PROFILE

Zero crossing relay with antiparallel thyristor output is the most used solid state relay in industrial applications.

“Zero crossing” relay is energised when voltage meets the zero point and disenergised when current meets the zero point, depending on the signal control on the input circuit.

When the relay has to stand high currents for a long period, it is necessary to grant a proper dissipation and an adequate electrical connection between relay terminals and the load. Use the relè with an opportune heatsink (see section accessories).

Varistors, fuses, thermostats and fans are available as fittings.

Main features

- Alternating current solid state relay
- Zero crossing switching
- Control input from VDC/VAC logic signal
- Copper/semiconductor coupling technology
- 10, 15, 20, 25, 40, 50, 60, 90, and 120 Arms nominal current
- Non-repetitive voltage: up to 1200Vp
- Nominal Voltage: up to 600Vac
- Integrated SCR thermal protection with LED signal (only for models with > 40A current)
- 4000 Vrms optoisolation (input-output)
- LED, drive input signal indicator
- MOV (varistors)

Main applications

- Plastics extrusion lines and injection moulding machines
- Packing and packaging machines
- Polymeric plant for synthetic fibre production
- Rubber moulding machinery
- Driers for ceramics and components for the building industries
- Chemical and pharmaceutical industries
- Industrial electric furnaces
- Food processing plants

ALARM OPTION:

- for models with AC control (Input type = “A”)
- LED, drive input signal indicator
- MOV (varistors)

OPERATING DESCRIPTION

The alarm output option activates an isolated contact (or a PNP digital output) when it detects the following fault conditions:

- Control signal active but no current on load (Zero Current, Interrupted Load)
- Control signal active but no power line voltage (no line)
- Control signal active but SCR / heatsink is in overtemperature (GS thermal protection)

NOTE: in the absence of the control, the alarm output is always open (the alarm memory latch function is not possible, as with GS with Type “D” input).

ALARM OPTION:

- for models with DC control (Input type “D”)
- LED, drive input signal indicator
- MOV (varistors)

OPERATING DESCRIPTION

The alarm output option activates an isolated contact (or a PNP digital output) when it detects the following fault conditions:

- Control signal active but no current on load (Zero Current, Interrupted Load)
- Control signal active but no power line voltage (no line)
- Control signal active but SCR / heatsink is in overtemperature (GS thermal protection)

The alarm output is latched: its state is maintained even when the control signal is switched off.

The alarm output resets when load current is restored or when the 24V_supply of the GS is switched off and then on again (V_supply reset).

The alarm output option is available in the order code as an isolated contact Solid State Switch (or as a PNP digital output) with normally open contact (or normally deactivated PNP output), or with normally closed contact (or normally active PNP digital output).
**TECHNICAL DATA**

**General features**
Category of use: AC1
Nominal voltage:
- 230Vac (max. range 24...280Vac)
- 480Vac (max. range 24...530Vac)
- 600Vac (max range 24 ... 660Vac)
Nominal frequency: 50/60Hz
Non-repetitive voltage:
- 500Vp for model with rated voltage 230Vac
- for model with rated voltage 480Vac
- 1400Vp for models with nominal voltage of 600VAC
Switching voltage for zero:
< 20V
Activation time:
≤ 1/2 cycle
Deactivation time:
≤ 1/2 cycle
Potential drop at rated current:
≤ 1.4V
Power factor = 1

**Control inputs**
DC INPUT (Type "D"):
Max. input: < 10mA@32V
Max. reverse voltage: 36Vdc
AC INPUT (Type "A"):
Control voltage: 20...260VAC/VDC
Activation voltage: > 15VAC /VDC
Deactivation voltage: < 6VAC/VDC
Current draw:
≤ 8 mAac/dc@260Vac/Vdc

**GS**

<table>
<thead>
<tr>
<th>Model</th>
<th>Nominal currents of the device with opportune heatsink in continuous work:</th>
<th>Non-repetitive overcurrent t=20 ms:</th>
<th>I²t for blowout:</th>
<th>dV/dt critical with output deactivated:</th>
</tr>
</thead>
<tbody>
<tr>
<td>15</td>
<td>15A</td>
<td>600A</td>
<td>≤ 20V</td>
<td>1250V/µs</td>
</tr>
<tr>
<td>25</td>
<td>25A</td>
<td>1200A</td>
<td>≤ 20V</td>
<td>1250V/µs</td>
</tr>
<tr>
<td>40</td>
<td>40A</td>
<td>1500A</td>
<td>≤ 20V</td>
<td>1250V/µs</td>
</tr>
<tr>
<td>50</td>
<td>50A</td>
<td>1500A</td>
<td>≤ 20V</td>
<td>1250V/µs</td>
</tr>
<tr>
<td>60</td>
<td>60A</td>
<td>1500A</td>
<td>≤ 20V</td>
<td>1250V/µs</td>
</tr>
</tbody>
</table>

**Thermal protection (only on GS models with > 40A current):**
The SCR module's temperature is constantly monitored inside the device. When the maximum temperature threshold (T=110°C) is exceeded, current flow to the load is interrupted and the condition is signaled by lighting of the yellow thermal protection LED.

