User's Manual

Model CA51/71 HANDY CAL Calibrators

IM CA71-E



Introduction

Thank you for purchasing the CA51/71 HANDY CAL Calibrator. This User's Manual explains the functions of the CA51/71, as well as the operating methods and handling precautions. Before using the CA51/71, read this manual thoroughly to ensure correct use of the instrument. When you have finished reading this manual, store it in the carrying case for future reference.

Notes

- This manual exclusively describes the CA71, which is more multifunctional than the CA51. The CA51 has no temperature measurement and communication functions.
- The contents of this manual are subject to change without prior notice for reasons of improvements in performance and/or functionality.
- Every effort has been made to ensure the accuracy of this manual. If you notice any errors or have any questions, however, please contact the vender from which you purchased the instrument.
- The content of this manual may not be transcribed or reproduced, in part or in whole, without prior permission.

■ Trademark Acknowledgments

 All other company and product names appearing in this document are trademarks or registered trademarks of their respective holders.

■ Revision Information

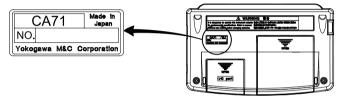
February 2002: First edition

Checking Items in the Package

After opening the package, check the product as follows before use. If the delivered product is the wrong model, any item is missing, or there are visible defects, contact the vendor from which you purchased the product.

Main Unit

Check the model (specifications) codes in the MODEL and SUFFIX fields of the nameplate at the back of the instrument to ensure that the instrument is exactly as specified in your purchase order.



Model Codes

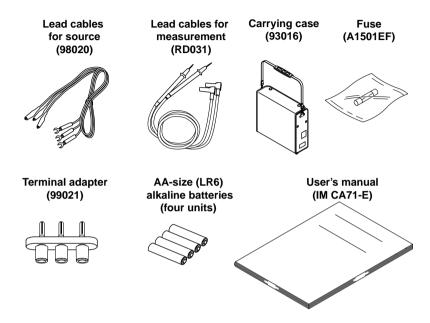
Model	Specification
CA51	Basic model
CA71	Provided with temperature measurement and communication functions

NO. (Serial Number)
 Refer to this serial number on the nameplate when contacting the vendor about the instrument.

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Standard Accessories

Make sure that the package contains all the accessories listed below and that they are all free from any damage.



Optional Accessories

The products listed below are available as optional accessories. If you purchased some of the optional accessories, make sure the delivered package is complete with the ordered items and they are free from any damage. For technical and ordering inquiries concerning the accessories, contact the vendor from which you purchased the instrument.

Product	Part Number	Remarks
AC adapter	A1020UP	For 100 V AC
AC adapter	A1022UP	For 120 V AC
AC adapter	B9108WB	For 220 to 240 V AC
RJ sensor	B9108WA	For reference junction compensation
Accessories case	B9108XA	
Communication cable (RS232)	91017	(For CA71 only)

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Optional Spare Parts

Product	Part Number	Remarks
Lead cable for source	98020	
Lead cable for measurement	RD031	
Carrying case	93016	
Terminal adapter	99021	Used for temperature
		measurement
Fuse	A1501EF	10 units as a kit



RJ sensor

Communication cable







AC adapter



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Precautions for Safe Use of the Instrument

For the correct and safe use of the instrument, be sure to follow the cautionary notes stated in this manual whenever handling the instrument. Yokogawa M&C Corporation shall not be held liable for any damage resulting from use of the instrument in a manner other than prescribed in the cautionary notes.

The following symbols are used on the instrument and in the User's Manual to ensure safe use.



Danger! Handle with Care.

This symbol indicates that the operator must refer to an explanation in the User's Manual in order to avoid the risk of injury or loss of life of personnel or damage to the instrument.

- This symbol indicates DC voltage/current.
- This symbol indicates AC voltage/current.
- This symbol indicates AC or DC voltage/current.



WARNING

Indicates that there is a possibility of serious personal injury or loss of life if the operating procedure is not followed correctly and describes the precautions for avoiding such injury or loss of life.



CAUTION

Indicates that there is a possibility of serious personal injury or damage to the instrument if the operating procedure is not followed correctly and describes the precautions for avoiding such injury or damage.



🗥 NOTE

Draws attention to information essential for understanding the operation and features.

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TIP

Provides additional information to complement the present topic.

Damage to the instrument or personal injury or even loss of life may result from electrical shock or other factors. To avoid this, follow the precautions below.



WARNING

Use in gases

Do not operate this instrument in areas where inflammable or explosive gases or vapor exists. It is extremely hazardous to use the instrument under such environments.

Defects in protective features

Do not operate this instrument if any defect seems to exist in such protective features as fuses. Before operating the instrument, make sure the protective features are free from any defect.

External connection

When connecting the instrument to the object under test or an external control circuit, or if you need to touch any external circuit, cut off the power to the circuit and make sure no voltage is being supplied.

Fuses

In order to prevent a possible fire, use a fuse with ratings (current, voltage, and type) specified for the instrument. Do not short-circuit the fuse holder.

- Correctly use the lead cables for measurement (P/N: RD031) and source (P/N: 98020) without mistaking one for the other. For high-voltage measurement, always use the lead cable for measurement.
- Opening of the case

No person other than our service personnel is allowed to open the case since the instrument contains high-voltage parts.

For the safe use of the optional AC adapter, follow the precautions given below.



WARNING

Power supply

Before turning on the instrument, always make sure the voltage being supplied matches the rated supply voltage of the instrument.

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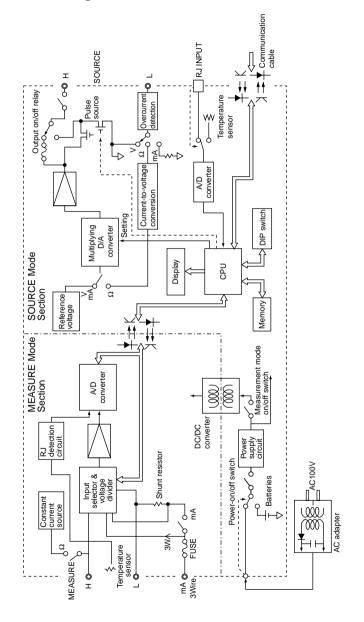
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Functions

Block Diagram



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■ Main Functions

• Source

The calibrator sources a voltage, current, resistance, thermocouple (TC), RTD, frequency or pulse signal at a preset level.

Function	Description		
DC voltage	Sources a DC voltage signal in the 100 mV, 1 V, 10 V or 30 V range.		
DC current	Sources a DC current signal in the 20 mA range.		
SINK current	Draws a sink current from an external power source in the 20 mA range.		
Resistance	Sources a resistance signal in the 400 Ω range.		
Thermocouple (TC) Sources a thermoelectromotive force corresportemperature detected by a type-K, E, J, T, R, B, thermocouple.*1			
RTD	Sources resistance corresponding to the temperature detected by a Pt100 or JPt100 RTD.*2		
Frequency and pulse	Sources a continuous pulse train with frequency in the 500 Hz, 1 kHz or 10 kHz range. This function also sources the preset number of pulses defined by the frequency mentioned above.		

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Measurement

Independent of the source function, the calibrator measures DC voltage, AC voltage, DC current and resistance signals, a temperature signal based on a thermocouple (TC) or RTD, as well as frequency and the number of pulses.

Function	Description
DC voltage	Measures a DC voltage signal in the 100 mV, 1 V, 10 V or 100 V range.
AC voltage	Measures a DC voltage signal in the 1 V, 10 V, 100 V or 300 V range.
DC current	Measures a DC current signal in the 20 mA or 100 mA range.
	The current terminals are equipped with a built-in overrange input protection fuse.
Resistance	Measures a resistance signal in the 400 Ω range.
Thermocouple (TC)	Measures temperature according to the type of thermocouple – K, E, J, T, R, B, S, N, L or U.*1 (CA71 only)
RTD	Measures temperature according to the type of RTD – Pt100 or JPt100. *2 (CA71 only)
Frequency and pulse	Measures frequency in the 100 Hz, 1 kHz or 10 kHz range. For pulse signals, this function measures the number of pulses as a CPM (count per minute) or CPH (count per hour) reading.

You can also select and configure the following functions.

Function	Description		
Divided output function(<i>n/m</i>)			
	Sources a "setpoint \times (n/m)" output signal, where the variables m and n are defined as $m = 1$ to 19 and $n = 0$ to m .		
Memory	Stores up to 50 sourced and measured values as a set.		
Sweep	Changes the output signal in a linear manner.		
Auto step	Automatically changes the value of n in a setpoint \times n/m output in a step-by-step manner.		

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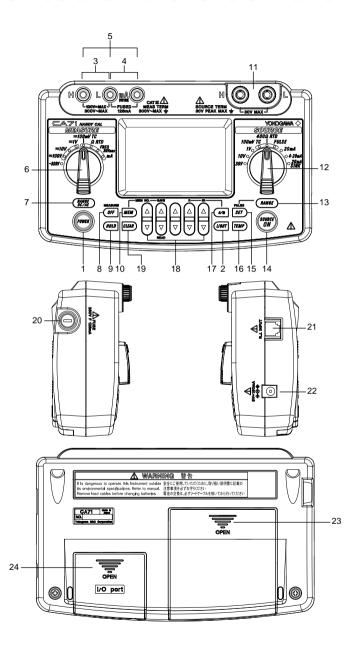
Power Supply

The calibrator operates on AA-size (LR6) alkaline batteries or the optional AC adapter.

- *1: The thermocouples comply with the Japanese Industrial Standard JIS C1602-1995 (ITS-90), except for the type-L and U thermocouples that comply with DIN.
- *2: The RTD comply with the Japanese Industrial Standard JIS C1604-1997 (ITS-90). The internal DIP switch can be configured so that the detectors comply with IPTS-68 instead.

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Names and Functions of Parts



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■ Front Panel

- POWER Key
 Turns on/off the power supply.
- 2 LIGHT Key Turns on/off the backlight of the LCD.

MEASURE Mode – Functions for Measurement

- 3 DC Voltage, AC Voltage, Resistance and Pulse Input Terminals Serve as H (positive) and L (negative) input terminals when you measure DC voltage, AC voltage, resistance, and pulse signals.
- 4 DC Current Input Terminals
 Serve as H (positive) and L (negative) input terminals when you measure a DC current signal. Also serve as L' terminals when you carry out
 3-wire resistance measurement.
- 5 Three-wire Input Terminals
- 6 Function Selector Switch
 Selects a measurement function and its range.
- 7 RANGE DC/AC Key

Used to further select from range options within the selected function.

- If you have selected the 1 V, 10 V or 100 V range, use this key to toggle between the DC and AC options.
- If you have selected the FREQ range, use this key to select the range of frequency measurement, as the key cycles through the 100 Hz, 1 kHz, 10 kHz, CPM and CPH options.
- If you have selected the mA range, use this key to select from the 20 mA and 100 mA ranges.
- If you have selected the 100 mV TC range, use this key to select the voltage range or the type of thermocouple, as the key cycles through the 100 mV, K, E, J, T, R, B, S, N, L and U options. (CA71 only)
- If you have selected the Ω RTD range, use this key to select the resistance range or the type of RTD, as the key cycles through the 400 Ω , Pt100 and JPt100 options. (CA71 only)
 - If you have selected the TC or RTD range in the source mode of display, the TC or RTD type options on the SOURCE function side precede those on the MEASURE mode side.

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8 MEASURE OFF Kev

Turns on/off the MEASURE mode. Turning off the mode causes the measured value shown on the LCD to disappear. If the MEASURE mode is not in use and therefore turned off, the power to the measurement circuit within the calibrator is also turned off. This strategy saves on battery power if the calibrator is running on batteries.

9 HOLD Kev

Holds the measured value being displayed. Also used to start CPM or CPH measurement or communication.

10 MEM Kev

Used to turn on/off the memory function.

SOURCE Mode - Functions for Generation

11 Output Terminals

These terminals are common to all of the source functions.

12 Function Selector Switch

Selects a source function and its range.

13 RANGE Key

Used to further select from range options within the selected function.

- If you have selected the 100 mV TC range, use this key to select the voltage output or the type of thermocouple, as the key cycles through the 100 mV, K, E, J, T, R, B, S, N, L and U options.
- If you have selected the 400 Ω RTD range, use this key to select the resistance range or the type of RTD, as the key cycles through the 400 Ω , Pt100 and JPt100 options.
- If you have selected the PULSE range, use this key to select the frequency range, as the key cycles through the 500.0 Hz, 1000 Hz and 10 kHz options.

14 SOURCE ON Key

Turns on/off the source output.

15 PULSE SET Key

If you have selected the PULSE range, use this key to cycle through the frequency, amplitude and pulse count options for pulses being generated.

16 TEMP Kev

Allows you to monitor temperature by selecting from the room temperature (°C), reference junction temperature (°C), thermocouple (mV) and RTD (Ω) options.

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17 *n/m* Key

Turns on/off the divided output function (n/m).

18 ▲ and ▼ Output Setting Keys

Set the output value of a source function. Each pair of ▲ and ▼ keys corresponds to each digit of the reading, thus increasing/decreasing the digit in units of 1s. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the ▲ or ▼ key continuously changes the digit in question.

If your choice is the 4–20 mA function, see Section 4.2, "Sourcing DC Voltage, DC Current or SINK Current Signal," for further details. Note that \blacktriangle and \blacktriangledown keys are also used in the following ways:

- The ▲ and ▼ keys labeled n and m serve as keys for setting the variables n and m when you have selected the divided output function (n/m). (See Section 4.6, "Divided Output Function (n/m)," for further details.)
- The ▲ and ▼ keys labeled MEM NO., SAVE and READ serve as keys for working with the memory when you have selected the memory function. (See Chapter 6, "Memory Function," for further details.)

