OPTIFLUX 2000 Quick Start

Electromagnetic flow sensor

The documentation is only complete when used in combination with the relevant documentation for the signal converter.

KROHNE

Warnings and symbols used

DANGER!
This information refers to the immediate danger when working with electricity.

DANGER!
These warnings must be observed without fail. Even partial disregard of this warning can lead to serious health problems and even death. There is also the risk of seriously damaging the device or parts of the operator's plant.

WARNING!
Disregarding this safety warning, even if only in part, poses the risk of serious health problems. There is also the risk of damaging the device or parts of the operator's plant.

CAUTION!
Disregarding these instructions can result in damage to the device or to parts of the operator's plant.

INFORMATION!
These instructions contain important information for the handling of the device.

HANDLING

- This symbol designates all instructions for actions to be carried out by the operator in the specified sequence.

➲ RESULT
This symbol refers to all important consequences of the previous actions.

Safety instructions for the operator

CAUTION!
Installation, assembly, start-up and maintenance may only be performed by appropriately trained personnel. The regional occupational health and safety directives must always be observed.

LEGAL NOTICE!
The responsibility as to the suitability and intended use of this device rests solely with the user. The supplier assumes no responsibility in the event of improper use by the customer. Improper installation and operation may lead to loss of warranty. In addition, the "Terms and Conditions of Sale" apply which form the basis of the purchase contract.

INFORMATION!

- *Further information can be found on the supplied CD-ROM in the manual, on the data sheet, in special manuals, certificates and on the manufacturer's website.*
- *If you need to return the device to the manufacturer or supplier, please fill out the form contained on the CD-ROM and send it with the device. Unfortunately, the manufacturer cannot repair or inspect the device without the completed form.*

2.1 Scope of delivery

INFORMATION!
Do a check of the packing list to make sure that you have all the elements given in the order.

INFORMATION!
Inspect the cartons carefully for damages or signs of rough handling. Report damage to the carrier and to the local office of the manufacturer.

INFORMATION!
The remote version will arrive in two cartons. One carton contains the converter and one carton contains the sensor.

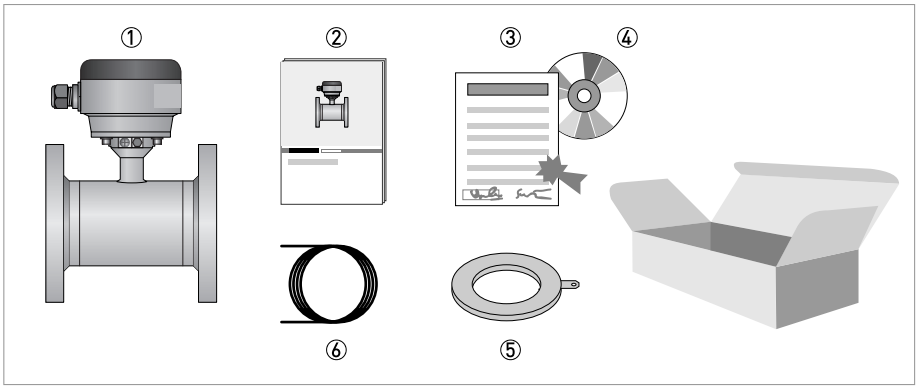


Figure 2-1: Scope of delivery

① Ordered flowmeter
② Product documentation
③ Factory calibration report
④ CD-ROM with product documentation in available languages
⑤ Grounding rings (optional)
⑥ Signal cable (remote versions only)

INFORMATION!
Assembly materials and tools are not part of the delivery. Use the assembly materials and tools in compliance with the applicable occupational health and safety directives.

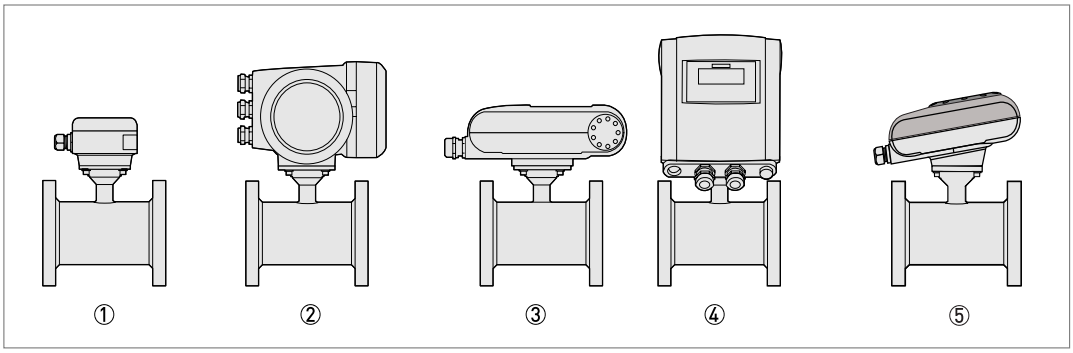
2.2 Device description

Electromagnetic flowmeters are designed exclusively to measure the flow and conductivity of electrically conductive, liquid media.

Your measuring device is supplied ready for operation. The factory settings for the operating data have been made in accordance with your order specifications.