**Isolation**
Rated isolation voltage input/output:
4000VAC rms SCR version

**Thermal features**

<table>
<thead>
<tr>
<th>Model</th>
<th>Junction temperature:</th>
<th>Rth junction/case:</th>
<th>Rth junction/ambient:</th>
</tr>
</thead>
<tbody>
<tr>
<td>15</td>
<td>≤ 125°C</td>
<td>≤ 1.25 K/W</td>
<td>≤ 12 K/W</td>
</tr>
<tr>
<td>25</td>
<td>≤ 125°C</td>
<td>≤ 2.5 K/W</td>
<td>≤ 12 K/W</td>
</tr>
<tr>
<td>40</td>
<td>≤ 125°C</td>
<td>≤ 0.35 K/W</td>
<td>≤ 12 K/W</td>
</tr>
<tr>
<td>50</td>
<td>≤ 125°C</td>
<td>≤ 0.3 K/W</td>
<td>≤ 12 K/W</td>
</tr>
<tr>
<td>60</td>
<td>≤ 125°C</td>
<td>≤ 0.25 K/W</td>
<td>≤ 12 K/W</td>
</tr>
</tbody>
</table>

**Solid State Relay Dissipated Power Calculation**
Single-phase relay
Pd = 1.4 * IRMS [W] (for GS)
IRMS = single-phase load current

**Heatsink Thermal Resistance Calculation**
Rth = (90°C - max amb. T) / Pd
where Pd = dissipated power
Max. amb. T = max air temperature inside the electrical cabinet.
Use a heatsink with thermal resistance inferior to the calculated one (Rth).

### TEMPLATE DIMENSIONS

<table>
<thead>
<tr>
<th>Model</th>
<th>A (mm)</th>
<th>B (mm)</th>
<th>C (mm)</th>
<th>D (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>GS 15-25</td>
<td>18</td>
<td>47.5</td>
<td>100</td>
<td>24</td>
</tr>
<tr>
<td>GS 40</td>
<td>20</td>
<td>47.5</td>
<td>100</td>
<td>35</td>
</tr>
<tr>
<td>GS 50-60-75-90-120</td>
<td>26</td>
<td>47.5</td>
<td>100</td>
<td>60</td>
</tr>
</tbody>
</table>
**Ambient conditions**
- **Working temperature:** 0 to 80°C.
- **Max. relative humidity:** 50% to 40°C
- **Max. installation altitude:** 2000m asl
- **Pollution level 3**
- **Storage temperature:** -20..85°C

**Installation notes**
- The heat sink must be grounded.
- The device must be protected by an appropriate high-speed fuse (accessory).
- Applications with solid state power units must also include an automatic safety switch to cut out the load power line.
- Protect the solid state relay by using an appropriate heat sink (accessory).
- The heat sink must be sized according to room temperature and load current (see the technical documentation).
- Procedure for mounting on heat sink: The module-heat sink contact surface must have a maximum planarity error of 0.05mm. and maximum roughness of 0.02mm. The fastening holes on the heat sink must be threaded and countersunk.

Attention:
spread 1 gram of thermoconductive silicone (we recommend DOW CORNING 340 HeatSink) on the dissipative metal surface of the module.
The surfaces must be clean and there must be no impurities in the thermoconductive paste.

Alternately tighten the two fastening screws until reaching a torque of 0.60 Nm for the M4 screws and 0.75 Nm for the M5 screws.
Wait 30 minutes for any excess paste to drain.
Alternately tighten the two fastening screws until reaching a torque of 1.2 Nm for the M4 screws and 1.5 Nm for the M5 screws.
We advise you to randomly check for proper installation by dismantling the module to make sure there are no air bubbles under the copper plate.

**Limits of use**
- dissipation of thermal power of device with restrictions on temperature of installation site.
- requires exchange with outside air or an air conditioner to transfer dissipated power outside the panel.
- installation restrictions (distances between devices to guarantee dissipation by natural convection).
- max. voltage limits and derivative of transients in line, for which the solid state unit has internal protection devices (depending on model).
- presence of dispersion current < 3mA for SCR version GS (max. value with rated voltage and junction temperature of 125°C).