19 CLEAR Key

Initializes the output setpoint, causing the on-screen reading to revert to 0000 for functions other than PULSE and 20 mA SINK, though the number of digits depends on function selected. This key serves as a key for clearing the memory when the memory function is selected.

■ Side and Rear Panels

20 FUSE

A holder for housing a fuse that protects the input during DC current measurement.

21 R.J.INPUT

A connector to which the external reference junction compensation sensor is connected.

22 AC Adapter Connection Jack

23 Battery Holder

Opening the cover reveals the battery holder and DIP switch.

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24 I/O Port Cover

Open this cover to connect the RS232 communication cable (P/N: 91017). (CA71 only)



■ LCD Unit

- a. Measured value
- b. Setpoint for source
- c. HOLD indicator

Indicates the on-screen measured value is in a hold state.

d. Contact input

Indicates the contact input is selected when your choice is pulse measurement.

e. ON/OFF indicators for output

ON: Indicates the output is on.

OFF: Indicates the output is off.

f. SWEEP indicator for sweep function

Comes on when the sweep function is selected using the DIP switch.

g. MEM NO. indicator

Shows a memory number when the memory function is selected.

h. AUTO STEP indicator

Comes on when the auto step function is selected.

i. Divided output function (n/m) indicator

Comes on when the divided output function (n/m) is selected. The most significant two digits "18" denote the value of n, while the least significant two digits "88" mean the value of m.

j. CAL mode selection indicator

The 0 and FS indicators below this indicator denote zero point and full scale adjustments, respectively.

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2. Names and Functions of Parts

- Battery replacement indicator
 Shows the battery level in three steps according to the level of remaining electricity.
- RJON indicator
 Indicates reference junction compensation is active when thermoelectromotive force is being sourced. The thermoelectromotive force output when this indicator is off represents the 0°C-based output.

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3. Before Starting Source/Measurement

■ Operating Precautions

Precautions for Safe Use of the Instrument

- When using the instrument for the first time, be sure to read the instructions given on pages iv and v of the section, "Precautions for Safe Use of the Instrument."
- Do not open the instrument's case.
 Opening the case is extremely hazardous, as the instrument contains high-voltage parts. Contact the vendor from which you purchased the instrument, for a service of inspecting or adjusting the internal assembly.
- In case of failure Should the instrument begin to emit smoke, give off an unusual odor, or show any other anomaly, immediately turn off the POWER key. If you are using an AC adapter, disconnect the plug from the wall outlet. Also cut off power to the object under test that is connected to the input terminals. Then, contact the vendor from which you purchased the instrument.
- AC adapter
 Use an AC adapter dedicated to the instrument. Avoid placing any load on the AC adapter, or prevent any heat-emitting object from coming into contact with the adapter.

General Handling Precautions

- Before carrying around the instrument turn off power to the object under test, and then the POWER key of the instrument. If you are using an AC adapter, disconnect the power cord from the wall outlet. Finally, detach all lead cables from the instrument. Use a dedicated carry case when transporting the instrument.
- Do not bring any electrified object close to the input terminals, since the internal circuit may be destroyed.
- Do not apply any volatile chemical to the instrument's case or operation panel. Do not leave the instrument in contact with any product made of rubber or vinyl for a prolonged period. Be careful not to let a soldering iron or any other heat-emitting object come into contact with the operation panel, as the panel is made of thermoplastic resin.

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3. Before Starting Source/Measurement

- Before cleaning the instrument's case or operation panel disconnect the power cord plug from the wall outlet if you are using an AC adapter.
 Use a soft, clean cloth soaked in water and tightly squeezed to gently wipe the outer surfaces of the instrument. Ingress of water into the instrument can result in malfunction.
- If you are using an AC adapter with the instrument and will not use the instrument for a prolonged period, disconnect the power cord plug from the wall outlet
- For handling precautions regarding the batteries, see "Installing or Replacing the Batteries" on page 3-3.
- Never use the instrument with the cover of the battery holder opened.

■ Environmental Requirements

Use the instrument in locations that meet the following environmental requirements:

Ambient temperature and humidity

Ambient temperature range: 0 to 50°C

Ambient humidity range: 20 to 80% RH. Use the instrument

under non-condensing condition.

Flat and level locations

Do not use the instrument in locations that are:

- · exposed to direct sunlight or close to any heat source;
- · exposed to frequent mechanical vibration;
- close to any noise source, such as high-voltage equipment or motive power sources;
- close to any source of intensive electric or electromagnetic fields;
- exposed to large amounts of greasy fumes, hot steam, dust or corrosive gases;
- · unstable; or
- exposed to a risk of explosion due to the presence of flammable gases.

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NOTE

 Use the instrument under the following environmental conditions if precise source or measurement is your requirement:

Ambient temperature range: 23±5°C; ambient humidity range: 20 to 80% RH (non-condensing)

When using the instrument within a temperature range of 0 to 18°C or 28 to 50°C, add a value based on the temperature coefficient shown in Chapter 12, "Specifications (page 12-1)," to the given accuracy rating.

- . When using the instrument at an ambient humidity of 30% or lower, prevent electrostatic charges from being produced, by using an antistatic mat or any other alternative means.
- Condensation may occur if you relocate the instrument from places with low temperature and humidity to places with high temperature and humidity, or if the instrument experiences any sudden temperature change. In that case, leave the instrument under the given ambient temperature for at least one hour to ensure that the instrument is free from condensation, before using the instrument.

■ Installing or Replacing the Batteries



WARNING

To avoid electrical shock, always remove the source or measurement lead cables from the object under test, as well as from the instrument itself.

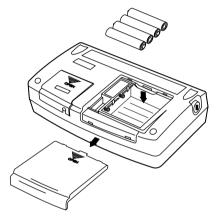


CAUTION

- . To avoid the risk of fluid leakage or battery explosion, install batteries with their positive and negative electrodes correctly positioned.
- · Do not short-circuit the batteries.
- · Do not disassemble or heat the batteries or throw them into fire.
- . When replacing batteries, replace all of the four batteries at the same time with new ones from the same manufacturer.
- If the instrument will not be used for a prolonged period, remove the batteries from the instrument.

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- **Step 1:** Remove the lead cables and AC adapter and turn off the calibrator before you begin installing batteries.
- **Step 2:** Remove the battery holder cover by sliding it in the direction indicated by →OPEN.
- **Step 3:** Install four AA-size (LR6) alkaline batteries in the battery holder with their positive and negative electrodes positioned correctly as indicated on the holder.
- **Step 4:** After replacement, reattach the battery holder cover.



Indication of Battery Level

The battery replacement indicator shows the battery level in three steps according to the measured voltage of the batteries.

■ (lit constantly) The battery level is normal.

(lit constantly) The battery level is below 50% full, but still allows for normal operation.

Note that the battery replacement indicator is driven by directly measuring the battery voltage when the calibrator is in actual operation. Consequently, the indicator may read differently depending on the battery load condition (e.g., the load condition of the source output or on/ off state of the measurement function) if the batteries are too low.

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If the calibrator will be used under a wide variety of conditions, it is advisable that the battery replacement indicator be verified under heavy loads (MEASURE mode is on and the SOURCE mode is set to the 20 mA/10 V output).

■ Connecting the AC Adapter



WARNING

- Make sure the voltage of the AC power source matches the rated supply voltage of the AC adapter, before connecting the AC adapter to the AC power source.
- Do not use any AC adapter other than the dedicated AC adapter from Yokogawa M&C Corporation.
 - **Step 1:** Make sure the calibrator is turned off.
 - Step 2: Insert the plug of the optional AC adapter into the AC adapter connection jack.

■ Turning On/Off the Power

Turning On/Off the POWER Switch

 Pressing the key once when the power is off turns on the calibrator. Pressing the key once again turns off the calibrator.



NOTE

Before disconnecting the AC adapter from an AC power source, turn off the calibrator by pressing the www key.



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When operating the calibrator on batteries, disconnect the AC adapter plug from the instrument. Once you connect the AC adapter plug to the instrument, the instrument no longer operates on batteries. Thus, the instrument will not turn on unless the AC adapter is connected to an AC power source.

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Turning On/Off MEASURE Mode

Pressing the MEASURE (077) key after power-on turns off the MEASURE mode.

- If the MEASURE mode is not needed and therefore turned off, power to the measurement circuit is also turned off within the calibrator. Thus, you can save on battery power if the calibrator is running on batteries.
- Turning off the MEASURE mode causes the on-screen measured value to disappear.
- To resume measurement when the MEASURE mode is off, press the MEASURE (0)F key once again.

TIP

One to two seconds are taken for the LCD to turn on after the MEASURE mode is turned on.

Automatic Power-off

- When the calibrator is running on batteries and no key is operated for approximately nine minutes, all elements on the LCD begin to blink.
 The calibrator gives off a buzzer sound to alert you. If you still do not operate any key for another 30 seconds, the calibrator automatically turns off. The automatic power-off feature is factory-set to ON.
- To continue using the calibrator after the LCD has begun blinking, press any key other than the key. The LCD stops blinking and lights steady, allowing you to continue from the original status of the calibrator.
- The automatic power-off feature is disabled if the calibrator is operated on the AC adapter.
- To disable the automatic power-off feature when the calibrator is battery-operated, see Section 7.8, "Disabling the Automatic Power-off Feature."

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■ Turning On/Off the Backlight

The LCD can be back-lit. Pressing the (UBHT) key turns on the backlight, while pressing the key once again turns it off. This feature makes it easier for you to view the LCD when operating the calibrator in dark places or when carrying out source or measurement. Note that battery life shortens when the calibrator is operated on batteries.



NOTE

The backlight automatically turns off approximately one minute later. To turn on the backlight again, press the (UBHT) key once again.

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4. Source

From the calibrator, you can source a DC voltage, DC current, SINK current, resistance, thermocouple, RTD, frequency or pulse signal.



WARNING

 To avoid electrical shock, do not apply any voltage above 30 V to the output terminals. Always use the calibrator in locations with a voltage to ground below 30 V.



CAUTION

- Do not apply any voltage to the output terminals for ranges other than 20 mA SINK. Otherwise, the internal circuitry may be damaged.
- The instrument has been calibrated without taking into account a voltage drop due to the resistance component of the lead cables for source. Care must be taken therefore when drawing a load current since the voltage drop due to the resistance component (approximately 0.1 Ω on a round-trip basis) of the lead cables serves as an error.

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4.1 Connecting Cables to Terminals

For DC voltage, DC current, thermocouple or pulse output

- **Step 1:** Connect the red lead cable for source (P/N: 98020) to the H output terminal and the black lead cable to the L output terminal.
- **Step 2:** Connect the two clips of the cables to the input of equipment under test while making sure the polarities are correct.

For 3-wire connection resistance or RTD signal

- Step 1: Connect the red lead cable for source (P/N: 98020) to the H output terminal, and both black lead cables to the L output terminal. (The two black lead cables should be fastened together to the L output terminals.)
- **Step 2:** Connect the three leading clips of the cables to the input of equipment under test while making sure the polarities are correct.

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4.2 Sourcing DC Voltage, DC Current or SINK **Current Signal**

Sourcing DC Voltage or DC Current Signal 4.2.1

- Step 1: Using the Function selector switch, select the desired source function from 100mV TC, 1V, 10V, 30V and 20mA.
- Step 2: The LCD shows the default value and unit of the source function.
- Step 3: Set the output value digit by digit using each pair of △ and ▽ output setting keys. Each pair of △ and ▽ keys corresponds to each digit of the LCD reading. Each press of the

 and

 key increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the \triangle or ∇ key continuously changes the digit in question. Pressing the [CLEAR] key initializes the output setpoint to the default value (0).
- Step 4: Pressing the (key causes the SOURCE) indicator on the LCD to change from **GE** to **GE**. The calibrator sources the preset DC voltage or current signal between the output terminals.
- Step 5: To turn off the output, press the (south) key once again. The one appears on the LCD and the output terminals are open-circuited.

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TIP

If either of the following cases applies, the protection circuit works to turn off the output.

- The output terminals or the lead cables for source connected to the output terminals are short-circuited or an excessive load current has flowed through the cables when a voltage is being output.
- The output terminals or the lead cables for source connected to the output terminals are open-circuited or an excessive load voltage has been sourced between the output terminals when a current is being output.

4.2.2 4–20 mA Function

You can set a 4-20 mA signal in 4 mA increments.

- **Step 1:** Using the function selector switch, select 4-20mA.
- Step 2: Using each pair of △ and ▽ output setting keys, which correspond to each digit of a value from 4 to 20, set the signal in a step-by-step manner. You can set the signal in 4 mA increments or decrements in the order 4 ⇔ 8 ⇔ 12 ⇔ 16 ⇔ 18 ⇔ 20 mA. Use the pairs of △ and ▽ keys for the decimals to make fine adjustments, as the keys let you set the decimals in normal resolution. Pressing the ★ key initializes the signal setpoint to the default value (4.00).
- Step 3: Pressing the we key causes the SOURCE indicator on the LCD to change from to com. The calibrator sources the preset 4–20 mA current signal between the output terminals.
- Step 4: To turn off the output, press the wey once again. The papears on the LCD and the output terminals are open-circuited.

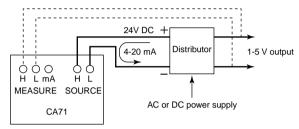
TIP

If the signal setpoint is 3 mA or less, no step-by-step setting is possible even if you operate the higher-order output setting keys.

