



Series 1000 Oxygen Deficiency Monitor

User Manual



IMPORTANT! SET OXYGEN ALARM VALUES PRIOR TO OPERATION!

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Version 3.4 (1/12)

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Alpha Omega Instruments

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The following safety notices appear throughout this manual.



This symbol calls attention to an imminently hazardous situation which, if not avoided, will result in death or serious injury.



This symbol calls attention to a potentially hazardous situation which, if not avoided, may result in death or serious injury.



This symbol calls attention to a potentially hazardous situation, which, if not avoided, may result in minor or moderate injury. This symbol may also be used to alert against unsafe practices, potential damage to the instrument or or loss of data.



To avoid the risk of fire or electric shock, do not expose the Series 1000 Oxygen Deficiency Monitor to rain or water spray unless the enclosure is rated according to the National Electrical Manufacturer's Association NEMA 4 (IP66)1 rating.¹



WHEN POWERED, dangerous voltages within the instrument may be of sufficient magnitude to constitute a risk of electrical shock resulting in injury or death. Leave all servicing to qualified personnel. **Remove ALL Power sources when installing or removing AC power or data signal connections and when installing or removing the sensor, or electronics.**

1 The Series 1000 Oxygen Deficiency Monitor complies with National Electrical Manufacturers Association (NEMA) and IP"XX" European IEC specifications 144 & 529.

RF Disclaimer

This instrument generates and uses small amounts of radio frequency energy, and there may be interference in a particular installation. If this equipment causes interference to radio or television reception, try to correct the interference by one of more of the following steps:

1. Reorient the receiving antenna.
2. Relocate the instrument with respect to the receiver.
3. Change the AC outlet of the instrument so the instrument and receiver are on different branch circuits.

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1 Overview

1.1 The Series 1000 Oxygen Deficiency Monitor



Figure 1-1. The Series 1000 Oxygen Monitor

The Series 1000 Oxygen Deficiency Monitor is a microprocessor controlled instrument with a range of 0-30% . Figure 1-1 shows the standard Series 1000 Oxygen Deficiency Monitor (sensor mounted integral with electronics).

The microprocessor-controlled instrument includes the following features:

- AC or DC power - 115/230 VAC, 50-60Hz, or with an 18-32 VDC input. Battery backup is optional (for AC powered instruments only).
- Easy to read liquid crystal display (LCD)
- Polycarbonate enclosure rated general purpose NEMA 1 (IP 30), and watertight, NEMA 4X (IP 66) when used with a NEMA 1 (IP 30) remote sensor enclosure. The optional remote sensor enclosure can be mounted hundreds of feet from the monitor.
- Easy installation – Holes in the corners of the molded enclosure facilitate installation.

- Alarm Relays - The instrument is equipped with three oxygen alarm relays and one status alarm relay. All four relays are Form C (SPDT) types rated at 10 amps at 115/230 VAC and 30 VDC. The relays are user configurable for Fail-safe operation.
- Audible Alarms – The Series 1000 Oxygen Deficiency Monitor has a built-in audible alarm (80 dB) and three red LED's for visual notification of an oxygen alarm condition. Operators can cancel the audible at any time.
- Standard Analog Outputs - The Series 1000 Oxygen Deficiency Monitor has two standard analog outputs, 4-20 mADC and 0-2 VDC.
- The Series 1000 Oxygen Deficiency Monitor can also be equipped with optional RS-232C (maximum transmission distance 50 feet) or RS-485 serial communications for distances of over 1000 feet.

1.2 Options and Accessories

This section describes available options for the Series 1000 Oxygen Deficiency Monitor.

1.2.1 Battery Backup Option

The factory-installed battery backup option provides backup power to the Series 1000 Oxygen Deficiency Monitor during a temporary loss of line power. With the backup option installed, the Series 1000 Oxygen Deficiency Monitor will operate for at least 30 minutes under worst case conditions (i.e. All 4 alarms energized, LED's on, annunciator operating, etc.).

Important: Re-charge batteries 16 hours before initial startup. Batteries are disconnected for shipment.

The battery pack consists of Nickel Metal Hydride batteries maintained on a trickle charge.



NEVER USE THE BATTERY BACKUP OPTION WHEN THE INSTRUMENT IS POWERED FROM DC. THIS WILL CAUSE THE BATTERIES TO OVERCHARGE, WHICH MAY CAUSE THE BATTERIES TO EXPLODE. MAKE SURE ALL WIRING (ALARMS, REMOTE SENSOR, RS-232C, ETC.) IS COMPLETE BEFORE APPLYING POWER TO THE INSTRUMENT.

1.2.2 RS-232C Option

The factory-installed RS-232C option provides serial communications between the Series 1000 Oxygen Deficiency Monitor and a host system. The maximum distance between monitor and host is 50 feet.

1.2.3 RS-485 Option

The factory-installed RS-485 option provides serial communications between one or several monitors

and a host system over the same communications channel. The RS-485 format allows both sending and receiving of signals over distances greater than 50 feet from the host. The maximum distance recommended between devices is 4,000 feet.

1.2.4 Remote Mounted Sensor Option

This option consists of a factory installed NEMA 1 (IP 30) remote sensor enclosure containing the oxygen sensor and associated circuitry used to communicate with the read out electronics. When the remote mounted sensor option is used, the rating for the Series 1000 Oxygen Deficiency Monitor changes from general purpose, NEMA 1 (IP 30) to NEMA 4X (IP 66) which qualifies it as watertight.



When using the monitor with a battery pack, make sure that all wiring (alarms, remote sensor, RS-232C, etc.) is complete before applying AC, DC, or battery power to the instrument.



DO NOT USE 24 VDC AS THE SOURCE OF PRIMARY POWER WITH THE BATTERY PACK. THIS WILL CAUSE THE BATTERIES TO OVERCHARGE WHICH CAN CAUSE THE BATTERIES TO EXPLODE.

1.3 Calibration Tool Accessory

The optional Calibration Tool is required for calibrating the monitor with gases other than ambient air, particularly if there is suspicion that the oxygen concentration in air may be tainted by other gases. The Calibration Tool contains a tube fitting to deliver the gas, and is designed for low flow conditions (flow rates of 0.5 to 1.0 liters/minute). The tool attaches to the sensor boss mount to provide a gas tight inlet.

1.4 General Specifications

Measurement Range	0-30% Oxygen.
Accuracy	±1% of full scale.
Sensor Type	Extended Life Electrochemical Sensor.
Temperature Compensation	Standard.
Response Time	90% of full scale response in <20 seconds.
Sensor Inputs	One.
Sensor Mounting	Either in the electronics enclosure or remotely.
Display	10.2 mm (0.4") high, 4-1/2 digit liquid crystal display. Resolution 0.1% oxygen.
Input Power	115/230 VAC, 50-60Hz or 18-32 VDC. Battery backup is optional for <u>AC powered instruments only</u> .
Standard Outputs	4-20 mA DC and 0-2 VDC.
Optional Digital Interfaces	RS-232C or RS-485 (factory installed).
Audible Alarm	Internal buzzer (approximately 80dB).
Audible Alarm Cancel	Front panel.
Oxygen Alarm Relays	Three (3) SPDT Form C contacts rated 10 A @ 30V DC/115/230 VAC. Alarm clearing is user configurable for either manual or automatic.
Instrument Status Alarm Relay	1 SPDT Form C rated identical to above.
Open 4-20 mA loop status Alarm	Open collector (drain) output at terminal #10.
Operating Temperature/Humidity	5° to 40°C (40° to 104°F) and up to 99% (non condensing).
Electronics Control Unit	Light gray polycarbonate with a hinged clear front cover rated NEMA 1 (IP 30). Available in NEMA 4X (IP 66) with optional NEMA 1 remote sensor.
Control Unit Dimensions	239.8 mm (9.44 in.) length, 159.8 mm (6.29 in.) width, 89.9 mm (3.54 in.) height.
Optional Remote Sensor Enclosure	Light gray polycarbonate rated NEMA 1 (IP 30).
Remote Sensor Enclosure Dimensions	119.9 mm (4.72 in.) length, 79.8 mm (3.14 in.) width, 84.8 mm (3.34 in.) height.
Weight (Control Unit)	4.08 kg. (9lbs)
Weight (Sensor)	<0.45 kg (<1 lb)

2 Installation

This chapter describes how to unpack the instrument and perform electrical wiring for power and monitor options.

2.1 Unpacking the Instrument

To Unpack the Instrument:

1. Carefully remove the instrument from the shipping container and check the outer surfaces for any damage. Report any damage to Alpha Omega Instruments.
2. Check to make sure all items were shipped. Some items may have been backordered and will be so noted on the packing slip.

IMPORTANT: Report all damage and missing items to Alpha Omega Instruments within ten (10) days after receipt of shipment.

3. Locate the screws that attach the clear cover to the polycarbonate enclosure. Loosen the screws, disengage them, and open the cover to expose the front panel membrane switches.
4. The membrane panel is installed on a hinged metal backing plate that swings out in the same direction as the cover. Swing out the membrane panel and check for loose or dislodged components.

NOTE: If there are loose or dislodged components, notify the factory for further instructions. If all is found to be satisfactory, the installation procedure can begin.

2.2 Electrical Installation



A CERTIFIED ELECTRICIAN SHOULD PERFORM ALL ELECTRICAL INSTALLATION. ELECTRICAL INSTALLATION MUST COMPLY WITH APPLICABLE FEDERAL, STATE, OR LOCAL ELECTRICAL SAFETY CODES.

2.2.1 Power Source and Line Voltage Setting

The Series 1000 Oxygen Deficiency Monitor can be powered by a three wire power line cord (included with shipment) or a conduit into the electrical hub at the bottom of the electronic control unit (conduit holes can be provided and must be specified at the time of order placement to include diameter size).

Jumper S2 on the printed circuit board determines the line voltage setting. The default setting is for 115 VAC, 50-60Hz operation. If the AC input voltage is changed in the field, please refer to Section 4.2 for instructions.

2.2.2 Wiring the AC/DC Power

Each connector is equipped with a screw terminal wire holder to facilitate insertion or removal of the wire from the connector.

To wire the AC/DC Power:

1. Locate the AC Power Terminals - 31, 32, and 33 (refer to Figure 2-1.)
2. Strip away approximately 6.0 mm (1/4 inch) of insulation from each of the three conductors and then connect AC line, AC neutral, and chassis ground to each connector.
3. Tighten each screw by turning it clockwise to securely fasten each conductor.
4. If the primary power to the instrument is direct current (DC), wire to terminals 29 (BAT+) and 30 (-).



MAKE SURE ALL WIRING (ALARMS, REMOTE SENSOR, RS-232C, ETC.) IS COMPLETE BEFORE APPLYING ANY POWER TO THE INSTRUMENT.

DO NOT USE 24 VDC AS THE PRIMARY POWER SOURCE WITH THE BATTERY PACK. THIS CAUSES OVERCHARGING, WHICH MAY CAUSE BATTERIES TO EXPLODE.

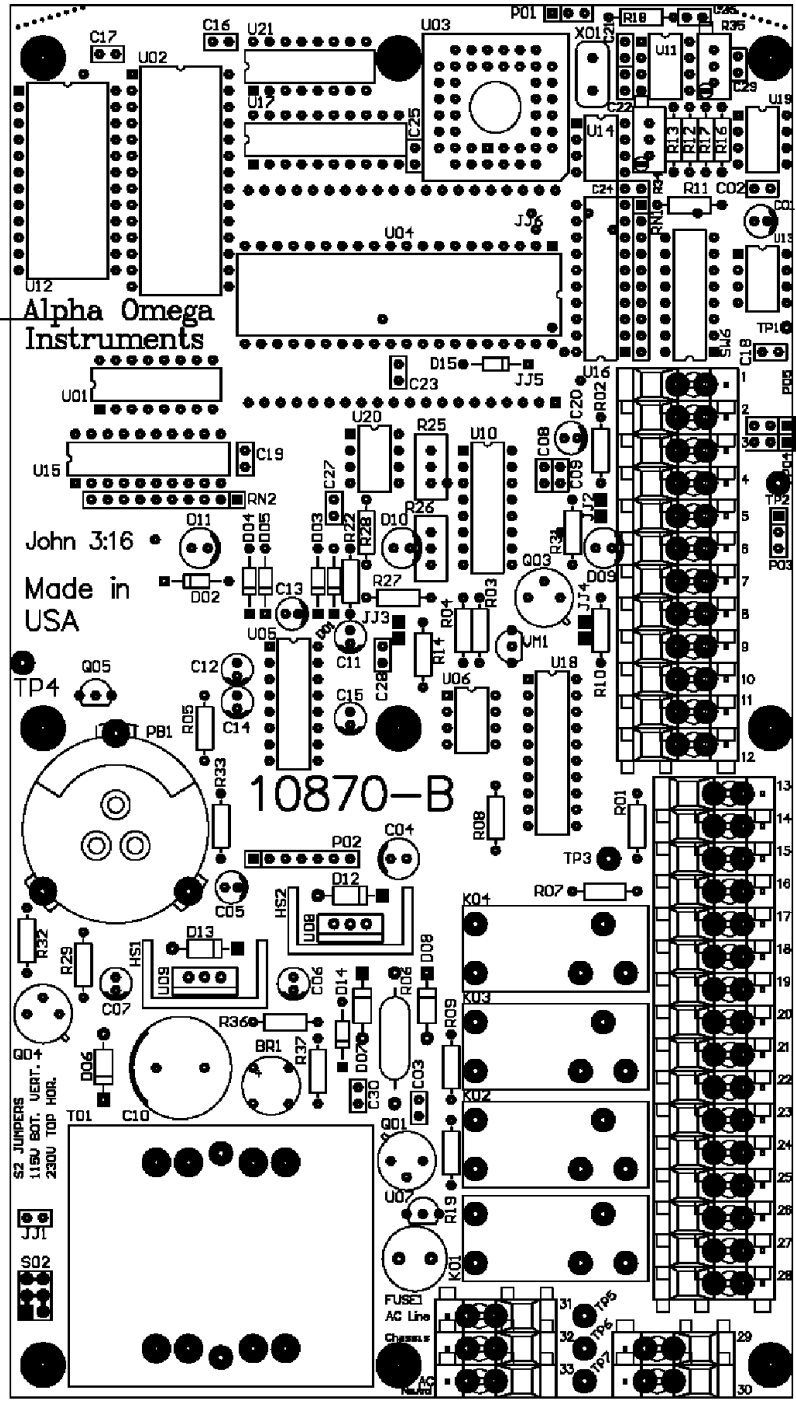


Figure 2-1: Printed Circuit Board

2.2.3 Wiring the Oxygen Sensor

Oxygen sensor wiring is done at the factory. Refer to section 6.1 Replacing the Oxygen Sensor regarding how to replace the oxygen sensor.