The following versions are available:

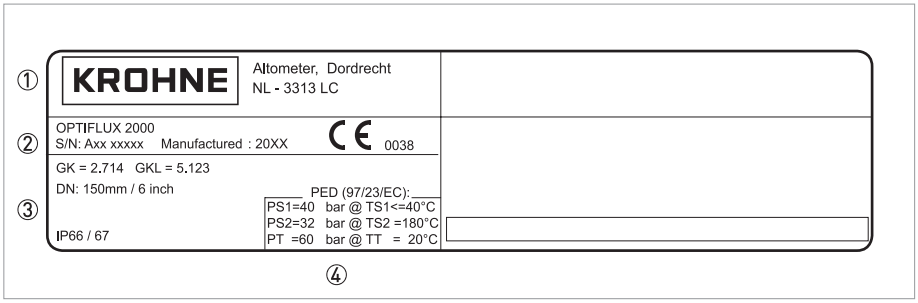
- Compact version (the signal converter is mounted directly on the measuring sensor)
- Remote version (a measuring sensor with connection box and a separate signal converter)



① Remote version
② Compact version with IFC 300 signal converter
③ Compact version with IFC 100 (0°) signal converter
④ Compact version with IFC 100 (45°) signal converter
⑤ Compact version with IFC 050 signal converter (10°)

2.3 Nameplate

INFORMATION!
Check the device nameplate to ensure that the device is delivered according to your order. Additional information (a.o correct supply voltage), can be found in the documentation of the signal converter.



① Name and address of the manufacturer
② Type designation of the flowmeter and CE sign with number(s) of notified body / bodies
③ Calibration data
④ PED data

2.4 Storage

- Store the device in a dry and dust-free location.
- Avoid lasting direct exposure to the sun.
- Store the device in its original packaging.
- Storage temperature: -50 ...+70°C / -58...+158°F

2.5 Transport

Signal converter

- No special requirements.

Compact version

- Do not lift the device by the signal converter housing.
- Do not use lifting chains.
- To transport flange devices, use lifting straps. Wrap these around both process connections.

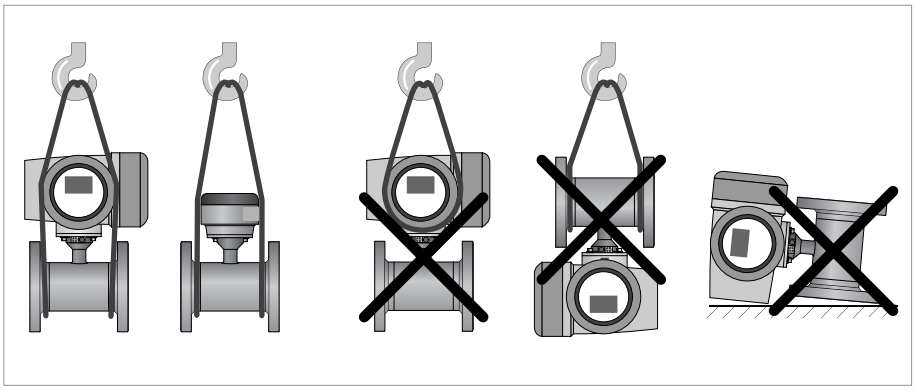


Figure 2-2: Transport

2.6 Pre-installation requirements

Make sure that you have all necessary tools available:

- Allen key (4 mm)
- Small screwdriver
- Wrench for cable glands
- Wrench for wall mounting bracket (remote version only)
- Torque wrench for installing flowmeter in pipeline

2.7 General requirements

INFORMATION!

The following precautions must be taken to ensure reliable installation.

- *Make sure that there is adequate space to the sides.*
- *Protect the signal converter from direct sunlight and install a sun shade if necessary.*
- *Signal converters installed in control cabinets require adequate cooling, e.g. by fan or heat exchanger.*
- *Do not expose the signal converter to intense vibration. The flowmeters are tested for a vibration level in accordance with IEC 68-2-64.*

2.7.1 Vibration

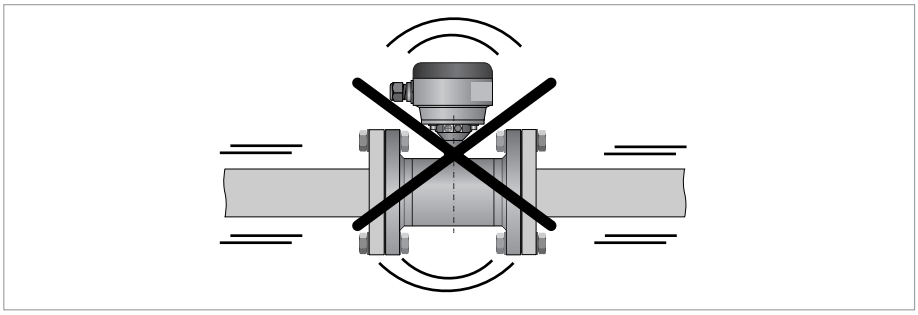


Figure 2-3: Avoid vibrations

2.7.2 Magnetic field

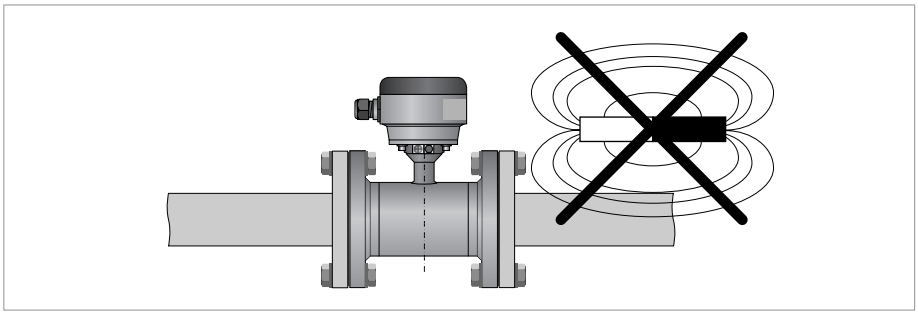


Figure 2-4: Avoid magnetic fields

2.8 Installation conditions

2.8.1 Inlet and outlet

Use straight inlet and outlet pipe sections to prevent flow distortion or swirl, caused by bends and T- sections.