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4.2.3 20 mA SINK Function

The 20 mA SINK function can draw a preset amount of current from an external voltage source to the H terminal. Thus, you can use the calibrator in a loop test, for example, as a simulator for two-wire transmitters. In that case, use this function within the 5 to 28 V range of applied voltages. The minimum value of the range for the 20 mA SINK function is 0.1 mA. You can test the I/O signals of a distributor by wiring the calibrator as indicated by the dashed lines in the following figure.



Drawing SINK Current

- **Step 1:** Before connecting to the terminals, select ^{20mA} with the source range setting rotary switch.
- **Step 2:** Connect the positive terminal of an external power source to the H output terminal and the negative terminal to the L output terminal.
- Step 3: Turn on the external power source and press the key. The SOURCE indicator on the LCD changes from LCD. The calibrator sources the preset current value of the 20 mA SINK function between the output terminals.
- Step 4: To turn off the output, press the key once again. The papears on the LCD and the output terminals are open-circuited.

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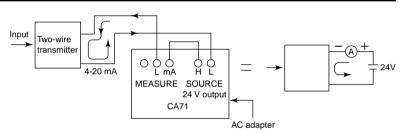
4.2.4 Using As 24-V Loop Power Supply

A maximum load current of 22 mA can be drawn from the calibrator by selecting the 30 V range and setting the sourced voltage to 24 V. With this function, you can use the calibrator as a loop power supply in place of the distributor in a two-wire loop, as shown in the following figure. Thus, you can measure a 4–20 mA current signal. Using the supplied terminal adapter (P/N: 99021) makes it easy to wire the calibrator for this application.



NOTE

Since the function discussed above requires a significant amount of DC current (22 mA), operation on batteries will reduce the battery life considerably. To avoid this problem, operate the calibrator on the AC adapter. In this application, no source output other than 24 V can be taken at the same time.



Using As a Loop Power Supply

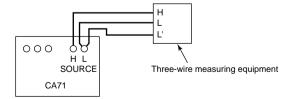
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4.3 Sourcing Resistance or RTD Signal

- The calibrator sources a resistance signal by 1) receiving the resistance-measuring current I supplied from the device being calibrated, such as a resistance meter or RTD thermometer, and 2) delivering the voltage V = R × I proportional to the preset resistance R between the output terminals, and 3) thus producing the equivalent resistance R = V/I. Consequently, the calibrator sources the signal correctly only for such devices that employ this method of measurement.
- The allowable range of the resistance measuring current I that the calibrator receives from a resistance measuring device under calibration is rated as 0.1 to 5 mA. Note, however, that accuracy lowers for resistance measuring currents smaller than 0.5 mA. For further details, see Chapter 12, "Specifications."
- Any resistance signal being sourced does not include the resistance component of the lead cables for source. The calibrator is adjusted so that the signal has a resistance value as viewed from the output terminals. The whole resistance, when measured at the ends of the lead cables for source, is given by adding the resistance of the lead cables themselves (approximately 0.1 Ω on a round-trip basis) to the sourced resistance signal. For source of precise resistance signals, use three-wire connection.
- If capacitance between the terminals of a device under calibration is greater than 0.1 μ F, the calibrator may fail to source correct resistance signals.

♦ Output Method Based on Three-wire Connection

Attach another lead cable to the L output terminal, as shown in the following figure. The output is provided through the three wires, H, L and L'. Connect these three wires to the device being calibrated.



Three-wire Connection for Resistance Signal Source

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- **Step 1:** Using the function selector switch, select 400Ω RTD.
- **Step 2:** Using the (RANGE) key, select the range. Pressing the (RANGE) key cycles through the 400Ω , PT100 and JPT100 options.
- Step 3: Set the output value digit by digit using each pair of △ and ▽ keys. Each press of the △ or ▽ key increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the △ or ▽ key continuously changes the digit in question. Pressing the □ key initializes the output setpoint to the default value (0).
- Step 4: Pressing the key causes the SOURCE indicator on the LCD to change from to to to calibrator sources the preset resistance value between the output terminals.
- Step 5: To turn off the output, press the key once again. The papears on the LCD and the output terminals are open-circuited.

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4.4 Sourcing Thermocouple (TC) Signals

4.4.1 When RJ Sensor Is Used (Making Use of Reference Junction Compensation)

To calibrate a device with built-in reference junction temperature compensation by sourcing a thermoelectromotive force with the calibrator without using any external 0°C reference junction compensation means, use the optional RJ sensor (P/N: B9108WA).

- Step 1: Insert the RJ sensor into the R.J.INPUT connector of the calibrator. Insert the sensor until the locking claw in the bottom of the sensor connector locks with a click. To unplug the sensor connector, unlock the connector by gently pushing the locking claw.
- **Step 2:** Using the function selector switch, select 100 mV TC.
- Step 3: Using the (RANGE) key, select the type of thermocouple. Select the type from K, J, E, T, R, B, S, N, L and U. The selected type of thermocouple is shown on the LCD.
- **Step 4:** When the RJ sensor is connected, the calibrator goes into the RJ ON status and the **RJON** symbol appears on the LCD.
- Step 5: Set the output value digit by digit using each pair of 🛆 and ⊽ output setting keys.

Each pair of △ and ▽ keys corresponds to each digit of the LCD reading. Each press of the △ or ▽ kev increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the \triangle or ∇ key continuously changes the digit in question. Pressing the [CLEAR] key initializes the output setpoint to the default value (600°C for a type-B thermocouple).

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4.4 Sourcing Thermocouple (TC) Signals

- Step 6: Pressing the key causes the SOURCE indicator on the LCD to change from to combon to change from to combon to change from to combon to change from the temperature detected by the RJ sensor develops between the output terminals.
- Step 7: To turn off the output, press the key once again. The papears on the LCD and the output terminals are open-circuited.



NOTE

- When you have attached the RJ sensor to the device being calibrated, wait until the detected temperature stabilizes before you begin using the calibrator.
- If no reference junction compensation is required, be sure to remove the RJ sensor from the calibrator.

TIP

As a means of easily providing reference junction compensation without using any external RJ sensor, you can use the temperature sensor within the calibrator. For further details on how to work the temperature sensor, see Section 7.3, "Selecting the INT RJ Function."

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4.4.2 When No RJ Sensor Is Used

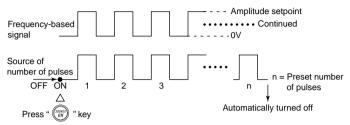
From the output terminals, the calibrator sources a thermoelectromotive force corresponding to the preset temperature of a selected thermocouple. The thermoelectromotive force is sourced with reference to 0°C.

- Step 1: Using the function selector switch, select 100mV TC.
- **Step 2:** Using the (RANGE) key, select the type of thermocouple. Select the type from K, J, E, T, R, B, S, N, L and U. The selected type of thermocouple is shown on the LCD.
- **Step 3:** Set the output value digit by digit using each pair of \triangle and ∇ output setting keys. Each pair of △ and ▽ keys corresponds to each digit of the LCD reading. Each press of the △ or ▽ kev increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the \triangle or ∇ key continuously changes the digit in question. Pressing the [CLEAR] key initializes the output setpoint to the default value (600°C for a type-B thermocouple).
- Step 4: Pressing the (key causes the (SOURCE) indicator on the LCD to change from **GET** to **GET**. A thermoelectromotive force (mV) equivalent to the preset temperature develops between the output terminals.
- Step 5: To turn off the output, press the (see key once again. The appears on the LCD and the output terminals are open-circuited.

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4.5 Sourcing Pulse Signals

You can source a preset type of continuous pulse train, a pulse signal with a preset frequency, or the preset number of pulses.



Providing Pulse Output

4.5.1 Sourcing a Continuous Pulse Train

- **Step 1:** Using the function selector switch, select *PULSE*. The LCD shows the default frequency U_{Hz} .
- Step 2: Using the RANGE key, set the frequency range. Pressing of the RANGE key cycles through the 500.0 Hz, 1000 Hz and 10 kHz options.
- Step 3: Set the output value digit by digit using each pair of △ and ▽ output setting keys.

 Each pair of △ and ▽ keys corresponds to each digit of the LCD reading. Each press of the △ or ▽ key increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the △ or ▽ key continuously changes the digit in question. Pressing the □ key initializes the output setpoint to the default value (differs depending on the frequency range).
- Step 4: Pressing the PULSE SET key once switches to amplitude setting mode. The LCD provides a reading of U_v .

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- Step 5: Set the output value digit by digit using each pair of △ and ▽ output setting keys. Each pair of (a) and (b) keys corresponds to each digit of the
 - LCD reading. Each press of the △ or ▽ kev increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the \triangle or ∇ key continuously changes the digit in question. Pressing the [CLEAR] key initializes the output setpoint to the default value (0.1 V).
- Step 6: Press the PULSE SET) key once again to show cant on the LCD. Then, press the PULSE SET key one more time to revert to frequency setting mode.
- Step 7: Pressing the (key causes the SOURCE) indicator on the LCD to change from to . The calibrator sources a continuous pulse train with the preset frequency and amplitude between the output terminals.
- Step 8: To turn off the output, press the (key once again. The I symbol appears on the LCD and the output terminals are open-circuited.

TIP

To change the frequency range, place the calibrator in frequency setting mode with the PULSE SET key. Then, change the frequency range using the (RANGE) key.

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4.5.2 Sourcing the Preset Number of Pulses (Pulse Cycle)

- Step 1: Using the function selector switch, select PULSE. The LCD shows the default frequency U_{Hz} .
- Step 2: Using the (RANGE) key, set the frequency range. Each press of the (RANGE) key cycles through the 500.0 Hz, 1000 Hz and 10 kHz options.
- Step 3: Set the output value digit by digit using each pair of △ and ▽ output setting keys.

 Each pair of △ and ▽ keys corresponds to each digit of the LCD reading. Each press of the △ or ▽ key increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the △ or ▽ key continuously changes the digit in question. Pressing the □ key initializes the output setpoint to the default value (differs depending on the frequency range).
- Step 4: Pressing the PULSE SET key once switches to amplitude setting mode. The LCD provides a reading of II_V .
- Step 5: Set the output value digit by digit using each pair of △ and ▽ output setting keys.

 Each pair of △ and ▽ keys corresponds to each digit of the LCD reading. Each press of the △ or ▽ key increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the △ or ▽ key continuously changes the digit in question. Pressing the □ key initializes the output setpoint to the de-
- Step 6: Press the PULSE ST key once again to show cank on the LCD. Then, press the (a) key. The source setpoint reading of the LCD changes to a numeric value, which represents the number of pulses.

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fault value (0.1 V).

- Step 7: Set the number of pulses value digit by digit using each pair of \triangle and ∇ output setting keys. Each press of the \triangle or ∇ key increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the △ or ☑ key continuously changes the digit in question. Pressing the [REAR] key initializes the output setpoint to the default (cont), thus reverting to the mode of sourcing continuous pulse trains.
- Step 8: Pressing the (key causes the SOURCE) indicator on the LCD to change from off to on. The calibrator sources the preset number of pulses with the preset frequency and amplitude between the output terminals.
- Step 9: When source is complete, the calibrator automatically turns off the output and ceases operation. The on appears on the LCD and the output terminals are open-circuited.

TIP

To stop sourcing pulses halfway, press the (key when pulse output is in progress. The off appears on the LCD and the output terminals are open-circuited.

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4.5.3 Using the Contact Output

You can turn on or off the output terminals. This setting is possible for both the mode of sourcing a continuous pulse train and the mode of sourcing a given number of pulses. An FET is used as the contact switching device. Since the way of using the contact output is the same for both the source of continuous pulse trains and the source of a number of pulses, this subsection only refers to the procedure for continuous pulse trains.

- **Step 1:** Using the function selector switch, select *PULSE*. The LCD shows the default frequency U_{Hz} .
- Step 2: Using the (RANGE) key, set the frequency range. Each press of the (RANGE) key cycles through the 500.0 Hz, 1000 Hz and 10 kHz options.
- Step 3: Set the output value digit by digit using each pair of △ and ▽ output setting keys.

 Each pair of △ and ▽ keys corresponds to each digit of the LCD reading. Each press of the △ or ▽ key increases or decreases the digit. Increasing the digit from 9 or decreasing it from 0 causes the digit to overflow or underflow, allowing you to set the output value without interruption. Holding down the △ or ▽ key continuously changes the digit in question. Pressing the □ key initializes the output setpoint to the default value (differs depending on the frequency range).
- Step 4: Pressing the PULSE SET key once switches to amplitude setting mode. The LCD provides a reading of II_V .
- **Step 5:** Changing the reading of U_V to U_V with the v key causes the calibrator to enter contact output mode.
- Step 6: Press the PULSE SET key once again to show cont on the LCD. Then, press the PULSE SET key one more time to revert to frequency setting mode.

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- Step 7: Pressing the key causes the SOURCE indicator on the LCD to change from The to The output terminals turn on and off at the preset frequency.
- Step 8: To turn off the output, press the key once again. The papears on the LCD and the output terminals are open-circuited.



NOTE

- The contact has polarities. Always connect the positive side to the H output terminal of the calibrator and the negative side to the L output terminal.
- Exercise the utmost care not to allow the contact current to exceed 50 mA.

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4.6 Divided Output Function (n/m)

The divided output function (n/m) outputs a value n/m times the setpoint of a voltage, current, resistance, thermocouple or RTD signal. Thus, the output value is defined as:

Output value = Main setpoint \times (n/m)



Keys and labels related to divided output function (n/m)

For details on how to set the sourced signal level of each range, see Sections 4.2, "Sourcing DC Voltage, DC Current or SINK Current Signal, to 4.4, "Sourcing Thermocouple (TC) Signal." Follow the steps shown below with the calibrator output turned off.