**DIMENSIONS AND MOUNTING MEASUREMENTS**

<table>
<thead>
<tr>
<th></th>
<th>GS 15-25</th>
<th>GS 40</th>
<th>GS 50-60-75-90-120</th>
</tr>
</thead>
<tbody>
<tr>
<td>depth</td>
<td>34 mm</td>
<td>49.61 mm</td>
<td>83.05 mm</td>
</tr>
<tr>
<td>weight</td>
<td>90 gr.</td>
<td>115 gr.</td>
<td>200 gr.</td>
</tr>
</tbody>
</table>

![Dimensions Diagram](image_url)
LED signal “ON”:
- Red: ON SCR condition
- Yellow: SCR OverTemperature
- Off: No control signal

LED signal “AL” (*):
- Red: Alarm output active
- Off: No alarm

(*) available only with alarm output option

**NOTE:**
- “ON” LED is standard
- “AL” LED is present only with alarm output option

**Description of I/O control terminals (GS > 40A)**

<table>
<thead>
<tr>
<th>Rif.</th>
<th>Description</th>
<th>Notes for type “D” input</th>
<th>Notes for type “A” input</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Not used</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Control input GND ON/OFF</td>
<td>VDC input GND (Supply GND in case of option)</td>
<td>Vac/Vdc Inputs (Range 20 to 260Vac, Imax &lt; 8 mA)</td>
</tr>
<tr>
<td>3</td>
<td>+ Control input ON / OFF</td>
<td>Range da 6 a 32Vdc, Imax = 10 mA (1 mA with alarm option)</td>
<td></td>
</tr>
<tr>
<td>4 (*)</td>
<td>Vdc_Supply</td>
<td>Supply of optional functions. (Range 6 to 32 Vdc, Imax &lt; 15 mA)</td>
<td>Not used</td>
</tr>
<tr>
<td>5</td>
<td>Not used</td>
<td></td>
<td></td>
</tr>
<tr>
<td>6 (*)</td>
<td>Alarm output</td>
<td>With Options 1-2: solid state contact Imax = 150 mA Vmax = 30 Vac/dc Z_closed &lt; 15 Ω Z_open &gt; 1 MΩ)</td>
<td>With Options 3-4: Terminal 6 is internally connected to terminal 4 (VDC_Supply)</td>
</tr>
<tr>
<td>7 (*)</td>
<td>Alarm output</td>
<td>With Options 3-4: Terminal 7 is PNP digital output (+) Imax = 150 mA</td>
<td>With Options1: solid state contact Imax = 150 mA Vmax = 30 Vac/dc Z_closed &lt; 15 Ω Z_open &gt; 1 MΩ</td>
</tr>
<tr>
<td>8</td>
<td>Not used</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

(*) Optional
Control from logic output in voltage

Control input

ON

OFF

ON

V = Voltage on load

\[ \text{Delivered power} = \text{Installed power} \times \frac{T_C}{T} \]

GS thermal protection
(only for models >= 50A)

ON

OFF

ON

OFF

V

LED rosso

LED giallo

LED giallo

\[ V = \text{Tensione sul carico} \]

Attivazione protezione termica

ALARM OPTION: FUNCTIONAL DIAGRAM

GS with VDC control (Control type “D”)

24VSupply

Input Control

Load Current

Alarm N.O. output

Alarm N.C. output

Load failure

Load restored

Load failure

GS with VAC control (Control type “A”)

IN control

Load current

Alarm output

Load failure

Load restored
**CONNECTION EXAMPLES**

**Single-phase connection**

![Single-phase connection diagram]

**Three-phase Star connection with neutral - GS with VDC control input (Input type “D”)**

![Three-phase Star connection diagram]

**Three-phase Triangle or Star connection without neutral on two phases - GS with VDC control input (Input type “D”)**

![Three-phase Triangle or Star connection diagram]

(*) Or relay output with VAC output
(Use GS with VAC control input, input type“A”)

Digital output (*)
Controller

Phase L1
Phase L2
Phase L3
Ground
Neutral
Connection example for GS with VDC control with isolated contact alarm output option
(only Models GS-xx/xx-D-1 or GS-xx/xx-D-2)

Connection example for GS with VDC control with PNP alarm output option
(only Models GS-xx/xx-D-3 or GS-xx/xx-D-4)
**TABLE OF TERMINALS AND CONDUCTORS**

