



Committing to the future

testo 6682

Humidity Transmitter for Explosive Areas

NEW!



Efficient humidity measurement specially for Ex applications in accordance with ATEX II 2 (1) G Ex ia [ia] IIC T4 as well ATEX II 1/2 G Ex ia IIC T4/T3

Your benefits with the testo 6682 humidity transmitter



The new testo 6682 humidity transmitter for Ex applications meets the most stringent requirements for process monitoring in explosive applications for pharmaceutical, chemical and process engineering.

Process safety and system availability are supported by the excellent features of testo 6682 which enthuse those working in the field:

- Highest accuracy and long-term stability of $\pm 1\%$ RH
- Preventive maintenance through self-monitoring and early warning
- Historical traceability thanks to internal log
- Flexible calibration concept
- Replaceable digital testo 6616 probe
- Display and operating menu for easy operation with parameterization, adjustment and analysis

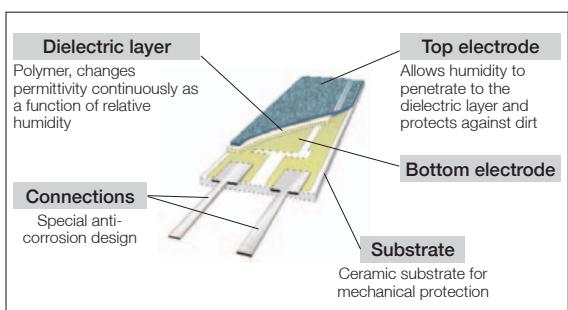
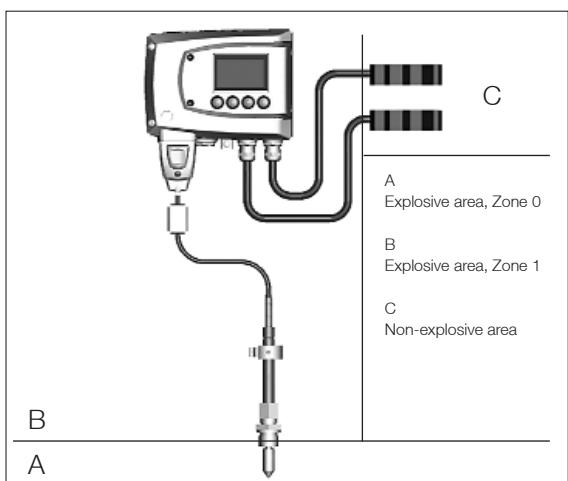


Ex protection classes

The testo 6682 humidity transmitter is intended for protection class **ATEX II 2 (1) G Ex ia [ia] IIC T4**, the digital testo 6616 humidity probe for protection class **ATEX II 1/2 G Ex ia IIC T4/T3**.

The sensor tip can be used in a Zone 0 explosive area, the transmitter in Zone 1.

Basic safety and health requirements are fulfilled by compliance with EN 60079-0:2006, EN 60079-11:2007 as well as EN606079-26:2007 for testo 6616.



II	Instrument group: Use in non-firedamp endangered areas
1/2	Instrument category: Application range Electronics Category 2, Application range Probe shaft Category 1
2 (1)	Instrument category: Instrument can be used in Category 2 and facilitates the connection of instruments which can be used in Category 1
G	Media: For explosive mixtures of air and combustible gases, vapours or mist
Ex	Explosion-proof electrical equipment in accordance with European standards
ia	Ignition protection type: Intrinsic safety
[ia]	[ia] The instrument provides an intrinsic electric circuit for an additional instrument
IIC	The instrument can be used for gases in the IIC gas group
T4/T3	Temperature class T4 or T3

Testo's humidity sensor: The core piece of high quality humidity transmitters now also for Ex areas

Testo is the first choice when it comes to superior humidity transmitters for a critical climate and drying processes. Using our many years of experience, the sensor concept and signal processing have now been completely overhauled.

Accuracy and long-term stability were tested as part of 5 years of interlaboratory tests by different national calibration laboratories (PTB, CETIAT, NIST etc.). Even without a new adjustment, the $\pm 1\%$ RH limit was not exceeded.

You are on the safe side thanks to the accuracy, stability and efficiency of the Testo humidity transmitter.

testo 6682's versatile calibration concept



Highest process stability through early warnings and self-monitoring

The testo 6682 humidity transmitter has numerous self-analyses available such as a warning if drift is suspected on the basis of 2 point adjustments or incongruous operational voltage. These messages are sent by signal to the display of the person responsible.

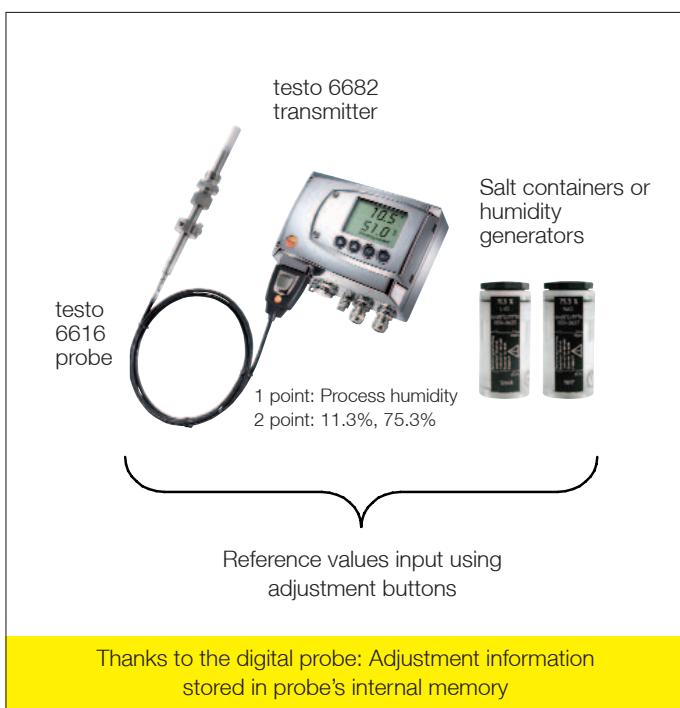
Thanks to this early warning system, the person responsible can react promptly and take the necessary measures before the process is interrupted. The keyword is: "System availability".