2.2.4 Wiring Alarm Relays

The Series 1000 Oxygen Deficiency Monitor is equipped with four single pole double throw (SPDT) Form C contacts rated at 10 amperes @ 30 VDC and 115/230 VAC. All alarm relays are user configurable with the three oxygen alarms defaulting to factory setting of low oxygen alarms. To configure any of the three oxygen alarms to be high, see Section 3.4.2 . As a reminder, Alarm 4 which is not displayed as a discrete alarm on the front panel, is the instrument status alarm.

Signal cabling provides access to the control signals generated by the Series 1000 Monitor. The number of conductors required depends on the number of functions to be monitored.

The technique for wiring to the connectors is identical to that discussed in Section 2.2.2 . The wiring configuration is as follows:

<u>Terminal</u>	<u>Alarm 1 Relay</u>
26	Common Contact
27	Normally Open Contact
28	Normally Closed Contact
	<u>Alarm 2 Relay</u>
23	Common Contact
24	Normally Open Contact
25	Normally Closed Contact
	<u>Alarm 3 Relay</u>
20	Common Contact
21	Normally Open Contact
22	Normally Closed Contact
	<u>Instrument Status Alarm</u>
17	Common Contact
18	Normally Open Contact
19	Normally Closed Contact

The following table shows wiring configurations for the Series 1000 Oxygen Deficiency Monitor alarms in both fail-safe and non-fail-safe modes.

Contacts shorted for each Alarm Relay	Alarm ON	
	Fail-safe ON	Fail-safe OFF
High or Low O ₂ Alarm1 / Relay 1	28(NC) to 26(COM)	27(NO) to 26(COM)
High or Low O ₂ Alarm2 / Relay 2	25(NC) to 23(COM)	24(NO) to 23(COM)
High or Low O ₂ Alarm3 / Relay 3	22(NC) to 20(COM)	21(NO) to 20(COM)
Low Battery or Instrument Status/ Relay 4	19(NC) to 17(COM)	18(NO) to 17(COM)

To configure the fail-safe or non-fail safe modes, use the DIP switch on the main printed circuit board (refer to Figure 2-1).

If the instrument is equipped with optional RS-232C or RS-485 communications, the alarms can be controlled via these comm ports. See the caution note below.

CAUTION:

SHORT THE 4-20MA DC OUTPUT IF NOT IN USE TO AVOID AN OPEN LOOP WARNING VIA TERMINAL 10 (B-LO)

2.2.5 Wiring 4-20 mADC and 0-2 VDC Outputs

The Series 1000 Oxygen Deficiency Monitor has two standard linear outputs, 4-20 mADC and 0-2 VDC over the instrument's range of 0-30% oxygen. The outputs can be measured simultaneously.

- To wire for the 4-20 mA DC output, wire to terminals 12 (4-20) and 13 (AGND).
- To wire for the 0-2 VDC output, wire to terminals 8 (positive {labeled DAC}) and 9 (negative{labeled AGND}).

Terminals are located on the right side of the printed circuit board (refer to 2-1.)

Note: If a jumper wire is in place between Terminals 12 and 13, remove the jumper wire prior to using the 4-20 mADC output.

2.2.6 Wiring to the Optional RS-232C or RS-485 Outputs

The RS-232C and RS-485 options provide serial communications for remote operation and networked instruments. The monitor can be ordered with either option, but not both.

To wire for either the RS-232C or RS-485, use terminals 14 (TXD) for transmit and 15 (RXD) for receive. Refer to Chapters 8 and 9 for more information about these options.

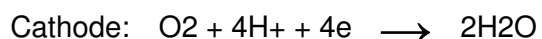
3 System Description

3.1 Extended Life Electrochemical Sensor

The extended life sensor is a lead-oxygen battery that uses a weak acid electrolyte system that retards passivation of the sensor anode by allowing the products of oxidation to dissolve in the acid electrolyte. The weak acid electrolyte tolerates over 20 times more lead oxide (PbO) than potassium hydroxide (KOH) based sensors, renewing the sensor continuously, thereby extending the useful life of the sensor.

The extended life sensor consists of a lead anode, gold cathode, and a weak acid electrolyte. A gold electrode is bonded onto a non-porous Teflon® (FEP) membrane. A small amount of oxygen permeates the membrane and is electrochemically reduced at the gold electrode. A resistor and a thermistor (for temperature compensation) connects the cathode and anode.

Current flowing through the resistor and thermistor is proportional to the oxygen concentration of the gas in contact with the Teflon® membrane. The system determines oxygen concentration by measuring the voltage between the resistor and the thermistor. The two electrode reactions are shown below:



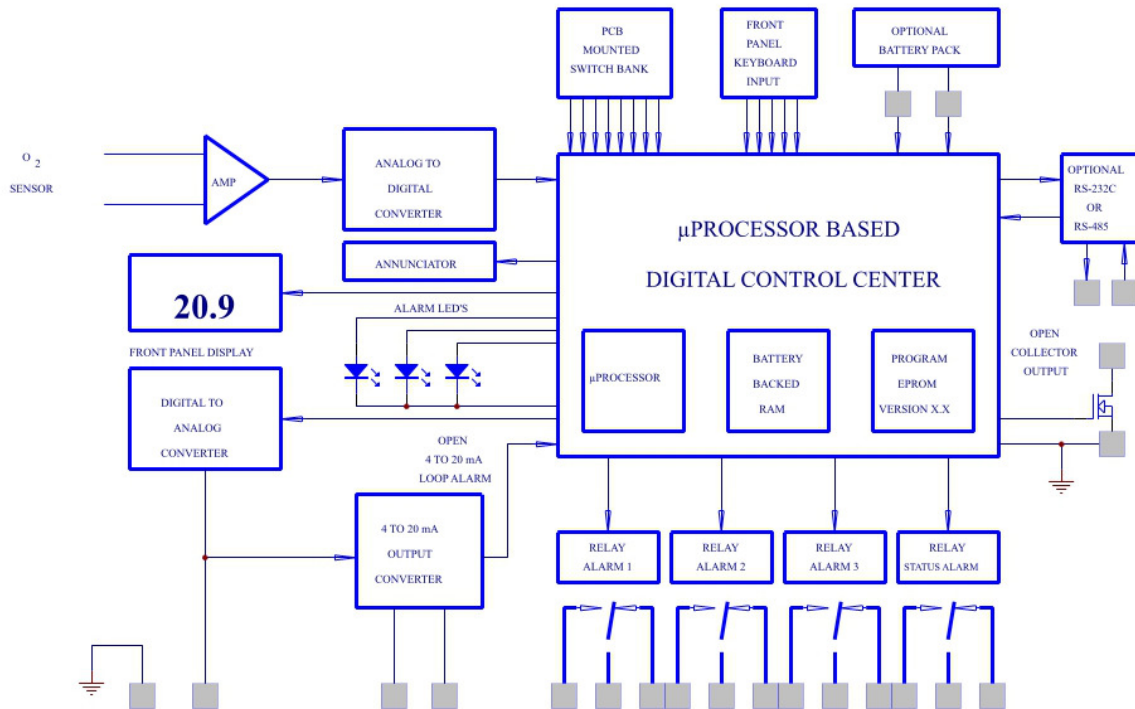
The surface of the lead anode is continuously renewed because lead oxide (PbO) is dissolved into the electrolyte. Since lead oxide generated at the anode is dissolved rather than remaining on the anode, the output voltage does not decrease.

Lead oxide (PbO) has a maximum solubility level in the weak acid electrolyte. When the electrolyte becomes saturated with PbO, the sensitivity of the sensor will begin to drop. The system detects this and notifies the operator that the sensor must be replaced.

In ambient air monitoring applications, carbon dioxide (CO₂) that is present will not adversely affect the sensor's performance. Due to the weak acid electrolyte, CO₂ will not react with the electrolyte to form potassium carbonate as it does with KOH based sensors. As a result, there is no loss in output due to the presence of CO₂.

3.2 Electronic Data Processing

Figure 3-1 shown below is a simplified block diagram of the electronics measuring and display system for the series 1000 Oxygen Monitor.



SERIES 1000 SYSTEM BLOCK DIAGRAM

Figure 3-1: Electronics Control System

3.3 Digital Control Center (DCC)

The microprocessor-based DCC interfaces with all the inputs and outputs of the system as follows:

- The millivolt output from the oxygen sensor is applied to the input of a buffer amplifier. The buffer amplifier prevents loading on the sensor and produces a low impedance signal proportional to the sensor output to the 12 bit analog-to-digital converter input.
- The analog-to-digital converter forms a binary representation of the sensor output for use by the DCC in all of its decision making functions, and for controlling its outputs. The DCC processes the sensor input data according to operator inputs as follows:
 - The switch bank (SW-6) on the printed circuit board controls the fail-safe condition of the output alarm relays.

- The front panel keyboard switches provide controls for adjusting up to three oxygen level alarm points.
- The optional RS-232C or RS-485 serial interface provides system controls over a network.
- The EPROM (Erasable Programmable Read Only Memory) stores input variables, such as alarm set points, in a battery backed RAM (Random Access Memory). This RAM stores the operator-selected alarm set points when power is restored should an AC power outage occur.
- Two analog outputs controlled by the DCC are directly proportional to the sensor output. The first analog output is an analog voltage output of 0 to 2 VDC, from the digital to analog converter, over the range of 0 to 30% oxygen. A second analog output tracks the 0 to 2 VDC output to produce a self-powered 4 to 20 milliamp loop for external data logging and monitoring. Loop resistance, including wiring, can be as high as 800 ohms even when operating with the optional Battery Backup. Since the 4 to 20 milliamp loop output chip will alarm the DCC if an open loop condition exists, this functions connectors must be shorted if not used.
- A liquid crystal display (LCD) displays the oxygen values over the range of 0 to 30%. The display also provides operator feedback for setting alarm points and calibrating the monitor.
- An annunciator, also controlled by the DCC, provides audible feedback to the operator
- Three light emitting diodes (LED's) provide visible feedback for system operation.

3.3.1 Alarms

The instrument's audible and visual alarms alert the operator of alarm conditions. The alarm system consists of:

- Four Form C isolated single pole double throw (SPDT) relays for maximum user flexibility.
- An LED and annunciator for visual and audible alerts. The front panel display and Relay 4 indicate a change in sensor condition and produce an audible alarm.
- If the Series 1000 is equipped with optional battery backup, the sensor status and/or low battery indication ("LO BATT") will cause Alarm 4 to change state as well as produce front panel audible alarms. For loss of AC, ("LOSS OF AC") and loss of battery ("LOSS OF BATT"), these conditions will produce an audible alarm but no change in Relay 4.
- An "open collector" output, (open drain output) provides an additional level of operator output for signaling alarm purposes. This "open drain output", from a 50 volt MOSFET transistor, is normally open, but will close or short to ground to indicate an alarm condition if the 4 to 20 milliamp loop is open. No audible alarm is associated with an open 4-20 mADC loop.

3.4 On Board Switch Settings

NOTE: Please perform the field elevation calibration procedure described in Section 5.1 before changing any switch settings.

The on-board switch settings provide operator control for fail-safe operation and high/low alarms. This switch bank has eight (8) individual switches for configuring the Series 1000 as shown in Figure 3-2.

Switch 8 is set to OFF at the factory. This default configuration forces the Series 1000 Oxygen Deficiency Monitor to read the other switches for power-up or a warm-boot. If Switch 8 is ON ("user configuration" mode), the Series 1000 Oxygen Deficiency Monitor will be configured using battery-backed configuration information. When set to ON, the monitor ignores the switch settings and boots according to user-configured settings stored in memory (see Chapter 4).

3.4.1 Fail-Safe Operation

Switches 1-4 control the fail-safe operation for each of the four alarm relays. Each switch must be turned "ON" to be fail-safe as shown in Figure 3-2. When the system is in the fail-safe mode, an alarm condition changes the state of the corresponding relay from energized to de-energized upon loss of AC power. Switches 1 - 4 are set to OFF (normal operation or non fail-safe) at the factory.

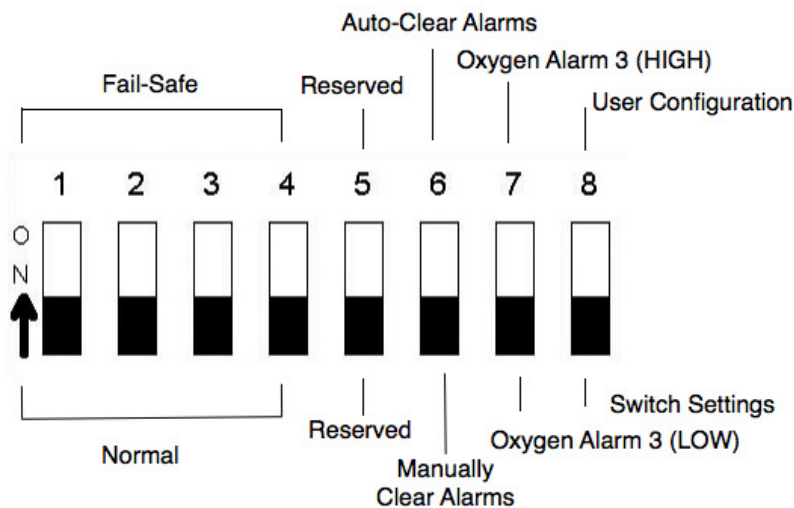


Figure 3-2: On-Board Switch Settings For Fail-Safe Operation

3.4.2 Alarm 3 Settings

With Switch 8 in the OFF position, the Series 1000 Oxygen Deficiency Monitor defaults to configuring Oxygen Alarms 1 and 2 as low alarms, and reads Switch 7 to determine if Oxygen Alarm 3 is either high or low. Alarm 3 can be configured to default as either a high or low oxygen alarm setting upon power up.