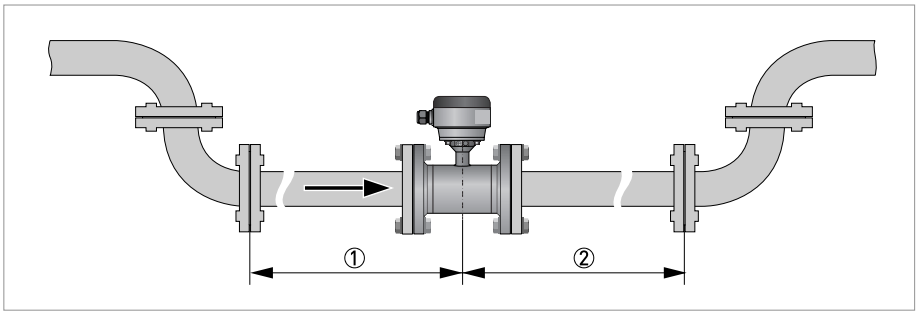


Figure 2-5: Recommended inlet and outlet section

① Refer to chapter "Bends in 2 or 3 dimensions"
② ≥ 2 DN

2.8.2 Bends in 2 or 3 dimensions

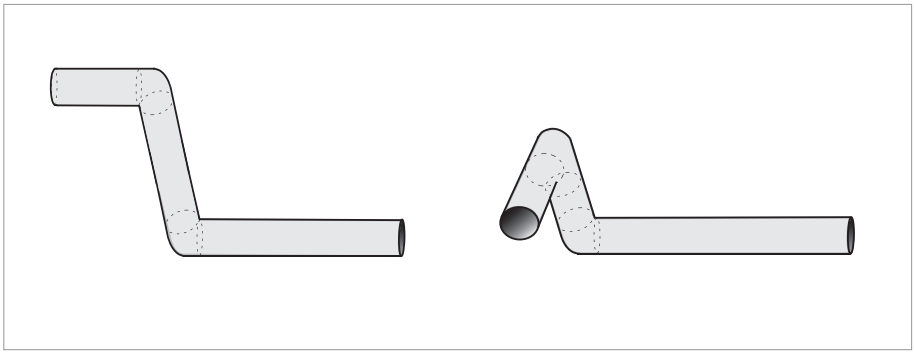


Figure 2-6: 2 and 3 dimensional bends, in front of flowmeter

① Bends in 2 dimensions: ≥ 5 DN; bends in 3 dimensions: ≥ 10 DN

2.8.3 T-section

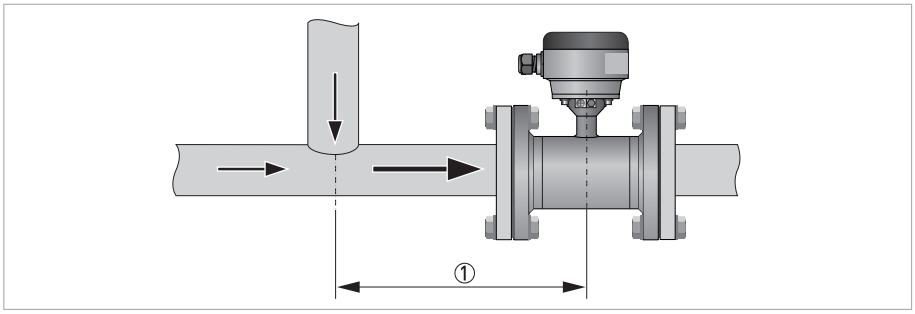


Figure 2-7: Distance behind a T-section

① ≥ 10 DN

2.8.4 Bends

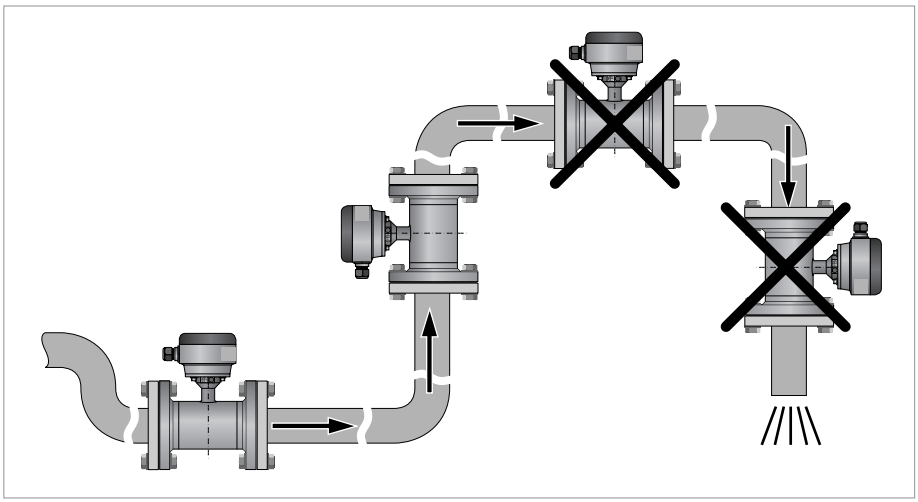


Figure 2-8: Installation in bending pipes

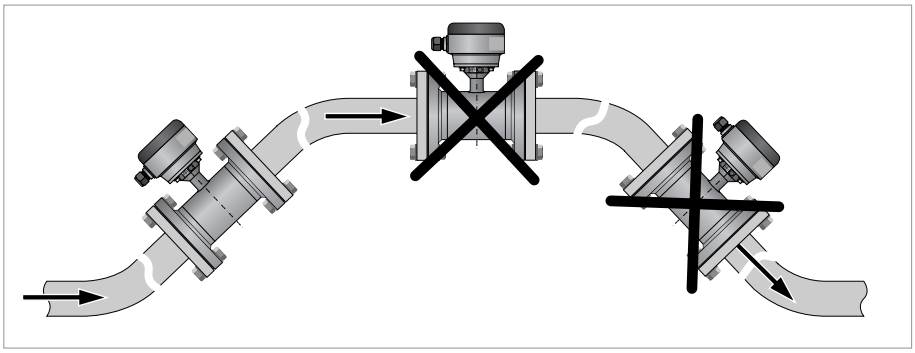


Figure 2-9: Installation in bending pipes

CAUTION!
Avoid draining or partial filling of the flow sensor

2.8.5 Open discharge

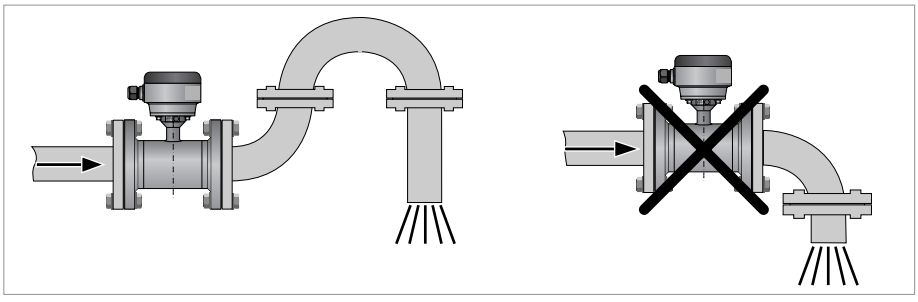


Figure 2-10: Installation in front of an open discharge

2.8.6 Flange deviation

CAUTION!
Max. permissible deviation of pipe flange faces:
$L_{max} - L_{min} \leq 0.5$ *mm / 0.02"*