- **Step 1:** When the setting of the sourced signal level of each range is complete, follow step 2 and later steps.
- Step 2: Using each pair of △ or ▽ keys, set the main setpoint.
- Step 3: Press the we key to enter the divided output (n/m) mode. The LCD shows n/m + 2 +. The higher-order two digits represents the value of n and the lower-order two digits the value of m.
- Step 4: Using a pair of

 or

 keys, set the value of m. The variable m can be set to a value from 1 to 19.
- **Step 5:** Using a pair of \triangle or \bigcirc keys, change the value of n. An output value n/m times the main setpoint can be obtained according to the setpoint of n. The variable n can be set to a value from 0 to m.

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- Step 6: Pressing the (key causes the SOURCE indicator on the LCD to change from off to on. The calibrator sources a (main setpoint) \times (n/m) signal between the output terminals for each range selected.
- Step 7: To turn off the output, press the (key once again. The I appears on the LCD and the output terminals are open-circuited.
- Step 8: Pressing the (key one more time cancels the divided output (n/m) mode.

TIP

To change the main setpoint, temporarily cancel the divided output (n/m) mode. Set the main setpoint once again. Then, place the calibrator in the divided output (n/m)mode once again.

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4.7 Sweep Function

The sweep function varies the output in a linear manner. For further details, see Section 7.1, "Sweep Function."

4.8 Auto Step Function

The auto step function varies the output in a step-by-step manner. For further details, see Section 7.2, "Auto Step Function."

4.9 Temperature Monitor Function

Using the key, you can show the monitored temperature on the LCD, as described below.

♦ When the Voltage, Current, Resistance or Pulse (Continuous Pulse Train or Number of Pulses) Range Is Selected

The reading of a sourced signal remains changed to the temperature detected by the built-in temperature sensor of the calibrator as long as the [7500] key is kept held down. Thus, you can monitor the room's temperature.

♦ When the Temperature (Thermocouple or RTD) Range Is Selected

- Pressing the key once allows you to monitor the electromotive force (mV) or resistance (Ω) equivalent to the preset temperature.
 The monitored value does not reflect the correction made by the RJ sensor.
- Pressing the remove key once again changes to the temperature detected by the RJ sensor connected to the calibrator or the internal temperature of the calibrator.
- Pressing the rewerts to the initial normal setting mode.

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TIP

- In approximately 10 seconds, the temperature monitor function automatically returns to the initial normal setting mode.
- The reading of internal temperature may become higher than the room's temperature because of a temperature rise within the calibrator. With an external RJ sensor, it is possible to measure the room's temperature more precisely.
- For a reading of monitored temperature, the unit symbol (mV, Ω or °C) blinks. Thus, you can discriminate between a setpoint and a monitored value.

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Measurement



WARNING

- In an application where the calibrator is used together with the supplied lead cables for measurement, the allowable voltage to ground of the input terminals is 300 V maximum. To avoid electrical shock, do NOT use the calibrator at any voltage exceeding the maximum voltage to ground.
- The allowable voltage to ground when the supplied terminal adapter is attached to the input terminals is 30 Vpeak maximum. To avoid electrical shock, do not use the terminal adapter for measuring any circuit voltage exceeding the maximum voltage to ground.

TIP

- With the (HOLD) key, you can hold the measured value.
- When no measurement needs to be made, turn off the MEASURE mode by pressing the MEASURE OFF key. The measured value shown on the LCD disappears and power to the internal measuring circuit is cut off. This strategy saves on battery power.
- The reading of a measured value is updated at approximately one-second intervals. If the input is overranged, the measured value on the LCD reads as - - - - -.

5-1 IM CA71-E

5.1 Connecting Cables to Terminals

For DC voltage, AC voltage, resistance, frequency or pulse signal

- Step 1: Connect the red lead cable for measurement (P/N: RD031) to the H input terminal and the black lead cable to the L input terminal.
- **Step 2:** Connect the two clips of the cables to the measuring terminals of equipment under test while making sure the polarities are correct.

For DC current signal

- Step 1: Connect the red lead cable for measurement (P/N: RD031) to the mA input terminal and the black lead cable to the L input terminal.
- **Step 2:** Connect the two clips of the cables to the measuring terminals of equipment under test while making sure the polarities are correct.

For thermocouple signal (CA71 only)

- **Step 1:** Connect the terminal adapter (P/N: 99021) to the input terminals. This will help you connect the cables easily.
- **Step 2:** Connect between TC RTD terminals. The positive output leadwire of the thermocouple to the H terminal of the terminal adapter and the negative output leadwire to the L terminal.

For RTD signal (CA71 only)

- **Step 1:** When using the terminal adapter (P/N: 99021), connect the H, L and L terminals of the terminal adapter to the H, L and mA terminals of the three-wire input terminal block of the calibrator, respectively.
- **Step 2:** Connect the A, B and B output leadwires of the RTD to the H, L and L terminals of the terminal adapter, respectively.

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CAUTION

- · Before connecting the calibrator to the device under test, cut off the power to the device.
- Do not apply any voltage or current exceeding the allowable voltage (300 V) or current (120 mA). Otherwise, there will be a danger of not only damage to the instrument but also personal injury due to electrical shock.
- · Mistaking the H voltage input terminal for the mA current input terminal, and vice versa, when wiring is extremely dangerous. NEVER make this mistake.
- . The current input terminals are equipped with a built-in current input protection fuse. Overcurrent input to the terminals will cause the fuse to blow. If the fuse is blown, replace it with one (P/N: A1501EF) with the specified ratings. For details on fuse replacement, see subsection 5.2.3, "Measuring DC Current."

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Measuring 300 V AC-range Voltage, DC 5.2 Voltage, AC Voltage or DC Current

5.2.1 Measuring 300 V AC-range Voltage



CAUTION

If you make a mistake in wiring or in the operating procedure in this measurement task, there will be a danger of not only damage to the instrument but also personal injury due to electrical shock. Exercise the utmost care when carrying out the measurement task.

- Step 1: Make sure the lead cables for measurement are not connected to the measuring instrument under test.
- **Step 2:** Using the function selector switch, select ~300V.
- **Step 3:** Connect the lead cables for measurement to the measuring terminals of the measuring instrument under test.

5.2.2 Measuring DC or AC Voltage

- **Step 1:** Using the function selector switch, select the measurement function you want to use from $=100 \,\text{mV} \, \text{TC}$, $\approx 1 \,\text{V} \, \approx 10 \,\text{V}$ and $\approx 100 \,\text{V}$.
- Step 2: Using the (RANGE) key, select either DC or AC. The DC... or AC~ symbol appears on the LCD.

Measuring DC Current 5.2.3

- **Step 1:** Using the function selector switch, select mA.
- Step 2: Using the (BANGE) key, select either 20 mA or 100 mA. The decimal point of the measured value shown on the LCD is repositioned.

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♦ Replacing the Fuse

The current input protection fuse in the mA/3WIRE terminal is housed inside the fuse holder (labeled FUSE) on one side panel of the calibrator. To replace the fuse, first remove the fuse holder labeled FUSE by turning the holder counterclockwise with a flatblade screwdriver. Then, replace the fuse and insert the fuse holder back in place. Fasten the fuse holder by turning it clockwise. The replacement fuse is described below.

Part Number	Rating
A1501EF	125 mA/250 V, fast-acting

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5.3 Measuring Resistance or RTD (CA71 only) Signal

Step 1: Using the function selector switch, select Ω *RTD*.

Step 2: Using the $(\frac{1}{1000000})$ key, select the range. Pressing the key cycles through the 400 Ω , Pt100 and JPt100 options.

TIP

- If you select the 400 Ω RTD range of the SOURCE mode at the same time, the RTD selected on the SOURCE mode side precedes the one selected on the MEA-SURE mode side. Thus, you cannot select any RTD for the Ω RTD range of the MEASURE mode. (CA71 only)
- To carry out measurement based on three-wire connection, use the 3WIRE terminal.

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5.4 **Measuring Temperature with Thermo**couple (TC) - CA71 only -



NOTE

Use the terminal adapter in locations where any voltage higher than 30 V will never be imposed on the measuring circuit.

- Step 1: Using the function selector switch, select == 100 mV TC.
- **Step 2:** Using the (kev. select the type of thermocouple. Pressing the key cycles through the 100 mV, K, E, J, T, R, B, S, N, L and U options.

TIP

- If you select the 100 mV TC range of the SOURCE mode at the same time, the thermocouple selected on the SOURCE mode side precedes the one selected on the MEASURE mode side. Thus, you cannot select any thermocouple for the 100 mV TC range of the MEASURE mode.
- If there has been a sudden change in the operating ambient temperature of the calibrator, wait until the built-in reference junction compensation stabilizes. Avoid using the calibrator in locations exposed to wind from such apparatus as an airconditioner.
- If the thermocouple has burnt out, the LCD shows the -hn symbol.

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5.5 Measuring Frequency or Pulses

5.5.1 Operating the Calibrator for Frequency Measurement

- Step 1: Using the function selector switch, select FREQ 30Vmax.
- Step 2: Using the key, select 100 Hz, 1000 Hz or 10 kHz. Pressing the key cycles through the 100 Hz, 1000 Hz, 10 kHz, CPM and CPH options. Note however that the range reading of the LCD is given as shown below (when no signal is present).

LCD Reading	Range	
0.00Hz	100Hz	
0.0 Hz	1000Hz	
0.000 kHz	10kHz	

5.5.2 Operating the Calibrator for Measuring Number of Pulses

The CPM option in this measurement counts pulses per minute, while the CPH option counts pulses per hour.

- Step 1: Using the function selector switch, select FREQ 30Vmax.
- Step 2: Using the (MANY) key, select either CPM or CPH. Pressing the key cycles through the 100 Hz, 1000 Hz, 10 kHz, CPM and CPH options.
- Step 3: The color indicator turns on and the calibrator goes into a standby-for-counting state. The calibrator begins counting pulses the moment the key is pressed to cancel the hold state.

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🗥 NOTE

- If you press the (HOLD) key after the completion of counting while the HOLD indicator is lit, the calibrator restarts counting from 0.
- If you press the (HOLD) key halfway before the selected time (one minute or one hour) expires, the calibrator stops counting at that moment. The LCD shows the number of pulses counted up to the moment.
- · If the count exceeds the limit, the calibrator shows the maximum number and stops counting.
- . When counting pulses, the calibrator disables the automatic power-off feature.

TIP

To measure contact input, switch to that measurement function with the DIP switch in the battery holder. For further details, see Section 7.7, "Selecting the Contact In Function (Contact Input for Pulse Measurement)."

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6. Memory Functions

The built-in memory has the following four functions. With a pair of sourced and measured signal values in a set, the calibrator can handle a maximum of 50 sets of data (hereinafter simply referred to as data) by means of its built-in memory.

1. Saving to Memory (MEM SAVE)

You can save data to memory.

2. Reading from Memory (MEM READ)

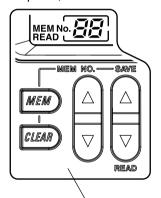
You can show data in memory on the LCD. When data is being read from memory, the source output remains turned off. Thus, you cannot do any source task using data stored in memory.

3. Clearing Memory (MEM CLEAR)

You can clear data stored in memory.

4. Sending Data from Memory - CA71 only -

You can send data in memory to an external personal computer using the communication function. This function requires use of the optional RS232 communication cable (P/N: 91017). For further details, see Chapter 8, "Communication Function."



Keys and labels related to memory function

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6.1 Saving Data into Memory

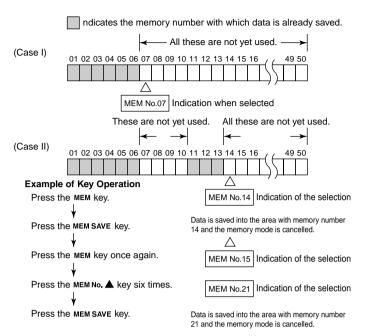
6.1.1 Saving Data in the Order of Memory Numbers

- Step 1: Press the [MEAD] key. The MEM No. indicator on the LCD turns on. At this point, the indicator shows a memory number immediately following the one most recently used to save data.
- Step 2: Pressing the save△ key saves the sourced and measured (currently on-display) signal values at that moment into the area with that memory number (address). Executing the MEM SAVE function cancels the state of selecting memory, reverting to normal setting mode.
- **Step 3:** To save the next data item into the area with the next memory number, press the web key once again. Now the MEM No. indicator shows a memory number one count larger than the previous one.
- Step 4: Pressing the save key saves the sourced and measured (currently on-display) signal values at that moment into the area with that memory number (address) the previous memory number (address) + 1.

TIP

To cancel the memory mode (saving/reading), press the [MEM] key one more time. (Executing the MEM SAVE function automatically cancels the memory mode.)

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Working with the MEM SAVE Function



NOTE

- The MEM No. indicator begins with if no data has been saved into memory. If memory contains any saved data already, a memory number immediately following the largest of the already used memory numbers is allocated to the next data, as shown in the figure discussed above, even if there is any not-yet-used memory address at some midpoint.
- In the case of the divided output function (n/m), the output value "setpoint $\times n/m$ " for source is stored in memory.

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6.1.2 Saving Data by Selecting Desired Memory Number

- Step 1: Press the [MEM] key. The MEM No. indicator on the LCD turns on.
- Step 2: Using the pair of MEM NO. △ ♥ key, select the desired memory number (address).
- Step 3: Pressing the SAVE key saves the sourced and measured (currently on-display) signal values at that moment into the area with the selected memory number (address).

TIP

To cancel the memory mode (saving/reading), press the key one more time. (Executing the MEM SAVE function automatically cancels the memory mode.)

6.1.3 Overwriting Data in Memory

- Step 1: Press the MEM key.
- Step 2: Using the pair of MEM NO. △ ☑ key, select the desired memory number (address).
- Step 3: Press the SAVE A key. The LCD shows rEPLREE to alert you.
- **Step 4:** Pressing the SAVE △ key once again overwrites the data in that memory number.