4 Operation

4.1 Preparing for Operation

The Series 1000 Oxygen Deficiency Monitor is set to the line voltage specified in the purchase order at the time of shipment. If the line voltage is not specified, the instrument will be configured for operation on 115 VAC, 50-60Hz. As soon as the instrument is plugged into the properly rated an AC outlet (or tied into DC power), within seconds the Series 1000 Oxygen Deficiency Monitor is operational.

4.2 Selecting AC Voltage

This section describes how to set up the instrument for AC voltage. To power the instrument from an external DC power source, see the following section.

To change the input voltage:

1. Locate the S2 jumper on the lower left quadrant of the printed circuit board (refer to Figure 2-1: Printed Circuit Board). The 115 VAC configuration uses a 0.5 ampere slow blow fuse (fuse type is Wickman 374050004). 230 VAC configuration uses the same kind of fuse. Refer to Step 3. below for the jumper change required to change AC voltage inputs.

To change the AC voltage inputs:

1. Disconnect the Series 1000 Oxygen Deficiency Monitor from all AC or DC power.
2. Swing out the front panel to access to the main printed circuit board (Refer to Section 2.1 , Unpacking the Instrument, for instructions).
3. Locate the jumpers on the lower left hand side of the printed circuit board (see Figure 2-1: Printed Circuit Board) The jumpers are protected by an "L" shaped cover.

Figure 4-1 shows two ways of installing the AC input selection jumpers at S2.

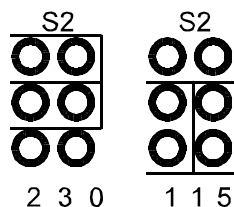


Figure 4-1: Changing the Voltage Inputs - S2 Jumpers

4.2.1 Changing the Voltage Inputs - S2 Jumpers

To change the AC configuration, remove the jumpers and place them (refer to Figure 4-1 above).

1. Remove the fuse located on the main printed circuit board and replace it with one of the proper value for the AC input voltage selected.
2. Reassemble the instrument and proceed to the next section.

4.3 Installing the Monitor

Install the Series 1000 Oxygen Deficiency Monitor in the vertical position so that the opening to the oxygen sensor is facing downwards. The extended life oxygen sensor in the Series 1000 Oxygen Deficiency Monitor uses an open sensor diffuser that allows free movement of air or other gases into the sensor by natural diffusion. Sample pumps and aspirators are not required.



BE SURE THE OPENING TO THE OXYGEN SENSOR IS NOT BLOCKED OFF OR COVERED. THIS CAN PRODUCE INCORRECT OXYGEN READINGS!

4.3.1 Mounting the Monitor on a Wall

To mount the Series 1000 Oxygen Deficiency Monitor on a wall:

1. Open the clear polycarbonate lid to expose the mounting holes at each corner of the enclosure.
2. Drop a screw through each of the four 0.157" (4 mm) diameter holes and screw them into a vertical surface (i.e. wall, stanchion, etc.) and tighten. It is recommended that all four corners of the enclosure be fastened to a vertical surface such as a wall, beam, etc.

4.4 Operating the Instrument

4.4.1 Power ON

The Series 1000 Oxygen Deficiency Monitor does not have an Off/On switch. Power is applied automatically once the instrument is wired to a power source. Refer to Chapter 2 for wiring instructions.

4.4.2 Cold Boot

A cold boot ensures that the microprocessor, internal memory, front panel LEDs and audible alarm are functioning normally. The cold boot sequence is as follows:

1. The instrument's front panel liquid crystal display (LCD) displays a series of dashes in sequence.
[- - -] [- - -] [_ _ _]

2. Each of the three front panel LED's blinks simultaneously for approximately 5 seconds, and the audible alarm will sound intermittently for as long as the LED's are blinking.
3. An onboard switch setting such as [, , , , , , , ,] then appears on the display. In this example, Switch 8 is ON and all the others are in the OFF positions.

4.4.3 Warm Boot

A warm boot starts the instrument or restarts the instrument while it is powered ON.

To perform a warm boot and read the internal switch settings:

1. Make sure SW6 Switch 8 is set to the OFF position (see Figure 3-2)
2. On the front panel, press the UP, DOWN, and Alarm 3 buttons simultaneously.

You will see the same sequence as above, however, Switch 8 will indicate LOW. Powering on with switch #8 in the "OFF" position will cause the Series 1000 Oxygen Deficiency Monitor to default to factory settings (Alarm 1 and 2 are low alarms) and read the switch bank for all other configurations (fail-safe modes and Alarm 3 mode).

4.5 Battery Backup

Battery backed Random Access Memory (RAM) saves all values set by the operator. When the instrument undergoes a cold start, all values are maintained if Switch 8 is set to the ON position (user configuration mode). Section 3.4 provides instructions for the on-board switch settings.

4.6 Operator Controls

The front panel of the Series 1000 Oxygen Deficiency Monitor contains a 4.5 digit liquid crystal display (LCD), three (3) alarm set push-button switches, three alarm LED's, and up and down push-button switches.

4.6.1 Liquid Crystal Display

The LCD displays:

- **Oxygen percentage.** The percentage of oxygen in the sample being measured. Within approximately ten seconds after a cold start, the Series 1000 Oxygen Deficiency Monitor will measure and display the oxygen concentration of the sample gas exposed to the sensor. Ambient air normally contains 20.9% oxygen by volume.
- **High/Low Alarm Status levels.** When setting an oxygen alarm value, the values will be followed by either the letter "H" or "L". indicating either a high or low alarm.
- **Battery Status.** A Series 1000 Oxygen Deficiency Monitor equipped with the Battery Backup Option, displays the "LOBAT" message when battery power has reached the point when normal instrument operation is in jeopardy. It also indicates if there is a loss of battery by displaying "LOSS OF BATT". When calibrating, a "C" in the display signifies Calibration Mode.

4.6.2 Oxygen Alarms

The Series 1000 Oxygen Deficiency Monitor is equipped with three (3) oxygen alarms. All are set at the factory as low alarms at 20.0% O₂. Any one of these alarms can be set to HIGH. Please refer to Section 3.4.2 Alarm 3 Settings , for instructions on how to set Alarm 3 for either high or low operation. All alarms are user configurable use SW-6, - Switch 8 (refer to 3.4 .On Board Switch Settings).

4.6.3 Setting the Alarms

1. Assuming that no alarms are currently activated (no front panel LEDs are lit), press the desired alarm switch on the front panel, "Alarm 1", "Alarm 2", or "Alarm 3" .

The numerical value in the LCD is the existing alarm value associated with that alarm channel. When the alarm switch is pressed, the LED directly above the switch will light indicating that channel is in the Alarm Set Mode.

The alarm value in the LCD will be followed by the letter L or H indicating a low oxygen alarm or a high oxygen alarm, respectively.

2. To change any of the three Oxygen Alarms press the UP and DOWN arrows simultaneously.
3. To set the oxygen alarm values, use the front panel up and down arrows, press the DOWN arrow to lower the oxygen alarm value or the UP arrow to increase the value. The longer either arrow is held down, the more rapidly the alarm values will scroll in the display. When the value in the display is within approximately 0.5% of the desired oxygen set point value, release pressure on the switch.
4. To obtain the final value, apply momentary pressure to the switch to change values in increments of 0.1 % oxygen.
5. When finished setting the alarm, press the associated alarm switch. The LED will go off, and the display will indicate the actual oxygen concentration. If you want to change more than one alarm value, repeat this procedure using the desired alarm channel.

4.6.4 Alarm Processing

When an alarm event occurs, the Series 1000 Oxygen Deficiency Monitor provides the following alarms:

1. The LED associated with the specific oxygen alarm illuminates.
2. An audible (approximately 80 dB) alarm sounds.
3. The relay associated with the oxygen alarm changes state.

The alarms may be cancelled by either Auto-Clear or the Manual Clear functions, which are set on Switch 6 of the SW-6.

4.6.4.1 Auto-Clear Operation

In the Auto Clear mode (SW-6 Switch 6 is ON), the monitor automatically resets the visual and audible alarms when the alarm condition clears.

To silence an active alarm when the monitor is in Auto-Clear mode:

1. Press the front panel button associated with the alarm (Alarm 1, Alarm 2, or Alarm 3).
2. To change the setting for this same alarm, press the button a second time. If more than one alarm is on, the audible alarm will still be canceled.

If you set the alarm to a value that causes an alarm condition, the audible alarm will immediately sound upon exiting the Alarm Set Mode.

Note: Under Auto-Clear operation, the silenced audible alarm may automatically come back on if the O₂ reading should go out of alarm range and then back into alarm condition.

4.6.4.2 Manual Clear Operation

When SW6 Switch 6 is in the OFF position, the Series 1000 Oxygen Deficiency Monitor is in the Manual Clear mode. In the manual clear mode, whenever the Series 1000 Oxygen Deficiency Monitor senses an alarm condition, it will be indicated as previously described. However, if the oxygen level should return to a non-alarm level, the monitor **will not** automatically clear.

To manually cancel the audible alarm and alarm condition:

1. Cancel the audible alarm by pushing the appropriate alarm button. This silences the alarm.
2. Push the appropriate alarm button again to clear the alarm condition. If the set point is to remain the same, simply pushing the appropriate alarm button a third time will clear the alarm.

|

4.6.4.3 Timing Out

The Series 1000 Oxygen Deficiency Monitor will time out and resume normal operation if no adjustments are made for approximately two (2) minutes. This feature helps ensure that the monitor is not inadvertently left off-line.

5 Calibrating the Series 1000 Oxygen Deficiency Monitor

5.1 High Altitude Calibration

All Series 1000 Oxygen Deficiency Monitors are factory calibrated at 72 feet above sea level. At elevations higher than 500 feet above sea level, it is **essential** to perform a startup calibration adjustment. Calibration negates the effects of higher elevations which produce lower than actual percent oxygen readings.

To adjust calibration for altitude:

1. Power up the instrument at least 30 minutes before calibration, and make sure it is sampling a fresh source of air.
2. Press and hold the **UP** and **Alarm 2** switches simultaneously. You will hear a series of beeps and the display will read "20.9F".
3. Continue holding the two switches until the "F" disappears from the display.
4. Once the "F" has disappeared, release the switches and the process is complete

IMPORTANT: Altitude adjustment is a one-time start-up procedure, however, the instrument must be re-calibrated if it is moved to an altitude 500 feet higher or lower than the initial location. Alpha Omega recommends that customers document the date, time, location and person performing the start-up calibration.

Date: _____

Time: _____

Location: _____

Name of Person _____

5.2 Routine Calibration

The instrument has an extended life sensor with excellent long term stability characteristics for minimal routine maintenance. As with all gas monitors and analyzers, it is advisable to periodically check the overall system calibration. The frequency of these checks is often determined by in-house calibration protocols. If none exists, Alpha Omega Instruments recommends calibration checks be done approximately every three to six months. In time, if this frequency is extended, it should never go beyond checking the monitor at least every six months. Given the importance of the requirement, calibration checks are prudent. It is advisable that a written log be kept to document the frequency of calibration checks and/or changes.

5.2.1 Calibration with Ambient Air

The Series 1000 Oxygen Deficiency Monitor has a measurement range of 0-30% that makes ambient air (20.9% oxygen by volume) a convenient calibration source. However, if using ambient air, it is essential that the quality of the ambient air used for calibration be untainted. If the composition of the air is unknown, calibrate the monitor in a location not affected by the leakage of stored gases. A large office environment is ideal.

5.2.2 Calibration With Other Gases

If a fresh air supply is not available, instrument air or compressed air (oil free) is the next best choice as is compressed air from a small cylinder. **Do not use plant air as oil vapors and/or water mist may be entrained in the gas stream and could damage the oxygen sensor and/or adversely affect oxygen readings.**

A calibration gas with a specified concentration of oxygen is another alternative to instrument air or a compressed air cylinder. The factory recommends a composition of **20.9%** oxygen/balance nitrogen. Most major gas manufacturers can readily supply this calibration gas if instrument or plant air is not available on site. A single calibration point is required provided the calibration is performed accurately. No zero gas adjustment is required.

IMPORTANT: The Alpha Omega Instruments Optional Calibration Tool is required when using a pressured gas to check calibration. Purchase the tool (P/N 1CFN) from the factory, and install it on the mouth of the oxygen sensor. Maintain the sample flow to the inlet of the calibration fixture between 0.3 and 1.0 liters per minute. Please refer to Section 5.4.1

5.3 Performing an Initial and/or Routine Calibration Check

Note: Make sure the instrument is calibrated at the existing altitude. If the Series 1000 Oxygen Deficiency Monitor is being used at an elevation higher than 500 feet above sea level, the instrument must be calibrated to the new altitude before routine calibration. If the elevation correction procedure has been previously performed, do not repeat it unless elevation conditions have changed.

To Perform a Routine Calibration Check

1. Make sure the instrument has been operating for a minimum of 30 minutes.
2. When measuring a fresh source of ambient air, the reading from the front panel should be at 20.9%, $\pm 0.3\%$ ($\pm 0.3\%$ is the stated error specification of the Series 1000 Oxygen Deficiency Monitor).
3. If the monitor is reading within acceptable limits, no further action is required. If the monitor is not reading within these limits, perform a calibration adjustment as described in the next section.

5.4 Calibration on Ambient Air

Important: If using a pressurized gas sample for calibration, please refer to 5.4.1 Calibration Cup (Optional Calibration Tool) before proceeding.

To perform a calibration adjustment on ambient air:

1. Simultaneously press the front panel buttons labeled Alarm 1, Alarm 2, and Alarm 3.
2. On the front panel display, the letter 'C' appears next to the oxygen value being read to indicate that this step was executed properly.
3. If the oxygen value displayed is lower than the target value of 20.9%, press the up arrow to bring the value to 20.9%.
4. If the initial value is higher than 20.9%, use the down arrow to lower the reading.
5. Press Alarm 1, Alarm 2, and Alarm 3 buttons simultaneously again. The letter 'C' will disappear from the display indicating the calibration sequence has been successfully completed.