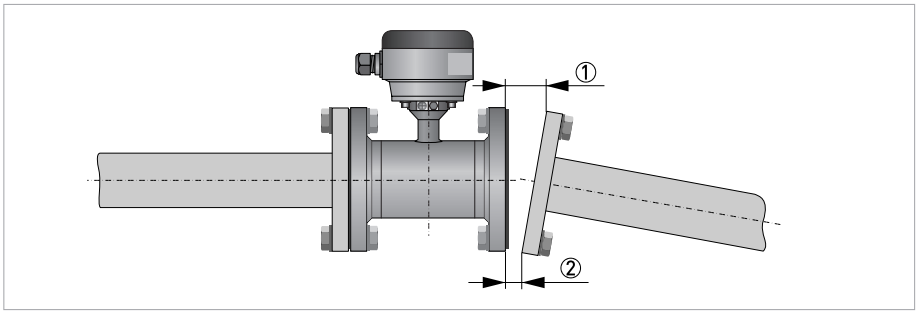


Figure 2-11: Flange deviation

① L_{max}
② L_{min}

2.8.7 Pump

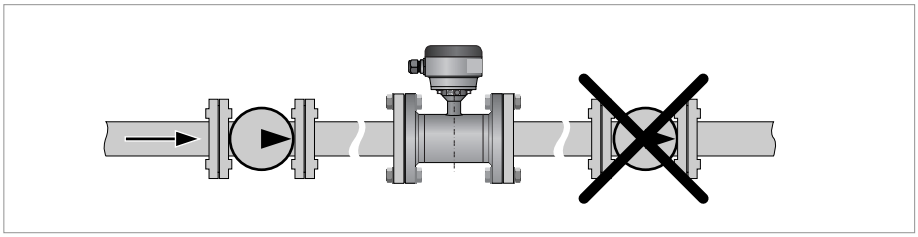


Figure 2-12: Installation behind a pump

2.8.8 Control valve

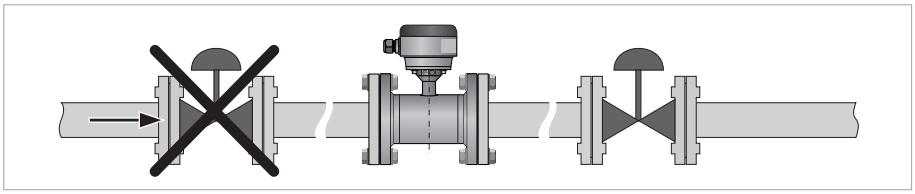


Figure 2-13: Installation in front of a control valve

2.8.9 Air venting and vacuum forces

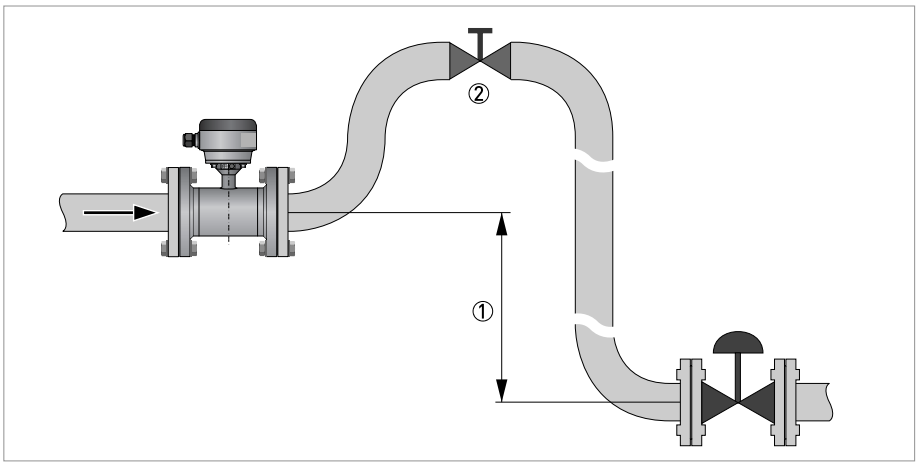


Figure 2-14: Air venting

① ≥ 5 m
② Air ventilation point

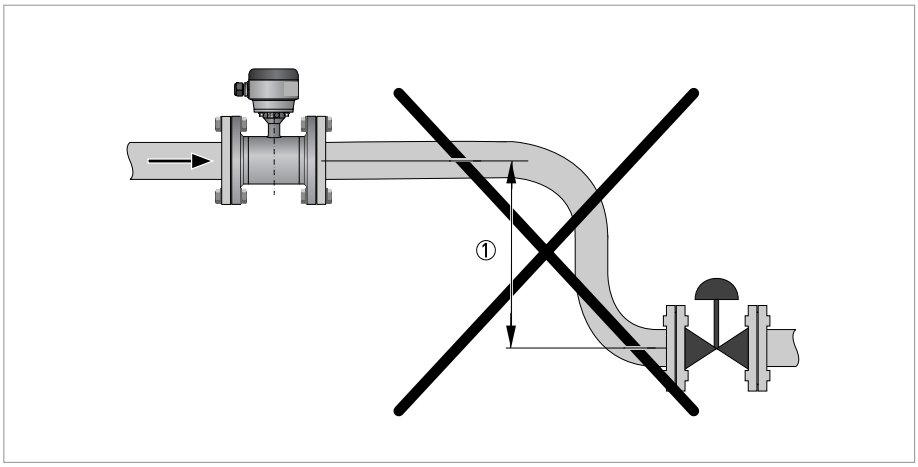


Figure 2-15: Vacuum

① ≥ 5 m

2.8.10 Mounting position

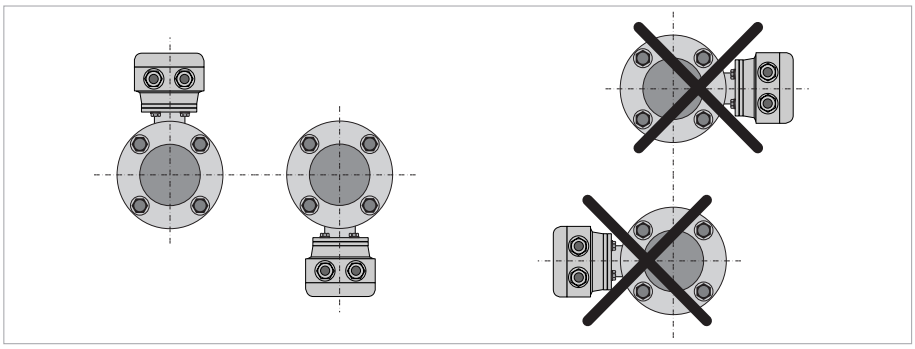


