

Technical Data for Alicat MS Series Mass Flow Meters

Alicat MS instruments are built for use with aggressive gases. For the most part, these instruments maintain the specifications of equivalently ranged M Series devices.

In addition to Alicat's standard 30 gas select programming, MS meters are configured to operate with the following aggressive gases.

MS Meter Gas Compatibility List :

NO	Nitric Oxide to 100%
NF3	Nitrogen Trifluoride to 100%
NH3	Ammonia to 100%
Cl2	Chlorine to 100%
H2S	Hydrogen Sulfide to 100%
SO2	Sulfur Dioxide to 100%
Propylene to 100%	

In addition, the following gases are available upon request:

NO2	Nitrogen Dioxide to 0.5% in an inert carrier
Refrigerant gases to 100%	

If your application requires another gas or gas mixture, please contact Alicat. We will do our best to accommodate your request.

Technical Data for Micro-Flow and Ultra-Low Flow MS Mass Flow Meters

0 to 0.5SCCM Full Scale through 0 to 50SCCM Full Scale

The following specifications are for the standard configuration of the Alicat product as shipped from the factory. There are many low-cost customization options available.

Specification	Mass Meter	Description
Accuracy	± (0.8% of Reading + 0.2% of Full Scale)	At calibration conditions after tare
High Accuracy Option	± (0.4% of Reading + 0.2% of Full Scale)	At calibration conditions after tare
Accuracy: Bi-directional Meters Only	± (0.8% of reading + 0.2% of total span positive full scale to negative full scale)	At calibration conditions after tare
Repeatability	± 0.2%	Full Scale
Operating Range	1% to 100% Full Scale	Measure
Typical Response Time	10	Milliseconds (Adjustable)
Standard Conditions (STP)	25°C & 14.696PSIA	Mass Reference Conditions
Operating Temperature	-10 to +50	°Celsius
Zero Shift	0.02%	Full Scale / °Celsius / Atm
Span Shift	0.02%	Full Scale / °Celsius / Atm
Humidity Range	0 to 100%	Non-Condensing
Measurable Flow Rate	128%	Full Scale
Maximum Pressure	145	PSIG
Output Signal Digital	Mass Flow, Volume Flow, Pressure & Temperature	RS-232 Serial or RS-485 Serial or PROFIBUS or DeviceNet ¹
Output Signal Analog	Mass Flow	0-5Vdc
Optional Output Signal Secondary Analog	Mass Flow, Volumetric Flow Pressure or Temperature	0-5 Vdc or 0-10Vdc or 4-20mA
Electrical Connections	8 Pin Mini-DIN or DB-15	
Supply Voltage	7 to 30 Vdc (15-30Vdc for 4-20mA outputs)	
Supply Current	0.040 Amp (+ output current on 4-20mA)	
Mounting Attitude Sensitivity	0%	Tare after installation
Warm-up Time	< 1	Second
Wetted Materials ²	316LSS, FFKM (Kalrez) standard; Viton, EPDM, Buna, Neoprene as needed for some gases.	

1. If selecting PROFIBUS or DeviceNet no analog signal is available. PROFIBUS / DeviceNet units do not have the display. See PROFIBUS or DeviceNet specifications for PROFIBUS or DeviceNet supply voltages and currents.
2. If your application demands a different material, please contact Application Assistance for available options.

Mechanical Specifications

Full Scale Flow Mass Meter	Mechanical Dimensions	Process Connections ¹	Pressure Drop ² (PSID)
0.5SCCM to 1SCCM	4.4"H x 2.4"W x 1.1"D	M-5 (10-32) Female Thread*	1.0
2SCCM to 50SCCM			1.0

Units ≤50SCCM F.S. are shipped with M-5 (10-32) Male Buna-N O-ring face seal to 1/8" Female NPT fittings.

These adaptor fittings were selected for customer convenience in process connection. It should be noted that the 1/8" Female NPT introduces additional dead volume. To minimize dead volume, please see [Accessories](#) for the 10-32 Male to 1/8"OD compression fitting.

1. Compatible with Beswick®, Swagelok® tube, Parker®, face seal, push connect and compression adapter fittings.
2. Venting to atmosphere. Lower Pressure Drops Available, please contact Application Assistance.

0.5SCCM to 50SCCM approximate shipping weight: 0.8lb

Technical Data for Low Flow MS Mass Flow Meters

0 to 100 SCCM Full Scale through 0 to 20 SLPM Full Scale

The following specifications are for the standard configuration of the Alicat product as shipped from the factory. There are many low-cost customization options available.

