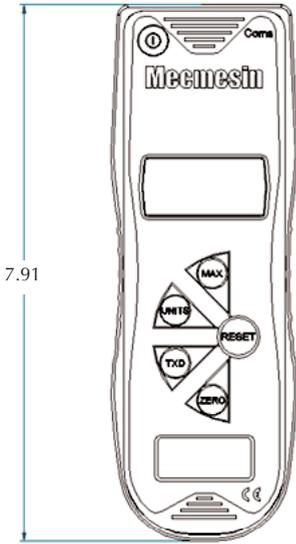
Holding down the **TXD** key whilst turning the gage on will enable or disable sending a minus sign with RS232 and Mitutoyo transmission. If the 'transmit sign' function is enabled then '2' is displayed in the top row of the display. This setting is stored in the memory and is remembered when the gage is powered down.

If you suspect that the gage has been subjected to overloading this can be verified by pressing the **UNITS** key whilst turning on the gage this will display the number of overloads in tension first followed by the number in compression. An overload is registered when the load exceeds 120% of the rated capacity.

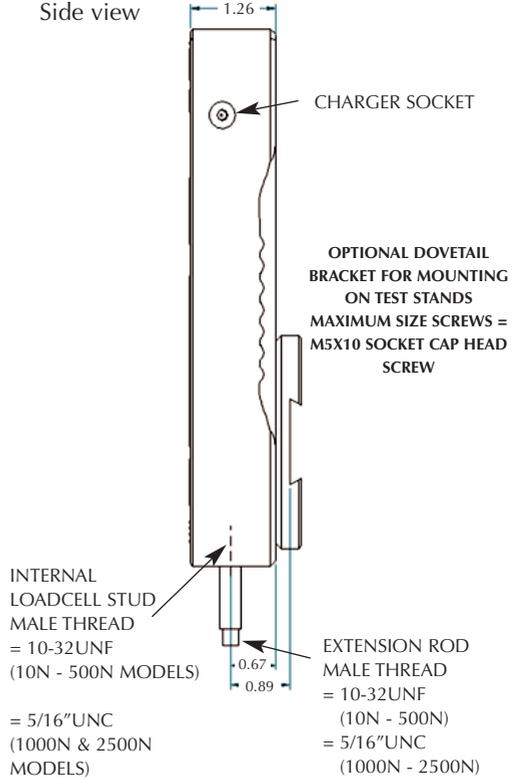
Removing recorded overloads can only be undertaken by Mecmesin Corporation or an approved Mecmesin Corporation distributor.

# Dimensions (in Inches)

Front view

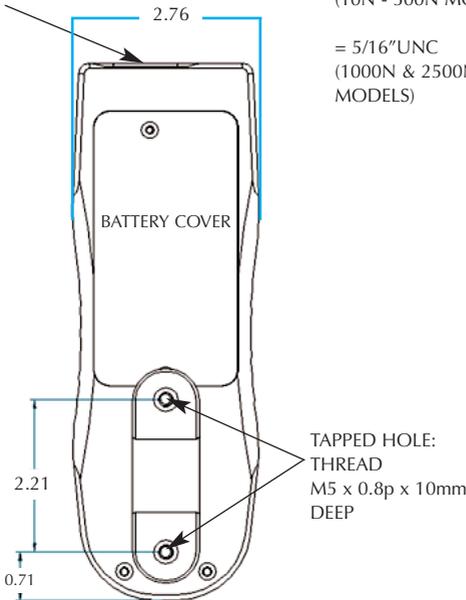


Side view



D-TYPE FEMALE COMMUNICATION CONNECTOR

Rear View



Pin Out:	
1	+ve Analogue Output
2	RS232 Transmit
3	RS232 Receive
4	Mitutoyo Clock Output
5	Mitutoyo Ready Output
6	not used
7	not used
8	not used
9	-ve Analogue Output
10	Ground
11	Mitutoyo Request Input
12	Mitutoyo Data Output
13	not used
14	not used
15	not used

Allocation for the pins on the female 15 way 'D Type' Communication Connector

# BFG Specification Table

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## Range & Resolution

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Model no:	mN	N	kN	gf	kgf	ozf	lbf
<b>BFG 10</b>	10,000 × 2	10 × 0.002	-	1,000 × 0.2	1 × 0.0002	35 × 0.01	2.2 × 0.0005
<b>BFG 50</b>	50,000 × 10	50 × 0.01	-	5,000 × 1	5 × 0.001	180 × 0.05	11 × 0.002
<b>BFG 200</b>	-	200 × 0.05	-	20,000 × 5	20 × 0.005	720 × 0.2	44 × 0.01
<b>BFG 500</b>	-	500 × 0.1	-	50,000 × 10	50 × 0.01	1,800 × 0.5	110 × 0.02
<b>BFG 1000</b>	-	1,000 × 0.2	1 × 0.0002	-	100 × 0.02	3,500 × 1	220 × 0.05
<b>BFG 2500</b>	-	2,500 × 0.5	2.5 × 0.0005	-	250 × 0.05	9,000 × 2	550 × 0.1

## Accuracy:

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±0.25% of full-scale

Calibration temperature: 20°C ±2°C

Operating temperature: 10°C - 35°C

Temperature shift at zero load: ±0.09% of full-scale/°C

## Output:

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RS232-C

Digimatic (BCD) Output

Analogue

8 data bits, 1 start bit, 1 stop bit, no parity

- +ve output (pin 1) when referenced to ground (pin 10) gives 1.5V output at zero load with typical swing of ±(0.5V to 1V) for full-scale tension/compression
- +ve output (pin 1) when referenced to -ve analogue output (pin 9) gives 0V at zero load with typical swing of ±(0.5V to 1V) for full scale tension/compression

# Also Available from Mecmesin...

## MultiTest-d

The MultiTest-d systems are motorized test frames, which when combined with a force gage and fixtures, are ideal for straight forward force testing applications. Features below:

- Cost-effective: affordable, suitable for businesses with limited resources
- User-friendly: easy-to-learn and operate even for infrequent users
- Precise: improved digital speed control
- Easy-to-read LCD screen: digital display of displacement speed
- Output capability: create load/displacement graphs
- Capacities: 2 capacities available - 1kN (220lbf) or 2.5kN (550lbf)
- Robust: rugged enough for the factory floor and sensitive enough for the laboratory



## Interface Cables

BFG to RS232 9-way for PC, dataloggers - part no: 351-054

BFG to digimatic 10-way for Mitutoyo printer - part no: 351-055

BFG to analogue - part no: 351-057



BFG to RS232 9-way for PC,  
dataloggers



BFG to digimatic 10-way for  
Mitutoyo printer



BFG to analogue

To view our range of accessories please request our brochure by calling  
703-433-9247 or visit our website [www.mecmesin.com](http://www.mecmesin.com)



## Over 30 years experience in force & torque technology

Formed in 1977, Mecmesin Ltd is today widely regarded as a leader in force and torque technology for quality control testing in design and production. The Mecmesin brand stands for excellent levels of performance and reliability, guaranteeing high quality results. Quality control managers, designers and engineers working on production lines and in research laboratories worldwide rely upon Mecmesin force & torque measurement systems for a range of quality control testing applications, which is almost limitless.

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