5.4.1 Calibration Cup (Optional Calibration Tool)

To perform a calibration check using instrument air, plant air, or a gas cylinder containing 20.9% oxygen, use the Optional Calibration Tool. The tool attaches to the bottom of the oxygen sensor holder. Refer to Figure 5-1, Calibration Cup Option.

To Attach the Optional Calibration Tool:

1. Temporarily remove and save the existing sensor retaining nut.
2. Replace the retaining nut with the Calibration Tool.
3. Using 3/16 ID flex tubing, insert the tubing into one of the two quick-connect gas fittings. Make sure that the tubing delivering the calibration gas is free of cracks, splits, and defects.
4. Before connecting the gas delivery tube to the inlet of the calibration fixture, place a flow meter somewhere in line. Maintain the flow rate between 0.3 to 1.0 liters per minute.



Important. Establish a sample flow rate of approximately 0.5 liters per minute before connecting the tubing to the calibration fixture. This prevents inadvertent over pressurization that may permanently damage the sensor (not covered under warranty).

Once the calibration gas is flowing to the sensor, allow the reading to come into equilibrium before proceeding with any adjustments. The factory recommends that the calibration gas should be flowing to the sensor for at least ten (10) minutes before the readings are monitored to determine if

equilibrium conditions have been established.

When checking the accuracy of the Series 1000 Oxygen Deficiency Monitor, Alpha Omega Instruments highly recommends using oxygen concentrations of no lower than 20.9%. **In all cases, be sure to obtain a steady reading for at least five minutes before making adjustments to the calibration.**

6. Once equilibrium has been established, simultaneously press the front panel buttons labeled Alarm 1, Alarm 2, and Alarm 3.

On the front panel display, the letter 'C' next to the oxygen value indicates that the step is complete.

- If the oxygen value displayed is lower than the target value of 20.9%, press the up arrow to bring the value to 20.9%.
 - If the initial value is higher than 20.9%, use the down arrow to lower the reading.
7. Press **Alarm 1**, **Alarm 2**, and **Alarm 3** buttons simultaneously.

The letter **C** disappears from the display, indicating the calibration sequence is complete.



After using the Calibration Tool, be sure to remove it and re-install the sensor retaining nut before operating the monitor.

5.4.2 Calibrating from a Gas Cylinder - Effect of Moisture on Calibration



When calibrating the monitor from a gas cylinder be sure to understand the effect of moisture levels on the oxygen readings as explained in the following section.

When calibrating the Series 1000 Oxygen Deficiency Monitor on a calibration gas from a high pressure cylinder, the gas can be expected to have essentially zero moisture content. When placing the Series 1000 in service after calibrating, oxygen readings on ambient air may be slightly (approx. 0.2-0.3%) lower than expected (20.9% is the target value on ambient air).

This difference is due to Dalton's Law of Partial Pressures that states, "the partial pressure of a gas is equal to its mole fraction in the mixture multiplied by the total pressure." Variations in the moisture content of the ambient air will effect the oxygen concentration readings. As the moisture concentration (partial pressure) increases or decreases, the partial pressures of the other gases (most notably oxygen and nitrogen) also change based on changes in their respective partial pressures. For this reason one can expect variations in the oxygen concentration of ambient air based on changes in moisture levels (dew point temperatures) from day to day. For example, on a warm, humid summer

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day when moisture levels in the air are high, oxygen levels may decrease slightly (approx. 0.2-0.3%) due to an increase in moisture.

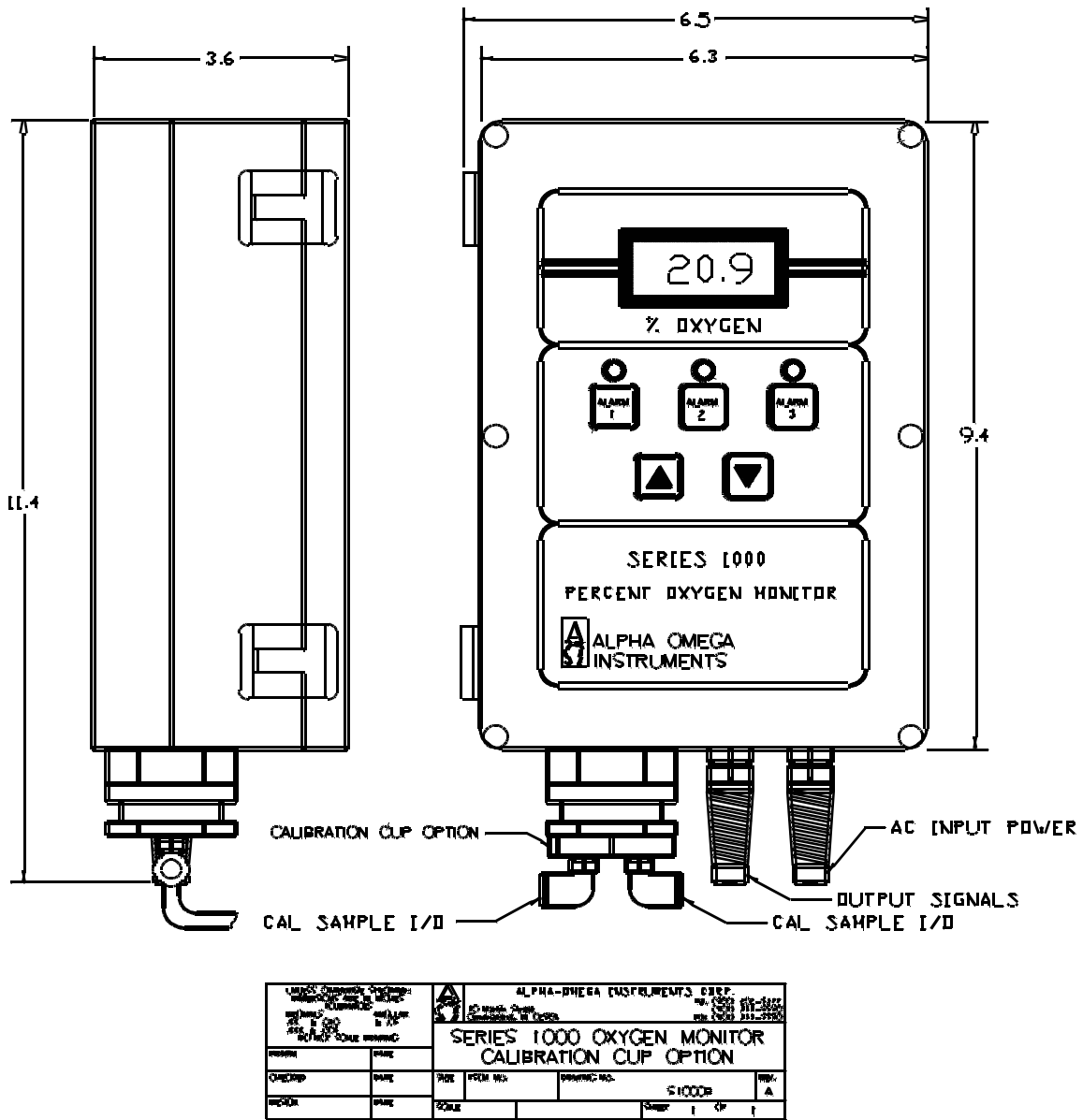


Figure 5-1: Calibration Cup Option

6 Replacing the Oxygen Sensor

The Alpha Omega Instruments extended life oxygen sensor is designed to operate for several years without replacement. However, in time, the sensor's output will drop, and the sensor must be replaced. More frequent calibration is an indication that the sensor will need replacement soon. Change the sensor when the **Change Sensor** message appears on the LCD display. During calibration, an alarm occurs if the amount of gain (calibration adjustment) exceeds a predetermined limit set at the factory. An alarm sounds and the **Change Sensor** message appears on the display.

At the first warning, the instrument will probably function normally. However, it is highly recommended that the sensor be replaced within a few weeks.. Although the message displayed only once per calibration cycle (when the preset gain is exceeded), the alarm relay will remain in the alarm state until the condition has been cleared. Order the sensor directly from the factory.

6.1 Replacing the Oxygen Sensor

Replacing the oxygen sensor clears the **Change Sensor** alarm.

To replace the Oxygen Sensor:

1. Remove all power (AC or DC) from the instrument.
2. Loosen the six screws that fasten the clear front cover to the polycarbonate enclosure. The screws should be loose enough to disengage from the control unit allowing access to the front panel containing the membrane switches.
3. Swing out the membrane panel and locate the sensor which is positioned in the lower left side of the control unit. The membrane panel is installed on a metal backing plate that is hinged and swings out in the same direction as the cover.
4. Locate the red connector that connects the sensor and the electronics, and disconnect the connector.
5. Turn the hex nut on the sensor boss mount counterclockwise to loosen the sensor. It is not necessary to remove the hex nut - just loosen it.
6. Remove the old sensor and install the new one.
7. With power still off, finger tighten the hex nut and reconnect the connector.



CAUTION: To avoid damage to the sensor, do not over tighten the hex nut. Apply power to the instrument and calibrate the instrument as described in Chapter 5.

7 Configuring the Optional Remote Sensor

The Optional Remote Sensor is used for applications where the sensor and control electronics are desired to be in separate locations. The maximum distance between control unit and remote sensor enclosure is 4,000 feet. If wiring to a remote enclosure, refer to the interconnecting wiring diagram on the following page (refer to Figures 7-1 and 7-3).



Make sure all wiring (alarms, remote sensor, RS-232C, etc.) are complete before applying AC, DC, or Battery power to the instrument.

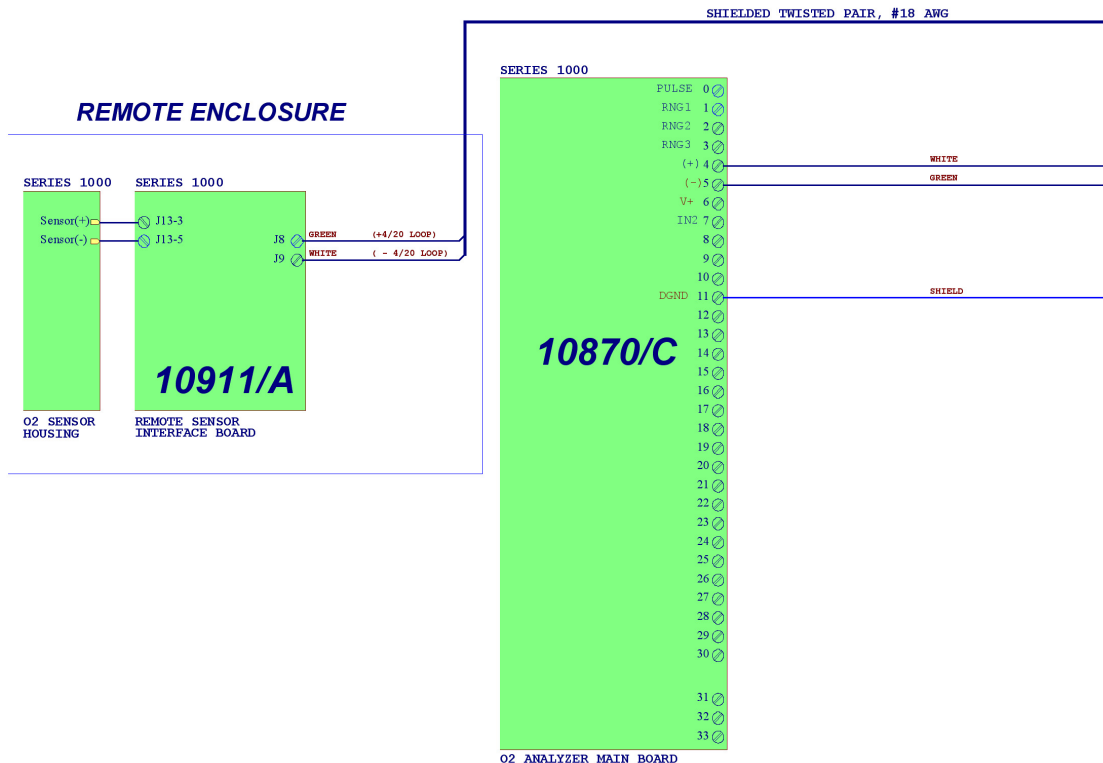


Figure 7-1: Wiring Diagram - Series 1000 Monitor with Remote Sensor



DO NOT USE 24 VDC AS THE SOURCE OF PRIMARY POWER WITH THE BATTERY PACK. THIS WILL CAUSE THE BATTERIES TO OVERCHARGE. BATTERIES MAY EXPLODE!