Specification	Mass Meter	Description
Accuracy	± (0.8% of Reading + 0.2% of Full Scale)	At calibration conditions after tare
High Accuracy Option	± (0.4% of Reading + 0.2% of Full Scale)	At calibration conditions after tare
Accuracy: Bi-directional Meters Only	± (0.8% of reading + 0.2% of total span positive full scale to negative full scale)	At calibration conditions after tare
Repeatability	± 0.2%	Full Scale
Operating Range	1% to 100% Full Scale	Measure
Typical Response Time	10	Milliseconds (Adjustable)
Standard Conditions (STP)	25°C & 14.696PSIA	Mass Reference Conditions
Operating Temperature	-10 to +50	°Celsius
Zero Shift	0.02%	Full Scale / °Celsius / Atm
Span Shift	0.02%	Full Scale / °Celsius / Atm
Humidity Range	0 to 100%	Non-Condensing
Measurable Flow Rate	128%	Full Scale
Maximum Pressure	145	PSIG
Output Signal Digital	Mass, Volume, Pressure & Temperature	RS-232 Serial or RS-485 Serial or PROFIBUS or DeviceNet ¹
Output Signal Analog	Mass Flow	0-5Vdc
Optional Output Signal Secondary Analog	Mass, Volumetric Pressure or Temperature	0-5 Vdc or 0-10Vdc or 4-20mA
Electrical Connections	8 Pin Mini-DIN or DB-15	
Supply Voltage	7 to 30 Vdc (15-30Vdc for 4-20mA outputs)	
Supply Current	0.040 Amp (+ output current on 4-20mA)	
Mounting Attitude Sensitivity	0%	Tare after installation
Warm-up Time	< 1	Second
Wetted Materials ²	316LSS, FFKM (Kalrez) standard; Viton, EPDM, Buna, Neoprene as needed for some gases.	

1. If selecting PROFIBUS or DeviceNet no analog signal is available. PROFIBUS / DeviceNet units do not have the display. See PROFIBUS or DeviceNet specifications for PROFIBUS or DeviceNet supply voltages and currents.
2. If your application demands a different material, please contact Application Assistance for available options.

Mechanical Specifications

Full Scale Flow Mass Meter	Mechanical Dimensions	Process Connections ¹	Pressure Drop ² (PSID)
100SCCM to 20SLPM	4.6"H x 2.4"W x 1.1"D	1/8" NPT Female	1.0

1. Compatible with Beswick®, Swagelok® tube, Parker®, face seal, push connect and compression adapter fittings.
2. Venting to atmosphere. Lower Pressure Drops Available, please contact Application Assistance.

100SCCM to 20SLPM approximate shipping weight: 1.0lb

Technical Data for Moderate Flow MS Mass Flow Meters

0 to 50 SLPM Full Scale through 0 to 250 SLPM Full Scale

The following specifications are for the standard configuration of the Alicat product as shipped from the factory. There are many low-cost customization options available.

Specification	Mass Meter	Description
Accuracy	± (0.8% of Reading + 0.2% of Full Scale)	At calibration conditions after tare
High Accuracy Option	± (0.4% of Reading + 0.2% of Full Scale)	At calibration conditions after tare
Accuracy: Bi-directional Meters Only	± (0.8% of reading + 0.2% of total span positive full scale to negative full scale)	At calibration conditions after tare
Repeatability	± 0.2%	Full Scale
Operating Range	1% to 100% Full Scale	Measure
Typical Response Time	10	Milliseconds (Adjustable)
Standard Conditions (STP)	25°C & 14.696PSIA	Mass Reference Conditions
Operating Temperature	-10 to +50	°Celsius
Zero Shift	0.02%	Full Scale / °Celsius / Atm
Span Shift	0.02%	Full Scale / °Celsius / Atm
Humidity Range	0 to 100%	Non-Condensing
Measurable Flow Rate	128%	Full Scale
Maximum Pressure	145	PSIG
Output Signal Digital	Mass Flow, Volumetric Flow, Pressure & Temperature	RS-232 Serial or RS-485 Serial or PROFIBUS or DeviceNet ¹
Output Signal Analog	Mass Flow	0-5Vdc
Optional Output Signal Secondary Analog	Mass Flow, Volumetric Pressure or Temperature	0-5 Vdc or 0-10Vdc or 4-20mA
Electrical Connections	8 Pin	Mini-DIN
Supply Voltage	7 to 30 Vdc (15-30Vdc for 4-20mA outputs)	
Supply Current	0.040 Amp (+ output current on 4-20mA)	
Mounting Attitude Sensitivity	0%	Tare after installation
Warm-up Time	< 1	Second
Wetted Materials ²	316LSS, FFKM (Kalrez) standard; Viton, EPDM, Buna, Neoprene as needed for some gases.	