Figure 2-16: Mounting position

2.9 Mounting

2.9.1 Torques and pressures

The maximum pressure and torques values for the flowmeter are theoretical and calculated for optimum conditions and use with carbon steel flanges.

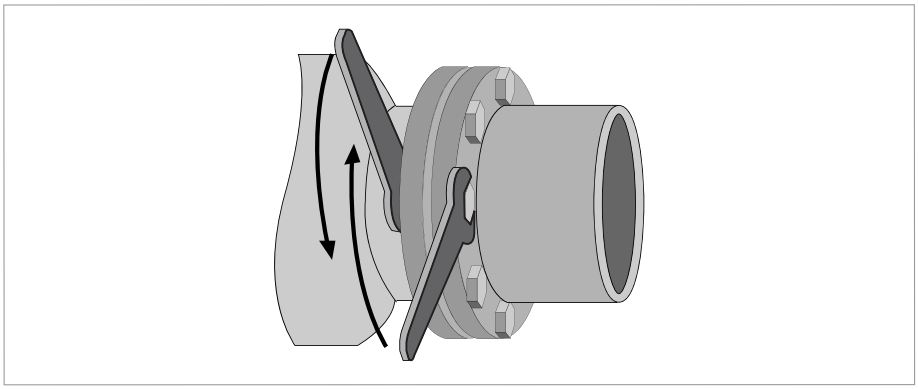


Figure 2-17: Tightening of bolts

Tightening of bolts

- Always tighten the bolts uniformely and in diagonally opposite sequence.
- Do not exceed the maximum torque value.
- Step 1: Apply approx. 50% of max. torque given in table.
- Step 2: Apply approx. 80% of max. torque given in table.
- Step 3: Apply 100% of max. torque given in table.