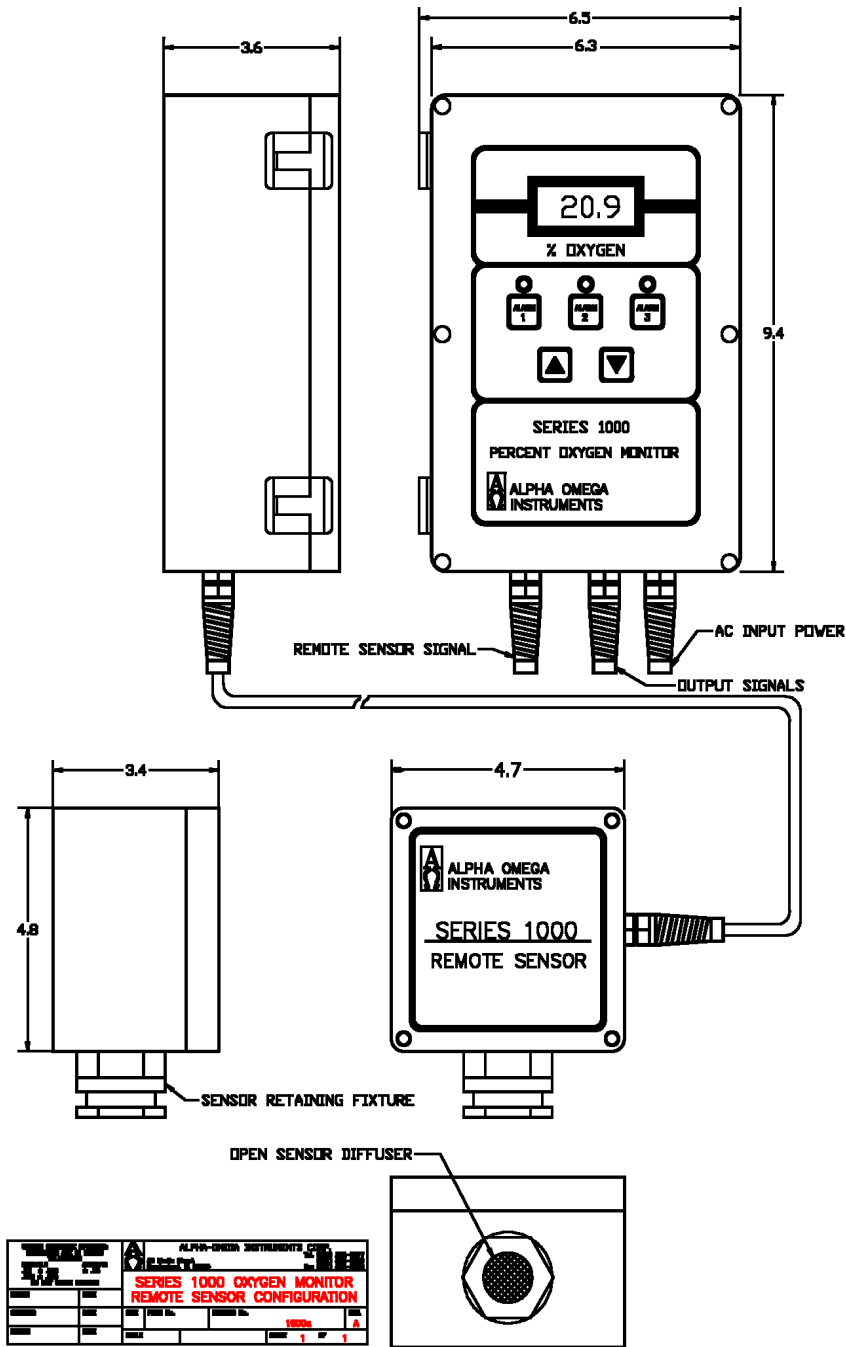


Figure 7-2: Remote Sensor Configuration

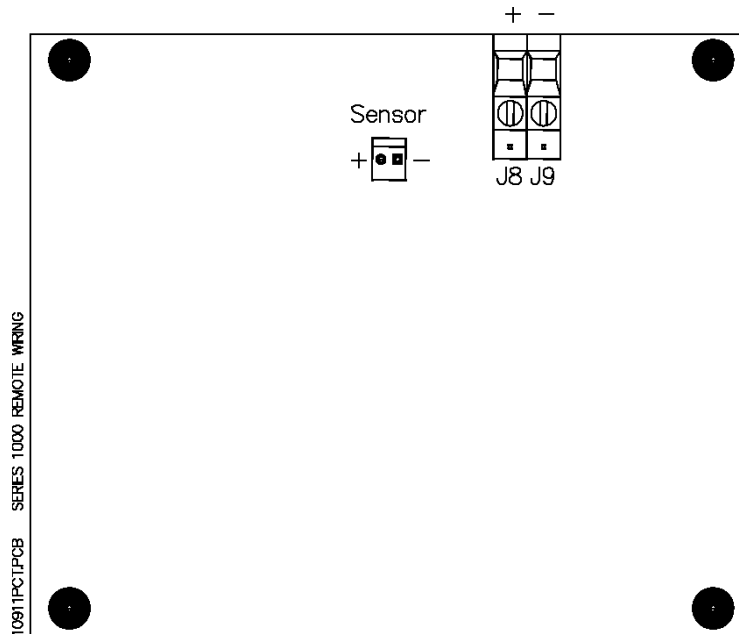


Figure 7-3: Remote Sensor Connections

8 Optional RS-232C Serial Communications

8.1 Baud Rates

RS-235 Serial communication baud rates are 38400, 19200, 9600, 4800, 2400, 1200, 600, 300, and 150 bps. Rates for RS485, are the same with the exception of 38400 and 19200.

To set the RS-232 baud rate:

1. Make sure that the unit is fully operational. Check for valid oxygen readings on the front panel LCD of the instrument.
2. Make sure that Switch 5 on the Main board Switch Bank is LOW or OFF. Switch 5 is a factory switch that should be on only in certain circumstances.

Note: if the unit was shipped with SW5 ON, turn it OFF to set the baud rate. After the baud rate has been set, move SW5 to the ON position to resume normal operation.

3. Press and hold the UP and DN keys simultaneously. An initial beep followed by a second beep indicates that the instrument is ready for the next command.
4. The current setting should be displayed on the front panel. If there is no setting indicated, make sure that you hold the UP and DN keys long enough.
5. Press and hold the UP and DN keys to scroll through available settings choosing the desired baud rate.
6. When the desired baud rate appears on the display, push the Alarm 3 button to save it in battery backed memory.

8.2 Standard Commands

This section describes standard RS-232 commands. Enter letters in either upper or lower case. Optional strings are case-sensitive.

Standard commands are not case-sensitive. Letters may be in either upper or lower case. The only exception to this rule is the optional [string] (See note below under the 'D' command description)

Optional commands or strings are shown in brackets. Below is an example **Help** Screen using the **H** Command.

<u>Command</u>		<u>Description</u>
Aa=[bb.b] [L/H]	<Enter>	Alarm set
Bcccc	<Enter>	Baud rate select
C[bb.b] or CAL	<Enter>	Calibrate ["CAL" defaults to 20.9]
D[string]	<Enter>	Disable Security
E[string]	<Enter>	Enable Security
FSD=[ON/OFF/1/0]	<Enter>	Fail Safe select
H	<Enter>	Help Screen
M	<Enter>	Manual clear toggle
O	<Enter>	Oxygen concentration
Q	<Enter>	Quiet mode (no beeps at all)
S	<Enter>	Signal mode (beeps audible)
V	<Enter>	View current Alarms and settings

Where: a = 1, 2, or 3 for different alarms
 bb.b = 0 to 30.0% O2 for alarm setting
 L/H = Optionally set to Low or High (H) alarm
 cccc = Baud rate number from 150 to 38400
 d = Number designating Relay 1 to 4
 ON/OFF/1/0 = 'ON' is the same as '1' etc.
 string = String for security protection (see manual)
 command = Any valid command

8.2.1 'A' Command - Alarm set point with low or high alarm option

Alarm #1 will be set to go off in the case of the oxygen level dropping below 20%. Type:

A1=20.0L <Enter>

To change Alarm #1 to 18% instead of 20% you could type:

A1=18 <Enter>

Note how the 'L'ow alarm is optional unless changing to 'H'igh? As you can see, the decimal point is optional too, and if left out defaults to '.0'. Note how the command in the help screen says, "[bb.b] [L/H]"? Examine the following example:

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A1=H <Enter>

This is a valid command and will only effect the 'L'ow or 'H'igh status of Alarm 1. To set it back to a low alarm type:

A1=L <Enter>

The **Low** alarm is optional unless changing to **High**. As you can see, the decimal point is optional too, and if left out defaults to '.0'. Note how the command in the help screen says, "[bb.b][L/H]"? Examine the following example:

A1=H <Enter>

This is a valid command and will only effect the Low or High (H) status of Alarm 1. To set it back to a low alarm type:

A1=L <Enter>

8.2.2 'B' Command - Baud change.

To change the baud from 300bps to 9600bps (default), first establish communication at 300bps then type the following:

B9600 <Enter>

Note that there may be some garbled data output when the instrument responds to the new baud rate. Now you must change your terminal's baud rate and reestablish communication by pressing <Enter>.

8.2.3 'C' Command

Calibrate to known calibration standard i.e. 5% O₂ / balance nitrogen, 15% O₂ / balance nitrogen, etc..

Using a calibration gas consisting of 10% O₂ / balance nitrogen as an example, type the following:

C10 <Enter>

For room air calibration, take the monitor outside for fresh air or to a known source of 20.9% O₂ and type:

CAL <Enter>
or
C20.9 <Enter>

Note that the monitor defaults to 20.9% if CAL is entered.

8.2.4 'D' Command

Disable security with optional passcode. (See 'E' Command below for description of security)
In it's simplest form, to disable security protection type:

```
D <Enter>
```

Assuming an 'E' Command had been sent with a passcode of "mypass1" (see next command example) then type the following to disable the security option:

```
Dmypass1 <Enter>
```

Note: typing "DMYPASS1" will not disable the instrument if the original passcode was in lowercase! That means that the 'D' and 'E' commands are CASE SENSITIVE.

8.2.5 'E' Command - Enable security with optional passcode.

To keep others from changing system settings, the 'E'nable Command is supplied as an optional security measure. In it's simplest form type the following:

```
E <Enter>
```

In this example, just type 'E' by itself. This prevents users from inadvertently changing the system settings. However, if you need to change a setting, type a 'D' command with no passcode. The following command shows the use of a passcode:

```
Eypass1 <Enter>
```

This arms the security system and ignores any requests for system changes until the user disarms the system with a 'D' Command followed by the correct passcode (See 'D' command above).

8.2.6 'FS' Command - Fail-safe select.

If the alarm relays should be energized in normal operation and released in the case of a power failure, type the following:

```
FS1=ON      <Enter>  
FS2=1       <Enter>  
FS3=on      <Enter>  
fs4=On      <Enter>
```

Note the individual control over each alarm. Also, ON/on/OFF/off or 1/0 can be used to control the status of each. Commands are not case sensitive. Example: If only Alarm2 needs to be in Fail-safe mode, then type:

```
FS1=off     <Enter>  
FS3=0       <Enter>  
FS4=Off     <Enter>
```

This turns off the Fail-safe mode for Alarms 1, 3, and 4.

8.2.7 'H' Command - Help Screen

Displays a help screen as listed in Section 8.2.

H <Enter>

8.2.8 'M' Command - Manually clear all alarms toggle.

This command toggles between 'M'annual and Automatic clearing of alarms. The alarm is cleared when the condition causing the alarm has been corrected and the Series 1000 gives no indication that the alarm was on. The following two examples will explain the difference between 'M'annual and Automatic clearing of alarms:

Example #1: The Series 1000 monitor is set up to monitor a laboratory full of animals being tested. In our example, the lab technicians have a suspicion that the reason some animals are expiring overnight, is because of lack of oxygen! Unfortunately, these technicians don't have any ability to record the data from the Oxygen monitor, so they set it up for an Alarm 1 set point of 18(L), alarm2 set point of 19(L), and alarm3 set point of 20%(L). Before they leave for the night, they type:

M <Enter>

The monitor responds with:

Alarms to be cleared Manually

The next morning, the technicians find the monitor reading 20.9%, but alarms are going off! Alarm2 and Alarm3 are both on. This is very meaningful to them, because it means the O₂ level in the room dropped below 19%, but stayed above 18%. This would not have been apparent to them if the alarms were cleared automatically (See example 2 below)

Example #2: The Series 1000 is set up in an environmental control situation where if the oxygen level in a room goes below 15%, then a window should automatically open. Also if the oxygen level should get to 20%, then the window should close and a pump should turn on. First, the user needs to set up his alarms as follows:

A1=15L <Enter>	This sets up a low alarm at 15.0%
A2=20H <Enter>	This sets up a high alarm at 20.0%
A3=20H <Enter>	This sets up another high alarm at 20.0%

Now the user must toggle the 'M'annual clear command to allow for Automatic clearing:

M <Enter>

Series 1000 responds:

Alarms to be cleared Automatically

Now, assuming the oxygen level to start out at 20.9%, the system could operate as follows:

Alarm1 would be off allowing the window to be closed.
Alarm2 would be on which would tell the window to close.

Alarm3 would be on which would tell the pump to turn on.

Eventually the oxygen level will drop to under 20% where Alarm 2 and Alarm 3 will automatically shut off! This could tell the pump to shut off, and allow for the window to be opened by Alarm 1. Eventually, due to some gas leak in the room, the oxygen level continues to drop below 15% when Alarm 1 activates and tells the window to open! After a while the oxygen level comes back up past 15% and automatically shuts off Alarm 1. Therefore you have an automatically controlled process.

8.2.9 'O' Command - Output Oxygen Concentration

This command is useful for a quick reading of the Oxygen Concentration. This command returns the current oxygen reading.

8.2.10 'Q' Command - Quiet mode (disables the audible alarm)



Caution! This disables all sounds - (even from alarms!)

This command is useful if the instrument will be in test mode for awhile, with sensors being removed and replaced (causing a lot of harmless alarms). Type:

Q <Enter>

This will stay in effect until you type an 'S' command. A message will appear under the 'V' command displaying the current mode.

8.2.11 'S' Command - Signal mode (enables the audible alarm).

To allow the audible alarms to be heard, simply type the following:

S <Enter>

8.2.12 'V' Command - View current alarms and settings

To view the current status of the Series 1000, type:

V <Enter>

Typical Response:

Alarm Settings

#1: (HI) 22.0	Fail-safe: OFF
#2: (LO) 19.0	Fail-safe: OFF
#3: (LO) 10.0	Fail-safe: ON
#4: N/A	Fail-safe: OFF

Channel 1 = 21.0% Oxygen

```
Alarm 1 is ON   Relay1: Energized
Alarm 2 is OFF  Relay2: De-energized
Alarm 3 is OFF  Relay3: Energized
```

Conditions

```
AC inp: ok      4-20mA: ok      Open Collector output: off
Batt:  ok (22)  Sensor: ok      Aux. Relay: De-energized
Alarms to be cleared MANUALLY
Signal Mode
```

Commands that affect the output of the 'V' command are as follows:

-
- 'A' commands will update the Alarm Settings
- 'FS' commands will update the Fail-safe settings ON or OFF
- 'Q' & 'S' commands will update the comment indicating the status of the 'Q'uiet / 'S'ignal mode
- 'M' commands will toggle the word following the phrase, "Alarms to be cleared ", between 'manually' and 'automatically'.

Note: The number in parenthesis next to the Battery condition is simply the voltage detected by the battery circuit. This can be used for making sure the battery is fully charged.

8.3 RS232/485 CONNECTIONS

Connect the Series 1000 to a terminal or computer as shown in Figure 8-1.