Alarm indication for memory overwriting

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• To stop overwriting the data, press the MEM) key one time. This cancels saying data, reverting to the original state of being able to save/read data to/ from memory.

TIP

To cancel the memory mode (saving/reading), press the [MEM] key one more time. (Executing the MEM SAVE function automatically cancels the memory mode.)

6.2 **Reading Data from Memory**

- Step 1: Press the MEM) key once. The LCD shows MEM No. xx. At this point, the MEM No. indicator shows a memory number immediately following the one most recently used to save data. (Memory is ready for data saving.)
- Step 2: Pressing the READ key causes the on-screen READ indication to blink, indicating the calibrator is reading from memory.
- Step 3: Using the pair of MEM NO. △ ▼ key, select the memory number whose data you want to read. The LCD shows the data thus read out of memory. The items of the read data are shown on their respective measured-value and generated-value display areas. If the area with the memory number contains no saved data, the LCD shows - - - - -.

TIP

- To cancel reading from the memory mode, press the MEM) key or the READ ♥ key one more time.
- To save data anew while reading from memory, overwrite the existing data by following step 2 in subsection 6.1.3, "Overwriting Data in Memory."

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6.3 Clearing Data in Memory

6.3.1 Clearing Data by Selecting Desired Memory Number

- Step 1: Press the (MEM) key once. The MEM No. indicator on the LCD turns on.
- Step 2: Using the pair of мем No. △ ♥ key, select the memory number whose data you want to clear.
- Step 3: Pressing the key causes the LCD to show the alarm indication \$\tilde{r}_{E}\tilde{r}_{E}(LER_{C})\$.
- **Step 4:** Pressing the key once again clears the data with the selected memory number.

TIP

- To cancel clearing the data after the <code>[LEftr]</code> alarm indication is given, press the <code>[MEM]</code> key. The calibrator reverts to memory mode (saving/reading).
- You can also clear the data after having read it from memory.

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6.3.2 Clearing All In-Memory Data Globally

- Step 1: Press the key once. The MEM No. indicator on the LCD turns on.
- Step 2: Hold down the key for at least five seconds. The LCD shows the RLL ELER alarm indication.
- Step 3: Pressing the key once again clears all of the data in memory.



ALL CLEAr alarm indication

TIP

• To cancel clearing the data after the <code>FLL ELERr</code> alarm indication is given, press the key. The calibrator reverts to memory mode (saving/reading).

6.4 Sending Out Data from Memory - CA71 only -

See Chapter 8, "Communication Function."

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Functions Provided by DIP Switch

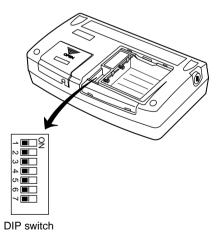
By configuring the DIP switch, you can use the functions listed below. The DIP switch can be found by removing the battery holder cover at the back of the calibrator.



CAUTION

Turn off the calibrator before you change the DIP switch configuration.

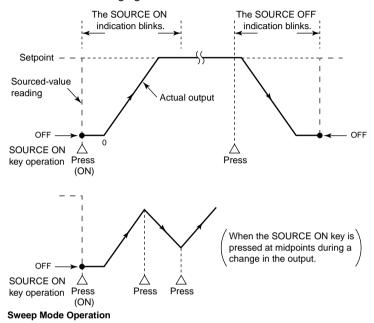
DIP Switch		Factory Setting	
Position	Description		ON (right-side)
1 Sweep	Selects the sweep or auto-step function.	>	
2 Speed	Changes the speed setpoint of the sweep or auto-step function.	\	
3 INT RJ	Selects the internal reference junction compensation for TC signal generation.	>	
4 IPTS-68	Selects the IPTS-68 temperature scale for temperature signal generation or measurement.	>	
5 No use	Denotes the position is not used.	~	
6 Temp	Switches between °C and °F.	>	
7 Contact In	Selects contact input based operation for pulse measurement.	\	
8 Auto P off	Cancels the automatic power-off feature during battery-driven operation.	>	



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7.1 Sweep Function

The sweep function lets you linearly change the calibrator output as shown in the following figure.



- **Step 1:** Press the wey to turn off the calibrator.
- Step 2: Place switch 1 (Sweep switch) in the ON (right-side) position.
- Step 3: By setting the position of switch 2 (Speed switch), change the sweep speed.OFF (left-side): 16 sec; ON (right-side): 32 sec
- Step 4: Press the wey to turn on the calibrator. The LCD shows sweep.
- **Step 5:** Using the function selector switch, select the function (voltage, current, resistance, thermocouple, or RTD) for which you want to source a signal. In the case of pulse source, the sweep function is disabled.

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- Step 6: Using the pair of △ and ▽ keys, set the upper limit of the signal to be output. The lower limit is set to a value predetermined depending on the selected range.
- Step 7: Pressing the (SOURCE ON key initiates sweeping and the output value begins to increase.
 - The LCD shows (SOURCE) and the lower limit (default) for approximately two seconds. The calibrator outputs the default.
 - Then, the LCD reading and the output value begin to increase in fixed increments, up to the upper limit, in the sweep time set in the preceding steps.
 - · When the output reaches the setpoint, the calibrator retains the output as is, and automatically holds sweep operation
- Step 8: Pressing the (SOURCE) key once again causes the output value to begin decreasing. The output value decreases down to the lower limit in the same amount of time it took to increase up to the upper limit. When the output reaches the lower limit, the calibrator retains the output as is for approximately three seconds, and then automatically turns it off. Thus, one cycle of sweeping is completed.
- Step 9: To guit the sweep function, turn off the calibrator by pressing
- Step 10: Place switch 1 back in the OFF (left-side) position to disable the sweep function.



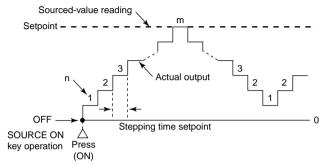
NOTE

- · When the output reaches the lower limit, the calibrator retains the output as is for three seconds, and then turns it off. Thus, one cycle of sweeping is completed.
- To alter the direction in which the output changes, press the ((vote)) key when sweeping is in progress (LCD reading is changing). The calibrator alters the direction of change and continues sweep operation. For example, pressing the (SOURCE) key during an increase in the output causes the output to begin decreasing.

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7.2 Auto Step Function

The auto step function automatically changes the variable n of the n/m output in a step-by-step manner, as shown in the following figure, when the divided output function (n/m) is selected.



Auto Step Operation (when the default of n is set to 1)

- Step 1: Press the (**) key to turn off the calibrator.
- **Step 2:** Place switch 1 (Sweep switch) in the ON (right-side) position.
- Step 3: By setting the position of switch 2 (Speed switch), set the time of one step.OFF (left-side): 2.5 sec/step: ON (right-side): 5 sec/step
- **Step 4:** Press the (was) key to turn on the calibrator.
- **Step 5:** Using the function selector switch, select the function (voltage, current, resistance, thermocouple, or RTD) for which you want to source a signal. In the case of pulse source, the auto step function is disabled.
- Step 6: Set the output value.
- Step 7: Press the (re) key. The sweep indication on the LCD changes to AUTO STEP and the n/m symbol turns on.

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- Step 8: Using each pair of △ and ▽ keys, set the value of the denominator m and the starting setpoint of the enumerator n. (See Section 4.6, "Divided Output Function (n/m), for further details.) The starting setpoint is the minimum of the variable n for auto step operation.
- Step 9: Pressing the (Source) key initiates the automatic stepping of the divided output (n/m), as described below.

Assuming the starting value of the variable n is 1, the output cyclically changes with the variable n as n changes in the following manner.

$$n = 1 \rightarrow 2 \rightarrow 3 \rightarrow \cdots (m-1) \rightarrow m \rightarrow (m-1) \rightarrow \cdots \rightarrow 2 \rightarrow 1$$

 $\rightarrow 2 \rightarrow 3 \rightarrow \cdots$

Step 10: To guit the auto step function, turn off the calibrator by pressing the (November 1) key. Place switch 1 back in the OFF (left-side) position. Note that disabling the divided output mode (n/m)before placing switch 1 back in the OFF position enters sweep mode.

TIP

- Pressing the (key to change to the SOURCE OFF state pauses the auto step operation.
- To execute the auto step function again, press the (supple key. The auto step operation resumes from the value of n shown on the LCD.

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7.3 Selecting the INT RJ Function

The INT RJ function provides reference junction compensation for thermoelectromotive force source in a simplified manner by means of the calibrator's built-in temperature sensor. For more precise reference junction compensation, it is advisable that you use the optional RJ sensor (P/N: B9108WA).

- Step 1: Press the () key to turn off the calibrator.
- Step 2: Place switch 3 (INT RJ switch) in the ON (right-side) position. The calibrator detects temperature using its built-in temperature sensor and outputs reference junction-compensated thermoelectromotive force appropriate for the detected temperature.
- **Step 3:** To disable the INT RJ function, turn off the calibrator by pressing the work key.
- Step 4: Place switch 3 back in the OFF (left-side) position.

TIP

Even when the INT RJ function is selected, the temperature detected by an external RJ sensor precedes any other measured temperature if you plug the sensor into the RJ INPUT connector.

7.4 Selecting the IPTS-68 Function

By placing switch 4 (IPTS-68 switch) in the ON (right-side) position, you can select the IPTS-68 temperature scale when you choose the type-K, E, J, T, N, R, S or B thermocouple or the Pt100 RTD. Placing the switch in the OFF position results in the selection of the ITS-90 temperature scale.

TIP

When you have selected a type of thermocouple or RTD, the LCD shows IPTS-68.

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7.5 **Switch Not Used**

Although switch 5 (No Use switch) of the DIP has no effect on calibrator operation, the switch should be placed in the OFF (left-side) position.

7.6 **Setting the Temp Switch**

By placing switch 6 (Temp switch) in the ON (right-side) position, you can select °F for temperature readings. Placing the switch in the OFF position results in the selection of °C.

7.7 **Selecting the Contact In Function (Contact Input for Pulse Measurement)**

By placing switch 7 (Contact In switch) in the ON (right-side) position. you can measure transistor contact on-off signals. If you select the contact input function, the -- (contact) symbol appears on the LCD. By placing the switch in the OFF position, you can measure normal pulse.

7.8 Disabling the Automatic Power-off Feature

By placing switch 8 (Auto P Off switch) in the ON (right-side) position. you can disable the automatic power-off feature and continue using the calibrator. (See the paragraph "Automatic Power-off" in Chapter 3, "Before Starting Source/Measurement," for further details.)



NOTE

If you have disabled the automatic power-off feature, be sure to turn off the POWER switch when you finish using the instrument in order to prevent unusual battery power consumption.

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8. Communication Function - CA71 only -

You can configure the calibrator from a personal computer just as you do with the calibrator's panel keys (except for turning on/off the power, configuring the function selector switch, and setting the communication function). You can also verify the setpoint, measured value and status of the calibrator.



NOTE

- With the optional communication cable (P/N: 91017), you can use the RS232 serial port (9-pin D-sub) of a personal computer or any other equipment.
- In talk-only or printer mode, you can output the source setpoint and measured value at preset intervals.

8.1 Cables Connection and Interface Specifications

♦ Connecting Communication Cable

Remove the I/O port cover at the back of the calibrator and connect the communication cable (P/N: 91017) to the I/O port.

♦ Setting RS232 Parameters

Baud rate: 9600 baud Parity: None Stop bits: 2
Data length: 8 bits

Flow control: None (Xon/Xoff control for printing only)

Delimiter: Fixed to CrLf

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8.2 Setting the Mode

- Step 1: Press the str key while simultaneously holding down the key. The LCD shows Lan in its upper section and either nar, Land y or Print in its lower section.
- **Step 2:** Using the pair of △ and ▽ keys, select nor, Lonly or Print.
- Step 3: Press the set key to confirm your mode selection. If you set the mode to <code>Lanly</code> or <code>Print</code>, the LCD shows <code>5EE 0</code>. When the <code>5EE 0</code> is indicated, each press of the way key outputs one data item.
- Step 4: If you set any value using the pair of △ and ▽ keys with 5EE □ shown, the calibrator outputs data using the value thus set as the time interval (sec). The value should be set within the range from 0 to 3600.

TIP

- To close the communication setting screen, press the (SET) key once again while simultaneously holding down the (MOLD) key.
- Even if you turn off the calibrator, the communication mode and interval you have set are saved internally until you replace the batteries or reconfigure the communication function. Thus, communication will take place with the previous settings.

8.3 Types of Mode

Permits normal transmission and reception.

**Double Control of th

*: For a 0-second interval, each press of the (HOLD) key outputs one data item. For other intervals, pressing the (HOLD) key initiates or terminates communication.

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TIP

When communication is in progress, the HOLD indicator blinks, telling you data is being output. Care must be taken therefore, since the hold function of the MEASURE mode is disabled if you select Lanly or Print.

8.4 **Data Format**

Data is output from the calibrator in the following format.

Source: Function 1V

Range DC V

Data 1.0000 Function 100 mV

Range k

Data 25.5C

8.5 **Data Structure**

Measure:

The calibrator's program has the following data structure.

Command + Parameter + Delimiter

Command: Defined by one to three alphabetical upper-case let-

Parameter: A string of ASCII-code numerals or characters.

Delimiter: Fixed to CrLf.