<table>
<thead>
<tr>
<th>Size</th>
<th>Contact area (WxD) screw</th>
<th>Type of pre-isolated wire terminal</th>
<th>Max Sect.** conductor tightening torque</th>
<th>Contact area (WxD) screw</th>
<th>Type of pre-isolated wire terminal</th>
<th>Max Sect.** conductor tightening torque</th>
<th>Fixing Screws</th>
</tr>
</thead>
<tbody>
<tr>
<td>15A</td>
<td>6,4x9 M3</td>
<td>Eye/fork,conn. type Faston*</td>
<td>6mm², 0,6Nm Max</td>
<td>6,4x9 M3</td>
<td>Eye/fork,conn. type Faston*</td>
<td>6mm², 0,6Nm Max</td>
<td>M4 1,2 Nm</td>
</tr>
<tr>
<td>25A</td>
<td>6,4x9 M3</td>
<td>Eye/fork,conn. type Faston*</td>
<td>6mm², 0,6Nm Max</td>
<td>6,4x9 M3</td>
<td>Eye/fork,conn. type Faston*</td>
<td>6mm², 0,6Nm Max</td>
<td>M4 1,2 Nm</td>
</tr>
<tr>
<td>40A</td>
<td>6,3x9 M3</td>
<td>Eye/fork conn.</td>
<td>2,5mm², 0,6Nm Max</td>
<td>12x12 M5</td>
<td>Eye/fork typ</td>
<td>16mm², 1,5-2,2Nm</td>
<td>M4 1,2 Nm</td>
</tr>
<tr>
<td>50/60A</td>
<td>6,3x9 M3</td>
<td>Eye/fork conn.</td>
<td>2,5mm², 0,6Nm Max</td>
<td>16x18 M6</td>
<td>Eye/fork typ</td>
<td>50mm², 3,5-6Nm</td>
<td>M5 1,5 Nm</td>
</tr>
<tr>
<td>75-90A</td>
<td>6,3x9 M3</td>
<td>Eye/fork conn.</td>
<td>2,5mm², 0,6Nm Max</td>
<td>16x18 M6</td>
<td>Eye/fork typ</td>
<td>50mm², 3,5-6Nm</td>
<td>M5 1,5 Nm</td>
</tr>
<tr>
<td>120A</td>
<td>6,3x9 M3</td>
<td>Eye/fork conn.</td>
<td>2,5mm², 0,6Nm Max</td>
<td>16x18 M6</td>
<td>Eye/fork typ</td>
<td>50mm², 3,5-6Nm</td>
<td>M5 1,5 Nm</td>
</tr>
</tbody>
</table>

(*) Female faston (for insertion, remove the M3 screw by making the nut re-enter the seat in the holder)

(**) The max. sections specified refer to unipolar copper wires isolated in PVC.

**ACCESSORIES**

A wide range of accessories is available (including fuses and fuse holders, heat sinks, ID plates and thermostats). To choose accessories, see the section “Solid state relays - Accessories”.
Please contact GEFRAN personnel for information on availability of codes.
WARNING: this symbol indicates danger.

Read the following warnings before installing, connecting or using the device:

- follow instructions precisely when connecting the device.
- always use cables that are suitable for the voltage and current levels indicated in the technical specifications.
- in applications with risk of damage to persons, machines or materials, you MUST install auxiliary alarm devices.
- it is advisable to be able to check alarm states during normal operation as well.
- DO NOT operate the device in rooms with dangerous (inflammable or explosive) atmosphere.
- During continuous operation, the heat sink can reach up to 100°C, and stays at a high temperature even after the device is turned off due to thermal inertia; therefore, DO NOT touch it and avoid contact with electrical wires.
- do not work on the power part without first disconnecting electrical power to the panel.
- do not remove the cover when the device is powered!

Installation:

- correctly ground the device using the specific terminal.
- power supply lines must be separated from device input and output lines; always check that the supply voltage matches the voltage indicated on the device label.
- avoid dust, humidity, corrosive gases and heat sources.
- respect the installation distances between one device and another (to allow for dissipation of generated heat).
- to keep air in movement, we advise you to install a fan near the GST-GS group in the electrical panel containing the GST-GSs.
- respect the indicated dissipation curves

Maintenance: at regular intervals, check operation of the cooling fans and clean all air ventilation filters.

- repairs must be done out only by trained and specialized personnel. Cut power to the device before accessing internal parts.
- do not clean the box with solvents derived from hydrocarbons (trichloroethylene, gasoline, etc.). Using such solvents will compromise the device’s mechanical reliability. Use a clean cloth moistened with ethyl alcohol or water to clean external parts in plastic.

Service: GEFRAN has a service department. The warranty excludes defects caused by any use not conforming to these instructions.

GEFRAN spa reserves the right to make aesthetic or functional changes at any time and without notice.

This device conforms to European Union Directive 2004/108/CE and 2006/95/CE as amended with reference to generic standards:

- EN 61000-6-2 (immunity in industrial environment)
- EN 61000-6-4 (emission in industrial environment)
- EN 61010-1 (safety regulations).

In Conformity with UL508 - File: E243386