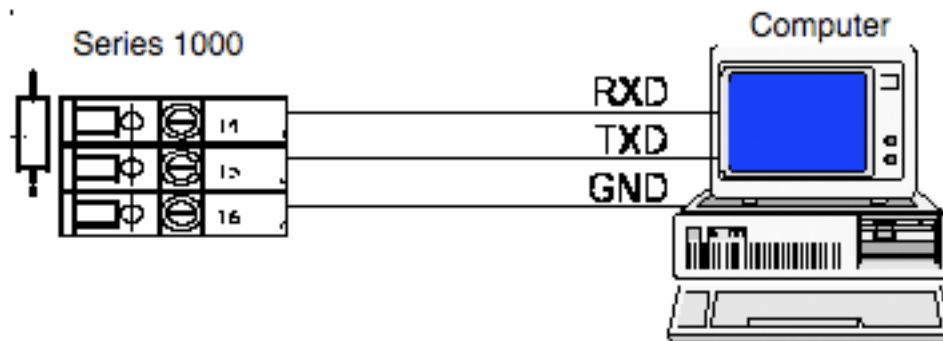


Figure 8-1: RS-232/485 Connections

Note: If you have an RS485 output and have trouble communicating, try tipping over the input and output lines. Some are called T+ / T- or maybe A / B. Whatever the case, the communications link will not work unless these are correct.

9 RS-485 – Optional Enhanced Remote Control Command

9.1 RS-485 Protocol

Please read the section on RS232C **first** to familiarize yourself to the command structure. All commands under RS485 are either exactly the same or have slight enhancements over RS232C. This section describes the enhancements associated with the RS485 protocol.

Below is a sample 'H'elp Screen using the '\H' Command.

<u>Command</u>		<u>Description</u>
\Aa=[bb.b] [L/H]	<Enter>	Alarm set
\Bcccc	<Enter>	Baud rate select
\C[bb.b] or \CAL	<Enter>	Calibrate ["CAL" defaults to 20.9%]
\D[string]	<Enter>	Disable Security
\E[string]	<Enter>	Enable Security
\FSd=[ON/OFF/1/0]	<Enter>	Fail-safe select
\Gcommand	<Enter>	Global set (be careful here)
\H	<Enter>	Help Screen
\L[name]	<Enter>	Local Name OR Number
\M[name]	<Enter>	Manual clear toggle
\O[name]	<Enter>	Oxygen Concentration
\Q[name]	<Enter>	Quiet mode (no beeps at all)
\S[name]	<Enter>	Signal mode (beeps audible)
\U[name]	<Enter>	Use analyzer with 'name' for all cmds
\V[name]	<Enter>	View current Alarms and settings

Where:

- a = 1, 2, or 3 for different alarms
- bb.b = 0 to 30.0% O2 for alarm setting
- L/H = Optionally set to 'L'ow or 'H'igh alarm
- cccc = Baud rate number from 150 to 9600
- d = Number designating Relay 1 to 4
- ON/OFF/1/0 = 'ON' is the same as '1' etc.
- name = String for accessing multiple units (see manual)
- string = String for security protection (see manual)
- command = Any valid command (WARNING: G will act on all units!)

Please note that there is an extra character - a backslash ('\') - before each command. This prevents conflicts between individual Series 1000's.

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RS485 has three new commands: 'G'lobal, 'L'ocal, and 'U'se. The first one is the 'G' Command. As it states above, this is the 'G'lobal Set command. This command is very powerful and is discussed in the following sections.

RS485 provides the ability to connect multiple Series 1000's together and communicate to them simultaneously. Therefore, it may become necessary or convenient to set certain points 'G'lobally. Instead of setting all instruments up one by one, use the 'G'lobal Command to control all Series 1000 units at the same time!

Each command will be discussed here, taking into consideration that there is most likely more than one unit to be controlled over the RS485 communications lines (twisted pair).

'A' Command - Same as RS232
'B' Command - Same as RS232
'C' Command - Same as RS232
'D' Command - Same as RS232
'E' Command - Same as RS232
'F' Command - Same as RS232
'H' Command - Same as RS232
'O' Command - Same as RS232

9.2 Enhanced Command Descriptions

9.2.1 'G' Command - Global Set command.

This command will cause all units tied into the RS485 communications line to respond to whatever command comes after it. For example, typing:

```
\G <Enter>
```

will do nothing! This is because no command was given after the 'G'. However, typing:

```
\GA1=20.5h <Enter>
```

will set up every Series 1000 connected to the RS485 line to have a High Alarm1 Setting of 20.5%

Now let's try the 'G' command with the 'B' command for setting the baud rate. This is a handy little time saver! For instance, to set all units to 9600bps just type:

```
\GB9600
```

Or in other words, "Global Baud 9600". Make sure you change your terminal baud rate after using a 'B' command.

```
\GC <Enter> will not do anything.  
Globally Calibrating is not allowed
```

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The next two commands function just like RS232C:

```
\GD[string] and  
\GE[string]
```

Just remember, if you are adding units to the RS485 line, and you don't make sure of your security codes, you could end up with multiple security codes! To be sure, have all units on line before enabling a global security code.

If you need all instruments to operate in the Fail-safe mode, just use the 'G'lobal command:

```
\GFS1=1 <Enter>  
\GFS2=1 <Enter>  
\GFS3=1 <Enter>  
\GFS4=1 <Enter>
```

Note how each Alarm is treated individually. The following commands are not available:

```
\GH <Enter> does nothing.  
\GI <Enter> does nothing.  
\GL <Enter> does nothing.
```

```
\GQ <Enter>      Global Quiet (disables ALL the audible alarms.  
                  Warning! This disables all sounds - even  
from              alarms!)
```

No optional name is required and will cause the Series 1000 (if enabled) to respond with an 'Error!' message if supplied. (See description of 'Q' command below).

Preceding this command with the 'G'lobal command does exactly what you would expect. 'G'lobally 'Q'uiet all audible sounds. See the 'S'ignal command below for setting the audible sounds back to normal.

To make all alarms audible, type the following command:

```
\GS <Enter>
```

This puts all Series 1000's into 'S'ignal mode. This means that any alarm condition will result in an audible alarm signal. No other commands are available for 'G'lobal setting.

```
\GU <Enter> does nothing.  
\GV <Enter> does nothing.
```

9.2.2 'L' Command - Local name assignment.

This command allows the user to name each Series 1000 that might be on the RS485 communications line. For instance, an example might be that there are two rooms that need to be monitored using a Series 1000 in each room. From the factory, the Series 1000 is set up to have a blank 'name'. This is equivalent to typing:

```
\L <Enter>
```

If the unit has been enabled using the 'U' command (see below) or has been set up to the factory default, the instrument will respond:

```
' ' O.K.           Note: be careful if there are spaces such as:  
' ' O.K.           This has a space for the name.
```

The unit's name is displayed in single quotation marks. Note how the name is blank above.

In our example, we want to put two Series 1000's on line. First connect ONE Series 1000 to the RS485 line, and get it up and running. After the unit is responding, type the following just as an example:

```
\L Unit#1 <Enter>
```

This returns a message stating:

```
' ' changed to: ' Unit#1'  
' Unit#1' O.K.
```

You can substitute the above, "Unit#1" with any string. Shorter strings save keystrokes when accessing the unit. Now type the following:

```
\U <Enter>           See 'U' command below for description.
```

This basically 'disables' Unit#1 so we can communicate with the next unit we put on the line.

To add another unit, connect the second Series 1000 to the line. If you haven't already, you may have to type 'L' followed by <Enter> (Factory Default) to communicate with the new unit that was just put on the line. (Note: if the unit does not respond then a factory boot may be necessary - See the section on Front panel) At this time you can name the second unit. Maybe it would look something like this:

```
\L Unit#2 <Enter>
```



If you put two or more units on an RS485 line with the same name and ask for output, anything can happen! You can change the currently responding unit's name, just don't set it to a name that currently exists because the next time you type "Uname", you will select two units at one time!

9.2.3 '\M' Command

Manual / Automatic clearing of alarms (See Chapter 4 for description).

The 'name' of the unit can be used as a variable. For instance, no matter what unit is enabled and responding to commands, you can address a specific unit for toggling this function as follows:

```
\M#1 <Enter>
```

If a unit with the 'name' "#1" assigned to it exists, then only that unit will act upon the command. Note: Only the unit that is enabled can respond, so when using this addressing scheme you may want to verify the command by giving it a 'V' name command (See below).

9.2.4 '\O' Command - Output Oxygen Concentration

This command is useful for a quick reading of the Oxygen Concentration. All that is returned is the present reading in percent oxygen.

9.2.5 '\Q' Command - Quiet Mode select

Same enhancement as above in that you can selectively 'Q'uiet any unit by following the command with a valid unit name.

9.2.6 '\S' Command - Signal Mode select

Same enhancement as above.

9.2.7 '\U' Command - Use command.

This command is used for selecting a different Series 1000 that has already been set up using the 'L' command. For instance, using the above example of Unit#1 and Unit#2, to access Unit#1 you would type:

```
\U Unit#1
```

The system responds with:

```
Using: ' Unit#1'
```

Note the 'extra' space after the single quote at the beginning of the string. This is not mandatory and

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can be removed by renaming it using the 'L' command as follows:

```
LUnit#1 <Enter>           Note: no space between 'L' and 'U'
```

9.2.8 '\V' Command - View settings

This has the same enhancement as the 'M', 'Q', and 'S' commands and can be used to verify that each of those commands work properly. For example: With two units, one named "One" and the other named "Two" you could do the following:

```
\UOne <Enter>
```

This selects unit "One". Now lets check the status of unit "Two":

```
\VTwo <Enter>
```

We will just notice that part of the 'V'iew screen shows:

```
Alarms to be cleared MANUALLY
```

Now try changing the MANUAL clearing to AUTOMATIC without 'U'sing unit #2:

```
\MTwo <Enter>
```

```
\VTwo <Enter>
```

Now we can see that the 'V'iew screen shows:

```
Alarms to be cleared AUTOMATICALLY
```

Note that while we entered these commands the unit would respond to an <Enter> with:

```
'One' O.K.
```

That means you could set up all your parameters for unit "One" and still use the 'M', 'Q', and 'S' commands on other units without having to type "UTwo", then the desired command.

10 Optional Internal Data Logger

Alpha Omega Instrument's optional internal data logger provides four channels with a data storage capacity of 32,000 data readings with a user-selectable data capture rate.

The factory default is single channel operation. As such, all 32,000 data readings are available for that channel. When using two channels, the data logger provides up to 16,000 data readings.

Two cables connect the Data Logger to the instrument:

- The 0-2 VDC output connects the instrument's main printed circuit board to Input Channel 1 of the Data Logger.
- The second connection extends the computer connection to the outside of the instrument so that the Data Logger can be launched and data retrieved without opening the instrument's cover.

If the product purchased from Alpha Omega Instruments is equipped with a data logger, please review the following sections carefully; they contain important operational information. Also, refer to the data logger manual, which provides additional information about the data logger.

The data logger is usually installed in the instrument's enclosure. However, there are instances when due to either space constraints or a specific customer request, the data logger may be mounted on the outside surface or installed remotely.

10.1 Data Logger Maintenance

The data logger contains a CR2032 battery that is available from most stores that sell replacement batteries. Replacing the battery should be performed once every 12 months regardless of how often the data logger is used.

Note: Prior to removing the battery, remove AC power from the instrument.

10.1.1 Replacing the Data Logger Battery

To replace the Data Logger battery:

1. To access the data Logger when mounted internally, open the cover of the instrument and swing the front panel of the analyzer open to access the device.
2. To remove the data logger, unplug the two cables from the data logger, and grasp the device firmly and lift with a slight twisting motion to disengage the 3M® fastening material. The Data Logger can then be opened and the coin-shaped battery replaced according to the instructions in the data logger manual.
3. When reinstalling the data logger, position the device over the mating patch of 3M fastening material, and push on the data logger to engage the material.

4. Replace the cables - the gray slender plug is located into the top connector (Data Channel One), and the larger black computer interface cable plug is located into the bottom connector (the connector receptacle with the metal ring).
5. Close the instrument's front panel and clear cover.

10.2 Data Logger Software

Follow the instructions in the attached software manual to install the software into the personal computer that you will use for data launching and retrieval. Install the communications cable from the computer being used (DB-9 connector) to the analyzer's data logger connector, located on the right side of the instrument.

Before you launch the data logger, you should know the following information:

- Data interval desired between points. This interval can range from 0.5 seconds between points to over 9 hours between points. Estimate the full capacity time by multiplying the data interval times 32,000.
- Types of data acquisition available. One will permit the logger to fill its memory with data and stop; a second will allow the logger to overwrite the oldest data once filled. When the data is retrieved, the last 32,000 data points will be downloaded to the PC.

Each data point is time-stamped, using the PC system time. Please make sure that the PC time and date are correct before taking data.

Note: Each time the data logger is launched, all old data will be deleted.

Each time the data is retrieved from the data logger, data acquisition is stopped, and the logger must be launched again.



IMPORTANT: If your instrument is equipped with autoranging, make sure that this feature is OFF and select only one range before logging data. Refer to the data logger manual for more information.

11 Optional 24 VDC Horn/Strobe Alarm

The following sections describe how to wire an an optional 24 VDC powered Horn & Strobe Alarm Annunciator (P/N 1000-HnSt-24).

The Horn/Strobe alarm can be mounted with the Series 1000 electronics or in a remote location with or without a remote sensor. Please review details of purchase order to determine the exact configuration of your system.



Figure 11-1: Optional Horn/Strobe Alarm together with Optional Remote Sensor

11.1 Installation and Wiring

After mounting the Horn & Strobe Alarm Annunciator chassis in the desired location, wire it to the Series 1000 Oxygen Deficiency Monitor. Figure 11-2 provides wiring information.

11.1.1 Installation

Consult with a licensed electrician or person familiar with wiring practices within your facility location prior to installation and wiring.

Two shielded wires (a twisted pair) will be required to carry the 24 VDC signal that will energize the unit. Approximately 330 mA of DC current is required to energize the audible and visual signals. Please note that the Hn-St installation wiring is identical whether the Series 1000 uses a local or remote sensor.