1. If selecting PROFIBUS or DeviceNet no analog signal is available. PROFIBUS / DeviceNet units do not have the display. See PROFIBUS or DeviceNet specifications for PROFIBUS or DeviceNet supply voltages and currents.
2. If your application demands a different material, please contact Application Assistance for available options.

Mechanical Specifications

Full Scale Flow Mass Meter	Mechanical Dimensions	Process Connections ¹	Pressure Drop ² (PSID)
50SLPM	5.1"H x 4.0"W x 1.6"D	1/4" NPT Female	2.0
100SLPM			2.5
250SLPM	5.7"H x 4.0"W x 1.6"D	1/2" NPT Female	4.0

1. Compatible with Beswick®, Swagelok® tube, Parker®, face seal, push connect and compression adapter fittings.
2. Venting to atmosphere. Lower Pressure Drops Available, please contact Application Assistance.

50SLPM approximate shipping weight: 2.2 lb.
100SLPM approximate shipping weight: 2.4 lb.
250SLPM approximate shipping weight: 3.2 lb.

Technical Data for High Flow MS Mass Flow Meters

0 to 500 SLPM Full Scale through 0 to 2000 SLPM Full Scale

The following specifications are for the standard configuration of the Alicat product as shipped from the factory. There are many low-cost customization options available.

Specification	Mass Meter	Description
Accuracy	± (0.8% of Reading + 0.2% of Full Scale)	At calibration conditions after tare
High Accuracy Option ¹	± (0.4% of Reading + 0.2% of Full Scale)	At calibration conditions after tare
Accuracy: Bi-directional Meters Only	± (0.8% of reading + 0.2% of total span positive full scale to negative full scale)	At calibration conditions after tare
Repeatability	± 0.2%	Full Scale
Operating Range	1% to 100% Full Scale	Measure
Typical Response Time	10	Milliseconds (Adjustable)
Standard Conditions (STP)	25°C & 14.696PSIA	Mass Reference Conditions
Operating Temperature	-10 to +50	°Celsius
Zero Shift	0.02%	Full Scale / °Celsius / Atm
Span Shift	0.02%	Full Scale / °Celsius / Atm
Humidity Range	0 to 100%	Non-Condensing
Measurable Flow Rate	128%	Full Scale
Maximum Pressure	145	PSIG
Output Signal Digital	Mass Flow, Volumetric Flow, Pressure & Temperature	RS-232 Serial or RS-485 Serial or PROFIBUS or DeviceNet ¹
Output Signal Analog	Mass Flow	0-5Vdc
Optional Output Signal Secondary Analog	Mass Flow, Volumetric Flow Pressure or Temperature	0-5 Vdc or 0-10Vdc or 4-20mA
Electrical Connections	8 Pin Mini-DIN or DB-15	
Supply Voltage	7 to 30 Vdc (15-30Vdc for 4-20mA outputs)	
Supply Current	0.040 Amp (+ output current on 4-20mA)	
Mounting Attitude Sensitivity	0%	Tare after installation
Warm-up Time	< 1	Second
Wetted Materials ³	316LSS, FFKM (Kalrez) standard; Viton, EPDM, Buna, Neoprene as needed for some gases.	

1. High Accuracy option not available for units ranged over 500SLPM.
2. If selecting PROFIBUS or DeviceNet no analog signal is available. PROFIBUS / DeviceNet units do not have the display. See PROFIBUS or DeviceNet specifications for PROFIBUS or DeviceNet supply voltages and currents.
3. If your application demands a different material, please contact Application Assistance for available options.

Mechanical Specifications

Full Scale Flow Mass Meter	Mechanical Dimensions	Process Connections ¹	Pressure Drop ² (PSID)
500SLPM	5.7"H x 4.0"W x 1.6"D	3/4" NPT Female	5.5
1000SLPM			6.0
1500SLPM			9.0
2000SLPM	6.0"H x 5.2"W x 2.9"D		5.0

1. Compatible with Beswick®, Swagelok® tube, Parker®, face seal, push connect and compression adapter fittings.
2. Venting to atmosphere. Lower Pressure Drops Available, please contact Application Assistance.

500SLPM to 1500SLPM approximate shipping weight: 3.5lb
2000SLPM approximate shipping weight: 4.5lb