Nominal size DN [mm]	Pressure rating	Bolts	Max. torque [Nm] ①		
			Polyolefin	Polypropylene	Hard rubber
25	PN 40	4 x M 12	-	22	11
32	PN 40	4 x M 16	-	37	19
40	PN 40	4 x M 16	-	43	25
50	PN 40	4 x M 16	-	55	31
65	PN 16	4 x M 16	-	51	42
65	PN 40	8 x M 16	-	38	21
80	PN 40	8 x M 16	-	47	25
100	PN 16	8 x M 16	-	39	30
125	PN 16	8 x M 16	-	53	40
150	PN 16	8 x M 20	-	68	47
200	PN 10	8 x M 20	68	-	68
200	PN 16	12 x M 20	45	-	45
250	PN 10	12 x M 20	65	-	65
250	PN 16	12 x M 24	78	-	78
300	PN 10	12 x M 20	76	-	76
300	PN 16	12 x M 24	105	-	105
350	PN 10	16 x M 20	75	-	75
400	PN 10	16 x M 24	104	-	104
450	PN 10	20 x M 24	93	-	93
500	PN 10	20 x M 24	107	-	107
600	PN 10	20 x M 27	138	-	138
700	PN 10	24 x M 27	163	-	163
800	PN 10	24 x M 30	219	-	219
900	PN 10	28 x M 30	205	-	205
1000	PN 10	28 x M 33	261	-	261

① The specified torque values are dependent on variables (temperature, bolt material, gasket material, lubricants, etc.) which are not within the control of the manufacturer. Therefore the values should be regarded as indicative only.

INFORMATION!
Other sizes / pressure ratings on request.

Nominal size [inch]	Flange class [lb]	Bolts	Max. torque [lbf.ft] ①		
			Polyolefin	Polypropylene	Hard rubber
1	150	4 x 1/2"	-	6.7	3.2
1 1/2	150	4 x 1/2"	-	13	9
2	150	4 x 5/8"	-	24	17
3	150	4 x 5/8"	-	43	29
4	150	8 x 5/8"	-	34	23
6	150	8 x 3/4"	-	61	38
8	150	8 x 3/4"	51	-	51
10	150	12 x 7/8"	58	-	58
12	150	12 x 7/8"	77	-	77
14	150	12 x 1"	69	-	69
16	150	16 x 1"	67	-	67
18	150	16 x 1 1/8"	105	-	105
20	150	20 x 1 1/8"	94	-	94
24	150	20 x 1 1/4"	133	-	133

① The specified torque values are dependent on variables (temperature, bolt material, gasket material, lubricants, etc.) which are not within the control of the manufacturer. Therefore the values should be regarded as indicative only.

INFORMATION!
Other sizes / pressure ratings on request.

CAUTION!
- *Pressures are applicable at 20° C / 68° F.*
- *For higher temperatures, the pressure ratings are as per ASME B16.5.*

2.10 Temperatures

CAUTION!
Protect the device from direct sunlight.

Temperature range	Process [°C]		Ambient [°C]		Process [°F]		Ambient [°F]	
	min.	max.	min.	max.	min.	max.	min.	max.
Hard rubber / Polyolefin ①								
Separate flow sensor	-5	80	-40	65	23	176	-40	149
Compact with IFC 300	-5	80	-40	65	23	176	-40	149
Compact with IFC 100	-5	80	-40	65	23	176	-40	149
Compact with IFC 050	-5	80	-40	65	23	176	-40	149
Polypropylene ②								
Separate flow sensor	-5	90	-40	65	23	194	-40	149
Compact with IFC 300	-5	90	-40	65	23	194	-40	149
Compact with IFC 100	-5	90	-40	65	23	194	-40	149
Compact with IFC 050	-5	90	-40	65	23	194	-40	149

① Polyolefin is only available for DN200...1000
② Polypropylene is only available for DN25...150

3.1 Safety instructions

DANGER!
All work on the electrical connections may only be carried out with the power disconnected. Take note of the voltage data on the nameplate!

DANGER!
Observe the national regulations for electrical installations!

DANGER!
For devices used in hazardous areas, additional safety notes apply; please refer to the Ex documentation.

WARNING!
Observe without fail the local occupational health and safety regulations. Any work done on the electrical components of the measuring device may only be carried out by properly trained specialists.

INFORMATION!
Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.

3.2 Grounding

DANGER!
The device must be grounded in accordance with regulations in order to protect personnel against electric shocks.