REMOVE ALL POWER FROM THE MAIN CHASSIS OF THE Series 1000 Oxygen Deficiency Monitor BEFORE WIRING.

To connect the Horn/Strobe Alarm:

1. Locate the three position barrier strip on the inside rear surface of the analyzer.
2. To access the barrier strip, loosen the six screws that hold the clear cover in place, and lift the clear cover away from the rest of the analyzer.
3. Lift and rotate the instrument front panel to expose the inside rear surface of the case where the barrier strip is located. The wires going to the Horn & Strobe Alarm Annunciator chassis will pass through the far right cable strain relief and terminate to the barrier strip.
4. Once the wires are terminated at the monitor, the wire can be run to the location of the Horn & Strobe Alarm Annunciator. There is only one cable strain relief on the annunciator.
5. Remove the cover to the Horn & Strobe Alarm Annunciator by loosening four outside screws and lifting the cover and annunciator away from the chassis. Insert the wire through the cable strain relief, and terminate the black and red wires as shown in Figure 11-2.

NOTE: The Horn & Strobe Alarm Annunciator will activate when Oxygen Alarms 1 or 2 are active. Oxygen Alarm 3 is reserved for connection to a local control system, and will not cause the annunciator to activate. Please be sure to account for the alarm assignments when setting the alarm values for Oxygen Alarms 1, 2, and 3. System Alarm 4 will not cause the annunciator to activate, and is also reserved for connection to a local control system

The Candela (light intensity) as been factory set and fixed at 75.

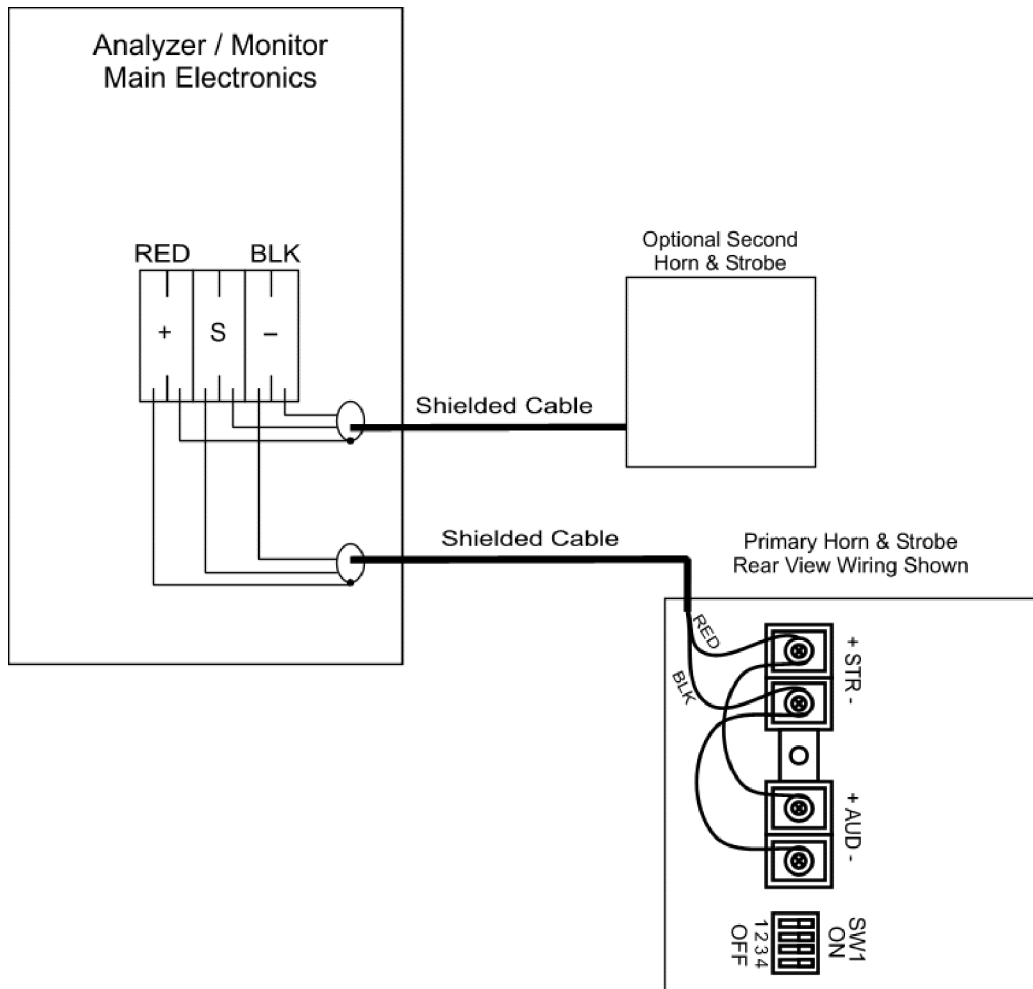


Figure 11-2: DC Powered Horn and Strobe



If the terminal block inside the analyzer/monitor is equipped with single entry terminals it is configured for a single Horn and Strobe unit. **DO NOT** connect more than one Horn and Strobe to single entry terminals. The system will not function correctly.

11.2 Setting the dBA Sound Level

The following section describes how to set the decibel sound level on the Optional Horn and Strobe unit.

To set the sound level:

1. The horn associated with the optional Horn & Strobe Annunciator has a standard setting of 87 dB from the factory and the switch (Figure 11-3) is set to the OFF position.

- To set higher decibel levels of approximately 92dB, set DIP Switch Position 1 to ON

Decibel Level (dBA)	SW1 Switch (POS 1) Setting
High dBA	1 (POS. 1 to ON)
Standard dBA	0 (POS. 1 to OFF)

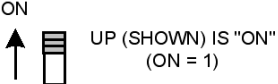


Figure 11-3: Decibel Level Sound Output Settings

MULTI-TONE STROBE SIGNALS AT CLOSE RANGE (FIFTEEN INCHES OR LESS) CAN PRODUCE A SOUND PRESSURE LEVEL THAT EXCEEDS THE MAXIMUM SAFE DECIBEL LEVEL PERMITTED BY ADA AND OSHA RULES. EXPOSURE TO THESE SOUND PRESSURE LEVELS CAN DAMAGE HEARING. DO NOT OPERATE THE UNIT WITHIN FIFTEEN (15) INCHES OF YOUR EAR, AND TAKE APPROPRIATE PRECAUTIONS WHEN MOUNTING AND CONNECTING THE UNIT.

11.2.1 Selecting the Sound Pattern for the Audible Signal

Eight (8) sound patterns are available from the audible indicator, determined by the settings of Positions 2-4 of SW1. The following table shows the settings for the available sound patterns. It is not recommended that either of the “Code 3” settings (horn or tone) be selected for any other use than Fire Evacuation.

Alarm Tone Settings

Tone	Pattern Description	SW-1 Settings			Notes
		POS 2	POS 3	POS 4	
Horn	Broadband Horn (Continuous)	1	1	1	
Bell	1560 Hz. Modulated (0.07 Sec. On/Repeat)	1	0	1	
March Time Horn	Horn (.25 Sec. On/Off)	0	0	1	
Code 3 Horn	Horn (ANSI S3.41 Temporal Pattern)	1	1	0	Fire Evacuation ONLY
Code 3 Tone	500 Hz. (ANSI S3.41 Temporal Pattern)	0	1	1	Fire Evacuation ONLY
Slow Whoop	500-1200 Hz. Sweep (4 Sec. On/5 Sec. Off)	0	1	0	
Siren	600-1200 Hz. Sweep (1 Sec. On/Repeat)	1	0	0	
Hi / Lo	1000-800 Hz. (.25 Sec. On/Alternate)	0	0	0	

Table 1. Table 11-1. Alarm Tone Settings

12 Optional 115 VAC Horn/Strobe Alarm

The following sections describe how to wire an an optional 115 VAC powered Horn & Strobe Alarm Annunciator (P/N HnSt-115).

The Horn/Strobe alarm can be mounted with the Series 1000 electronics or in a remote location with or without a remote sensor. Please review details of purchase order to determine the exact configuration of your system.



Figure 12-1: Optional AC Powered Horn and Strobe

12.1 Installation and Wiring

The Horn & Strobe Alarm Annunciator chassis is shipped pre-wired to its companion Series 1000 Oxygen Deficiency Monitor with a length (stated in purchase order) of shielded instrumentation wire. This section provides instructions for wiring.

Remove 110 VAC power from the Series 1000 Monitor prior to the opening of either the Series 1000 chassis or the Horn & Strobe Alarm Annunciator Chassis.

12.1.1 Installation

After mounting the Horn & Strobe Alarm Annunciator chassis in the desired location, wire it to the Series 1000 Oxygen Deficiency Monitor. Figure 12-2 provides wiring information.

Make wiring connections to the three position terminal block located on the inside of the monitor enclosure.



REMOVE AC POWER FROM THE MAIN CHASSIS OF THE Series 1000 Oxygen Deficiency Monitor BEFORE WIRING.

To connect the Horn/Strobe Alarm:

1. Remove the power from the monitor by removing the AC power at the source supply.
2. Loosen the six screws that hold the clear cover in place, and lift the clear cover away. You will be able to lift and rotate the monitor front panel, exposing the inside rear surface of the case where the barrier strip is located.
3. The Horn & Strobe Alarm Annunciator wires pass through a cable strain relief.
4. Once the Monitor wires are terminated, the wire can be run to the location of the Horn & Strobe Alarm Annunciator and terminated there.
5. Remove the Horn & Strobe Alarm Annunciator cover by removing the four screws and lifting the cover off the conduit box.
6. Insert the Instrumentation wire into one of the conduit entry holes and terminate the wires as shown in Figure 12-2
7. Restore 110 VAC power back to the Series 1000 Monitor only after the Horn & Strobe Alarm Annunciator Chassis is closed by replacing the cover assembly.
8. Connect the Ground wire to the conduit box.

NOTE: The Horn & Strobe Alarm Annunciator will activate when Oxygen Alarms A1 OR A2 are active. Oxygen Alarm 3 or System Alarm #4 are reserved for connection to a local control system, and will not cause the annunciator to activate.

AC Powered Horn & Strobe

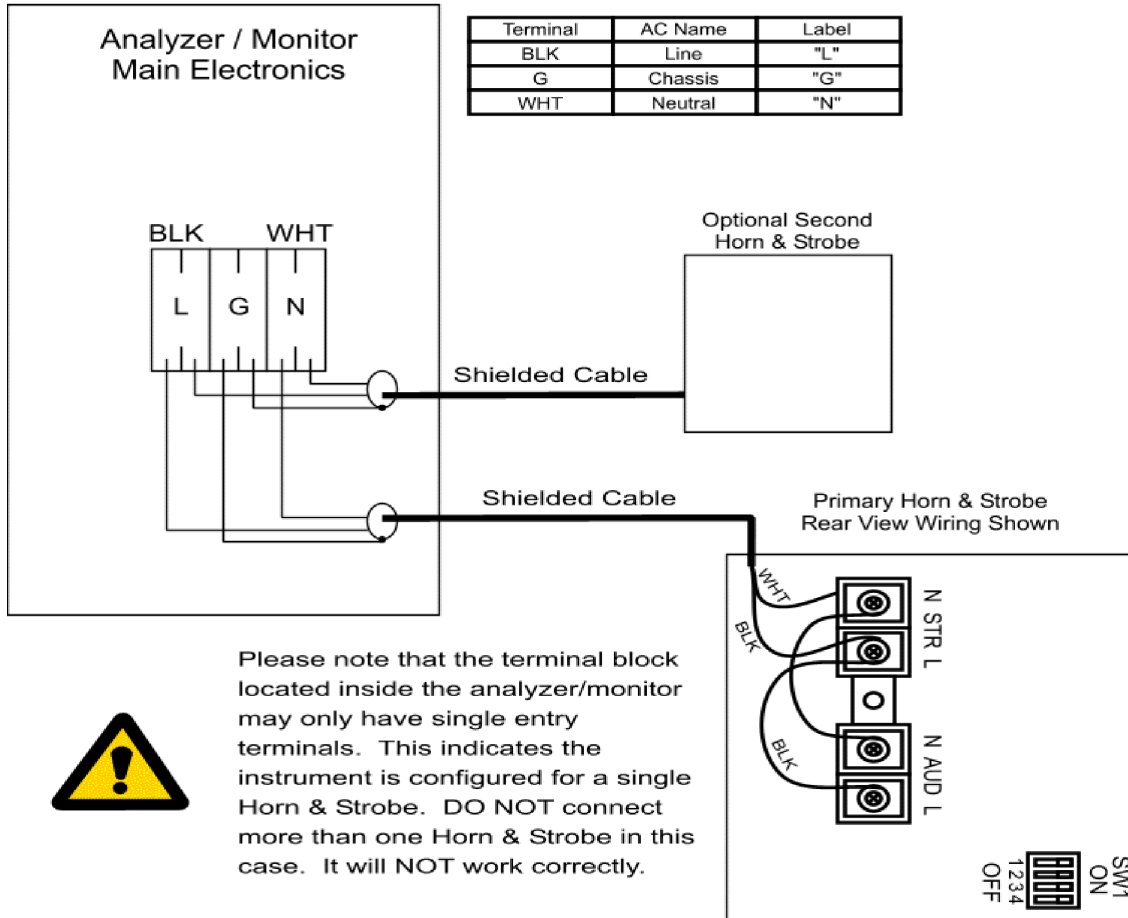


Figure 12-2: AC Powered Horn and Strobe

12.2 Setting the dBA Sound Level

To set the sound level:

1. Locate the four position DIP switch on the alarm module. DIP switch position 1 of this switch sets the dBA level of the audio alert.
 - To set HIGH decibel levels of (approximately 85dB) set DIP Switch Position 1 to ON
 - To set STANDARD decibel levels (approximately 3-4 dB less than HIGH levels). The unit is shipped with the switch in the OFF position.

Decibel Level (dBA)	SW1 Switch (POS 1) Setting
High dBA	1 (POS. 1 to ON)
Standard dBA	0 (POS. 1 to OFF)

Figure 12-3: Decibel Level Sound Output Settings

Multi-tone strobe signals at close range (fifteen inches or less) can produce a sound pressure level that exceeds the maximum safe decibel level permitted by ADA and OSHA rules. Exposure to these sound pressure levels can damage hearing. Do NOT operate the unit within fifteen (15) inches of your ear, and take appropriate precautions when mounting and connecting the unit.