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8.6 Commands

BL	Turns the back lighting on and off /queries the current setting.
DW	Moves down the "m-th" digit of the sourced setpoint by one digit.
UP	Moves up the "m-th" digit of the sourced setpoint by one digit.
Н	Enables/Disables the output data header /queries the current setting.
HD	Enables/Disables data hold mode/queries the current setting.
MF	Queries the measurement function.
МО	On/Off of measurement/queries the current setting.
MR	Sets the measuring range/queries the current setting.
OD	Outputs measured value.
OE	Outputs error information.
OR	Queries whether an external RJC sensor is connected.
os	Outputs the setting information.
SD	Sets sourced setpoint/queries the current setting.
SF	Queries the source function.
SO	On/Off of source output/queries the current setting.
SR	Sets the sourcing range/queries the current setting.
SY	Switches between the normal and adjustment modes/queries the current setting.
CD	Sets the sourced setpoint/queries the current setting.
CL	Sets the adjustment item/queries the current setting.
СР	Sets the adjustment point.
CW	Saves the adjusted data.
CMF	Queries the measurement function.
CSF	Queries the source function.
ОМ	Queries memory data.
NM	Sets divided output (n/m) mode/queries the current setting.
ND	Sets n/m values in divided output (n/m) mode/queries the current setting.
TE	Sets the temperature monitor display for sourced TC/RTD range/ queries the current setting. (TC, RTD mode only)
PU	Sets the display for sourced pulse range/queries the current setting.

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Detailed Description of Commands 8.7

BL		Turns the back lighting on and off /queries the current setting.		When normal condition	
Syntax for sett	Syntax for setting				
BLm <delim< td=""><td>iter></td><td></td><td></td><td></td></delim<>	iter>				
Syntax for que	ry				
BL? <delimi< td=""><td>ter> ⇒</td><td>Response: BLm<delimiter></delimiter></td><td></td><td></td></delimi<>	ter> ⇒	Response: BLm <delimiter></delimiter>			
Description of p	arameter				
m=0: Off		m=1: On			

DW	Moves down the "m-th" digit of the sourced setpoint by one digit.	When normal condition	
Syntax for setting DWm <delimiter></delimiter>			
Description of parameter m: Specifies a digit 1 (the lowest digit) to 5 (the highest digit)			

UP	Moves up the "m-th" digit of the sour one digit.	ced setpoint by When normal condition	
,	Syntax for setting UPm <delimiter></delimiter>		
Description of parameter m: Specifies a digit 1 (the lowest digit) to 5 (the highest digit)			

Н	Enables/Disables the output data header/queries the current setting.	When normal condition/adjustment
Syntax for setti	ŭ .	
Syntax for que	у	
H? <delimite< td=""><td>er> ⇒ Response: Hm<delimiter></delimiter></td><td></td></delimite<>	er> ⇒ Response: Hm <delimiter></delimiter>	
* For details o	n the header, see the OD command.	
Description of p	parameter	
m: Enables	/Disables the header	
m=0:	Disabled m=1: Enabled	

HD	Enables/Disables data hold mode/queries the current setting.		When normal condition
Syntax for setti	ing		
HDm <delin< td=""><td>niter></td><td></td><td></td></delin<>	niter>		
Syntax for query			
HD? <delin< td=""><td>niter> ⇒</td><td>Response: HDm (delimiter)</td><td></td></delin<>	niter> ⇒	Response: HDm (delimiter)	
Description of p	arameter		
m: Specifie	m: Specifies data hold		
O.	IIald Off	ma 4. Halal Om	

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MF	Queries the measurement function.		When normal condition	
Syntax for quer	ry			
MF? <delim< td=""><td>niter> \Rightarrow Re</td><td>sponse: MFm<d< td=""><td>elimiter></td><td></td></d<></td></delim<>	niter> \Rightarrow Re	sponse: MFm <d< td=""><td>elimiter></td><td></td></d<>	elimiter>	
Description of parameter				
m: Measurement function				
m=0: 3	300V AC	m=1: 100V	m=2: 10V	
m=3:	1V	m=4: 100mV	m=5: Resistance	
m=6:	Frequency	m=7: Current		

МО	On/Off of measurement/queries the current setting.		When normal condition/adjustment
Syntax for setti MOm <delin Syntax for quer MO?<delim< td=""><td>niter></td><td>Response: MOm<delimiter></delimiter></td><td></td></delim<></delin 	niter>	Response: MOm <delimiter></delimiter>	
Description of p m: On/Off m=0:	condition	m=1: On	

MR	Sets the measuring range/queries the current setting.			When normal condition/adjustment
Syntax for setti	ng			
MRm <delin< td=""><td>niter></td><td></td><td></td><td></td></delin<>	niter>			
Syntax for quer	у			
MR? <delin< td=""><td>niter> ⇒ Response:</td><td>MRm<delimiter></delimiter></td><td></td><td></td></delin<>	niter> ⇒ Response:	MRm <delimiter></delimiter>		
Description of p	arameter			
m: Measuri	ng range			
[100V]	m=0: DC	m=1: AC		
[10V]	m=0: DC	m=1: AC		
[1V]	m=0: DC	m=1: AC		
[100m	V] (When normal condit	ion)		
	m=0: 100mV DC	m=1: TcK	m=2: TcE	
	m=3: TcJ	m=4: TcT	m=5: TcR	
	m=6: TcB	m=7: TcS	m=8: TcN	
	m=9: TcL	m=10: TcU		
[100m	V] (When adjustment)			
	m=0: 100mV DC	m=1: TcK	m=2: TcE	
	m=4: TcT			
$[\Omega]$	m=0: 400 Ω	m=1: Pt100	m=2: JPt	
[Freq] m=0: 100Hz	m=1: 1kHz	m=2: 10kHz	!
[mA]	m=0: 20mA	m=1: 100mA		

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OD	Outputs measured value.	When normal condition/adjustment
Syntax for sett	•	
OD < delimi	ter> ⇒ Response: ODabcde <delimiter></delimiter>	
Description of	parameter	
<header s<="" td=""><td>ection> (Output only when the header is set to "er</td><td>nabled".)</td></header>	ection> (Output only when the header is set to "er	nabled".)
a= V:	Voltage A: Current O: Resistance T: Temp	perature F: Frequency
b= D0	C: Direct current AC: Alternating current	
c= N:	Normal O: Overrange E: No data	
<data sect<="" td=""><td>tion></td><td></td></data>	tion>	
d = N	leasured value, mantissa part (7 digits)	
e = M	leasured value exponent part (E-3 / E+0 / E+3)	
de	e = 99999. E+3 when overrange occurs or no data	reside.

OE	Outputs error information.	When normal condition/adjustment
Syntax for sett OE <delimit< td=""><td>6</td><td></td></delimit<>	6	
m=11 m=12 m=13		

OR	Queries whether an external RJC sensor is When normal connected. Condition				
Syntax for que	ry				
OR < delimit	OR <delimiter> ⇒ Response: m</delimiter>				
Description of parameter					
m: Connecting condition of external RJC					
m=0:	Not connected m=1: Connected				

os	Outputs	the setting information.	When normal condition
Syntax for setti	ng		
OS <delimite< td=""><td>er></td><td></td><td></td></delimite<>	er>		
Response			
Measure m	<crlf></crlf>	m= On/Off	
Function m	<crlf></crlf>	m= Measurement function	
Range m<	CrLf>	m= Measuring range	
Source m<	CrLf>	m= On/Off	
Function m	<crlf></crlf>	m= Source function	
Range m<	CrLf>	m= Source range	
Data m <cr< td=""><td>·Lf></td><td>m= Sourced setpoint</td><td></td></cr<>	·Lf>	m= Sourced setpoint	
Light m <cı< td=""><td>'Lf></td><td>m= On/Off</td><td></td></cı<>	'Lf>	m= On/Off	

8-7 IM CA71-E

SD	Sets sourced setpoint/queries the current setting.	When normal condition			
Syntax for setti SDm <delim Syntax for quer SD?<delim< td=""><td>iter></td><td></td></delim<></delim 	iter>				
	SD? <delimiter> ⇒ Response: SDm<delimiter> Description of parameter m: Sourced setpoint (7 digits) ex. +1.0000</delimiter></delimiter>				

SF	Queries the source function.			When normal condition		
,	Syntax for query SF? <delimiter> ⇒ Response: SFm<delimiter></delimiter></delimiter>					
	า	m=1: 10V m=5: Pulse	m=2: 1V m=6: 20mA	m=3: 10 m=7: 4 t	*****	

SO	On/Off of	source output/queries the current setting.	When normal condition/adjustment	
Syntax for setti	ing			
SOm <delim< td=""><td>niter></td><td></td><td></td></delim<>	niter>			
Syntax for quer	ry			
SO? <delim< td=""><td>niter> ⇒</td><td>Response: SOm < delimiter ></td><td></td></delim<>	niter> ⇒	Response: SOm < delimiter >		
Description of p	arameter			
m: Condition of generation				
m=0:	Off	m=1: On		

```
Sets the sourcing range/queries the current
                                                                   When normal
     SR
               setting.
                                                                 condition/adjustment
Syntax for setting
    SRm<delimiter>
Syntax for query
    SR?<delimiter> ⇒
                         Response: SRm<delimiter>
Description of parameter
    m: sourcing range
        [100mV] (When normal condition)
                  m=0: DC 100mV
                                      m=1: TcK
                                                    m=2: TcE
                  m=3: TcJ
                                      m=4: TcT
                                                    m=5: TcR
                  m=6: TcB
                                      m=7: TcS
                                                    m=8: TcN
                  m=9: TcL
                                      m=10: TcU
        [100mV] (When adjustment)
                  m=0: DC 100m V
                                      m=1: TcK
        [\Omega]
                  m=0: 400\Omega
                                      m=1: Pt100
                                                    m=2: JPt
         [Freq]
                  m=0: 500Hz
                                       m=1: 1kHz
                                                    m=2: 10kHz
```

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SY	Switches between the normal and adjustment modes/queries the current setting.	When normal condition/adjustment
Syntax for sett SYm <delin Syntax for que SY?<delim< td=""><td>niter></td><td></td></delim<></delin 	niter>	
Description of p m: Mode m=0:	oarameter Normal mode m=1: Adjustment mode	

CD	Sets the sourced setpoint/queries the current setting.	When adjustment
Syntax for sett CDm <delir< td=""><td>0</td><td></td></delir<>	0	
Syntax for que DC? <delir< td=""><td>•</td><td></td></delir<>	•	
Description of p	parameter	
m: Sc	ourced setpoint (8 digits) ex. +1.00003	

CL	Sets the setting.	adjustment item	When adjustment			
Syntax for sett	ing					
CLm <delim< td=""><td>niter></td><td></td><td></td><td></td></delim<>	niter>					
Syntax for que	Syntax for query					
CL? <delimiter> ⇒ Response: CLm<delimiter></delimiter></delimiter>						
Description of p	parameter					
m: Adjustm	nent item					
m=3:	m=3: Adjustment of source m=4: Adjustment of measurement					

CP	Sets the adjustr	When adjustment		
Syntax for sett	ing			
CPm <delir< td=""><td>niter></td><td></td><td></td><td></td></delir<>	niter>			
Description of	parameter			
m: Adjustn	nent point			
m=0:	FS adjustment	m=1: Zero adjustment		

CW	Saves the adjusted data.	When adjustment
Syntax for set	ting	
CW <delim< td=""><td>iter></td><td></td></delim<>	iter>	
Be s	ure to execute CW command after adjustment for each	ch function/range.
With	out executing CW command, the adjusted value will be	be deleted when the
powe	er is turned off.	

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CMF	Queries the measurement function.			When adjustment	
	Syntax for query CMF? <delimiter> ⇒ Response: CMFm<delimiter></delimiter></delimiter>				
Description of p	parameter				
m: Measur	ement function	1			
m=0:	AC 300V	m=1: 100V	m=2: 10V		
m=3:	1V	m=4: 100mV	m=5: Resistance		
m=6:	Frequency	m=7: Current			

CSF	Queries the source function.			When adjustment		
	Syntax for query CSF? <delimiter> ⇒ Response: CSFm<delimiter></delimiter></delimiter>					
Description of parameter m= Function m=0: 30V				m=3: 100mV m=7: 4-20mA		
m=4: Resistance m=8: 20mASINK		m=5: Pulse	m=6: 20mA	III=7. 4-20IIIA		

ОМ	Queries memory data.			When normal condition		
Syntax for quei	ry					
OMm <delin< td=""><td>niter></td><td></td><td></td><td></td></delin<>	niter>					
Response:						
abcde, fg	hij [, fghij] <delimiter< td=""><td>></td><td></td><td></td></delimiter<>	>				
<header< td=""><td>section of measured v</td><td>alue></td><td></td><td></td></header<>	section of measured v	alue>				
a= V:	Voltage A: Current	O: Resistance T: Te	emperat	ure F: Frequency		
b= DC	C: Direct current	AC: Alternating currer	nt			
c= N:	Normal O: Overrang	e E: No data				
<data se<="" td=""><td colspan="6"><data measured="" of="" section="" value=""></data></td></data>	<data measured="" of="" section="" value=""></data>					
d = M	easured value, mantiss	a part (7 digits)				
e = M	e = Measured value exponent part (E-3 / E+0 / E+3)					
<header< td=""><td>section of sourced set</td><td>point></td><td></td><td></td></header<>	section of sourced set	point>				
f= V: '	Voltage A: Current	O: Resistance T: Te	emperat	ure F: Frequency		
g= DC	C: Direct current	AC: Alternating currer	nt			
h= N:	Normal E: No data					
i = Sourced setpoint, mantissa part (7 digits)						
j = So	ourced setpoint expone	nt part (E-3 / E+0 / E+	-3)			
Description of p	parameter					
m: Numbe	r of memory 1 to 50					

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NM	Sets divid setting.	ed output (n/m) mode/queries the current	When normal condition
Syntax for sett MNm <delir Syntax for que MN?<delim< td=""><td>niter> ry</td><td>Response: MNm<delimiter></delimiter></td><td></td></delim<></delir 	niter> ry	Response: MNm <delimiter></delimiter>	
Description of p m: n/m mo m=0:	de	m=1: On	

ND	Sets n/m values in divided output (n/m) mode/ queries the current setting.	When normal condition				
,	Syntax for setting NDnm delimiter>					
Syntax for query						
ND? ⇒ Response: NDnm<delimiter> Description of parameter</delimiter>						
n: n-value (2 digits among numbers from 00 to 19, where n≤m)						

TE	Sets the temperature monitor display for sourced TC/RTD range/queries the current setting. (TC, RTD mode only) When normal condition					
Syntax for sett	ing					
TEm <delim< td=""><td>niter></td><td></td></delim<>	niter>					
Syntax for que	ry					
TE? <delimiter> ⇒ Response: TEm<delimiter></delimiter></delimiter>						
Description of parameter						
m: Condition of display						
m=0: Value of temperature						
m=1: Value of equivalent voltage (resistance)						
m=2:	m=2: Reference junction temperature					

PU	Sets the display for source pulse range/queries the current setting.	When normal condition				
Syntax for se PUm <del< td=""><td>imiter></td><td></td></del<>	imiter>					
, ,	Syntax for query PU? <delimiter> ⇒ Response: PUm<delimiter></delimiter></delimiter>					
Description of parameter						
m: Condition of display						
m=0: Frequency						
m=1	m=1: Pulse width					
m=2: Pulse number						

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Troubleshooting

■ Failure Checklist

Troubleshoot the cause of any problem using the following checklist. Should the problem persist even if you have taken the given corrective action or if you notice any problem not listed herein, contact the vender from which you purchased the instrument.