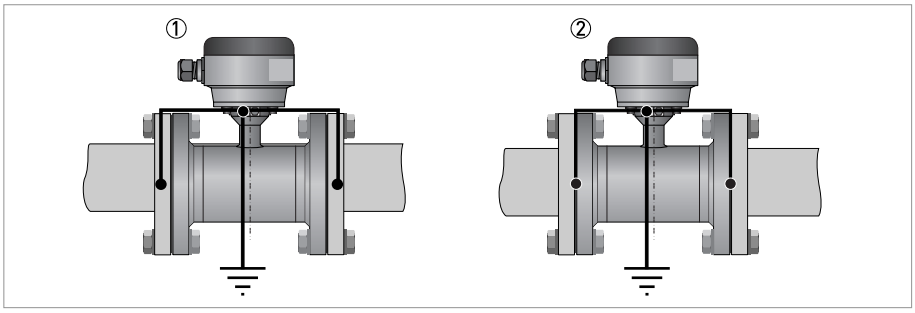


Figure 3-1: Grounding

① Metal pipelines, not internally coated. Grounding without grounding rings.
② Metal pipelines with internal coating and non-conductive pipelines. Grounding with grounding rings.

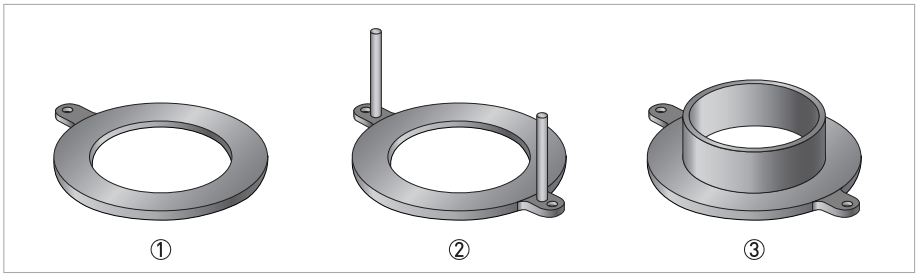


Figure 3-2: Different types of grounding rings

① Grounding ring number 1
② Grounding ring number 2
③ Grounding ring number 3

Grounding ring number 1:

- 3 mm / 0.1" thick (tantalum: 0.5 mm / 0.02")

Grounding ring number 2:

- 3 mm / 0.1" thick
- Prevents damage to the flanges during transport and installation
- Especially for flow sensors with PTFE liner

Grounding ring number 3:

- 3 mm / 0.1" thick
- With cylindrical neck (length 30 mm / 1.25" for DN10...150 / 3/8...6")
- Prevents damage to the liner when abrasive liquids are used

3.3 Virtual reference for IFC 300 (C, W and F version)

The virtual reference option on the IFC 300 flow converter provides complete isolation of the measurement circuit.

Benefits of virtual reference:

- Grounding rings or grounding electrodes can be omitted.
- Safety increases by reducing the number of potential leakage points.
- The installation of the flowmeters is much easier.

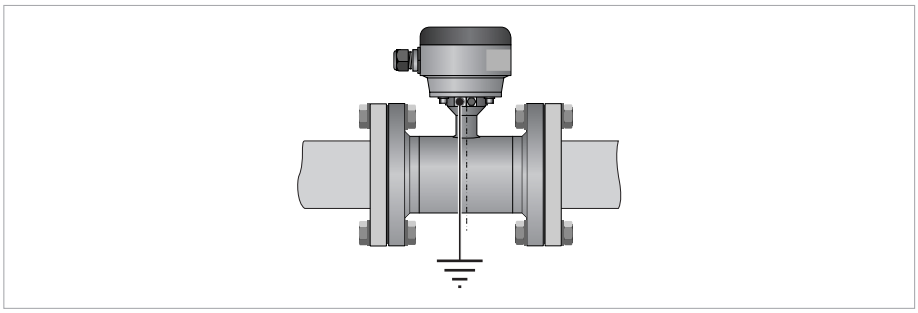


Figure 3-3: Virtual reference

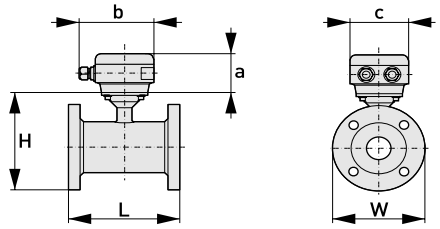
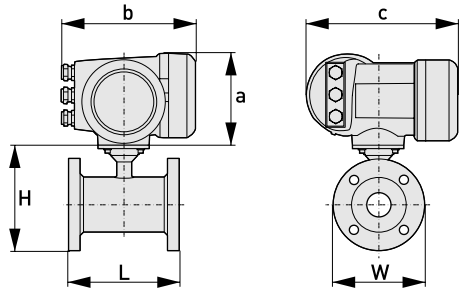
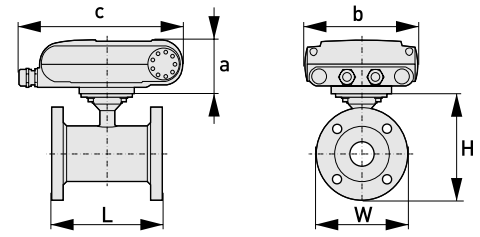
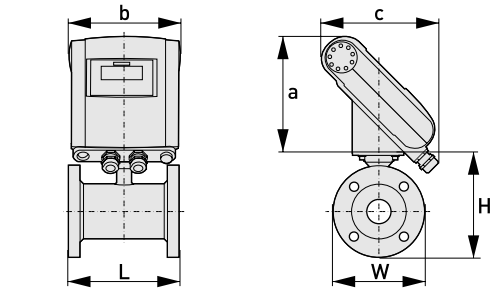
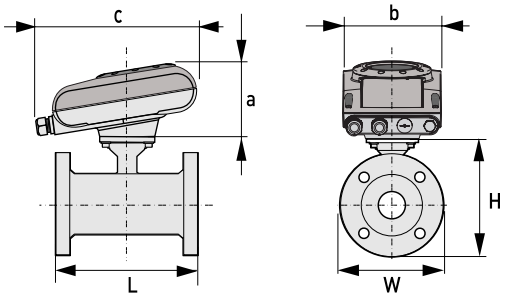
Minimum requirements:

- Size: ≥ DN10
- Electrical conductivity: ≥ 200 µS/cm
- Electrode cable: max. 50 m / 164 ft, type DS

3.4 Connection diagrams

INFORMATION!
For the connection diagrams please refer to the documentation of the applicable signal converter.

4.1 Dimensions and weights

Remote version		a = 88 mm / 3.5" b = 139 mm / 5.5" ① c = 106 mm / 4.2" Total height = H + a
Compact version with IFC 300		a = 155 mm / 6,1" b = 230 mm / 9.1" ① c = 260 mm / 10.2" Total height = H + a
Compact version with IFC 100 (0°)		a = 82 mm / 3.2" b = 161 mm / 6.3" c = 257 mm / 10.1" ① Total height = H + a
Compact version with IFC 100 (45°)		a = 186 mm / 7.3" b = 161 mm / 6.3" c = 184 mm / 2.7" ① Total height = H + a
Compact version with IFC 050 (10°)		a = 101 mm / 3.98" b = 157 mm / 6.18" c = 260 mm / 10.24" ① Total height = H + a

① The value may vary depending on the used cable glands.

INFORMATION!

- *All data given in the following tables are based on standard versions of the flow sensor only.*
- *Especially for smaller nominal sizes of the flow sensor, the signal converter can be bigger than the flow sensor.*
- *Note that for other pressure ratings than mentioned, the dimensions may be different.*
- *For full information on signal converter dimensions see relevant documentation.*

EN 1092-1

Nominal size DN [mm]	Dimensions [mm]				Approx. weight [kg]
	Standard length	ISO Insertion length	H	W	
25	150	200	140	115	5
32	150	200	157	140	6
40	150	200	166	150	7
50	200	200	186	165	11
65	200	200	200	185	9
80	200	200	209	200	14
100	250	250	237	220	15
125	250	250	266	250	19
150	300	300	300	285	27
200	350	350	361	340	34
250	400	450	408	395	48
300	500	500	458	445	58
350	500	550	510	505	78
400	600	600	568	565	101
450	600	-	618	615	111
500	600	-	671	670	130
600	600	-	781	780	165
700	700	-	898	895	248
800	800	-	1012	1015	331
900	900	-	1114	1115	430
1000	1000	-	1225	1230	507
1200	1200	-	1417	1405	555
1400	1400	-	1619	1630	765
1600	1600	-	1819	1830	1035
1800	1800	-	2027	2045	1470
2000	2000	-	2259	2265	1860

ASME B16.5 / 150 lb flanges

Nominal size [inches]	Dimensions [inches]			Approx. weight [lb]
	L	H	W	
1"	5.91	5.39	4.25	7
1½"	5.91	6.10	5.00	11
2"	7.87	7.05	5.98	18
3"	7.87	8.03	7.50	26
4"	9.84	9.49	9.00	44
5"	9.84	10.55	10.00	49
6"	11.81	11.69	11.00	64
8"	13.78	14.25	13.50	95
10"	15.75	16.30	16.00	143
12"	19.69	18.78	19.00	207
14"	27.56	20.67	21.00	284
16"	31.50	22.95	23.50	364
18"	31.50	24.72	25.00	410
20"	31.50	26.97	27.50	492
24"	31.50	31.38	32.00	675

ASME B16.5 / 300 lb flanges

Nominal size [inches]	Dimensions [inches]			Approx. weight [lb]
	L	H	W	
1"	5.91	5.71	4.87	11
1½"	7.87	6.65	6.13	13
2"	9.84	7.32	6.50	22
3"	9.84	8.43	8.25	31
4"	11.81	10.00	10.00	44
6"	12.60	12.44	12.50	73
8"	15.75	15.04	15.00	157
10"	19.69	17.05	17.50	247
12"	23.62	20.00	20.50	375
14"	27.56	21.65	23.00	474
16"	31.50	23.98	25.50	639
20"	31.50	28.46	30.50	937
24"	31.50	33.39	36.00	1345

KROHNE product overview

- Electromagnetic flowmeters
- Variable area flowmeters
- Ultrasonic flowmeters
- Mass flowmeters
- Vortex flowmeters
- Flow controllers
- Level meters
- Temperature meters
- Pressure meters
- Analysis products
- Products and systems for the oil & gas industry
- Measuring systems for the marine industry

Head Office KROHNE Messtechnik GmbH
Ludwig-Krohne-Str. 5
47058 Duisburg (Germany)
Tel.:+49 (0)203 301 0
Fax:+49 (0)203 301 10389
info@krohne.de

The current list of all KROHNE contacts and addresses can be found at:
www.krohne.com

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