12.3 Selecting the Sound Pattern for the Audible Signal

Eight (8) sound patterns are available from the audible indicator, determined by the settings of Positions 2-4 of SW1. The following table shows the settings for the available sound patterns. It is not recommended that either “Code 3” setting (horn or tone) be selected for any other use than Fire Evacuation.

Tone	Pattern Description	SW-1 Settings			Notes
		POS 2	POS 3	POS 4	
Horn	Broadband Horn (Continuous)	1	1	1	
Bell	1560 Hz, Modulated (0,07 Sec, On/Repeat)	1	0	1	
March Time Horn	Horn (.25 Sec. On/Off)	0	0	1	
Code 3 Horn	Horn (ANSI S3.41 Temporal Pattern)	1	1	0	Fire Evacuation ONLY
Code 3 Tone	500 Hz. (ANSI S3.41 Temporal Pattern)	0	1	1	Fire Evacuation ONLY
Slow Whoop	500-1200 Hz. Sweep (4 Sec. On/.5 Sec. Off)	0	1	0	
Siren	600-1200 Hz. Sweep (1 Sec. On/Repeat)	1	0	0	
Hi / Lo	1000-800 Hz. (.25 Sec. On/Alternate)	0	0	0	

Table 12-1: Alarm Tone Settings

13 Appendix A - ISEN Oxygen Sensor – Material Safety Data Sheet

SECTION I - PRODUCT IDENTIFICATION

Address	Alpha Omega Instruments Corp 30 Martin Street
Telephone	401-333-8580
Date Prepared	September 3, 1998
Date Revised	April 12, 2001
Trade Name	2SEN and 1SEN
Description	Weak acidic solution encapsulated in plastic housing.

SECTION II - HAZARDOUS INGREDIENTS OF SOLUTION

Lead Acetate, Trihydrate	CAS # 6080-56-4
	OSHA/PEL 0.05 mg/m3
	ACGIH/TLV 0.15 mg/m3

TLV and PEL are for lead, inorganic dusts and fumes, as Pb

Note: Lead has been reported as causing cancer in laboratory animals, exercise due care.

Acetic Acid, Glacial	CAS # 64-19-7
	OSHA/PEL 10 PPM
	ACGIH/TLV 10 PPM

NOTE: TLV and PEL are for concentrated (90% - 100%) Acetic Acid, actual solution is less than 50%.

Lead	CAS # 7439-92-1
	OSHA/PEL 0.03mg/m3

SECTION III - PHYSICAL & CHEMICAL CHARACTERISTICS

Boiling Point: Not Available	Specific Gravity: Not Available	
Vapor Pressure: Not Available	Vapor Density: Not Available	
Evaporation Rate: Not Available	Physical State: Liquid	
Melting Point: Not Available	pH: 3.5 - 7.0	Flash Point: > 100 degrees C

Appearance & Odor: Colorless Liquid: Vinegar like odor

Extinguisher Media: Use water spray, alcohol foam, dry chemical or carbon dioxide

Special Fire Fighting Procedures: Respiratory protection should be used to avoid breathing fumes.

Unusual Fire & Explosion Hazards:

Lead acetate decomposes at boiling point and toxic gases are produced. Acetic acid vapors may flow along surfaces to distant ignition sources and flash back. Closed containers exposed to heat may explode.

SECTION IV - REACTIVITY DATA OF SOLUTION

Stability	Stable
Hazardous Polymerization:	Will not occur
Conditions to Avoid:	Heat, flame, other sources of ignition
Incompatibles:	Strong acids, strong bases, strong oxidizing agents.
Decomposition Products:	Lead fumes, carbon monoxide, carbon dioxide.

SECTION V - HEALTH HAZARD DATA OF SOLUTION

Lead Acetate Component	Data is for lead, inorganic dusts and fumes as Pb
(TLV/TWA):	0.15 mg/m ³
STEL:	Not Established
PEL:	0.05 mg/m ³
Toxicity:	Intraperitoneal Rate LD50 for Lead Acetate Trihydrate is 200 mg/Kg
Carcinogenicity:	This substance is listed as a NTP anticipated human carcinogen and an IARC animal carcinogen.
Reproductive Effects:	None identified
Effects of Overexposure:	
INHALATION:	Tightness and pain in chest, coughing, difficult breathing.
SKIN CONTACT:	Irritation.
EYE CONTACT:	Irritation.
SKIN ABSORPTION:	May be harmful.
INGESTION:	Is harmful and may be fatal, headache, nausea, vomiting, dizziness, gastrointestinal irritation.
CHRONIC EFFECTS:	Anemia, kidney damage, blurred vision, lead build-up in the central nervous system.
Target Organs:	GI tract, central nervous system, kidneys, blood, gingival tissue.
Medical Conditions Generally Aggravated by Exposure:	None identified.
Primary Routes of Entry:	Ingestion, inhalation, eye contact, skin contact, absorption.

Emergency and First Aid Procedures:

INGESTION: **CALL A PHYSICIAN.** Give large amounts of water.
INHALATION: If inhaled, remove to fresh air.
SKIN CONTACT: In case of contact, flush with water for at least 15 minutes.
EYE CONTACT: In case of contact, flush with water for at least 15 minutes.

SECTION V - HEALTH HAZARD DATA OF SOLUTION continued

Acetic Acid Data is for concentrated acid.

Threshold Limit value (TLV/TWA) 25 mg/m3
 Short term exposure limit (STEL) 37 mg/m3
 Permissible exposure limit (PEL) 25 mg/m3

Toxicity:

Oral rate LD50 for acetic acid: 3310 mg/kg
 Intravenous mouse LD50 for acetic acid: 525 mg/kg
 Skin rabbit LD50 for acetic acid: 1060 mg/kg
 Inhalation mouse LD50 for acetic acid: 5620 mg/kg
 Carcinogenicity NTP: No
 IARC No
 Z List: No
 OSHA Reg: No

Carcinogenicity: None identified

Reproductive Effects: None identified

Effects of Overexposure:

INHALATION: Severe irritation or burns of respiratory system
SKIN CONTACT: Severe burns, may cause dermatitis
EYE CONTACT: Severe burns, permanent eye damage.
SKIN ABSORPTION: None identified
INGESTION: Burns to mouth and throat, nausea, vomiting, gastrointestinal irritation, diarrhea, shock, may be fatal
CHRONIC EFFECTS: Lung damage, teeth damage
Target Organs: Respiratory system, eyes, skin, teeth, lungs.

Medical Conditions Generally Respiratory system disease, skin disorders.

Aggravated by Exposure:

Primary Routes of Entry: Inhalation, ingestion, skin contact, eye contact.

Emergency and First Aid Procedures:

- INGESTION:** **CALL A PHYSICIAN.** Give large amounts of water.
- INHALATION:** If inhaled, remove to fresh air.
- SKIN CONTACT:** Immediately flush skin with plenty of water for at least 15 minutes.

- EYE CONTACT:** Immediately flush with plenty of water for at least 15 minutes.

SECTION VI - SPILL AND DISPOSAL PROCEDURES

NOTE: The sensors are sealed, and under normal circumstances, the contents of the sensors do not present a health hazard. The following information is given as a guide in the event that a cell leaks.

- Steps to be taken in the event of a spill or discharge:
- Wear respiratory protection and full protective clothing
 - Neutralize spill with soda ash or lime
 - Carefully place material into clean, dry container and cover.
 - Flush spill area with water.

Disposal Procedure:

Dispose in accordance with all applicable federal, state and local environmental regulations, with regards to lead or lead acetate.

EPA Hazardous Waste Numbers:

- Lead D008
- Lead Acetate U144 (Toxic Waste)
- Acetic Acid, Glacial D001, D002 (Ignitable, Waste)

SECTION VII - ENGINEERING AND WORK PRACTICES CONTROLS

VENTILATION: Use general or local exhaust ventilation to meet TLV requirements.

RESPIRATORY PROTECTION: Respiratory protection required if airborne concentration exceeds TLV.

EYE/SKIN PROTECTION: Safety goggles, uniform, apron, neoprene gloves are recommended.

Protective measures during cell replacement:

Before opening the packaging containing the sensor cell, check the sensor cell for leakage. If the sensor cell leaks, do not open the container. If there is liquid around the cell while in the instrument, use the protection listed above in this section.

SECTION VIII – STORAGE AND HANDLING PRECAUTIONS

Store in a cool, well-ventilated area.

Note:

The above data is based on tests and experience which Alpha Omega Instruments, Inc. believes reliable and supplied for information purposes only. Alpha Omega Instruments Corp. disclaims any liability for damage or injury which results from the use of the data and nothing contained therein shall constitute a guarantee, warranty (including warranty of merchantability) or representation (including freedom from patent liability) by Alpha Omega Instruments Corp. with respect to the data, the product described, or their use for any specific purpose, even if that purpose is known to Alpha Omega Instruments Corp.

14 Appendix B - Nickle Hydride Battery Material Safety Data Sheet

Date: 27 MAY, 2003

Identity (As Used on Label and List) Note: Blank spaces are not permitted if any item is not applicable or no GPI60AAH information is available, the space must be marked to indicate that.

Section I

Manufacturer's Name <u>GPI International Ltd. / GP Batteries (U.S.A.) Inc.</u>	Emergency Telephone Number
Address (Number, Street, City, State, and ZIP Code) 8/F, Gold Peak Building, 30 Kwai Wing Road, Kwai Chung, N.T. Hong Kong <u>11235 West Bernardo Court, San Diego, CA92127-1638, U.S.A. (619) 674 5620</u>	Telephone Number for information (852) 2484 3333

Section II - Hazardous Ingredients/Identity Information

Hazardous Components:	
Description:	Approximate % of total weight
Ni(OH) ₂ (Nickel Hydroxide) ; 30%KOH Solution (Potassium Hydroxide) ; 10 Wt%	25 Wt%
Mercury ; <5 ppm	
Lead ; Nil	
Cadmium ; Nil	

Section III - Physical/Chemical Characteristics

Boiling point Specific N.A.	Gravity (H ₂ O=1) N.A.
Vapor Pressure (mm Hg) N.A.	Melting Point N.A.
Vapor Density (AIR =1) N.A.	Evaporation Rate (Butyl Acetate =1) N.A.
Solubility in Water N.A.	
Appearance and Odor Cylindrical Shape, odorless	

Section IV - Fire and Explosion Hazard Data

Flash Point (Method Used) N.A.	Flammable Limits N.A.	LEL N.A.	UEL N.A.
Extinguishing Media N.A.			
Special Fire Fighting Procedures N.A.			
Unusual Fire and Explosion Hazards When exposed to excess heat, cell may burst			

Section V - Reactivity Data

Stability: Unstable	Conditions to Avoid
Stable X	
Incompatibility (Materials to Avoid)	

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Hazardous Decomposition or Byproducts

When heated, battery may emit hazardous vapors of KOH/NaOH & Hg.

Hazardous reactions: May Occur

Conditions to Avoid Will Not Occur X

Section VI - Health Hazard Data

Route(s) of Entry	Inhalation?	Skin?	Ingestion?
	N.A.	N.A.	N.A.

Health Hazard (Acute and Chronic)

N.A.

Carcinogenicity	NTP?	LARC Monographs?	OSHA Regulated?
	N.A.	N.A.	N.A.

Signs and Symptoms of Exposure

In case of electrolyte leakage, skin will be itchy when contaminated by electrolyte.

Medical Conditions

Generally Aggravated by Exposure N.A.

Emergency and First Aid Procedures

In the event that electrolytes gets on skin, wash immediately with water. For eye contact, flush with copious amounts of water for 15 minutes and see physician..

Section VII - Precautions for Safe Handling and Use

Steps to Be Taken in Case Material is Released or Spilled

Use neoprene, rubber latex-nitrile gloves when handling leakers. If liquid from leaker comes in contact with skin, wash immediately with water. For eye contact, flush with copious amounts of water for 15 minutes and see physician.

Waste Disposal Method

Do not incinerate. Battery may explode.

Precaution to Be Taken in Handling and Storing

The battery is extremely sensitive to adverse effect of humidity. Be sure to store them in a place which is dry and subject to little temperature change. Do not place near the boiler or radiator, nor expose to the direct sunlight. Do not dispose of the battery in fire. Do not charge the battery. Do not short-circuit the battery. Do not put in backward position. Do not disassemble the battery, handling in such manner can cause the battery to explode, leak and injury.

Other Precautions

Install batteries in accordance with equipment instructions. Replace all batteries in equipment at the same time. Do not mix battery systems of different types. Do not carry batteries loose in your pocket or carrying bag. Check batteries periodically when in use.

Section VIII - Control Measures

Respiratory Protection (Specify Type)

Ventilation Local Exhausts	Special
N.A.	N.A.
Mechanical (General)	Other
N.A.	N.A.

Protective Gloves	Eye Protection
N.A.	N.A.

Other Protective Clothing or Equipment

N.A.

Work/Hygienic Practices

N.A.

15 Appendix C-Effects of Different Oxygen Levels on Humans

The following is a list of different oxygen levels along with the corresponding effects it has on normal life.

1. 23.5% is the maximum safe concentration established by the Occupational Health & Safety Administration (OSHA).
2. 20.9% is the normal oxygen concentration at sea level.
3. 19.5% oxygen is the minimum safe concentration established by OSHA.
4. At approximately 19.0% oxygen, there may be some impairment to judgement but it may be hardly noticeable.
5. At approximately 16.0%-19% oxygen, hypoxic conditions will likely be experienced where the body is deprived of an adequate oxygen supply and there may be some impairment to judgement.
6. At between approximately 13%-16% oxygen, breathing becomes rapid as does the person's pulse rate. The individual will become emotionally upset.
7. At between approximately 10%-13% oxygen, a strong feeling of fatigue takes over with strained respiration. There is a distinct possibility that the person will be rendered unconscious without forewarning.
8. Below 10%, there is an increased inability to move with fainting almost immediately upon exposure to the oxygen deficient atmosphere. Convulsions and death will follow as the oxygen levels approach approximately 7%.