Problem	Corrective Action
The LCD shows nothing even if the POWER switch is turned on.	 When the calibrator is operated on batteries Make sure the batteries are securely housed in the holder. Check if the batteries are too low. Check if the AC adapter plug is inserted to the calibrator but the adapter is not connected to the AC power source. When the calibrator is operated on AC adapter Check if the AC adapter is reliably supplied with electricity.
The LCD shows everything except for the measured value.	 Check if the MEASURE OFF key for turning on/ off the MEASURE mode is set to OFF.
The SOURCE indicator remains set to OFF even if the SOURCE ON key is operated for signal source.	 When in voltage signal source, check if the load current is beyond the specified limits. When in current signal source, check if the load resistance is too large.
The output cannot be turned on for signal source, or no signal is output even if the output is turned on.	 The built-in fuse may blow off if any abnormal voltage level is applied to the output terminals. If this is the case, the calibrator needs repair.
The measured and sourced signal values are abnormal.	 Check if the signal carries noise. When in resistance signal source, check if the input stage of the device under test contains a capacitor with an excessively large capacitance.
The calibrator cannot be configured or controlled via RS232 interface-based communication.	Make sure the communication parameter set- tings are correct.
The hold function of the MEA- SURE mode does not work at all.	Check if the communication mode is set to tonLy or Print.
The LCD shows Err60 at poweron.	The calibrator needs repair.

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10. Method of Calibrator Adjustment

To maintain the calibrator at high accuracy levels, it is advisable that the calibrator be calibrated once a year. If the calibrator needs to be readjusted, follow the procedure described below. For a service of calibration or readjustment, contact the vender from which you purchased the instrument.

10.1 Calibration Standard Selection and Environmental Requirements

Selection of Calibration Standard

Select an appropriate calibration standard having the ranges shown in the following table and accuracy levels equal to or higher than those shown in the table.

Source Functions

Function to Be Adjusted	Standard's Name	Range to Be Adjusted	Measuring Range	Accuracy	Remarks
DCV	Digital multimeter	100 mV 1 V 10 V 30 V	110 mV 1.1 V 11 V 33 V	$\begin{array}{l} \pm (0.002\% + 1.5 \; \mu V) \\ \pm (0.002\% + 10 \; \mu V) \\ \pm (0.002\% + 100 \; \mu V) \\ \pm (0.002\% + 1 \; mV) \end{array}$	
DCA	Note: Also use a 100 Ω	20 mA	22 mA	±(0.002% + 0.3 μA)	Measure the current with the DMM's mA range or measure the voltage
SINK	standard resistor for the DCA and SINK functions and a high-	20 mA	20 mA	±(0.002% + 0.3 μA)	drop across the 100 Ω standard resistor with the DMM's voltage range.
Ω/1 mA	precision 5 mA current source	400 Ω	440 Ω	±(0.0025% + 0.01 Ω)	DMM's resistance range (1 mA)
Ω/5 mA	for the $\Omega/5$ mA function.	400 Ω	2.2 V/5 mA	±(0.0025%)	High-precision current source (5 mA)
				±(0.0025%)	DMM's voltage range

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Measurement Functions

Function to Be Adjusted	Standard's Name	Range to Be Adjusted	Measuring Range	Accuracy	Remarks
DCV	High-precision calibrator	100 mV 1 V 10 V 30 V	100 mV 1 V 10 V 30 V	$\begin{array}{l} \pm (0.0025\% + 1 \mu\text{V}) \\ \pm (0.0025\% + 20 \mu\text{V}) \\ \pm (0.0025\% + 0.2 \text{mV}) \\ \pm (0.005\% + 2 \text{mV}) \end{array}$	
DCA		20 mA 100 mA	20 mA 100 mA	±(0.0025% + 0.4 μA) ±(0.004% + 3 μA)	
Ω	Decade resistance box	-	400 Ω	±(0.01%)	
ACV	AC calibrator or AC voltage source	1 V 10 V 100 V 300 V	1 V 10 V 100 V 300 V	±(0.08% + 0.015%)	

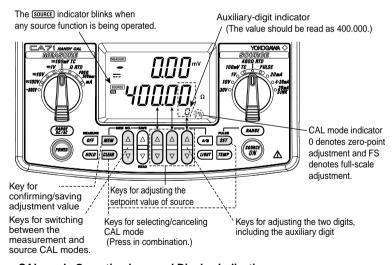
◆ Environmental Requirements

Ambient temperature: $23 \pm 1^{\circ}$ C Relative humidity: 45 to 75%

Warm-up: Before use, warm up the calibration standard

for the period of time specified for the stan-

dard.



CAL-mode Operation keys and Display Indications

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10.2 Adjusting Source Functions

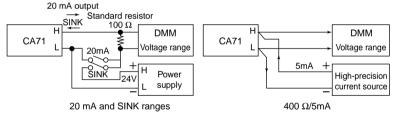
Table 10.1 Adjustment Points of Source Functions

Danna	Adjustme	nt Points*1	Remarks
Range	CAL 0	CAL FS	Remarks
100 mV	0	100 mV	
1 V	0	1 V	
10 V	0	10 V	
30 V	0	30 V	
20 mA	0	20 mA	See the figure below.
20 mA SINK	0.1 mA	20 mA	See the figure below.
400 Ω/1 mA	0	400 Ω	Four-wire connection
400 Ω/5 mA	0	400 Ω	See the figure below.

^{*1:} Adjust the source functions so that the readings of the calibration standard (output values of the CA51/71) match the adjustment points listed above.

TIP

- You can also select only the range in need of readjustment to adjust it separately.
- Always make zero-point (0) adjustments together with full-scale (FS) adjustments.



Hook-ups for Adjustment

- Step 1: Press the [SET] key while simultaneously holding down the [GEAR] key. The LCD shows [AL5rc.
- Step 2: Pressing the [SET] key enters the source CAL mode. The SOURCE indicator blinks on the LCD and the CAL symbol appears. The calibrator is now ready for the zero-point adjustment of source functions.
- **Step 3:** From Table 10.1, select the range you want to adjust. Then, point the function selector switch to that range and press the key.

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- **Step 4:** Conform that the ^{CAL}₀ symbol is appearing on the LCD.
- Step 5: Read the calibrator output on the calibration standard. Then, using the lowest-order pair of △ and ▽ keys, adjust the reading so that it matches the given CAL 0 adjustment setpoint in Table 10.1. In the CAL mode, the lowest-order pair of △ and ▽ keys are used to increase or decrease the least-significant two digits, including the auxiliary digit. Adjust the value measured with the calibration standard to the given adjustment setpoint in Table 10.1.
- **Step 6:** Press the key to confirm the CAL 0 adjustment setpoint. The CAL indicator on the LCD changes to cAL setting the calibrator ready for full-scale adjustment.
- Step 7: Using the lowest-order pair of △ and ▽ keys, adjust the reading of the calibration standard so that it matches the given CAL FS adjustment setpoint in Table 10.1.
- Step 8: Press the MEM key to confirm the CAL FS adjustment setpoint. The **0** and **FS** symbols on the LCD blink.



- **Step 9:** Pressing the mem once again saves the adjustment setpoint in memory.
- **Step 10:** The **0** and **FS** symbols stop blinking, causing the calibrator to return to the state discussed in step 4. Using the function selector switch, select the next range. By repeating steps 4 to 9, you can adjust the source function assigned to that range.

A NOTE

- Saving to memory results in the overwriting of existing data. Be extremely careful since the previous adjustment setpoints are cleared.
- Both the thermocouple and RTD ranges are adjusted at the same time when the 100 mV and 400 Ω ranges are adjusted.

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TIP

With the CAL mode selected, press the [SET] key while holding down the [CLEAR] key. This key operation cancels the CAL mode (the same key operation as for selecting the CAL mode). You can use the same key operation to cancel the CAL mode during adjustment, before saving to memory.



CAUTION

– Precautions when adjusting the 400 Ω range for resistance signal source

(1) Internal Offset Adjustment

When setting a resistance of 0.00 Ω , make sure the voltage between the H and L terminals is within $\pm 20 \,\mu V$. If the voltage is beyond the limits, internal adjustments must be made. Contact the vender from which you purchased the instrument.

(2) Notes on Resistance-measuring Current

Adjusting the 400 Ω range requires drawing two types of resistance-measuring current - 1 mA and 5 mA - from an external device. Adjust the range separately for each of these currents.

Adjustment for 1 mA

This adjustment is possible with the resistance measuring range of the calibration standard (digital multimeter). At this point, make sure the resistance-measuring current is 1 mA.

Adjustment for 5 mA

Like the method of adjusting the 400 Ω /5 mA range shown in the figure (Hook-ups for Adjustment) on page 10-3, you can make this adjustment by applying the reference current of 5 mA from the external device and then measuring the resulting voltage drop.

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10.3 Adjusting Measurement Functions

Table 10.2 Adjustment Setpoints of Measurement Functions

Panga	Adjustme	nt Setpoint*2	Remarks
Range	CAL 0	CAL FS	Remarks
DC 100 mV	-	100 mV	
DC 1 V	-	1 V	
DC 10 V	-	10 V	
DC 100 V	-	100 V	
DC 20 mA	-	20 mA	
DC 100 mA	-	100 mA	
400 Ω	0 Ω	380 Ω	Three-wire connection
AC 1 V	0 V	1 V/50-60 Hz	
AC 10 V	0 V	10 V/50-60 Hz	
AC 100 V	0 V	100 V/50-60 Hz	
AC 300 V	0 V	300 V/50-60 Hz	

^{*2:} Apply the reference input signals listed above from the calibration standard.

TIP

- You can also select only the range in need of readjustment to adjust it separately.
- Always make zero-point (0) adjustments together with full-scale (FS) adjustments.

10.3.1 Adjusting DC Voltage and DC Current Ranges

- **Step 1:** Press the str key while simultaneously holding down the key. The LCD shows ERL 5 cc.
- Step 2: Pressing the highest-order (a) key causes the LCD to show FBI oFB5.
- Step 3: Pressing the SET key enters the measurement CAL mode.

 The MEASURE indicator blinks on the LCD and the CAL appears. The calibrator is now ready for the defining the CAL FS setpoint of measurement functions.



CAL-mode Operation Keys and Display Indications

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- Step 4: Apply the CAL FS adjustment setpoint input of each range in Table 10.2 from the calibration standard to the H and L input terminals of the calibrator.
- Step 5: Pressing the MEM key confirms the CAL FS adjustment setpoint. At this point, the CAL symbol blinks.
- **Step 6:** Pressing the mem once again saves the adjustment setpoint in memory.



NOTE

- Range adjustments are made automatically within the calibrator so that the LCD reading matches the adjustment setpoint in question given in the table with reference to the input applied as described above. Therefore, you need not make any range adjustment with \triangle and ∇ keys.
- Saving the adjustment setpoint results in the overwriting of existing data. Be extremely careful since the previous adjustment setpoints are cleared.
 - Step 7: The CAL symbol stops blinking, causing the calibrator to return to the state discussed in step 4. Using the function selector switch, select the next range. By repeating steps 4 to 6, you can adjust the measurement function assigned to that range.

TIP

Press the (SET) key while holding down the (CLEAN) key. This key operation cancels the CAL mode. You can use the same key operation to cancel the CAL mode during calibration, before saving to memory.

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10.3.2 Adjusting AC Voltage and Resistance (400 Ω) Ranges

- Step 1: Press the str key while simultaneously holding down the key. The LCD shows [RL 5rc.
- Step 2: Pressing the highest-order (a) key causes the LCD to show FBI oFB5.
- Step 3: Pressing the set key enters the measurement CAL mode. The MEASURE indicator blinks on the LCD and the calculation set appears. The calibrator is now ready for defining the CAL 0 set points of measurement functions.
- **Step 4:** Using the function selector switch, select the range to be adjusted.
- Step 5: Pressing the web key confirms the CAL 0 adjustment setpoint.