Time-optimised handing and traceability thanks to the exchangeable, digital testo 6616 probe

The testo 6616 humidity probe can be easily replaced by hand. Adjustment and calibration data remain saved in the probe.

In order to be able to trace the probe's duration of use and the adjustments carried out, testo 6616 has its own serial number, an operational hours counter as well as an internal log which makes visible, on the transmitter's operating menu, how long the probe has already been in use and which configurations have been made.



Time saving and highest precision thanks to a practicable calibration concept

Testo's adjustment concept makes it possible to adjust the complete signal chain from sensor signal (probe) using digital signal (inside transmitter) to analog signal (isolating amplifier output signal).

The operating menu gives you the option of carrying out

- 1 point adjustments
- 2 point adjustments (can be carried out in seconds using adjustment buttons)
- Analog adjustments

Adjustment information is stored digitally in the probe's internal memory. That's how 1 point adjustments as well as 2 point adjustments are made directly on-site or on a different testo 6682 humidity transmitter (e.g. in a calibration laboratory).

World innovation:

Thanks to analog output adjustments, it is possible to eliminate measurement errors occurring in the transmitter on account of digital analog conversion.

Fig.: 1 and 2 point adjustment

More information at www.testo-international.com/transmitter

Technical data / Order codes

Technical data		
		testo 6682 humidity transmitter
Parameters	Humidity	%RH / °Ctd / °Ftd, as well as all the parameters shown in the order code
	Temperature	°C / °F
Meas. range	Humidity	0 to 100 %RH
	Temperature	-30 to +150 °C / -22 to +302 °F Depending on application location and type, for safety reasons there may be a limited measurement range in the explosive area. Please observe separate safety information and the explosion temperature class.
Accuracy	Humidity	±(1 RH% + 0.007 x reading) für 0 to 90 %RH / ±(1.4 RH% + 0.007 x reading) für 90 to 100 %RH / +0.02 %RH per Kelvin depending on the process and electronics temperature (if deviated from 25 °C / 77 °F)
	Temperature	±0.15 °C / 0.27 °F (PT1000 1/3 Class B)
Resolution		0.1% RH or 0.01 °C / 0.01 °F
Measuring rate		1/s
Power supply		2 wire: 4 to 20 mA, current loop from certified intrinsically safe power units U0 = 28V; I0 = 93 mA; P0 = 650 mW
Analog output		4 to 20 mA ± 0.03 mA (2 wire)
Analog output Resolution		12 bit
Display		2 line LCD with plain text line
Application temperature Housing		With display =-20 to +70 °C / +32 to +122 °F
Storage temperature		-40 to +80 °C / -40 to +176 °F
Housing/Weight		Metal, 2.01 kg / 4.33 lb
Protection class		IP 65, if the transmitter is connected or sealing plugs are inserted in the cable entry point
Guidelines, standards, tests		94/9/EG (ATEX), EN 60079-0:2006, EN 60079-11:2007, EU Guideline: 2004/108/EU
Warranty		2 years, See www.testo.com/warranty for warranty conditions
Material		Common EU Guideline 89/336/EEC

Order codes for testo 6682 transmitter

0555 6682

B01 4 to 20 mA (2 wire, 24 VDC)

C02 With display / English

C03 With display / German

C04 With display/ French

C05 With display/ Spanish

C06 With display/ Italian

C07 With display/ Japanese

D01 Cable entry point M16

D02 Cable entry point NPT 1/2"

F01 %RH / min / max

F02 °C / min / max

F03 °F / min / max

F04 °Ctd / min / max

F05 °Ftd / min / max

F06 g/kg / min / max

F07 gr/lb / min / max

F08 g/m³ / min / max

F09 gr/ft³ / min / max

F10 ppmV / min / max

F11 °Cwb / min / max (wet bulb)

F12 °Fwb / min / max (wet bulb)

F13 kJ/kg / min / max (enthalpy)

F14 mbar / min / max

(water vapour partial pressure)

inch H₂O / min / max

(water vapour partial pressure)

F15 %Vol.

G01 %RH / min / max

G02 °C / min / max

G03 °F / min / max

G04 °Ctd / min / max

G05 °Ftd / min / max

G06 g/kg / min / max

G07 gr/lb / min / max

G08 g/m³ / min / max

G09 gr/ft³ / min / max

G10 ppmV / min / max

G11 °Cwb / min / max

G12 °Fwb / min / max

G13 kJ/kg / min / max (enthalpy)

G14 mbar / min / max

(water vapour partial pressure)

G15 inch H₂O / min / max

(water vapour partial pressure)

G16 %Vol.

K01 German-English Instruction Manual

K02 French-English Instruction Manual

K03 Spanish-English Instruction Manual

K04 Italian-English Instruction Manual

K05 Dutch-English Instruction Manual

K06 Japanese-English Instruction Manual

K07 Chinese-English Instruction Manual

Channel 1*

Channel 2*

*Standard scale will be delivered, if "min" and "max" are not specified.

Order codes for testo 6616 probes

0555 6616

M03 Teflon sintered filter

N01 Cable length, 1 metre

N02 Cable length, 2 metres

N05 Cable length, 5 metres

N10 Cable length, 10 metres

P20 Probe length: 200 mm

P50 Probe length: 500 mm