 The CAL indicator on the LCD changes to call brator ready for full-scale calibration.
- **Step 6:** Apply the CAL FS adjustment setpoint input of each range in Table 10.2 from the calibration standard to the H and L input terminals of the calibrator.
- Step 7: Pressing the key confirms the CAL FS adjustment setpoint. At this point, the **0** and **FS** symbol blinks.
- **Step 8:** Pressing the first once again saves the adjustment setpoint in memory.

M NOTE

- Range adjustments are made automatically within the calibrator so that the LCD reading matches the adjustment setpoint in question given in the table with reference to the input applied as described above. Therefore, you need not make any range adjustment with △ and ▽ keys.
- Saving the adjustment setpoint results in the overwriting of existing data. Be extremely careful since the previous adjustment setpoints are cleared.
- The temperature measuring ranges of the RTD function are adjusted at the same time when the 400 Ω range is adjusted.

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Step 9: The 0 and FS symbols stop blinking, causing the calibrator to return to the state discussed in step 4. Using the measurement range setting rotary switch, select the next range. By repeating steps 4 to 8, you can adjust the measurement function assigned to that range.

TIP

Press the (str) key while holding down the (class) key. This key operation cancels the CAL mode. You can use the same key operation to cancel the CAL mode during calibration, before saving to memory.

10.4 Notes on the Adjustment of Temperature Ranges - CAL71 only -

Adjusting the temperature measuring ranges of the thermocouple function involves using special equipment to make reference junction compensation adjustments. For this reason, contact the vender from which you purchased th instrument to perform this adjustment.

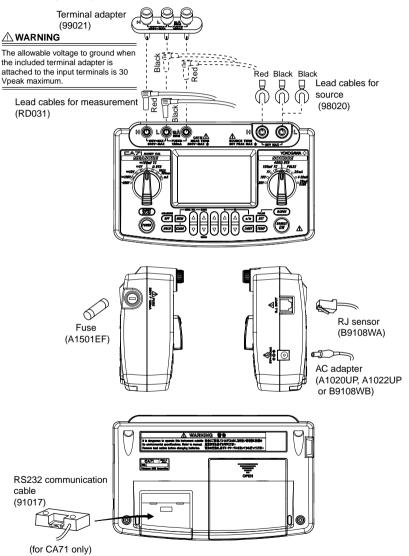
10.5 Post-adjustment Verification

When adjustment work is done, test the calibrator to ensure that adjustments have been made correctly and adjustment setpoints have been saved into memory correctly. To do this test, turn off the calibrator once and turn it back on again. Then, place the calibrator in normal source or measurement mode and check the setpoints using the same calibration standard.

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11. Using Accessories

When attaching accessories to the calibrator, refer to the following figure. When connecting the included terminal adapter, make sure the adapter is positioned in the correct orientation.



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12. Specifications

(1) Signal sourcing unit range and accuracy (for both CA51 and CA71)

±(setting percentage plus μV, mV, mA, Ω or °C)

Parameter	Reference	Range	Accuracy (23±5°C per year)	Resolution	Remarks	
DC voltage	100 mV	-10.00–110.00 mV	±(0.02% + 15 μV)	10 μV		
	1 V	0–1.1000 V	±(0.02% + 0.1 mV)	0.1 mV	Maximum output: 5 mA	
	10 V	0-11.000 V	±(0.02% + 1 mV)	1 mV	Maximum output: 10 mA	
	30 V	0-30.00 V	±(0.02% + 10 mV)	10 mV	Maximum output: 10 mA *1	
DC current	20 mA	0–24.000 mA	±(0.025% + 3 μA)	1 μΑ	Maximum load: 12 V	
	4–20 mA	4/8/12/16/20 mA	±(0.025% + 5 μΑ)	4 mA	Maximum load. 12 V	
mA SINK	20 mA	0.1–24.000 mA	±(0.05% + 3 μA)	1 μΑ	External power supply: 5–28 V	
Resistance	400 Ω	0–400.00 Ω	$\pm (0.025\% + 0.1 \Omega)$	0.01 Ω	Excitation current: 0.5–5 mA *3	
RTD	Pt100 *2	-200.0-850.0°C	±(0.025% + 0.3°C)	0.1°C	If 0.1 mA, add 0.25 Ω or 0.6°C. Subject	
	JPt100	-200.0-500.0°C	1(0.023 / 0.3 0)	0.1 C	device input capacitance: 0.1 μF or less	
	K	-200.0-1372.0°C	±(0.02% + 0.5°C)			
	E	-200.0-1000.0°C	(-100°C or greater)			
	J	-200.0–1200.0°C	±(0.02% + 1°C)		TC source accuracy does not include RJ sensor accuracy.	
	J		(-100°C or less)	0.1°C		
	Т	-200.0-400.0°C	±(0.02% + 0.5°C)	0.1 0		
	N	-200.0-1300.0°C	(0°C or greater)			
	L	-200.0–900.0°C	±(0.02% + 1°C)			
TC *4	U	-200.0-400.0°C	(0°C or less)		RJ sensor specs Measurement range: -10–50°C	
10	R	0–1768°C	±(0.02% + 2.5°C)	-1°C	Accuracy (when combined with main unit) 18–28°C: ±0.5°C Other than the above: ±1°C	
	ĸ		(100°C or less)			
	s		±(0.02% + 1.5°C)			
	3		(100°C or greater)			
	В	600-1800°C	±(0.02% + 2°C)	0		
			(1000°C or less)			
			±(0.02% + 1.5°C)			
			(1000°C or greater)			
Frequency, pulse	500 Hz	1.0–500.0 Hz	±0.2 Hz	0.1 Hz	Output voltage: +0.1-+15 V (zero base waveform)	
	1000 Hz	90–1100 Hz	±1 Hz	1 Hz	Amplitude accuracy: ±(5% + 0.1 V) Maximum load current: 10 mA	
	10 kHz	0.9 kHz–11.0 kHz	±0.1 kHz	0.1 kHz	Contact output (with 0.0 V amplitude setting, FET switch	
	Pulse cycle *5	1–99,999 cycles	_	1 cycle	ON/OFF) Maximum open/close voltage/current: +28 V/50 mA	

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Temperature coefficient: Accuracy shown above × (1/5)/°C
*1: Output up to 24 V/22 mA is possible when using the AC adapter.
*2: As per JIS C 1604-1997 (ITS-90). IPTS-68 may be selected through internal settings (DIP switch).
*3: Excitation current: If less than 0.1 mA to 0.5 mA, then add [0.025/ls (mA)] Ω or [0.06/ls (mA)]°C.

^{*4:} As per JIS C 1602-1995 (ITS-90) (L and U are DIN specs).

K, E, J, T, N, R, S, and B may be switched to IPTS-68 through internal settings (DIP switch) (L and U are not switched).

^{5:} Frequency (interval between one pulse and another) and amplitude during pulse cycle source may have the same range as during frequency source.

(2) Measurement unit range and accuracy (for both CA51 and CA71) Accuracy: \pm (reading percentage plus μ V, mV, μ A, Ω or dgt (digit))

Parameter	Reference	Range	Accuracy (23±5°C per year)	Resolution	Remarks	
DC voltage	100 mV	0-±110.00 mV	±(0.025% + 20 μV)	10 μV	Input resistance: 10 MΩ or greater	
	1 V	0-±1.1000 V	±(0.025% + 0.2 mV)	0.1 mV		
	10 V	0-±11.000 V	±(0.025% + 2 mV)	1 mV	Input resistance: Approximately 1 MΩ	
	100 V	0-±110.00 V	±(0.05% + 20 mV)	0.01 V		
DC current	20 mA	0-±24.000 mA	±(0.025% + 4 μA)	1 μΑ	Input resistance: Approximately 14 Ω	
	100 mA	0-±100.00 mA	±(0.04% + 30 μA)	10 μΑ		
Resistance	400 Ω	0–400.00 Ω	±(0.05% + 0.1 Ω)	0.01 Ω	Accuracy during 3-wire measurement	
AC voltage	1 V	0-1.100 V	-	1 mV	Input resistance: Approximately 10 MΩ/10 pF	Input frequency: 45–65 Hz Input voltage range: 10%–100% Measurement
	10 V	0-11.00 V		0.01 V		
	100 V	0-110.0 V		0.1 V	Input resistance:	
	300 V	0-300 V	±(0.5% + 2 dgt)	1 V	Approximately 1 MΩ/10 pF	method: Average value rectification
Frequency, pulse	100 Hz	1.00-100.00 Hz		0.01 Hz	Maximum input: 30 V peak Input resistance: 200 kΩ or greater Sensitivity: 0.5 V peak or greater Contact input: Maximum 100 Hz Notes CPM: Counts per minute CPH: Counts per hour	
	1000 Hz	1.0–1000.0 Hz	-	0.1 Hz		
	10 kHz	0.001-11.000 kHz		0.001 kHz		
	СРМ	0-99,999 CPM		1 CPM		
	СРН	0-99,999 CPH		1 CPH		

Temperature coefficient: Accuracy shown above × (1/5)/°C

(3) Measurement unit (temperature; CA71 only) range and accuracy

Parameter	Reference	Range	Accuracy (23±5°C per year)	Resolution	Remarks
TC *7 K E J T N L U R S B	K	-200.0-1372.0°C	±(0.05% + 1.5°C) (-100°C or greater) ±(0.05% + 2°C) (-100°C or less)	0.1°C	
	Е	-200.0-1000.0°C			
	J	-200.0-1200.0°C			
	Т	-200.0-400.0°C			
	N	-200.0-1300.0°C			
	L	-200.0–900.0°C			
	U	-200.0-400.0°C			
	R	0-1768°C	±(0.05% + 2°C) (100°C or greater) ±(0.05% + 3°C) (100°C or less)	1°C	
	S	0-1768°C			
	В	600-1800°C			
RTD	Pt100 *6	-200.0-850.0°C	±(0.05% + 0.6°C)	0.1°C	Accuracy during 3-wire measurement
	JPt100	-200.0-500.0°C			

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Temperature coefficient: Accuracy shown above × (1/5)/°C
*6: As per JIS C 1604-1997 (ITS-90). IPTS-68 may be selected through internal settings (DIP switch).
*7: As per JIS C 1602-1995 (ITS-90) (L and U are DIN specs).
K, E, J, T, N, R, S, and B may be switched to IPTS-68 through internal settings (DIP switch) (L and U are not switched).

■ General specifications (for both CA51 and CA71)

Signal sourcing unit response time : Approximately 1 second (time between start of

voltage change and when voltage enters accuracy range)

Signal sourcing unit voltage limiter Signal sourcing unit current limiter

Approximately 25 mA Divided output (n/m) function Output = setting \times (n/m) n = 0-m; m = 1-19; n \leq m

Auto-step output function : n value sent automatically when n/m function

selection is selected

: Fuses: 125 mA/250 V

Maximum 300 V AC

: Approximately 32 V

(two options: approximately 2.5 seconds/step or

approximately 5 seconds/step)

Sweep function : Sweep time (two options: approximately 16

seconds or approximately 32 seconds)

Memory function : 50 value sets (sourced and measured values are stored as value sets with the same address (up to

50 value sets can be stored))

Measuring unit maximum input : Voltage terminal: 300 V AC Current terminal: 120

mA DC

Current terminal input protection Measuring unit ground voltage

Measurement display updating rate : Approximately once per second

Serial interface : Enabled when communication cable (RS232) is

connected; sold separately as optional accessory

(CA71 only)

Display : Segmented LCD (approximately 76 mm × 48 mm) Backlight

: LED backlight; auto-off after one minute (from

when LIGHT kev is turned on)

: Four AA-size (LR6) alkaline batteries, or special Power supply

AC adapter (sold separately)

: Measurement off, output 5 V DC/10 $k\Omega$ or greater: Battery life

Approximately 40 hours

Simultaneous signal source/measurement, output 5 V DC/10 k Ω or greater: Approximately 20 hours Simultaneous signal source//measurement, output

20 mA/5 V: Approximately 12 hours (using alkaline batteries, with backlight off)

Consumed power : Approximately 7 VA (using 100 V AC adapter) Auto-power-off function : Approximately 10 minutes (auto-power-off can be

disabled through a DIP switch setting)

Applicable standards : IEC61010-1, IEC61010-2-31

EN61326-1: 1997 + A1: 1998 EN55011: 1998, Class B, Group 1

Insulation resistance : Across input terminal and output terminal, 500 V

DC. 50 M Ω or greater

Withstand voltage : Across input terminal and output terminal, 3.7

kVAC, for one minute

Operating temperature and humidity ranges : 0–50°C, 20–80% RH (no condensation) Storage temperature and humidity ranges : -20-50°C, 90% RH or less (no condensation)

12-3 IM CA71-E

12. Specifications

External dimensions (WHD)

Weight

Standard accessories

Optional accessories

(sold separately)

: Approximately 190 × 120 × 55 mm

: Approximately 730 g (including batteries)

: All of the following are included:

Lead cables for source (one red, two black):

98020

Lead cables for measurement (one red, one

black): RD031

Carrying case: 93016

Terminal adapter for CA71: 99021

User's manual: IM CA71-E

Fuse: A1501EF (for current terminal input

protection)

Four AA-size (LR6) alkaline batteries: A1070EB × 4

: AC adapter: A1020UP (100 V AC power supply)
AC adapter: A1022UP (120 V AC power supply)

AC adapter: B9108WB (220-240 V AC power

supply)

RJ sensor: B9108WA (For reference junction

compensation)

Accessory carrying case: B9108XA Communication cable: 91017

Spare parts : Lead cables for source (one red, two black):

98020

Lead cables for measurement (one red, one

black): RD031

Carrying case: 93016 Terminal adapter: 99021

Fuse: A1501EF (for current terminal input

Unit: mm

protection)

■ External

(approx. inches)

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Note: This figure shows the CA71, but there is no difference in exterior from the CA51.

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